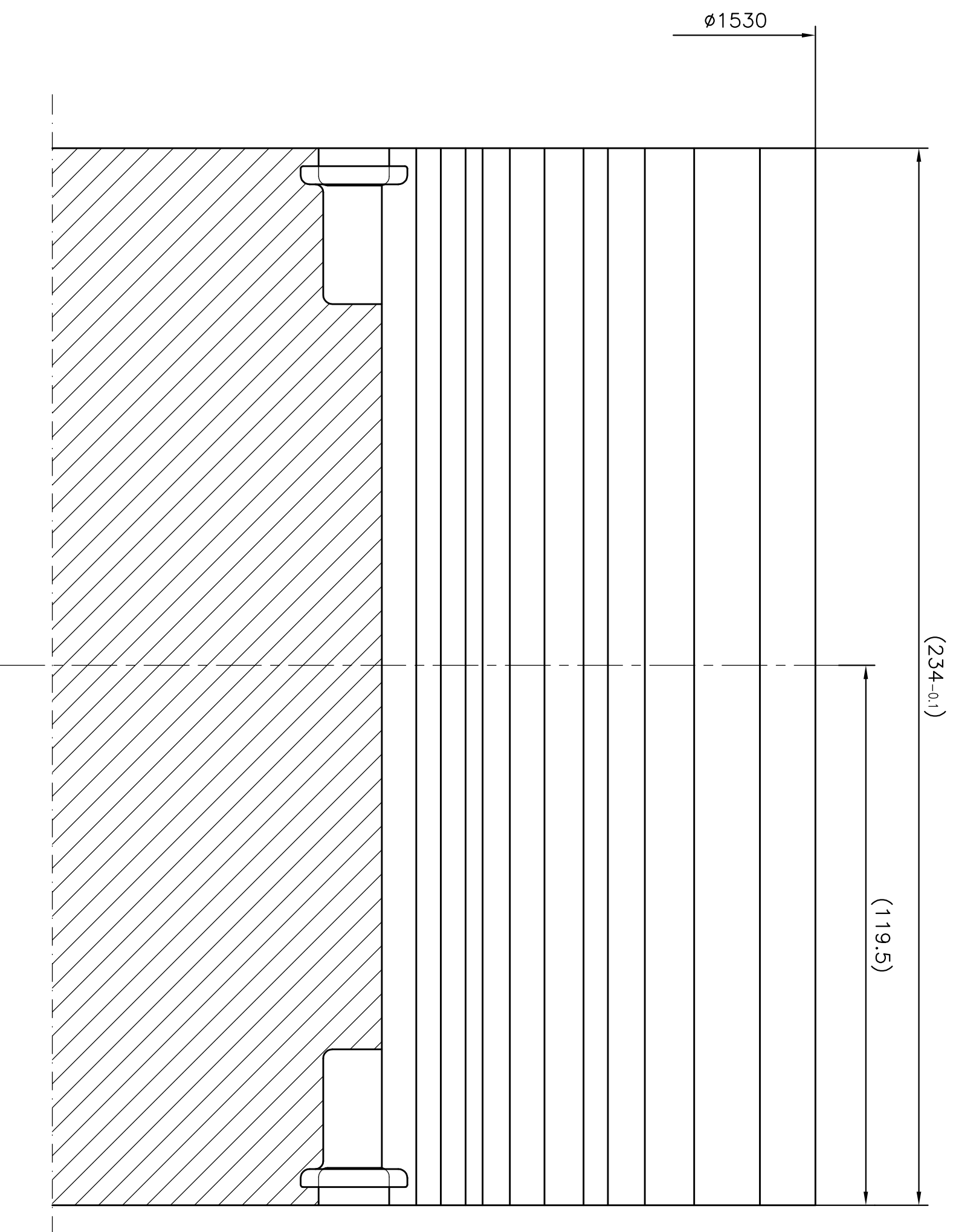
