3X800 MW PVUNL PATRATU TPP PHASE-I

SCREENED CONTROL CABLES

Enquiry No. - PE/PG/PA1/E-6959/2022 dated 26.04.2022

BILL OF QUANTITIES

MAIN SUPPLY

1.1) Individual & Overall Screened Cable (Type-F)-Unarmoured cable

Multi pair (twisted) individual & overall shielded instrumentation cables. (Type-F)

Multi pair (twisted) individual & overall shielded instrumentation cables. (Type-F)

S.No.	Item code	HSN CODE	Item name	UOM	Ordered Quantity	FOR UNIT-2 (lot-1)
1	507-31081-A	8544	225V TYPE F(IO) 2P - 0.5 UNARMOURED	MTR	16000	8000
2	507-31046-A	8544	225V TYPE F(IO) 4P - 0.5 UNARMOURED	MTR	214000	107000
3	507-31050-A	8544	225V TYPE F(IO) 8P - 0.5 UNARMOURED	MTR	34000	17000
4	507-31038-A	8544	225V TYPE F(IO) 12P - 0.5 UNARMOURED	MTR	44000	22000

1.2) Overall Screened Cable (Type-G)-Unarmoured cable

Multi pair (twisted) overall shielded instrumentation cables. (Type-G)

S.No.	Item code	HSN CODE	Item name	UOM	Ordered Quantity	FOR UNIT-2 (lot-1)
1	507-31062-A	8544	225V TYPE G(O) 2P - 0.5 UNARMOURED	MTR	28000	14000
2	507-31066-A	8544	225V TYPE G(O) 4P - 0.5 UNARMOURED	MTR	452000	226000
3	507-31070-A	8544	225V TYPE G(O) 8P - 0.5 UNARMOURED	MTR	22000	11000
4	507-31054-A	8544	225V TYPE G(O) 12P - 0.5 UNARMOURED	MTR	16000	8000

NOTES :

1. Quantities indicated above shall be known as Order Quantities. Quantity variation as per NIT.
2. The bidder shall indicate the unit price of each type and size of cables listed as per the BOQ-Cum-Price Schedule. The unit prices shall apply for adjustment of variation in quantity as stipulated above.
3. Lot-I quantities indicated above shall be cleared for manufacturing along with PO. However, manufacturing of the cables shall be taken up by the successful bidder only after approval of technical and quality documentation. Subsequent lot shall be cleared for manufacture based on progress of engineering & site requirements.
4. Delivery schedule of Quantites shall be as per NIT.
5. The standard drum length shall be 1000 meters as indicated above. Tolerance on individual drum length shall be ±5%.
6. Overall tolerance on total dispatched quantity of each size shall be (-) 2% and (+) 0% except where the total ordered quantity is one single drum length of 1000m, in which case it shall be -5%/0%. Cables consumed for testing and inspection shall be to bidder's account.
7. For each individual cable size, one short length of not less than 200m may be accepted only in the final drum length to complete the supply (except where the total ordered quantity is one single drum length of 1000m). The overall tolerance limits stipulated above shall continue to apply (in case short lengths are accepted).

Validate Print Help

Item Rate BoQ

Tender Inviting Authority: Bharat Heavy Electricals Limited-Project Engineering Management, Noida

Name of Work: BOQ cum PRICE SCHEDULE OF SCREENED CONTROL CABLES FOR 3X800 MW PVUNL PATRATU TPP PHASE-I

Tender Enquiry No.: PE/PG/PA1/E-6959/2022 dt. 26/04/2022

Name of the Bidder/ Bidding Firm / Company :	

NOTES:

1) Quantities indicated below shall be known as Order Quantities. The variation in quantities shall be as per NIT.
2) The bidder shall indicate the unit price of each type and size of cables listed as per the BOQ-Cum-Price Schedule. The unit prices shall apply for adjustment of variation in quantity as stipulated below.
3) Lot-I quantities indicated below shall be cleared for manufacturing along with PO. However, manufacturing of the cables shall be taken up by the successful bidder only after approval of technical and quality documentation. Subsequent lot shall be cleared for manufacture based on progress of engineering & site requirements.
4) Delivery schedule of Quantites shall be as per NIT.
5) The standard drum length shall be 1000 meters as indicated below. Tolerance on individual drum length shall be ±5%.
In case the quantities cleared by BHEL for manufacturing are manufactured and offered for inspection by successful bidder in more than one batch, BHEL reserves the right to witness type testing on all batches without any price implication.
6) Overall tolerance on total dispatched quantity of each size shall be (-) 2% and (+) 0% except where the total ordered quantity is one single drum length of 1000m, in which case it shall be -5%/0%. Cables consumed for testing and inspection shall be to bidder's account.
Bidder shall indicate unit price of cables inclusive of type test charges, No separate charges shall be payable for type tests.
7) For each individual cable size, one short length of not less than 200m may be accepted only in the final drum length to complete the supply (except where the total ordered quantity is one single drum length of 1000m). The overall tolerance limits stipulated above shall continue to apply (in case short lengths are accepted).

NUMBER #	TEXT #	NUMBER #	TEXT #	NUMBER	TEXT #	NUMBER #	NUMBER	NUMBER	NUMBER	TEXT	NUMBER	NUMBER	NUMBER #	NUMBER #	TEXT #
S. No.	Item Description	Ordered Quantity	Units	HSN Code	Quoted Currency in INR / Other Currency	UNIT EX-WORKS PRICE In Figures To be entered by the Bidder	TOTAL EX-WORKS PRICE	FREIGHT RATE	FREIGHT AMOUNT	GST TYPE	GST RATE	GST AMOUNT	TOTAL AMOUNT Without Taxes TOTAL EX-WORKS + FREIGHT)	TOTAL AMOUNT With Taxes (TOTAL EX-WORKS + FREIGHT + GST)	TOTAL AMOUNT In Words
1	2	4	5	7	12	13	14	15	16	18	20	21	53	54	55
1	Multi pair (twisted) individual & overall shielded instrumentation cables. **(Type-F) - 225V TYPE F(IO) 2P - 0.5 UNARMOURED**	16000	Mtrs.	**8544**	**INR**		**0.0000**		**0.0000**			**0.0000**	**0.000**	**0.000**	INR Zero Only
2	Multi pair (twisted) individual & overall shielded instrumentation cables. **(Type-F) - 225V TYPE F(IO) 4P - 0.5 UNARMOURED**	214000	Mtrs.	**8544**	**INR**		**0.0000**		**0.0000**			**0.0000**	**0.000**	**0.000**	INR Zero Only
3	Multi pair (twisted) individual & overall shielded instrumentation cables. **(Type-F) - 225V TYPE F(IO) 8P - 0.5 UNARMOURED**	34000	Mtrs.	**8544**	**INR**		**0.0000**		**0.0000**			**0.0000**	**0.000**	**0.000**	INR Zero Only
4	Multi pair (twisted) individual & overall shielded instrumentation cables. **(Type-F) - 225V TYPE F(IO) 12P - 0.5 UNARMOURED**	44000	Mtrs.	**8544**	**INR**		**0.0000**		**0.0000**			**0.0000**	**0.000**	**0.000**	INR Zero Only
5	Multi pair (twisted) overall shielded instrumentation cables. **(Type-G) - 225V TYPE G(O) 2P - 0.5 UNARMOURED**	28000	Mtrs.	**8544**	**INR**		**0.0000**		**0.0000**			**0.0000**	**0.000**	**0.000**	INR Zero Only
6	Multi pair (twisted) overall shielded instrumentation cables. **(Type-G) - 225V TYPE G(O) 4P - 0.5 UNARMOURED**	452000	Mtrs.	**8544**	**INR**		**0.0000**		**0.0000**			**0.0000**	**0.000**	**0.000**	INR Zero Only
7	Multi pair (twisted) overall shielded instrumentation cables. **(Type-G) - 225V TYPE G(O) 8P - 0.5 UNARMOURED**	22000	Mtrs.	**8544**	**INR**		**0.0000**		**0.0000**			**0.0000**	**0.000**	**0.000**	INR Zero Only
8	Multi pair (twisted) overall shielded instrumentation cables. **(Type-G) - 225V TYPE G(O) 12P - 0.5 UNARMOURED**	16000	Mtrs.	**8544**	**INR**		**0.0000**		**0.0000**			**0.0000**	**0.000**	**0.000**	INR Zero Only
Total in Figures													**0.000**	**0.000**	INR Zero Only
Quoted Rate in Words		**INR Zero Only**													

