

10094-24201-2

DRAWING No.

7

6

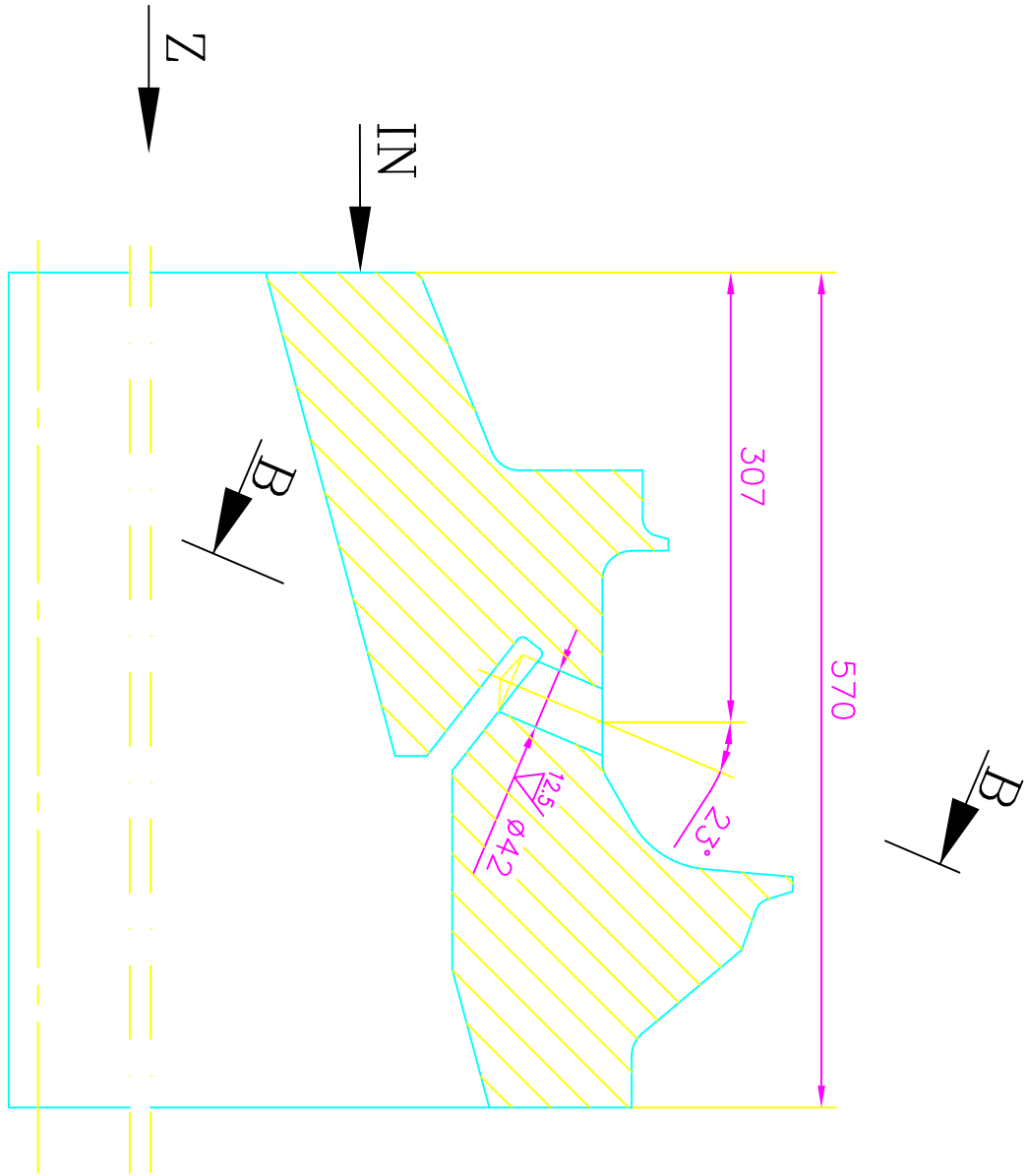
5

4

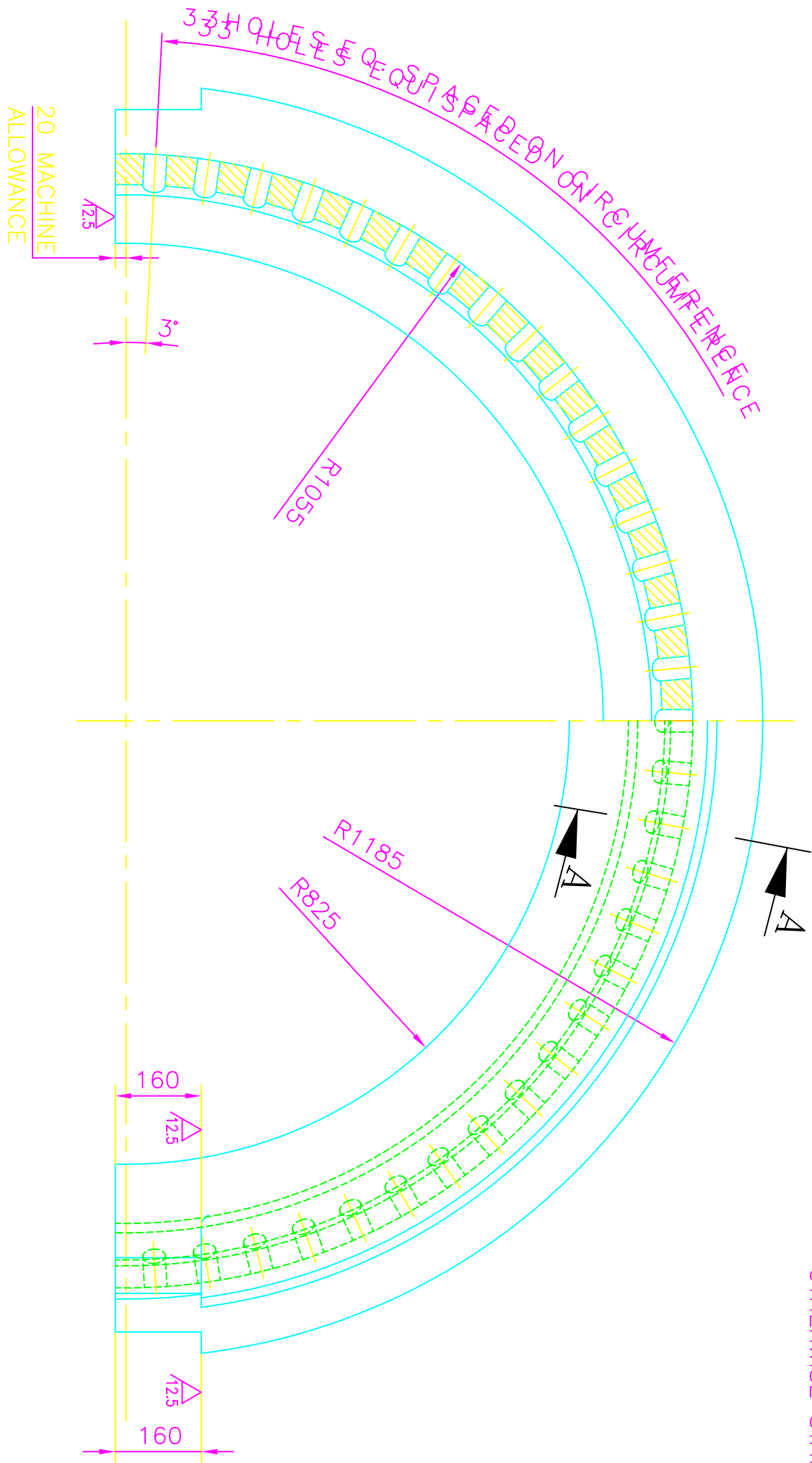
3

2

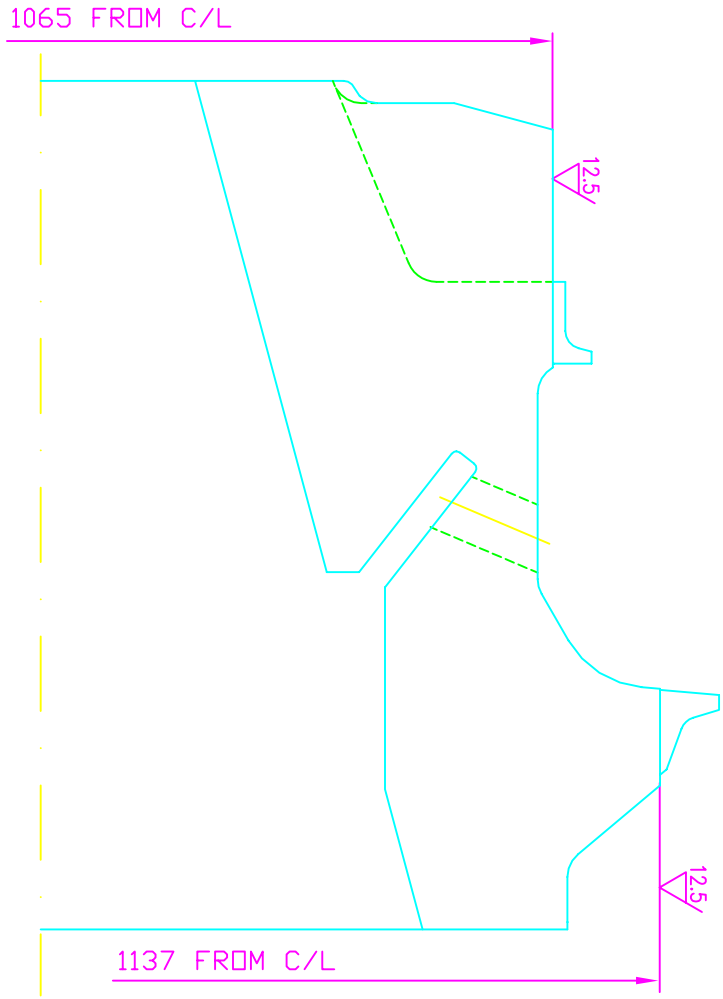
1



SECTION AA  
SCALE 1:5



SECTION BB  
VIEW Z  
SCALE 1:10



VIEW ON JOINT PLANE  
SCALE 1:5

STE-TD-117-L Ref.Drawing No>		Sign & Date		Inventory No.							
A		B		C		D		E		F	
REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED
8		7		6		5		4		3	
