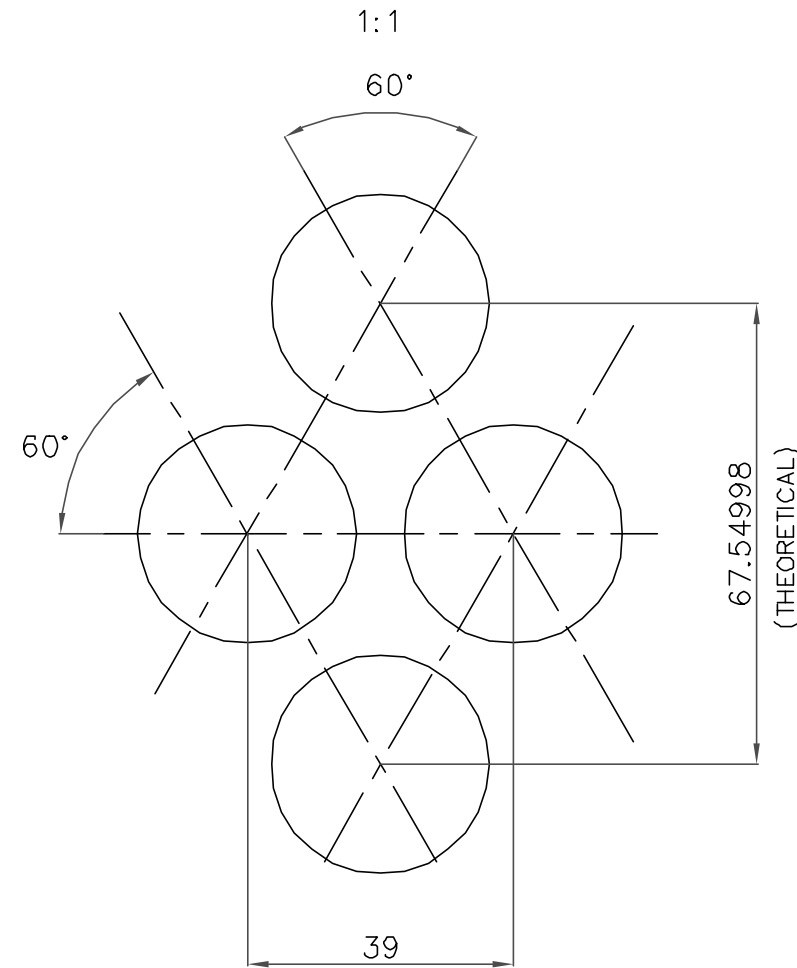


नामगी मनी संख्या	INVENTORY NO
स्वागत कर दिनांक	DATE
प्राप्ति संख्या	RECEIPT NO
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1. NO. OF TUBE HOLES IN EACH SUPPORT PLATE = 12231 NOS.
2. NO. OF TUBE HOLES IN EACH MAIN TUBE PLATE = 12199 NOS.
3. HOLE SIZES ARE AS SHOWN IN THE DETAIL I & II.
4. TUBE SIZE :- 31.75 X 0.7112mm.
5. PITCH = 39mm.
6. TOLERANCE ON PITCH ± 1 mm.
7. CUMULATIVE TOLERANCE ON PITCHES ± 2.0 mm
8. MINIMUM LIGAMENT BETWEEN HOLES SHOULD NOT BE LESS THAN 1 mm FROM NOMINAL.
9. NO SPIRAL OR AXIAL GROOVES IN HOLES ARE ALLOWED.
10. UP TO 4% OF HOLES MAY BE ALLOWED WITH MAXIMUM $\frac{10}{\sqrt{L}} \& \frac{12.5}{\sqrt{D}}$ SURFACE FINISH IN TUBE PLATE AND TUBE SUPPORT PLATE RESPECTIVELY.
11. REFER TABLE FOR NO. OF HOLES IN EACH ZONE.
12. RADIUS OF 1 MM ON BOTH SIDE OF HOLES IS FOR REMOVING BURRS FROM HOLES ONLY.
13. THE LAYOUT SHOWN IS FOR THE RIGHT HAND SIDE. LAYOUT FOR THE OTHER HALF IS THE MIRROR IMAGE OF THIS LAYOUT.
- ⑪-14. HOLES MARKED ARE NOT TO BE DRILLED ON MAIN TUBE PLATE.

[illegible]

 भारत भारी इलेक्ट्रिकल लिमिटेड, रामपुर, हरियाणा BHARAT HEAVY ELECTRICALS LIMITED, RAMPUR, HARYANA	नाम / NAME एन.के.एन.		दिनांक / DATE 27/5/01	क्र.सं. / NO. 02
	पता / ADDRESS गुरुकुल रोड, रामपुर		दिनांक / DATE 28/5/01	
	मोबा. / MOBILE 9810030418		दिनांक / DATE 29/5/01	
	ड्राफ्ट / DRAFT 1:10			
डिजाइन / DESIGN 02/27/01	स्केल / SCALE 1:10	प्र.क्र. / NO. 02	ऑफिस / OFFICE 02	ड्राफ्ट / DRAFT 02
CONDENSER TUBE LAYOUT				