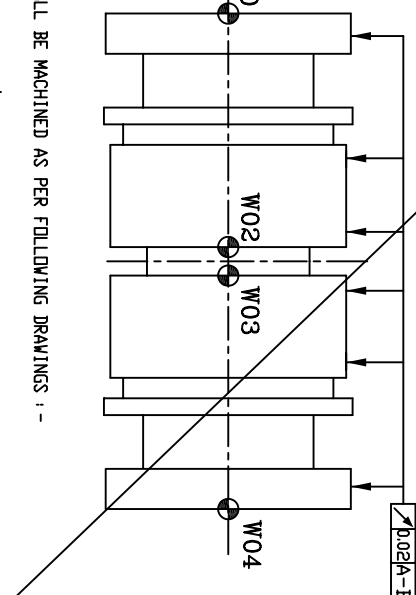


TECHNICAL REQUIREMENTS

1. GRADE RUN-OFF SHALL BE PROVIDED AT STAGE 1L, 6L, 8L, 16, 6R AND 8R WITH RESPECT TO LOCATION **E-2** OF LOT 8009 (FORMA10340). THE SURFACE FINISH AT THESE LOCATIONS SHALL BE $\frac{1}{4}$ ". PERMISSIBLE RUN-OFF VALUES WHICH ARE VALID FOR ALL STAGES SHALL BE AS PER THE SLOPE BELOW:



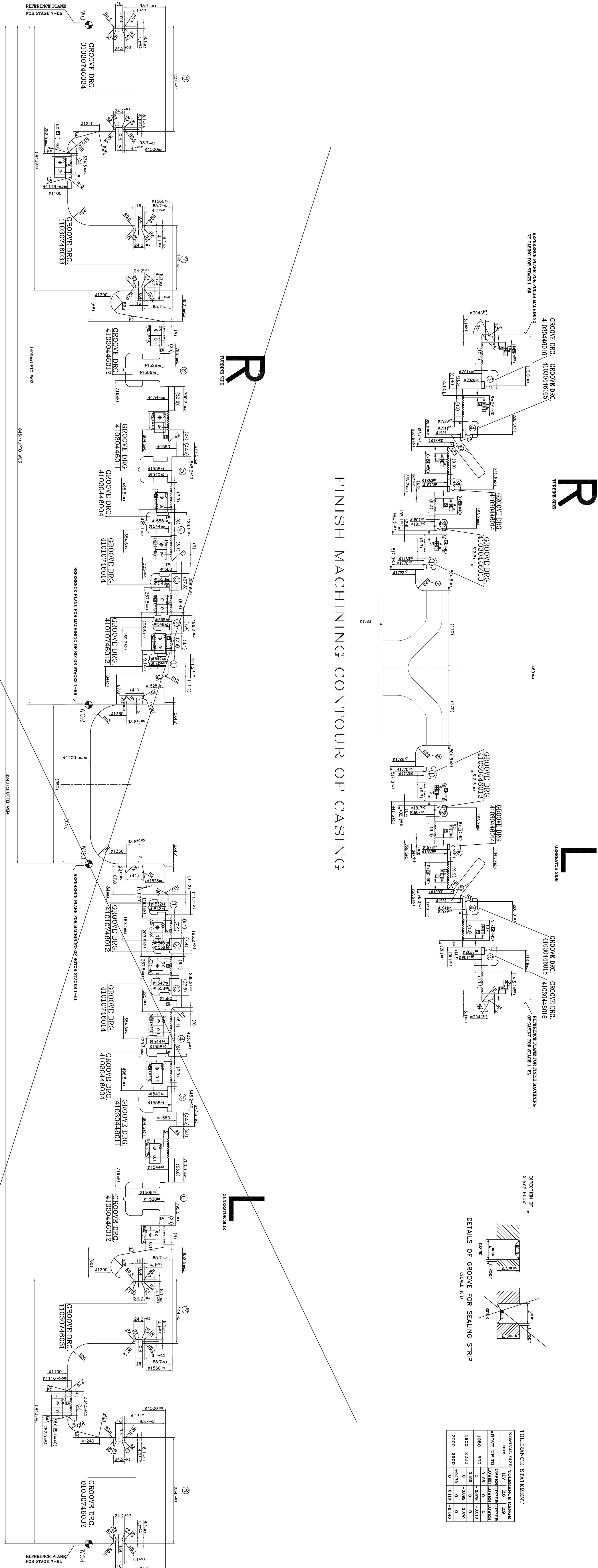
2. ONLINE SMALL BE MACHINE AS PER FOLLOWING DRAWINGS

MAYING RATE		GRASS RATE	
STAGE	BOYDING NO.	STAGE	BOYDING NO.
1A 2L,R	41030746012	1A 2L,R	41030446013
3L,R	41030746014	3L,R	41030446014
4L,R	41030746014	4L,R	41030446015
5L,R	41030746011	5L,R	41030446016
6L,R	41030746012		
7L	41030746031		
7R	41030746033		
8L	01030746032		
8R	01030746034		


13 LOCATION OF INSERTION GEOMETRIES SHALL BE AS FOR TECHNOLOGICAL INSERTION AT 94-004 CIV 100119 WITH A 400-

INSERTION GROUND DRAWINGS

4. FOR THE VALUE OF TOLERANCE (α), SEE TOLERANCE STATEMENT

[illegible]

FINISH MACHINING CONTOUR OF CASING



TURBINE SIDE

GENERATOR 38

FINISH MACHINING CONTOUR OF ROTOR