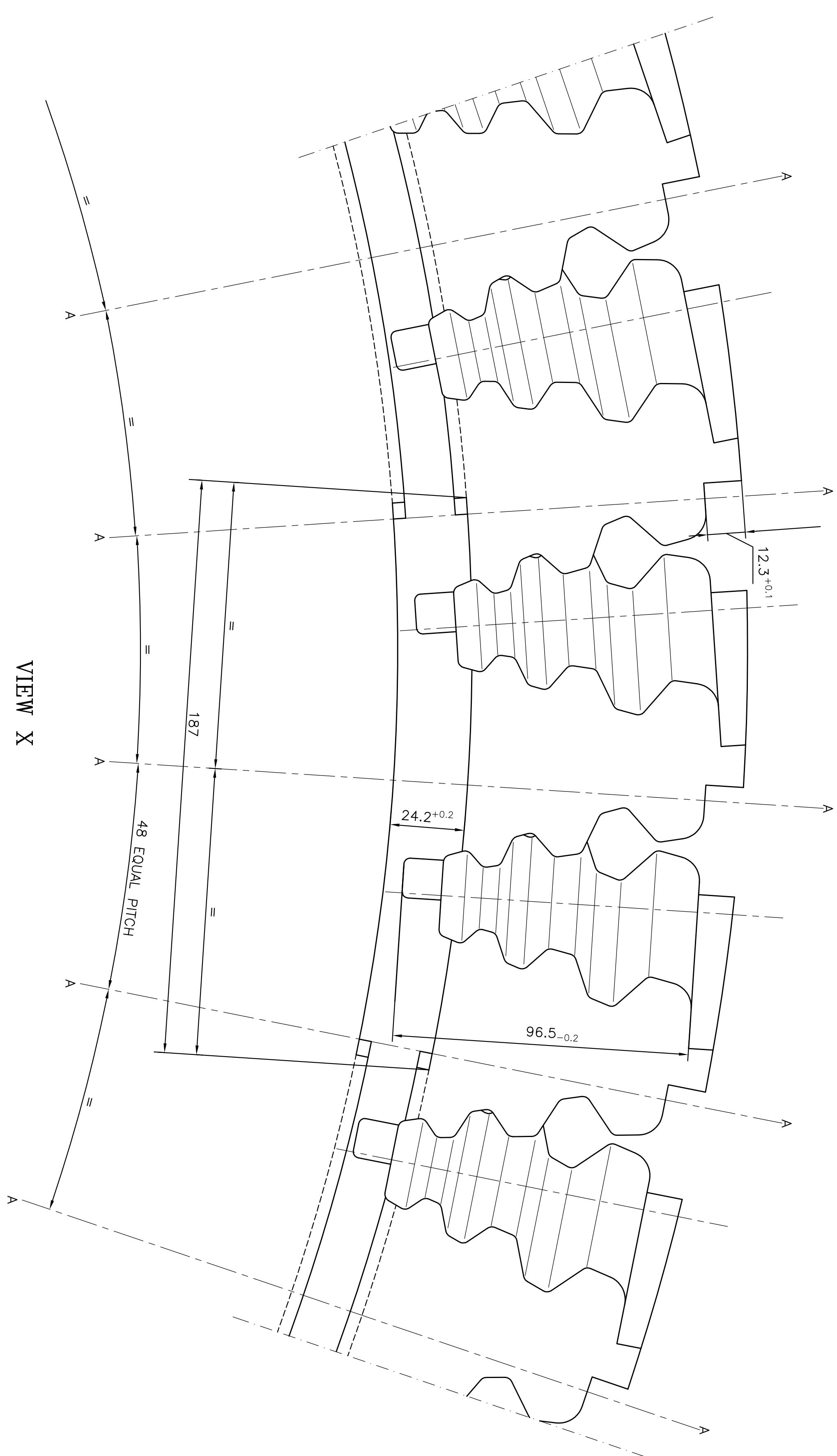