Validate | Print | Help

Item Rate BoQ

Tender Inviting Authority: Bharat Heavy Electricals Limited-Project Engineering Management, Noida

Name of Work: COST OF WITHDRAWAL FOR SCREENED CONTROL CABLES FOR 3X800 MW PVUNL PATRATU TPP PHASE-I

Tender Enquiry No.: PE/PG/PA1/E-6959/2022 dt. 26/04/2022

Name of the Bidder/ Bidding Firm / Company :	

ANNEXURE-II (COST OF WITHDRAWAL)

(This BOQ template must not be modified/replaced by the bidder and the same should be uploaded after filling the relevent columns, else the bidder is liable to be rejected for this tender. Bidders are allowed to enter the Bidder Name and Values only)

NOTES:

1. Cost of withdrawal of deviation will be applicable on the basic price (i.e. excluding taxes, duties & freight) only.
2. All the bidders have to list out all their technical & commercial deviations (if any) in details in the above format.
3. Any deviation not mentioned above and shown separately or found hidden in offer, will not be taken cognizance of.
4. Bidder shall submit duly filled unpriced copy of above format indicating "quoted" in "cost of withdrawal of deviation" column of the schedule above along with their Techno-commercial offer, wherever applicable. In absence of same, such deviation(s) shall not be considered and offer shall be considered in total compliance to NIT.
5. Bidder shall furnish price copy of above format along with price bid.
6. The final decision of acceptance / rejection of the deviations quoted by the bidder shall be at discretion of the Purchaser.
7. Bidders to note that any deviation (technical / commercial) not listed in above and asked after Part-I opening shall not be considered.
8. For deviations w.r.t. Credit Period, Liquidated damages, Firm prices if a bidder chooses not to give any cost of withdrawal of deviation loading as per Annexure-VII of GCC, Rev. 07 will apply. For any other deviation mentioned in un-priced copy of this format submitted with Part-I bid but not mentioned in priced copy of this format submitted with Priced bid, the cost of withdrawl of deviation shall be taken as NIL.
9. Any deviation mentioned in priced copy of this format, but not mentioned in the un-priced copy, shall not be accepted.
10. All techno-commercial terms and conditions of NIT shall be deemed to have been accepted by the bidder, other than those listed in unpriced copy of this format.
11. Cost of withdrawal is to be given seperately for each deviation. In no event bidder should club cost of withdrawal of more than one deviation else cost of withdrawal of such deviations which have been clubbed together shall be considered as NIL.
12. In case nature of cost of withdrawal (positive / negative) is not specified it shall be assumed as positive.
13. In case of descrepancy in the nature of impact (positive / negative), positive will be considered for evaluation and negative for ordering.

NUMBER #	TEXT #	TEXT #	NUMBER #	NUMBER	TEXT	TEXT	TEXT	TEXT	NUMBER #	TEXT #
Sl. No.	Item Description	Quoted Currency in INR / Other Currency	Cost of withdrawal of deviation to be entered by the bidder in Rs.	Page no.	Technical specification/tender document clause no.	Reference of price schedule of which cost of withdrawal of deviation is applicable	Nature of cost of withdrawal of deviation (positive/Negative)	Reasons for quoting deviation	TOTAL AMOUNT Without Taxes in Rs.	Total FOR site Price In Words
1	2	12	13	23	24	30	31	36	53	55
1.01	**TECHNICAL DEVIATION**									
1.02	Technical deviation	**INR**							**0.000**	INR Zero Only
1.03	Technical deviation	**INR**							**0.000**	INR Zero Only
1.04	Technical deviation	**INR**							**0.000**	INR Zero Only
1.05	Technical deviation	**INR**							**0.000**	INR Zero Only
2	**COMMERCIAL DEVIATION**									
2.01	Commercial deviation	**INR**							**0.000**	INR Zero Only
2.02	Commercial deviation	**INR**							**0.000**	INR Zero Only
2.03	Commercial deviation	**INR**							**0.000**	INR Zero Only
2.04	Commercial deviation	**INR**							**0.000**	INR Zero Only
Total in Figures									**0.00**	Zero Only

Quoted Rate in Words	**INR Zero Only**

BHEL	**PRE-QUALIFICATION REQUIRMENTS OF SCREENED CONTROL CABLE FOR 3X800MW PATRATU TPS PHASE**	PE-PQ-434-507-E016
		REVISION NO. 0 DATE 19.04.2022
		SHEET NO. 1 OF 1

ITEMS : SCREENED CONTROL CABLE

SCOPE : Supply : YES; Erection & Commissioning : NO;

1.0	Vendor Should be a manufacturer of screened/ instrumentation control cables.
2.0	Availability of test reports of tests on FRLS screened control cables to establish in-house Capability to carry out all routine, type acceptance as per relevant IS/ International Standards (except UV radiation & hydrolytic stability Test which can be conducted at Govt. Lab/ Govt. approved Independent lab).
3.0	Capacity of manufacturing 200 km of screened control cables per month.
4.0	Manufactured and supplied at least one (1) km of FRLS cables.
5.0	Manufactured and supplied screened control cables up to 20 pairs.
6.0	Manufactured and supplied at least 750 Km of Screened Control cables in one or more orders and at least 150 Km in one single order.
7.0	Minimum two (2) nos. purchase orders for screened control cables shall be submitted which should not be more than five (5) years old from the date of techno-commercial bid opening (as applicable) for establishing continuity in business.

NOTES:

1. Consideration of bidder's offer is subject to NTPC approval.

2.Bidder to submit all supporting documents in English. If documents submitted by bidder are in language other than English, a self-attested English translated document should also be submitted.

3. Notwithstanding anything stated above, BHEL reserves the light to assess the capabilities and capacity of the bidder/collaborators to perform the contract, should the circumstances warrant such assessment in the overall interest of BHEL.

4.After satisfactory fulfillment of all the above criteria! requirement, offer shall be considered for further evaluation as per NIT and all the other terms of the tender.

