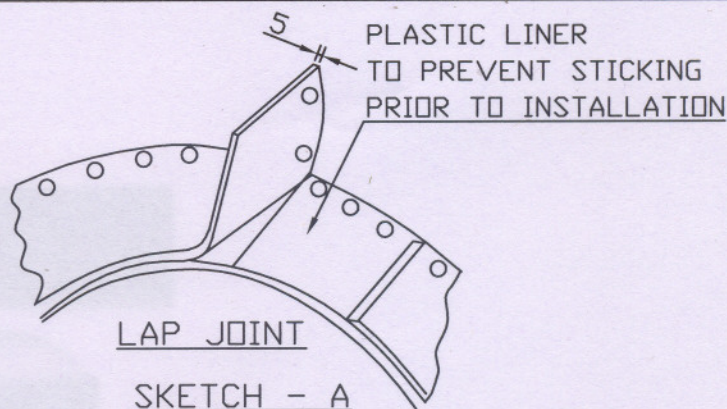
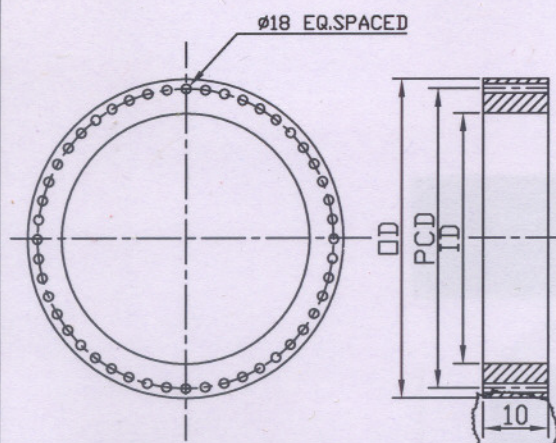


## FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm.

REV	DATE	ALTERED YADGIRI	REV	DATE	ALTERED YADAGIRI	REV	DATE	ALTERED YADAGIRI
06	26.09.02	CHECKED PAVAN KUMAR APPROVED T.MOHAN RAO	07	18.1.05	CHECKED PAVAN APPROVED T.M.R	05	21.02.01	CHECKED PAVAN APPROVED T.M.R
OD FOR VAR-02 WAS 1700			THICKNESS WAS 6mm, REINFORCED MATERIAL WAS BRASS			NO. OF HOLES COLUMN ADDED IN VARIANT TABLE		







1. GASKETS ARE MANUFACTURED WITH A LAP JOINT AS SHOWN IN SKETCH. A PIECE OF PLASTIC IS PLACED IN THIS JOINT TO PREVENT THE GASKET MATERIAL FROM STICKING TOGETHER.
2. REMOVE THE PLASTIC PIECE BEFORE FASTENING THE GASKET. THEN ACTIVATE THE EXPOSED SURFACES WITH NAPHTHA, SAFETY SOLVENT OR GASOLINE APPLIED IN A THIN COATING. THE LAP JOINT CAN THEN BE CLOSED BY APPLYING PRESSURE.
3. GASKETS SHOULD BE STORED FLAT IN A COOL DRY AREA. DO NOT HANG ON HOOKS OR NAILS. PACK IN CLOSED BOX.
4. KEEP GASKETS COVERED WITH PAPER OR PLASTIC FILM TO PREVENT DIRT FROM EMBEDDING THE GASKET SURFACE.
5. THE GASKET MADE INTO TWO HALVES WITH LAP JOINT.
6. MATERIAL: INORGANIC FIBRE GASKET REINFORCED WITH S.S WIRES

3448	02	1400	1725	1680	36
4760 & 4772	01	1940	2340	2290	48
MILL SIZE	VARNO.	ID	OD	PCD	NO. OF HOLES

SEAL AIR GASKET	02		BA9712514412	4.750	1
SEAL AIR GASKET	01		BA9712514420	5.750	1
DESCRIPTION & DRG.NO.	VAR NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATL. CODE	NET.WT.	GROSS WT
			MATL. SPECN.	QTY.	

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

BALL TUBE MILLS

REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD			NAME	SIGN	DATE	NO.OF VAR.
				DRN.	B.PAVAN KUMAR		23.5.98	
				CKD.	T.MOHAN RAO		24.5.98	
				APPD.	J.G.KULKARNI		24.5.98	
	DEPT. PULV.ENGG			SCALE N.T.S.	WEIGHT(K.G.) N.A.	REF.TO ASSY.DRG.		ITEM NO.
CODE 446		06220850273				NA		
TITLE SEAL AIR GASKET					DRAWING NO. 4-62-208-50292			REV. 07
					SHT.NO. 01		NO.OF SHT. 01	