GRADE OF UNTOL. DIM				CBOM No. 01074246000				STATUS OF DRG			
M/CG.- AA0230208 m				ASSED DEPT				NAME			
WELDING-CLASS 'B' OF AA0621104				SIT SATYA DEO				SIGN			
GAS CUTTING-TABLE 3 OF AA0621101				sd/-				DATE 29/9/03			
REV				DATE				ALTERED			
CHECKED				CHECKED				CHECKED			
REV				DATE				ALTERED			
CHECKED				CHECKED				CHECKED			
DEPT SITE				SCALE				WEIGHT (KG)			
CODE 4011				1:5,1:10				2048			
TITLE : HALF RING				CARD CODE				DRAWING NO. 2-10742-46001			
SHEET No. 1				No. OF SHEETS 1				SIZE A2			

TECH. REQUIREMENTS:-

IDENTIFICATION ACCORDING TO HW 0400397 AT THE PLACE MARKED WITH IN

Material Specification : HW19572

STEAM TURBINE

BHARAT HEAVY ELECTRICALS LTD.  
RANIPUR, HARDWAR

DRN	SPS SENGAR	SD/-	06/9/03	NO. OF VAR
CHD	S.BANSAL	SD/-	16/9/03	73
APPD	A.K.JAIN	SD/-	29/9/03	74

REF. TO ASSY. DRG. No. 75 77