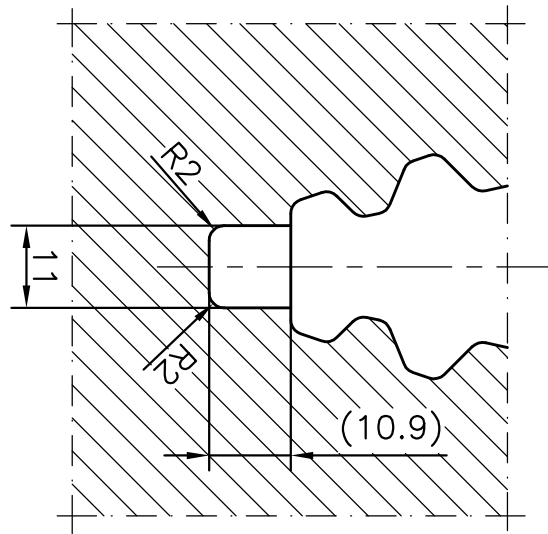
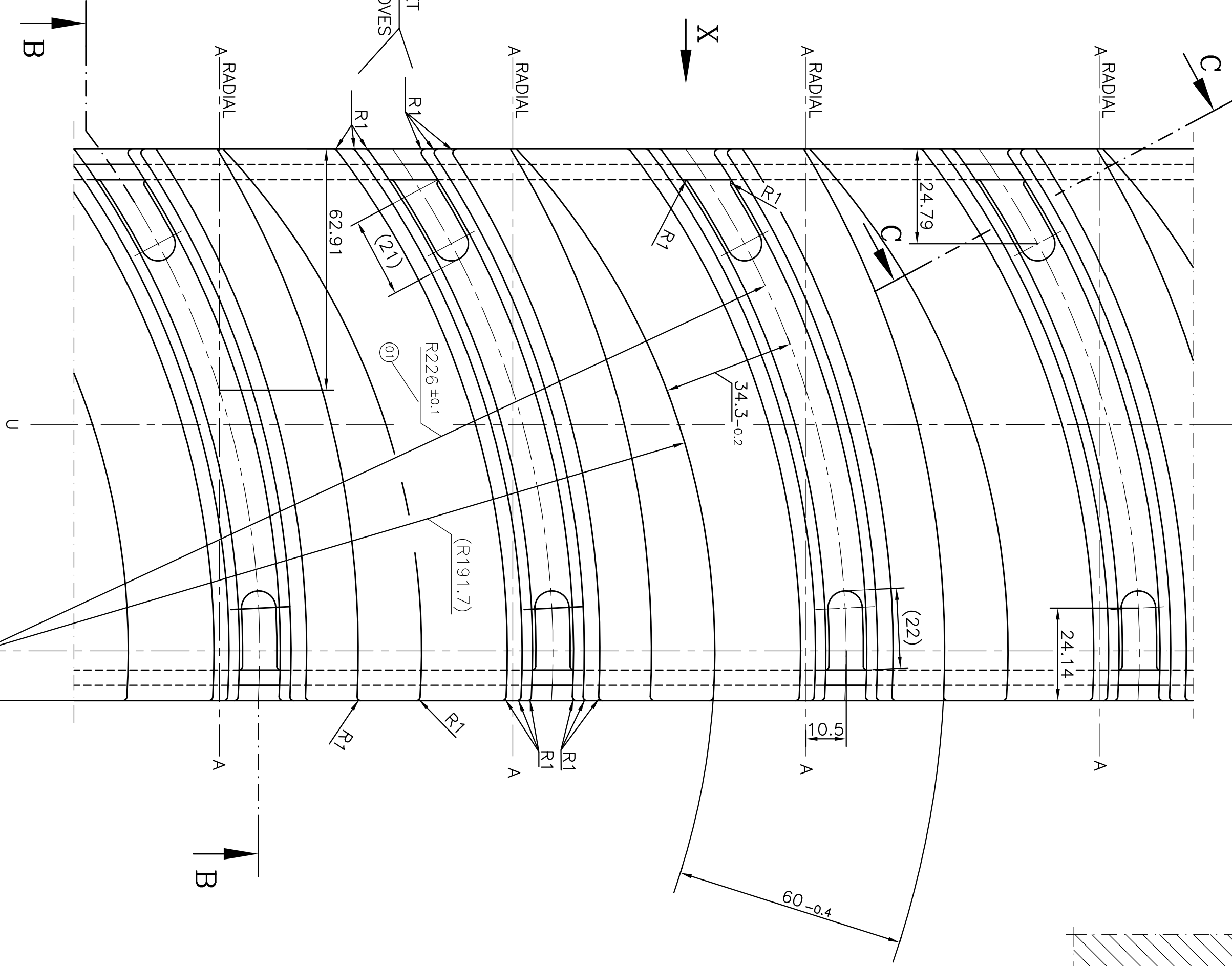


