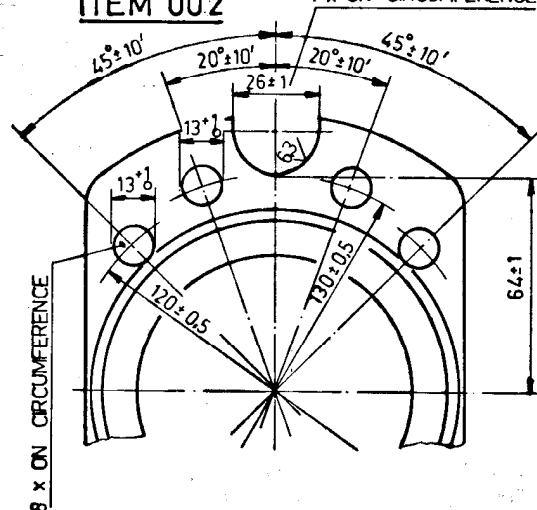
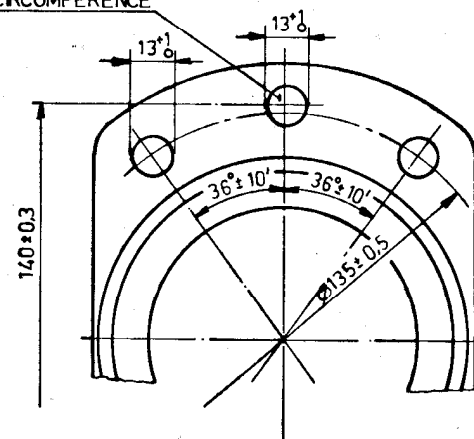
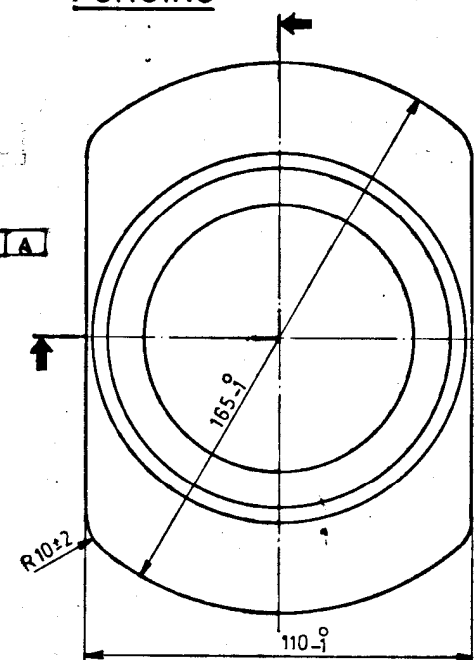


INVENTORY NO. 1267
SE-CUAG 0.1 F37 12 HT 429 08458 0019
SIGN AND DATE OFF NO. 0035



NOTE:

1. DRAFT CHAMFER IS ALLOWED.
2. ACC. TO DIN 40500, STRESS RELIEVING AT 180°C FOR 1 Hr, F 30 STRENGTH CONDITION ALLOWED IN THE FLANGE AREA.
3.  WORK PIECE CORNERS SHALL BE ACC. TO DIN 6784.
4. MATERIAL SHALL BE DIN 17666 & DIN 40500 GRADE SE - CU AG 0.1, F 37
5. TYPE TEST : CANTILEVER TEST
6. 100% HARDNESS CHECK ON NECK PORTION OF FLANGE

TOLERANCES TO
HY 0230261

[illegible]

REV	DATE	ALTERED.	REV	DATE	ALTERED.	REV	DATE	ALTERED.
04	10-3-01	APPD. <i>M. S. [Signature]</i>	03	22/1/2000	APPD. <i>96</i>	02	01-11-99	APPD. <i>96</i>
		DIMENSION $35^{\circ} \pm 5^{\circ}$ WAS $55^{\circ} \pm 5^{\circ}$ AT $\phi 102^{+0.5}_{-0.5}$			DIM $\phi 94^{+0}_{-1.5}$ WAS $\phi 93^{+0}_{-1.5}$ NOTE 5R & 6 ADDED			$\phi 91.8^{+0.4}_{-0.1}$ WAS $\phi 91.5^{+0.4}_{-0.1}$ CONCENTRICITY ADDED

REV.	DATE	ALTERED
01	24.7.98	APPD <i>ym</i>
5 1	ZONE	NOTE 4 ADDED

DISTRIBUTION OF PRINTS

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT

SF₆, C.B. 3 AT 2/3, 3 AV 1



**BHARAT HEAVY ELECTRICALS LTD
HYDERABAD**

D.	DRNL	NAME	SIGN.	DATE	73 Y NO.0 VAR
		KLP	<i>[Signature]</i>	17.9.86.	
	CHD.	SSP	<i>S. Prakash</i>	19.9.86.	
	APPD.	KDP	<i>[Signature]</i>	19.9.86.	

DEPT. SGD	GRADE OF UNTOL DIM C1 M1.8		SCALE NTS	WEIGHT (KG)	REF. TO ASSY. DRG. 2 518 50 07 519	ITEM NO.	75 7 NO. 0 ITEM
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TITLE
GUIDE TUBE (FORGING)

DRAWING NO.
2 518 50 07 518

SHEET NO. 1 NO. OF SHEETS