PREPARED BY	CHECKED BY	REVIEWED BY	APPROVED BY
PRIYANKA Digitally signed by PRIYANKA DN: cn=PRIYANKA, o, ou=ELETRICAL, email=priyankagupta@bhel.in, c=IN Date: 2022.04.19 18:37:42 +05'30'	HEMA KUSHWAHA Digitally signed by HEMA KUSHWAHA DN: cn=HEMA KUSHWAHA, o=BHEL, ou=PEM-ELECT, email=hemakushwaha@bhel.in, c=IN Date: 2022.04.19 18:46:08 +05'30'	PRAVEEN DUTTA Digitally signed by PRAVEEN DUTTA Date: 2022.04.19 18:48:53 +05'30'	Debasisa Rath Digitally signed by Debasisa Rath DN: cn=Debasisa Rath, o=bhel, ou=pem, email=debasisa@bhel.in, c=IN Date: 2022.04.20 10:22:25 +05'30'
NAME:PRIYANKA GUPTA DESIGNATION: DY. MANAGER	NAME:HEMA KUSHWAHA DESIGNATION: SR. MANAGER	NAME: PRAVEEN DUTTA DESIGNATION: AGM	NAME: DEBASISA RATH DESIGNATION: DH-ELECT(AGM)

	PRE - QUALIFYING REQUIREMENTS

ENQUIRY NO:	**PE/PG/PA1/E-6959/2022 dt. 26/04/2022**
PROJECT:	PATRATU
PACKAGE:	SCREENED CONTROL CABLES

CRITERIA FOR EVALUATION - FINANCIAL :

	Amount (in Rs.)
Average annual financial turnover during the last Three Financial Years should not be less than Rupees Two Crore Thirty Nine Lakh(s) Only	Rs.2,39,00,000.00

Notes:-

a) The bidder has to submit financial accounts (audited, if applicable comprising of Audit report, Balance Sheet, Profit & Loss A/c Statement and Notes/Schedules pertaining to Turnover/Sales/Revenue), for last three years (or from the date of incorporation, whichever is less) as on tender due date to review the above criteria. In case the incorporation of vendor is less than 3 years, average annual financial turnover shall be calculated based on available information as below:-

i) If the accounts are available for <= 1 Financial Year, the Average Annual Turnover shall be calculated based on available information divided by 1 (One).

ii) If the accounts are available for >1 but < = 2 Financial Years, the Average Annual Turnover shall be calculated based on available information divided by 2 (Two).

iii) If the accounts are available for >2 but <= 3 Financial Years, the Average Annual Turnover shall be calculated based on available information divided by 3 (Three).

b) Foreign bidder is to submit a latest report from reputed third party business rating agency like Dun & Bradstreet, Credit reform etc. in addition to the documents mentioned at point (a) above for review of above criteria.

c) Other Income shall not be considered for arriving at Annual Turnover/Sales.For evaluation purpose, Turnover figure excluding taxes shall be considered.

d) For evaluation of foreign bidder, exchange rate (TT selling rate of SBI) as on scheduled date of tender opening (Part-I bid in case of two part bid) shall be considered.

796975/2022/PS-PEM-EL

3 X 800 MW PATRATU STPS EXPANSION PH-I

TECHNICAL SPECIFICATION

FOR

SCREENED CONTROL CABLE

SPECIFICATION NO.: *PE - TS - 434 - 507 – E004*

REVISION : *0*

BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, UP (INDIA) - 201301

	DOCUMENT TITLE **3X800MW PATRATU TPS** TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLES	SPECIFICATION NO. PE-TS-434-507-E004	
		VOLUME II	
		SECTION -	
		REVISION 0	DATE: 23.04.2019
		SHEET 1 OF 1	

CONTENTS

TOTAL NO. OF SHEETS =
(INCLUDING COVER/SEPARATOR SHEETS)

SECTION – I

SPECIFIC TECHNICAL REQUIREMENTS

	DOCUMENT TITLE **3X800MW PATRATU TPS** TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLES	SPECIFICATION NO. PE-TS- 434-507-E004	
		VOLUME II	
		REVISION 00	DATE: 23.04.2019
		SHEET 1 of 1	

COMPLIANCE CERTIFICATE

The bidder shall confirm compliance to the following by signing/ stamping this compliance certificate and furnishing same with the offer.

1. The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusion/ deviation with regard to same

2. There are no deviation with respect to specification other than those furnished in the 'schedule of deviations'

3. Only those technical submittals which are specifically asked for in NIT to be submitted at tender stage shall be considered as part of offer. Any other submission, even if made, shall not be considered as part of offer.

4. Any comments/ clarifications on technical/ inspection requirements furnished as part of bidder's covering letter shall not be considered by BHEL, and bidder's offer shall be construed to be in conformance with the specification.

5. Any changes made by the bidder in the price schedule with respect to the description/ quantities from those given in BOQ-Cum-Price schedule of the specification shall not be considered (i.e., technical description & quantities as per specification shall prevail).

BIDDER'S STAMP & SIGNATURE

	DOCUMENT TITLE **3X800MW PATRATU TPS** TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLES	SPECIFICATION NO. PE-TS- 434-507-E004	
		VOLUME II	
		SECTION I	
		REVISION - 0	DATE: 23.04.2019
		SHEET 1 OF 13	

1.0 SCOPE

1.1 Design, Manufacture, Inspection and testing at manufacture's works, proper packing and delivery to site of **Screened Control cables** conforming to this specification.

1.2 General technical requirements of the Screened Control cables are indicated in Section-II. Project specific technical/ quality requirements / changes are listed in Section-I.

1.3 The stipulations of Section-I, followed by those of Data Sheet-A shall prevail in case of any conflict between the stipulations of Section-I, Data Sheet - A & Section-II.

1.4 The documents shall be in English Language and MKS system of units.

2.0 BILL OF QUANTITIES:

2.1 Quantity requirements shall be as per BOQ-cum-price schedule enclosed in NIT.

3.0 SPECIFIC TECHNICAL REQUIREMENTS

S.No.	***Reference Clause No. of Section- II***	***Specific Requirement/ Change***
1	3.1	The standard quality plan no. shall be read as 0000-999-QOI-S-035 in place of PE-QP-999-507-E004.
1	3.3	Follow clause 3.3 of section-D.
2	3.4	Follow clause 3.4 of section-D.
3	3.10 (clause is added)	If a cable drum fails in site testing then that drum shall be supplied again by vendor free of cost to BHEL.

4.0 DRAWINGS & DOCUMENTS TO BE SUBMITTED

Schedule of drawing & documents to be submitted is part of NIT

NOTE: (*)

Standard Quality Plan as enclosed in the technical specification is to be appended with cover sheet bearing document number & description as stated above. The signed & stamped copy for the same shall be submitted to BHEL without making any changes in the contents of the document.