DIRECTION OF
STEAM FLOW

SECTION BB
(SEE T.R. 4)

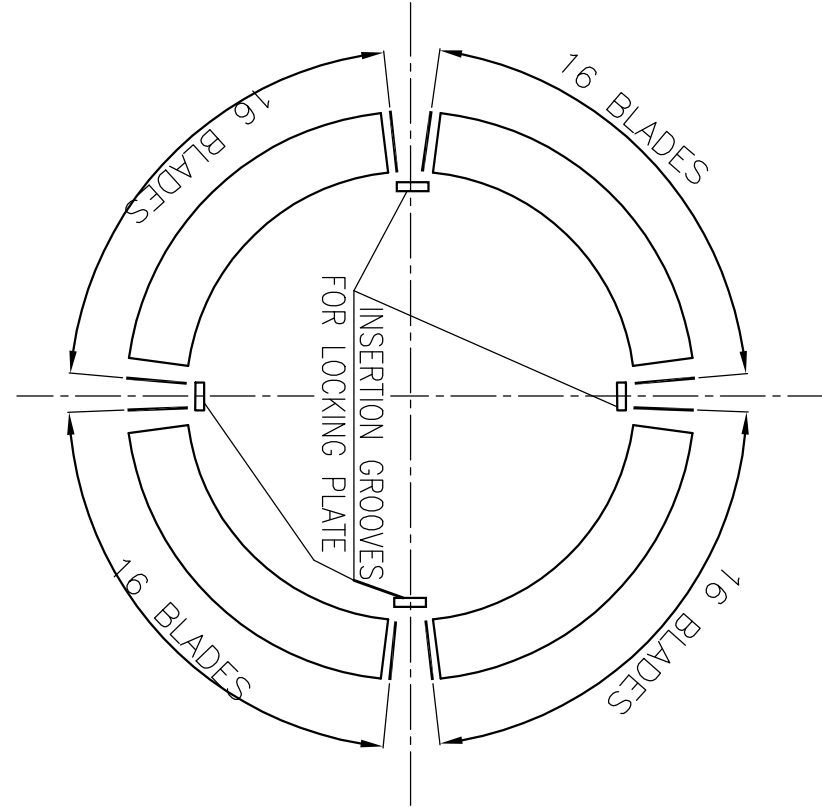
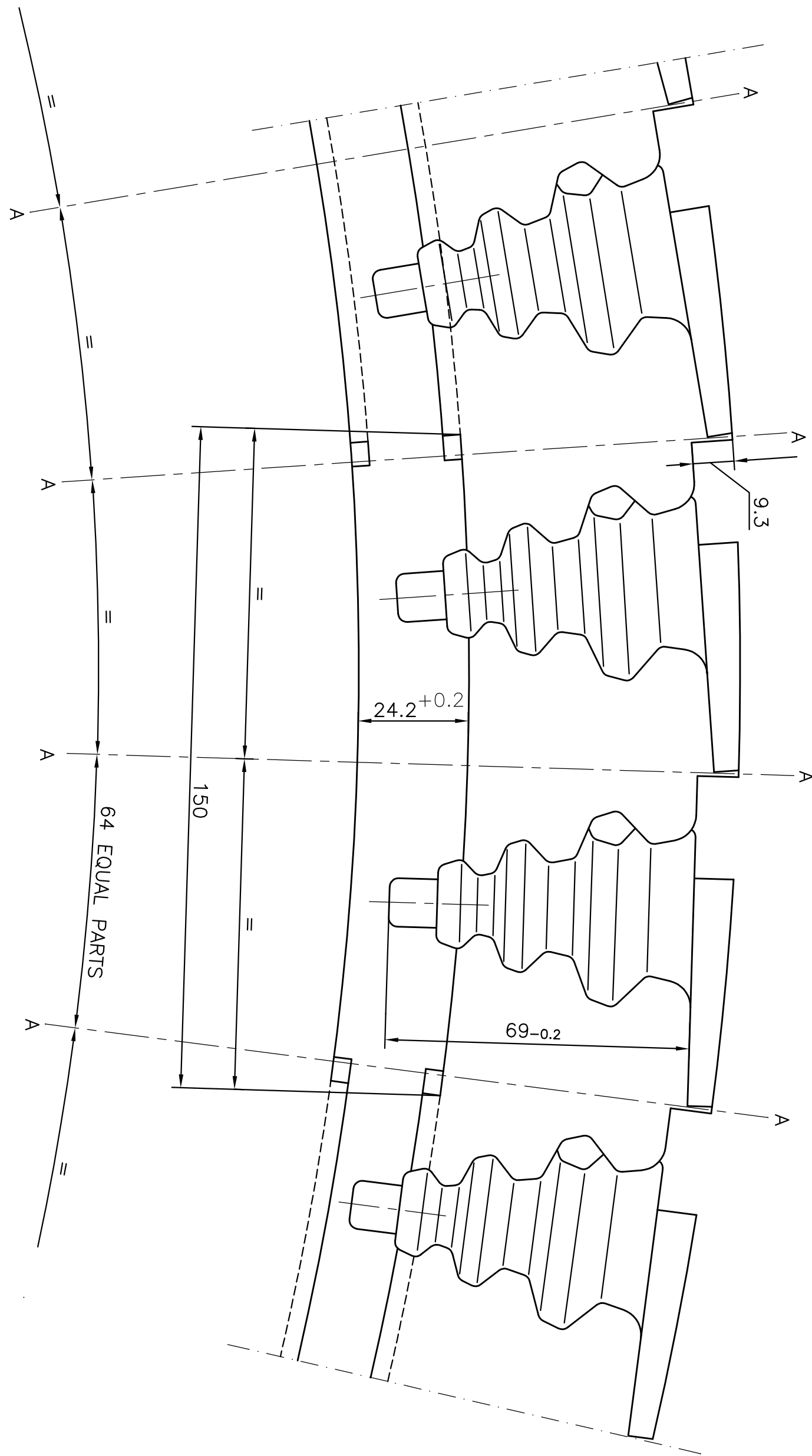