3.2/ ALL OVER EXCEPT
OTHERWISE STATED



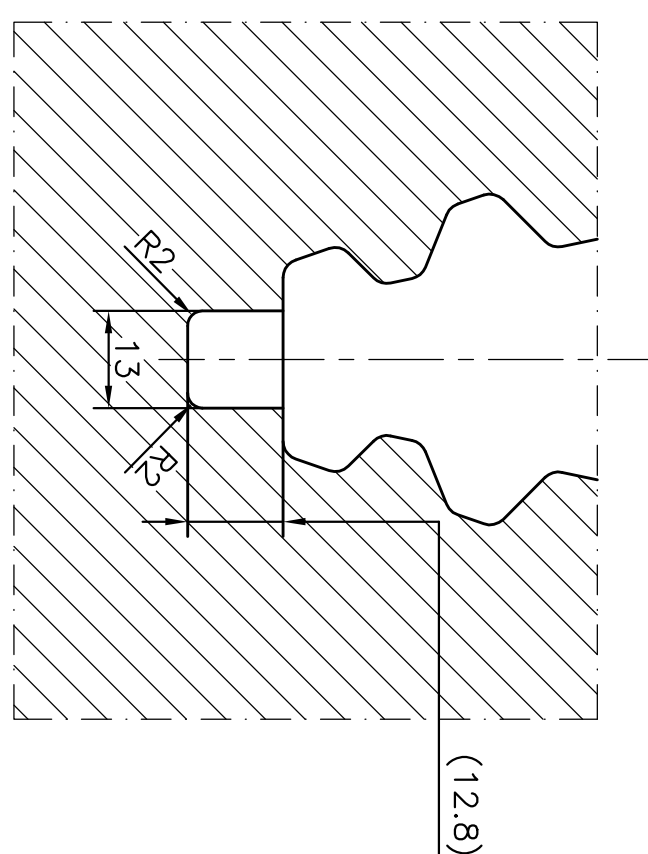
DIRECTION OF
STEAM FLOW



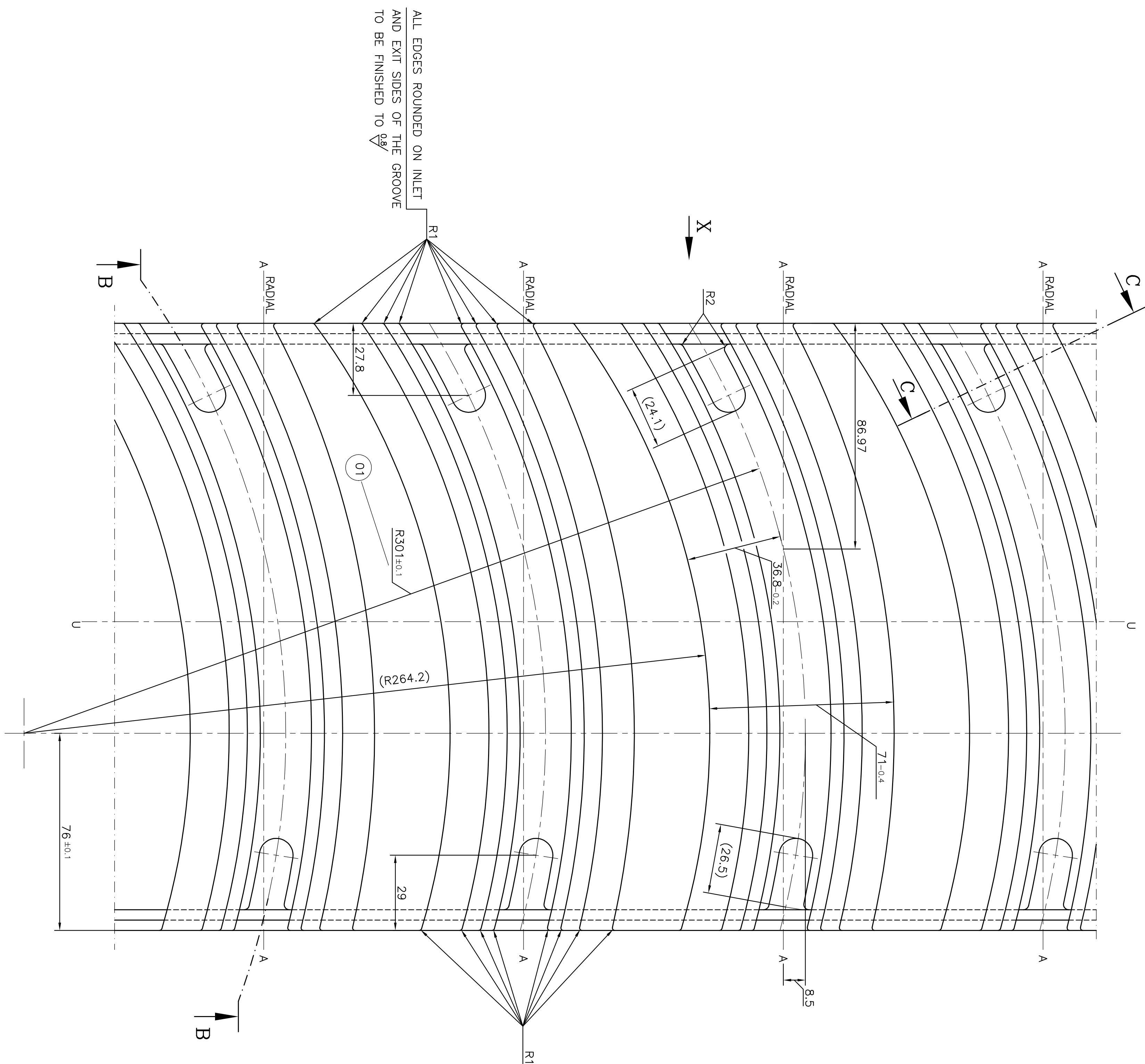
VIEW X

SECTION BB


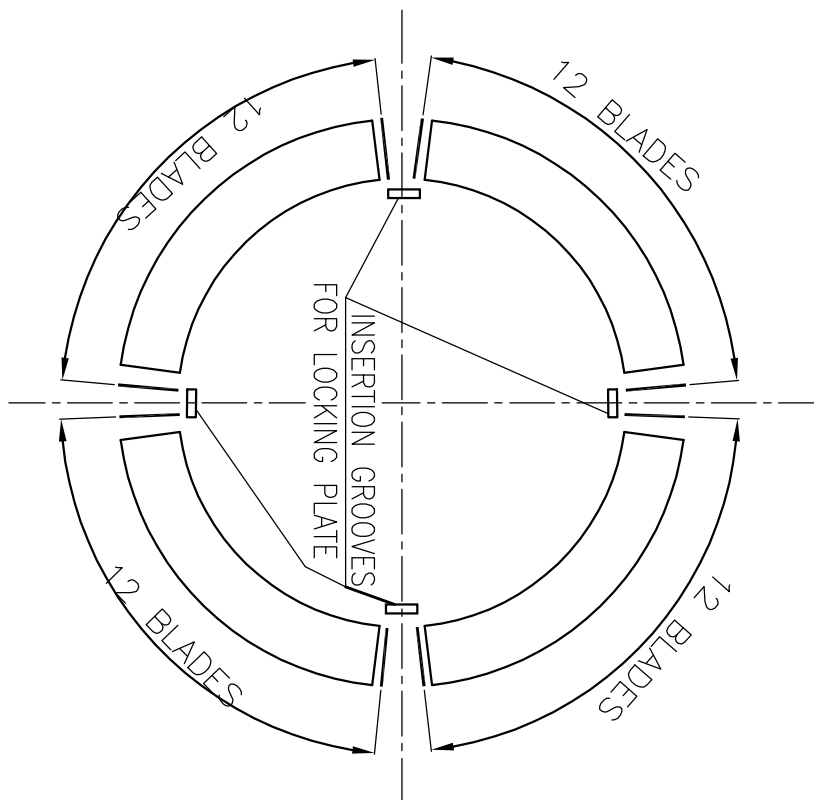
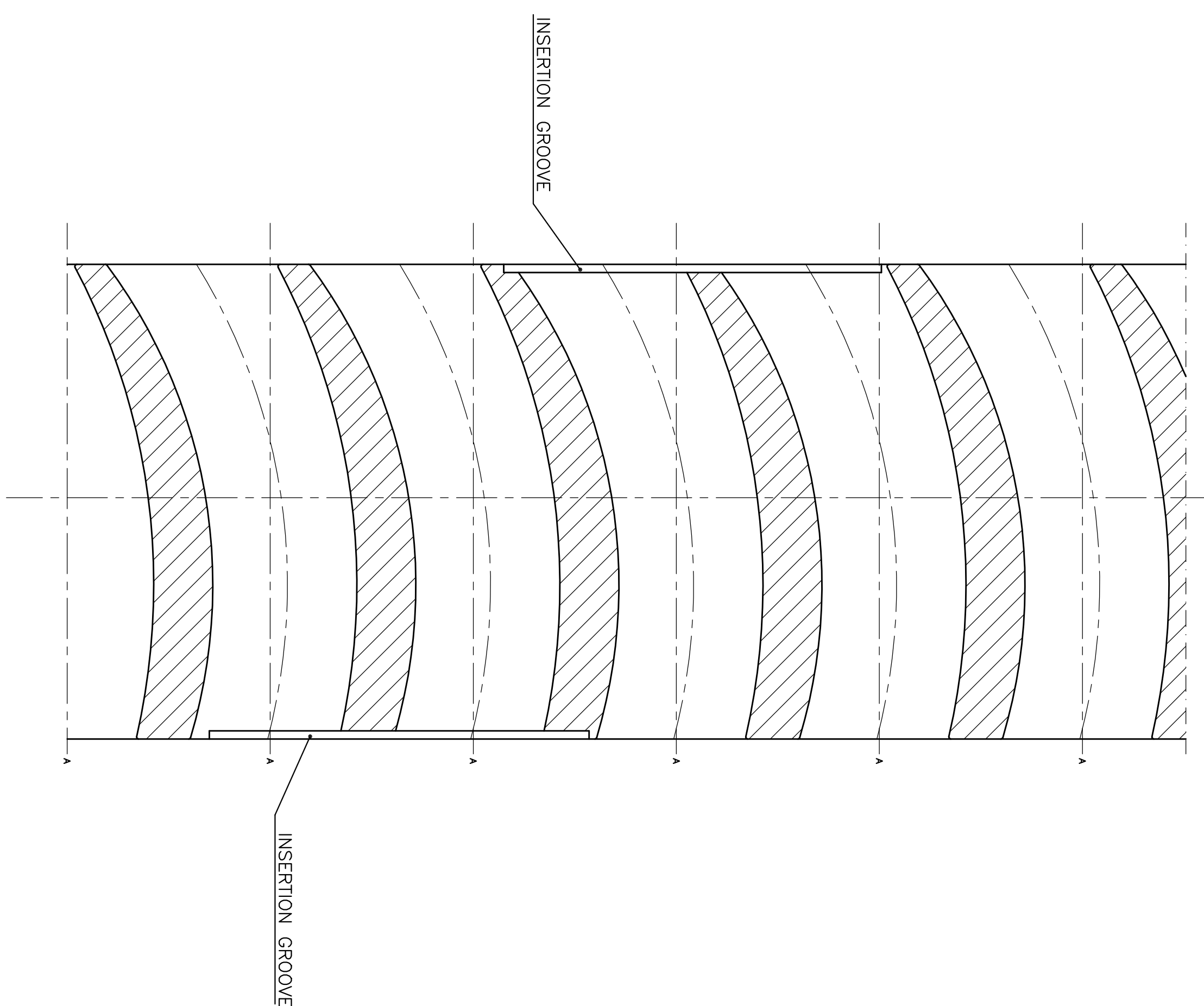
(SEE T.R. 4)



SECTION CC



ALL EDGES ROUNDED ON INLET
AND EXIT SIDES OF THE GROOVE
TO BE FINISHED TO $\frac{0.8}{\nabla}$



TECHNICAL REQUIREMENTS:

1. GROOVE PROFILE AS PER DRG. NO. 21030741031.
2. LOCATION FOR INSERTION GROOVES FOR LOCKING PLATE AS PER DRG. NO. 01030746000.
3. TOLERANCE ON THE PITCH OF GROOVE $\pm 13^{\circ}$.
4. TURNING MACHINING ACCORDING TO GROOVE PLAN DRG. NO. 01030446051.

INVENTORY No.	SIGN & DATE	4052-54126 REF.DRAWING No.
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VIEW OF THE ROTOR GROOVE

[illegible]