	DESIGN CALCULATIONS FOR LV CABLE SELECTION & SIZING	Doc. No.PE-DC-434-507-E002
	NTPC LIMITED	Rev No. 0
	3X800 MW PATRATU STPS	24.04.2019

DATA SHEET-A

CABLE DETAILS OF INSTRUMENTATION CABLES (AS PER VDE)

1.0 Voltage grade : 225 V (Peak)

2.0 Type of cable : FRLS SCREENED CONTROL CABLES

3.0 Standards Applicable :

1	VDE 0815, VDE 0816, VDE 0472	General Construction & tests for cables.
2	VDE 0207, Part-4, Part-5, Part-6	For insulation thickness.
3	SEN-SS-424-1475, IEC-60332 Part-3 Cat-B	Flammability Tests
4	ASTMD-2843, ASTMD-2863, IEC-754 Part-1	FRLS Tests
5	IS-8784	SPECIFICATION FOR THERMOCOUPLE COMPENSATING CABLES
6	IS-10810	METHODS OF TEST FOR CABLES
7	ANSI MC-96.1	Thermocouple cable color codes

4.0 CONDUCTOR

a) Material : Annealed bare copper

b) Grade : Electrolytic

c) Standard applicable : VDE 0815

d) Min number of strands, Dia and cross sectional area : 7, 0.3 mm (nom), 0.5 sq.mm

e) Maximum Conductor loop resistance/km (in ohm) at 20 degrees celsius : 73.4

f) Continuous operation suitability : 70 DEG. C

5.0 INSULATION

	DESIGN CALCULATIONS FOR LV CABLE SELECTION & SIZING	Doc. No. PE-DC-434-507-E002
	NTPC LIMITED	Rev No. 0
	3X800 MW PATRATU STPS	24.04.2019

a) Material : PVC as per VDE 0207 Part 4, compound Y I3

b) Application : Extruded

c) Insulation thickness

Min / Max : 0.25/ 0.35 (for 0.5 sq mm)

d) Volume resistivity (Min) : 1x 10^{14} at 20 deg .C & 1x 10^{11} at 70 deg. C in ohm-cm

6.0 LAYING OF CORES

a) Min. number of twist per Metre for paired cables. : 20 (For 0.5 Sqmm)

b) Maximum lay of individual twisted pair : 50 mm (For 0.5 Sqmm)

c) Diameter of core : In accordance with clause 5 (c)

7.0 IDENTIFICATION OF CORES : Band marking

8.0 INDIVIDUALLY SCREENED (F TYPE CABLE)

a) Material : Aluminium-Mylar tape

b) Coverage : 100%

c) Overlap : Minimum 20%

d) Min thickness (Micron) : 28

e) Binder : Polyester tape.

9.0 OVERALL SCREENED (G TYPE CABLE)

a) Material : Aluminium-Mylar tape

b) Coverage : 100%

c) Overlap : Minimum 20%

d) Min. thickness (Micron) : 55

	DESIGN CALCULATIONS FOR LV CABLE SELECTION & SIZING	Doc. No.PE-DC-434-507-E002
	NTPC LIMITED 3X800 MW PATRATU STPS	Rev No. 0 24.04.2019

e) Binder : Polyester tape.

10.0 DRAIN WIRE

To be provided separately for individual pair shield (wherever applicable) and overall shield.

a) Material : Annealed Tin coated copper conductor as per VDE: 0815

b) Min number of strands, Dia and cross sectional area : 7, 0.3 mm (nom), 0.5 sq.mm

11.0 ACCESSORIES (BEDDING, BINDER, TAPE REQ.)

a) Material : Mylar Tape

12.0 OUTER SHEATH

a)	Material	:	Extruded PVC (compound YM1) as per VDE 0207 Part-5
b)	Thickness	:	As per VDE 0816 and VDE207 Part-5
	Minimum Thickness at any point	:	1.8 mm for unarmoured Cable / as per IS-1554-I for armoured cable
	Nominal Thickness at any point	:	>1.8 mm for unarmoured Cable / as per IS-1554-I for armoured cable
c)	Application	:	Extruded
d)	Colour	:	Blue
e)	Whether FRLS	:	YES
f)	Other	:	Resistant to water, Fungus, Termite & rodent attack.
g)	filler	:	Non-hygrospopic, flame retardant

13.0 FRLS/ FLAMMABILITY TESTS

a)	Oxygen Index	:	29% Minimum as per ASTMD 2863
b)	Temperature Index	:	250 °C Minimum as per ASTMD 2863
c)	Acid gas generation	:	less than 20% by weight (As per IEC-

	DESIGN CALCULATIONS FOR LV CABLE SELECTION & SIZING	Doc. No. PE-DC-434-507-E002
	NTPC LIMITED 3X800 MW PATRATU STPS	Rev No. 0 24.04.2019

754-1)

d) Smoke density rating : Not more that 60% (As per ASTMD 2843) Defined as average area under curve when the results of smoke density plotted on a curve indicating light absorption v/s time as ASTMD 2843

e) Flammability Test : IEEE-383

f) Swedish Chimney Test : As SEN-SS-424-1475 Class F3,

14.0 TOLERANCE ON OVERALL DIAMETER : ± 2mm max. over the declared value in Technical Data Sheet

15.0 VARIATION IN DIA & : Maximum 1 mm
OVALITY AT ANY CROSS-SECTION : Not more than 1mm.

Cage clam suitability – to be provided

16.0 CABLE DRUM DETAILS

a) Material Type & Construction: Wooden as per IS 10418 / Steel

b) Standard drum length : 1000 metres: up to and including 12 Pairs.
500 metres: above 12 pairs

c) Tolerance on drum length : ±5%

d) Painting : Entire surface to be painted

e) Outermost Layer : To be covered with waterproof

17.0 RIP CORD : A non-hygroscopic and non-wicking non metallic cord polyethylene.

18.0 Markings on Outer Sheath

a) Progressive sequential Length marking to be provided : @ 1M by Embossing / Printing

b) Durable marking @ 625 mm (max.): : Manufacturer's name, type of insulation,

	DESIGN CALCULATIONS FOR LV CABLE SELECTION & SIZING	Doc. No.PE-DC-434-507-E002
	NTPC LIMITED 3X800 MW PATRATU STPS	Rev No. 0 24.04.2019

FRLS, conductor size, no. of pairs, voltage grade, type of cable, year of manufacture, Customer name i.e. 'BHEL-PEM' & 'NTPC' shall also be marked @5m.

19.0 TECHNICAL PARAMETERS (C & I) As per Table below

STANDARD CABLE PARAMETERS FOR INSTRUMENTATION CABLE

Parameter	0.5 mm^2 (I & OS) type-F	0.5 mm^2 (OS) type-G
Mutual Capacitance (max.)at 0.8 kHz, nF/Km	*120*	*100*
Conductor Loop Resistance (max.), Ohm/Km	*73.4 (Plain)*	*73.4 (Plain)*
Insulation Resistance (min), M Ohm/ Km	*100*	*100*
Cross Talk Figure (min) at 0.8kHz, dB	*60*	*60*
Characteristic impedance(max.) at 1 kHz	*320*	*340*
Attenuation(max.) at 1 kHz db/Km	*1.2*	*1.2*

Note:

1. Cable parameters indicated above are at 20 degC (+/- 3 degC)

20.0 TEST VOLTAGE

		Core – Core	Core- shield
a)	High voltage test	: 2kV RMS for 1 min	0.5kV RMS for 1 min
b)	Resistance to direct current test:	0.22kV DC for 240 hrs/ 10 days	

Note : Repaired Cables shall not be acceptable.