SECTION CC



VIEW OF THE ROTOR GROOVE

VIEW X



TECHNICAL REQUIREMENTS:-

- GROOVE PROFILE AS PER DRG. NO. 21030746035
- LOCATION FOR INSERTION GROOVES FOR LOCKING PLATE AS PER DRG. NO. 01030746000.
- TOLERANCE ON THE PITCH OF GROOVES $\pm 13''$.
- TURNING MACHINING ACCORDING TO GROOVE PLAN DRG. NO. 91030446051.

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.
		4052-54125

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A	B	C	D	E	F	G	H
12	11	10	9	8	7	6	5
4	3	2	1				

REV	DATE	ALTERED	CHECKED

GRADE OF UNTO.DIM	TTX	G. SINCH	Sd/-	6.9.02
M/CO.-d/M/f AA0230208				
WELDING-#B/E/B AA0230208				
GAS-CUTTING-TS/AA0621101				

DATE	6.3.03	CHECKED	P.K.BANSAL	DATE	6.9.02	STATUS	OF 066
REV	01	ALTERED	HANS LAL	DATE	6.9.02	STATUS	OF 066
TOLERANCE ON DIMENSION R226 IN ZONE C10 WAS +0.02							
REVISED DRAWING DEPOSITED IN WRENCH SERVER.							
(SITE-03-F364)							

DEPT	SITE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	ITEMS
4011	1:1	-	-	01030746000	75	77

NAME	SIGN	DATE
B.P.SINGH	-Sd-	04.4.02
P.K.B.	-Sd-	05.4.02
F.K.G.	-Sd-	30.9.02

NAME	SIGN	DATE
P.K.B.	-Sd-	04.4.02
P.K.B.	-Sd-	05.4.02
F.K.G.	-Sd-	30.9.02

TYPE OF PRODUCT	OR	NAME OF CUSTOMER/PROJECT	STREAM TURBINE
BHARAT HEAVY ELECTRICALS LTD			
RANIPUR, HARDWAR			

TITLE :	CARD
ROTOR GROOVE FOR	1-10307-46033
MOVING BLADE LP2R	22 23 24

SHEET No. 01	No. OF SHEETS 01
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SIZE A1
