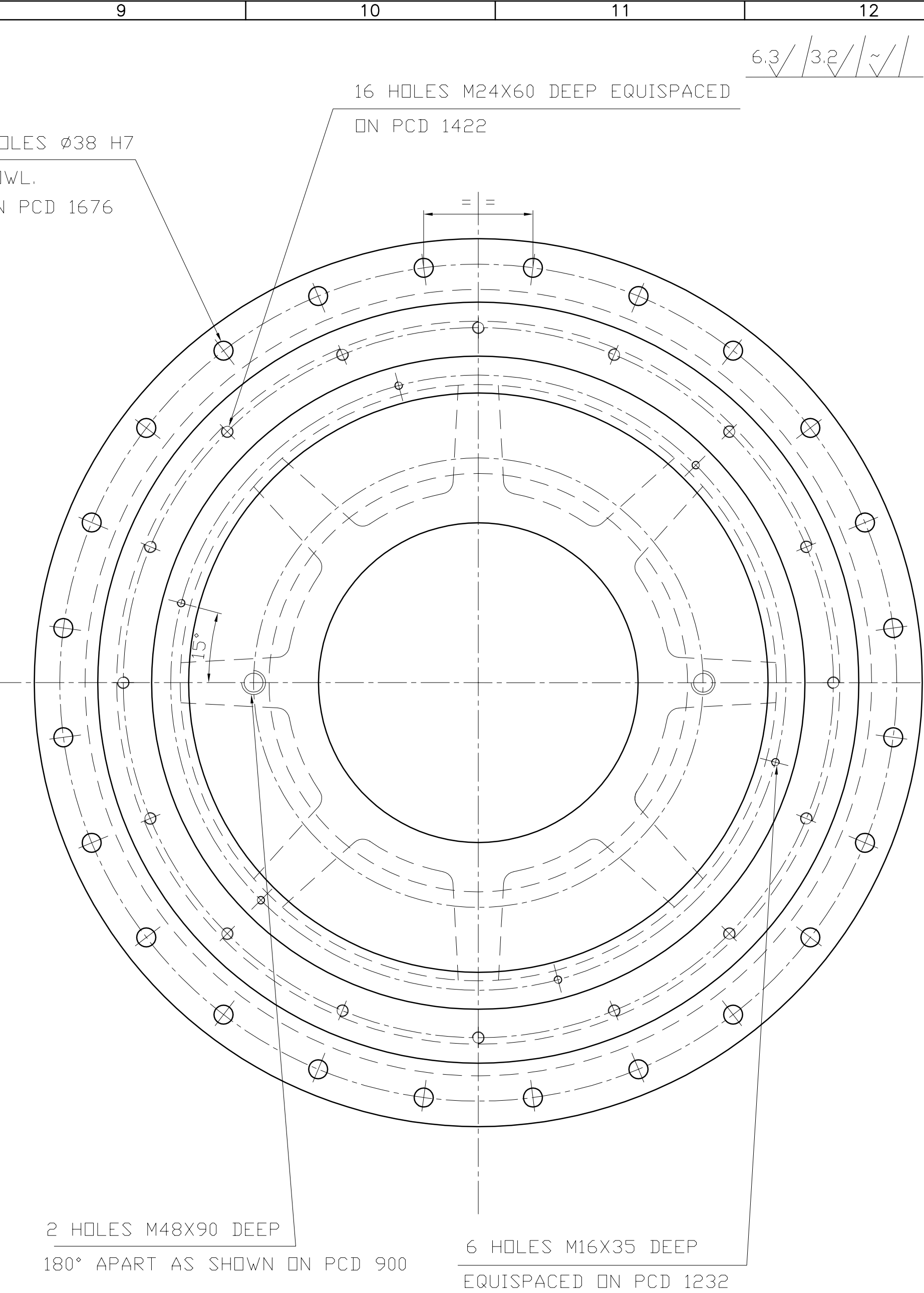
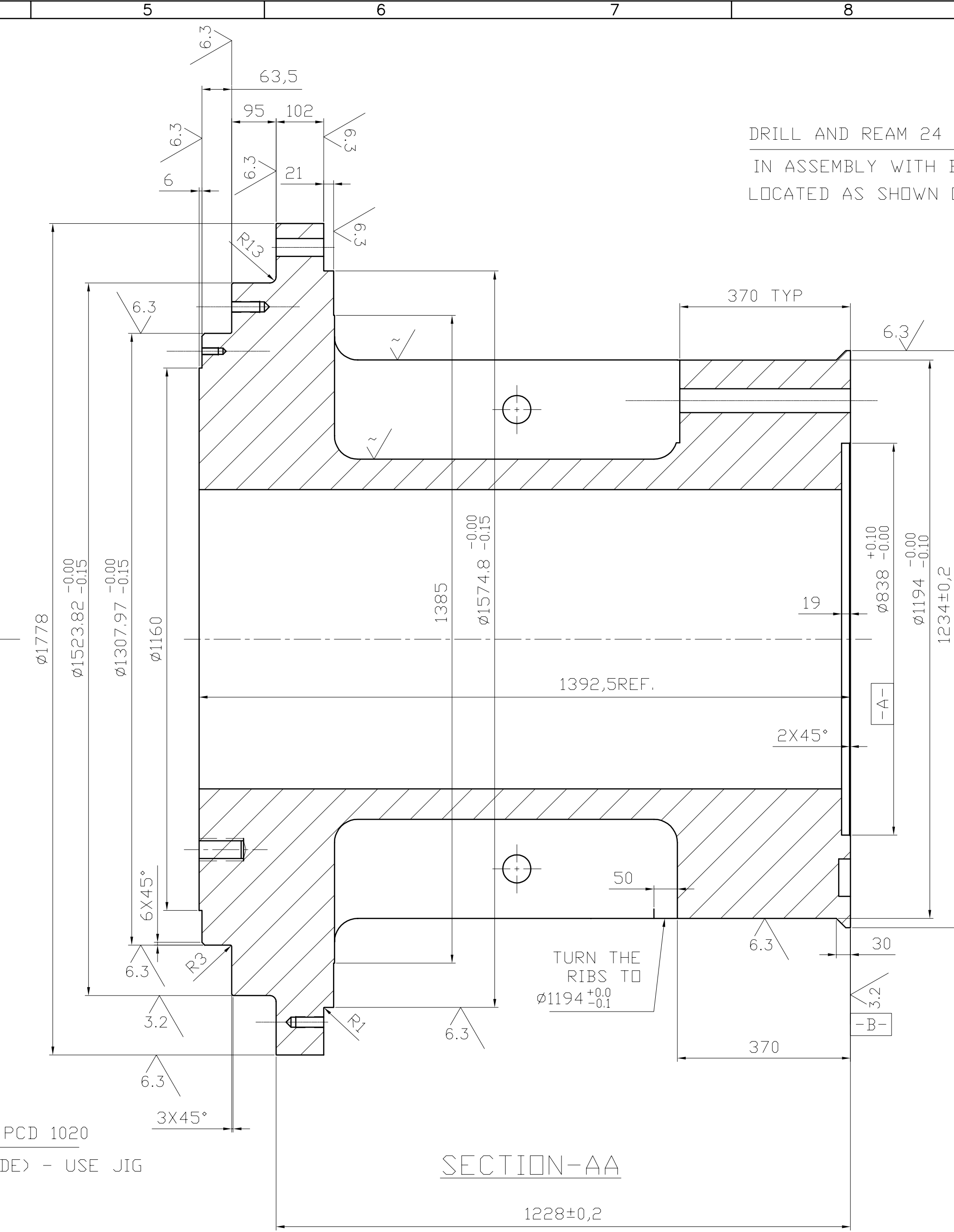


INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME
			16101376.DWG



01. MANUFACTURE AS PER CUSTOMER'S APPROVED QUALITY PLAN

02. ALL MACHINED DIAMETERS TO BE  $\text{⌀}0.10 \text{ A}$  AND ALL FACES TO BE  $\text{//} 0.10 \text{ B}$  UNLESS OTHERWISE SPECIFIED

03. TRP AS PER CAT 'D' OF HY0490563. PAINT AS PER APPROVED PAINTING STANDARD FOR THE PROJECT.


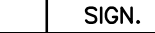


04. PAINT AS PER APPROVED PAINTING STANDARD FOR THE PROJECT.

05. LIQUID PENETRANT EXAMINATION SHALL BE DONE AS PER AA0850131 AFTER ROUGH MACHINING AT VENDORS WORKS. ACCEPTANCE NORM LEVEL III OF STANDARD AA0850132,

06. REFER 1-61-100-01376 SH 01 OF 02 FOR ROUGH MACHINED CASTING.

REV.	DATE	ALTERED	APPD.	REV.	DATE	ALTERED	APPD.	REV.	DATE	ALTERED	APPD.	REV.	DATE	ALTERED	APPD.				
04	13.1.06	CHD.	AMAN	SG	03	29.9.05	CHD.	AMAN	SG	02	17.8.05	CHD.			01	3.2.05	CHD.		
ZONE					ZONE					ZONE					ZONE				
F9	2 HOLES M48 X 90 DEEP ADDED FOR HANDLING. WT WAS 7250 KGS.				E4	HOLE DIA Ø56 WAS Ø51 24 HOLES WAS 16 HOLES.					SH 1/2 REVISED.				F1	SH 1/2 REVISED.			

	CASTING				BA9211121779 AA19511	7600.0	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.  1. REF. TO HY0230281 FOR UNSPECIFIED TOLERANCES.  2. CHAMFER M/C/D. SHARP EDGES 1.2 TO 1.0 AT 45°  3. INTERNAL M/C/D. CORNER RADII 1 TO 0.7  4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.	TYPE OF PRODUCT NAME OF CUSTOMER/PROJECT		HP 1003 BOWL MILLS					
	 BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD		DRN.	ACAD		DATE	NO. OF VAR.	
			CHD.	AMAN		16.8.04		
			APPD.	S.GHATGE		16.8.04		
	DEPT. ENGRG CODE 446	UNTOL. DIMS. GR. C/M/F		SCALE 1 : 7.5	WEIGHT (KG) 7600.0	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
	TITLE BOWL HUB CASTING FINISH MACHINED		CARD CODE	DRAWING NO. 1-61-100-01376		REV. 04		
		SHEET NO. 02		NO OF SHEETS 02				