DATA SHEET-C

S.No.	Particulars	Unit	Description
1	Manufacturer's name	-	
2	Reference design standards	-	
3	Conductor size	sq. mm	
4	Rated Voltage	V	
5	Number of pairs	No.	
6	Cable suitable for both earthed & unearthed system	-	
7	Conductor		
	a) Material	-	
	b) Reference Standard	-	
	c) Grade	-	
	d) No. of strands	No.	
	e) Diameter of strands (nom.)	mm	
	f) Approx. dia of conductor	mm	
	g) Cross Section area	sq. mm	
	h) Maximum conductor resistance per Km at 20°C	ohm	
8	Insulation		
	a) Reference Standard	-	
	b) Material composition	-	
	c) Application	-	
	d) Minimum thickness	mm	
	e) Nom.Thickness	mm	
	f) Max. thickness	mm	
	g) Minimum volume resistivity as per IS 5831	Ohm cm	
	h) Dielectric constant	-	
	i) Maximum conductor temperature withstand capacity	°C	
	j) Core diameter including insulation	mm	
9	Core laying		
	a)Whether cores are twisted.	-	
	b) Maximum lay of twist	mm	
	c) Identification of cores	-	
10	Individual Shield		
	a) Material	-	

	b) Thickness of tape	micron	
	c) Coverage/ Overlap	%	
	d) Noise interference better than	dB	
11	Drain wire for individual shield		
	a) Reference standard	-	
	b) Size (No. of strands/ dia. of each strand)	sq. mm (no./mm)	
	c) Material	-	
	d) Resistance of drain wire per km at 20 deg.C	ohm	
12	Overall shield		
	a) Material	-	
	b) Thickness of tape	mm	
	c) Coverage/Overlap	%	
	d) Noise interference better than	dB	
13	Drain wire for overall shield		
	a) Reference standard	-	
	b) Size/ No.of strands	sq. mm/ no.	
	c) Material	-	
	d) Resistance per Km (with shield) at 20°C	Ohm/ km	
14	a) Fillers: Material (if applicable)		
	b) Bedding Material		
15	Inner sheath		
	a) Material, type and standard	-	
	b) Whether FRLS	-	
	c) Colour	-	
	d) Method of application	-	
	e) Thickness (min)	mm	
16	Armour		
	a) Material,	-	
	b) Formed wire / round wire		
	c) Minimum Coverage	%	
	d) Method of jointing	-	
	e) Breaking load of joint	-	
	f) Size (approx.)	mm	
	g) Dia of armour	mm	
	h) No. of wires	mm	
17	Outer sheath		
	a) Reference standard	-	
	b) Material	-	
	c) Minimum thickness of sheath	mm	
	d) Calculated dia under outersheath	mm	

	e) Oxygen index (as per ASTMD 2863)	-	
	f) Temperature index (in deg. C as per ASTMD 2863)	-	
	g) Maximum acid gas generation as per IEC754-1	%	
	h) Maximum smoke density rating as per ASTMD 2843	%	
	i) Colour of outer sheath	-	
18	Dia over laid-up core	mm	
19	Dia under armour	mm	
20	Dia above armour	mm	
21	Overall diameter of cable	mm	
22	Tolerance on overall diameter	mm	
23	Weight of		
	Copper (conductor & drain wire)	MT. / km	
	PVC (insulation, sheath & fillers)	MT. / km	
	Armour	MT. / km	
	Cable (approx.)	MT. / km	
24	Cable parameters at 20°C(+/-3 deg. C)		
	a) Conductor resistance (max)	Ohm/ km	
	b) Insulation resistance (min)	M-Ohm	
	c) Mutual capacitance at 0.8KHz (max)	nF/ km	
	d) Cross talk at 0.8KHz (min)	dB	
	e) Attenuation at 1 KHz (max)	dB/ km	
	f) Characteristic impedance at 1 KHz (max)	Ohm	
25	Continuous operating temp. (deg.C)	deg. C	
26	(a) Relevant IS standard including Part & category for Flame retardance of complete cable	-	
	(b) Relevant IEC standard including Part & category for Flammability of complete cable		
27	Whether complete cable passes Swedish Chimney test as per SEN 4241475 (F3)	-	
28	Identification		
	a) Length of cable marked at every mtr.	-	
	b) FRLS marked at every 5 mtrs	-	
	c) Each core of the pair numbered	-	
	d) Conductor identification details for pairs	-	
	e) Details of cable markings	-	
29	Test voltage		
	a) High voltage test/ Dielectric Strength		
	i) Voltage (KV), Core - Core	kV	
	ii) Duration	min	
	b) High Voltage test		
	i) Voltage (KV), Core - Screen	V	

	ii) Duration	min	
	c) Resistance to direct current test (applicable for 225 V cable as per VDE)	-	
	Voltage	V	
	Duration	hrs/days	
30	Min bending radius	mm	
31	Ovality at any cross section	mm	
32	Variation of dia through out cable length		
33	Cable cross-sectional drawings for each type of cable furnished		
34	i) Length of single coil in a drum	M	
	ii) Marking on drum	-	
	iii) Seasoned wood drum provided	-	
	iv) Both ends of cable to be sealed with PVC/ Rubber caps to prevent water/ moisture ingress		
	v) Gross weight (approx.)	kg.	
	vi) Net weight (approx.)	kg	
35	Type test procedures as per BHEL Technical Spec. and other relevant standards enclosed.		
36	Anti termite & rodent test		

	DOCUMENT TITLE	SPECIFICATION NO. PE-TS-000-507-E016B	
	TECHNICAL SPECIFICATION FOR SCREEENED CONTROL CABLES	VOLUME II	
		SECTION II	
		REVISION -0	DATE: 10.05.2016
		SHEET -	

SECTION-'II'

GENERAL TECHNICAL SPECIFICATION

	DOCUMENT TITLE **3X800MW PATRATU TPS** TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLES	SPECIFICATION NO. PE-SS-000-507-E016B	
		VOLUME II	
		SECTION II	
		REVISION	DATE: 10.05.2016
		SHEET 1 OF 1	

1.0 TECHNICAL REQUIREMENTS

1.1 Technical requirements for SCREENED CONTROL CABLES shall be as indicated in this section, in addition to those specified in Datasheet-A.

1.2 It is not the intent to specify herein all the details of design & manufacture. However, the equipment shall conform in all respects to high standards of design engineering and workmanship and shall be capable of performing in continuous commercial operation at site conditions.

2.0 CODES & STANDARDS

2.1 The design, material, construction, manufacture, inspection and testing of Screened control cables shall conform to the latest revision of relevant standards and codes of practices mentioned in Data Sheet - A.

2.2 In case of conflict between the applicable reference standard and this specification, this specification shall govern.

3.0 QUALITY ASSURANCE REQUIREMENTS

3.1 Bidder shall confirm compliance with the BHEL Standard Quality Plan (PE-QP-999-507-E004) as attached with the specification without any deviations. At contract stage, the successful bidder shall submit the same QP for BHEL/ ultimate customer's approval. In case bidder has reference QP agreed with ultimate customer, same can be submitted for specific project after award of contract for BHEL/ultimate customer's approval. There shall be no commercial implication to BHEL on account of minor changes in QP during contract stage.

3.2 All materials shall be procured, manufactured, inspected and tested by vendor/ sub-vendor as per approved Quality Plan.

3.3 Type testing requirements, routine/ acceptance testing and special testing requirements shall be as per Annexure –C to QP. Charges for all these tests for all the equipments & components shall be deemed to be included in the bid price (except UV Radiation & Hydraulic Stability test).

3.4 The charges of UV Radiation test & Hydrolytic Stability test (if applicable) shall be reimbursed extra at actual against original money receipt of Govt. Lab. (CPRI/ ERDA etc).

3.5 Cost of cables consumed for testing shall be to bidder's account.

3.6 Type Test Reports for Tests conducted shall be submitted for BHEL's/ Customer's review/approval.

4.0 **Packing**

4.1 Cables shall be supplied in non-returnable drums. Material of cable drum shall be as specified in Datasheet-A.

4.2 In case of wooden drums, all wooden parts shall be manufactured from seasoned wood treated with copper napthenates/ zinc napthenates (refer IS: 401). Dimensions of wooden drums shall be as per IS 10418. All ferrous parts shall be treated with suitable rust protective finish or coating to avoid rusting during transit and storage. BIS certification mark shall be stamped on each cable drum. Over the cables polyethylene sheet shall be wrapped and then sealed properly.

4.3 In case of Steel drums, new or practically new cable drums made of steel and painted with epoxy resin paint are to be used. Cable ends are carefully protected before packing. Over the cables polyethylene sheet shall be wrapped and then sealed properly. For Typical details of Steel drums, Annexure-B to Section-II, may be referred by the bidder. Bidder may modify, to choose appropriate dimensions of steel drums to suite various sizes/weight/ lengths.

BHEL	TITLE : **TECHNICAL SPECIFICATION FOR** **SCREENED CONTROL CABLES**	SPECIFICATION NO. **PE-TS-434-507-E004** VOLUME NO. IIB SECTION: C REV NO. : **0** DATE 23.04.2019 SHEET: 1 OF 2

ANNEXURE : A

CORE IDENTIFICATION / PAIR IDENTIFICATION

	TITLE :	SPECIFICATION NO.
BHEL	TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLES	**PE-TS-434-507-E004**
		VOLUME NO. IIB
		SECTION: C
		REV NO. : **0** DATE 23.04.2019
		SHEET: 2 OF 2

ANNEXURE : B-I

The cable cores shall be colour coded as mentioned below:

PAIR	CORE	COLOUR
1 st	1 st	Blue
1 st	2 nd	Red
2 nd	1 st	Grey
2 nd	2 nd	Yellow
3 rd	1 st	Green
3 rd	2 nd	Brown
4 th	1 st	White
4 th	2 nd	Black

Each four pair is laid to form one unit and wound with Mylar tape. The cores of each unit shall then be identified by colour bands for cables of more than 4-pair. eg. All eight cores of the first unit shall have a single band of pink colour (preferably rose pink).

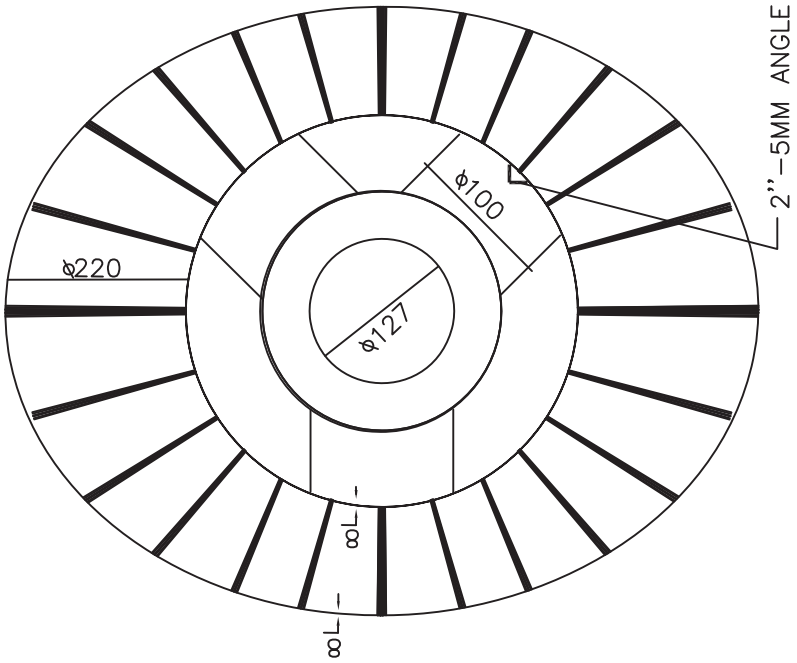
Unit No No.	COLOUR OF BANDS	BAND MARKS
1.	PINK	=|===|==
2.		=||====||==
3.		=|||===|||==
4.		=||||===||||==
5.	ORANGE	=|===|==
6.		=||====||==
7.		=|||===|||==
8.		=||||===||||==
9.	VIOLET	=|===|==
10.		=||====||==
11.		=|||===|||==
12.		=||||===||||==

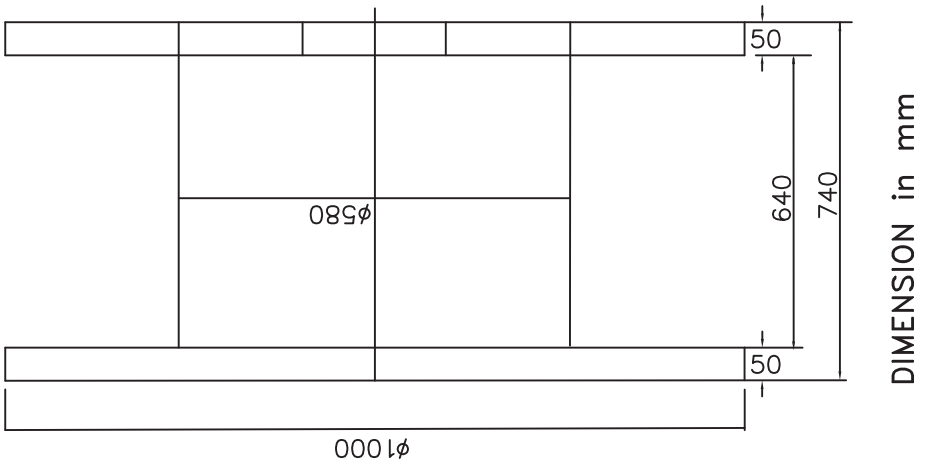
The dimension L (distance between the marking) shall be limited to 60mm. The bands shall be neat and cover at least 2/3 of the periphery of the core.
eg: A grey wire having 3 orange bands is the first core of zthe second pair of the seventh unit.

STEEL DRUM DRAWING (TYPICAL)

Annexure–B to Section II

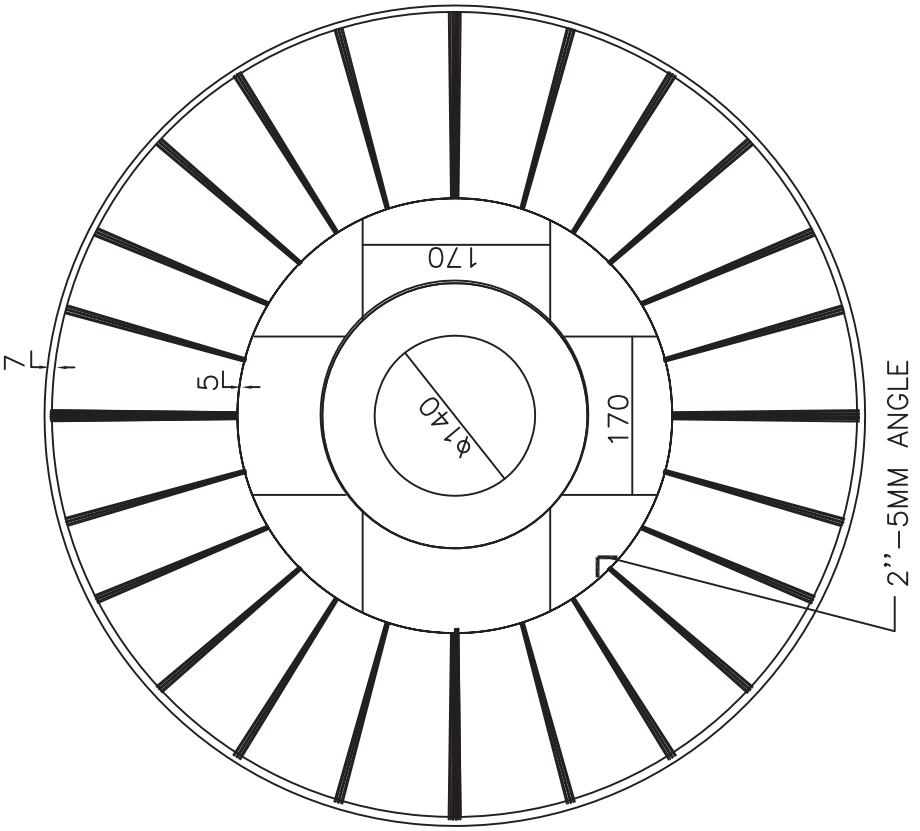
(Sheet 1 of 2)

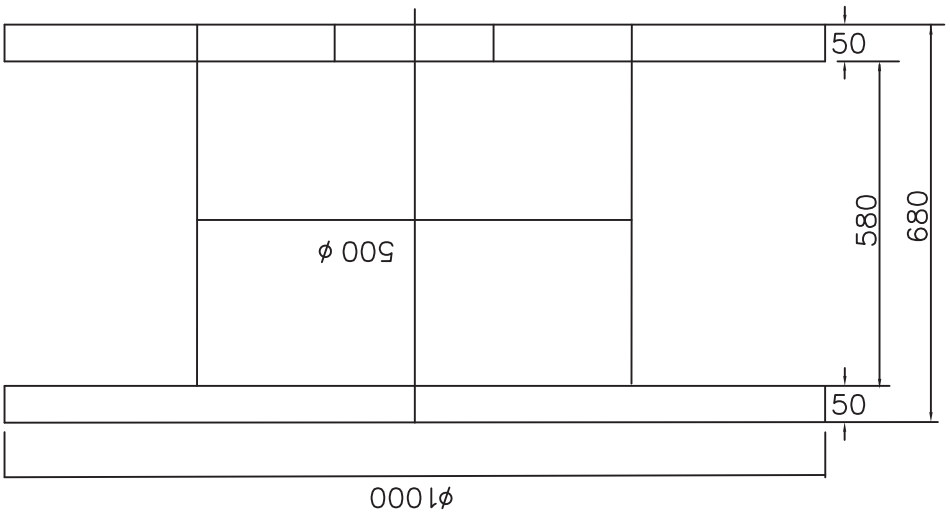




DIMENSION in mm

Annexure–B to Section II (Sheet 2 of 2)





DIMENSION in mm

एनटीपीसी NTPC

ITEM : Instrumentation Cables.
SUB SYSTEM : Shielded Instrument/ TC extension/ Compensating PVC FRLS Cable

STANDARD QUALITY PLAN

To be filled by NTPC

QP No.: 0000-999-QOI-S-035
Revision:00
Date:05/09/2012
Page:1 OF 5

Valid up to : 04/09/2015

Reviewed By: Archana Nath, Rajeev Garg, S.samanta

Approved By: A.K.GARG

Quality Assurance Approved Dt.....

Sl No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C,N	Reference Document	Acceptance Norms	Format of record	D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9		10			11
I.	**RAW MATERIAL**													
A	**CONDUCTOR**													
A1	COPPER ROD For Conductor/ Drain wire	a) Dimension	Maj.	Measu.	1 sample/lot	–	IS:613/IS:12444	IS:613/IS:12444	IMR/ TC		V	-	-	Make - As per Annexure enclosed
		b) Conductivity/ Resistivity	Cri.	Elec.	1 sample/lot	1 sample/lot	IS:613/IS:12444	IS:613/IS:12444	IMR/ TC		V	V	-	
A2	Conductor for compensating cable	a) Size	Min	Dimen	1 Sample / lot	–	APPROVED DATASHEET	APPROVED DATA SHEET	IMR/ TC		P	-	-	Make - As per Annexure enclosed
		b) Resistance check	Maj	Elec	1 Sample / lot	–	APPROVED DATASHEET	APPROVED DATA SHEET	IMR/ TC		P	-	-	
		c) Thermo emf	Cri	Elec	1 Sample / lot	–	ANSI MC 96.1	ANSI MC 96.1	IMR/ TC		P	-	-	
		d) Specific resistance, Temp. cofficient.	Maj	Elec/Mech	1 Sample / lot	1 Sample / lot	Mfr. catalog	Mfr. catalog	IMR/ TC		V	V	V	
		e) Chemical composition.	Maj	Chem.	1 Sample / lot	1 Sample / lot	Mfr. catalog	Mfr. catalog	IMR/ TC		V	V	V	
B	**PVC COMPOUND**													
B1	PVC Compound (Insulation & Sheath) Type of compound as per NTPC Spec.	a) Thermal stability (for Insulation)	Maj.	Therm.	1 sample/lot	1 sample/lot	VDE 207 Part -4/5	VDE 207 Part -4/5	IMR/ TC		P	V	-	
		b) TS & % Elongation Before and After aging and variation.	Maj.	Mech.	1 sample/lot	1 sample/lot	VDE 207 Part -4/5	VDE 207 Part -4/5	IMR/ TC		P	V	-	
		c) Loss of Mass (Sheath)	Maj.	Therm.	1 sample/lot	1 sample/lot	VDE 207 Part -4/5	VDE 207 Part -4/5	IMR/ TC		P	V	-	
B2	FR Properties for Filler Compound	a) Oxygen index	Cri.	Chem	1 sample/lot	1 sample/lot	29 %(min)ASTMD2863	29%(min)ASTMD2863	IMR/ TC		P	V	-	
		b) Temperature index deg. C	Cri.	Chem	1 sample/lot	1 sample/lot	250 deg. C(min) ASTMD2863	250 deg. C(min) ASTMD2863	IMR/ TC		P	V	-	
B3	FRLS Properties for Sheath	a) Oxygen index	Cri.	Chem	1 sample/lot	1 sample/lot	ASTMD2863/ APPROVED DATASHEET	ASTMD2863/ APPROVED DATASHEET	IMR/ TC		P	V	-	
		b) Temperature index	Cri.	Chem	1 sample/lot	1 sample/lot	ASTMD2863/ APPROVED DATASHEET	ASTMD2863/ APPROVED DATASHEET	IMR/ TC		P	V	-	
		c) Smoke density rating	Cri.	Chem	1 sample/lot	1 sample/lot	ASTMD2843/ APPROVED DATASHEET	ASTMD2843/ APPROVED DATASHEET	IMR/ TC		P	V	-	
		d) HCL Emission	Cri.	Chem	1 sample/lot	1 sample/lot	IEC754-1/ APPROVED DATASHEET	IEC754-1/ APPROVED DATASHEET	IMR/ TC		P	V	-	
C	Tapes / Binders (Aluminium Mylar,Melinex & Binders)	a) Thickness	Maj.	Mesu.	1 Sample/ Lot	1 Sample/ Lot	APPROVED DATASHEET	APPROVED DATASHEET	IMR/ TC		P	V	-	
		b) Size	Maj.	Mesu.	1 Sample/ Lot	1 Sample/ Lot	APPROVED DATASHEET	APPROVED DATASHEET	IMR/ TC		P	V	-	
D	Armour (If applicable)	a) Dimension	Maj.	Mesu.	1 Sample/ Lot	1 Sample/ Lot	APPROVED DATASHEET	APPROVED DATASHEET	IMR/ TC		P	V	-	
		b) TS & %Elongation	Maj.	Mech	1 Sample/ Lot	1 Sample/ Lot	IS 3975	IS 3975	IMR/ TC		P	V	-	
		c) Zn Coating	Maj.	Chem	1 Sample/ Lot	1 Sample/ Lot	IS 3975	IS 3975	IMR/ TC		P	V	-	
		d) Resistivity	Maj.	Elect	1 Sample/ Lot	1 Sample/ Lot	IS 3975	IS 3975	IMR/ TC		P	V	-	

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एनटीपीसी NTPC

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QP No.: 0000-999-QOI-S-035
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Date:05/09/2012
Page:2 OF 5
Valid up to : 04/09/2015

Reviewed By: Archana Nath, Rajeev Garg, S.samanta
Approved By: A.K.GARG

Sl No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C,N	Reference Document	Acceptance Norms	Format of record	D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9		10			11
E	Wooden Drums	a) Constructional checks	Maj.	Visu.	100%	–	IS 10418	IS 10418	IMR/ TC		P	-	-	
		b) Dimensions	Maj.	Mesu.	1 Sample/ Lot	–	IS 10418	IS 10418	IMR/ TC		P	-	-	
II	INPROCESS INSPECTION													
A	Wire Drawing & Anealing	a)Size	Maj.	Dimn.	1 Sample at Start and 1 Sample at End	–	Approved Datasheet	Approved Datasheet	IMR/ TC		P	-	-	
		b) Surface finish	Maj.	Visu.	100%	–	Surface shall be smooth	Surface shall be smooth	IMR/ TC		P	-	-	
		c) % of Elongation	Maj.	Mech.	1 Sample/ Lot	–	IS:8130	IS:8130	IMR/ TC		P	-	-	
B	Tinning (Only for Drain wire)	a) Size	Maj.	Dimn.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		b) Percentage of Elongation	Maj.	Mech.	1 Sample/ Lot	1 Sample/ Lot	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	V	V	
C	Bunching	a) Dimension and No. of strand.	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P			
		b)Resistance	Cri	Elec.	1 Sample/ Lot	1 Sample/ Lot	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	V	V	
D	Insulation	a) Surface finish	Maj.	Visu.	100%	–	Surface shall be smooth & free from scratches	Surface shall be smooth & free from scratches	IMR/ TC		P	-	-	
		b) Core Diameter	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		c) Radial Thickness(Min & Max.)	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	No Repairs are allowed on the Insulated core
		d) Spark Test	Maj.	Elec.	100%	100%	IS 10810(With 3KV ac)	No Spark failure is allowed	IMR/ TC		P	V	V	
		e) Volume Resistivity/ Insulation Resistance	Maj.	Elec.	1 Sample/ Lot	1 Sample/ Lot	VDE -0207/ Approved Datasheet	VDE -0207/ Approved Datasheet	IMR/ TC		P	V	V	
		f) Colour, Marking/ Identification	Maj.	Visual	100%	100%	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	V	-	
		g) TS & %Elongation	Maj.	Mech.	1 Sample/ Lot	–	VDE -0207/ Approved Datasheet	VDE -0207/ Approved Datasheet	IMR/ TC		P	-	-	
E	Twisting	a) Lay length and Direction	Maj.	Measu. &	1 Sample at Start and 1 Sample at End	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		b) Size/ Dimension	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		c) Pair Colour	Maj.	Visual	100%	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	

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1	2	3	4	5	6		7	8	9		10			11
F	Laying of Pairs/ Taping/ Shielding (Wherever Applicable)	a) Construction	Maj.	Visu.	100%	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		b) Dimension	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		c) Coverage/ Overlap	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		d) Continuity	Maj.	Dimn.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
G	Sheathing (Inner - If applicable)	a) Surface Finish	Maj.	Visual	100%	–	Smooth, free from visual defects #	Smooth, free from visual defects#	IMR/ TC			-	-	# Porosity, Burnt particles, Pimples (Repairs are not allowed)
		b) Colour	Maj.	Visual	100%	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		c) Diameter / Thickness	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
H	Armouring (If applicable)	a) Surface finish	Maj.	Visual	100%	–	Smooth, free from visual defects like rusting etc.	Smooth, free from visual defects like rusting etc.	IMR/ TC		P	-	-	
		b) Direction of Lay & Coverage	Maj.	Visual	100%	–	Smooth, free from visual defects like rusting etc.	Smooth, free from visual defects like rusting etc.	IMR/ TC		P	-	-	Min coverage shall be 90 %. Gap should not be more than 1 wire/ Strip dimension.
		c) Size of Wire/ Strip	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		d) Diameter over Armouring	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
I	Sheathing (Outer)	a) Surface Finish	Maj.	Visual	100%	–	Smooth, free from visual defects#	Smooth, free from visual defects#	IMR/ TC		P	-	-	# Porosity, Burnt particles, Pimples (No Repairs are allowed)
		b) Colour/ Marking/ Embossing	Maj.	Visual	100%	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		c) Overall Diameter, Thickness	Maj.	Measu.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
		d) TS & %Elongation	Maj.	Mech.	1 Sample/ Lot	–	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	IMR/ TC		P	-	-	
III. FINAL INSPECTION														
A.	TYPE TEST	Type test as per agreement with NTPC Engg. Review of type test clearence from NTPC Engg. before final Inspection - **CHP**												
B.	ROUTINE TEST	a) Cond.resistance (Cable & Drain wire)	Cri.	Elec.	100%	100%	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	V	V	
		b) HV Test	Cri.	Elec.	100%	100%	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	V	V	

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एनटीपीसी NTPC

ITEM : Instrumentation Cables.
SUB SYSTEM : Shielded Instrument/ TC extension/ Compensating PVC FRLS Cable

STANDARD QUALITY PLAN

To be filled by NTPC
QP No.: 0000-999-QOI-S-035
Revision:00
Date:05/09/2012
Page:4 OF 5
Valid up to : 04/09/2015

Reviewed By: Archana Nath, Rajeev Garg, S.samanta

Approved By: A.K.GARG

Sl No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C,N	Reference Document	Acceptance Norms	Format of record	D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9		10			11
		c) IR Test (on drum length)	Cri.	Elec.	100%	100%	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	V	V	
		d) Drain wire contunity	Cri.	Elec.	100%	100%	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	V	V	
C.	ACCEPTANCE TEST	a) Cond.resistance (Cable & Drain wire)	Cri.	Elec.	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		b) HV Test	Cri.	Elec.	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		c) IR Test	Cri.	Elec.	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		d) Constructional Details & Dimensions												
		i) Constructional Details	Maj.	Visual	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		ii) Shield Al-mylar thickness	Maj.	Measu.	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		iii) Insulation thickness	Maj.	Measu.	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		iv) Inner/ Outer sheath thickness (as applicable)	Maj.	Measu.	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	before and after ageing for insulation.
		v) Diameter over outer sheath	Maj.	Measu.	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		e) Outer sheath - Colour, Marking/ Embossing & End sealing.	Maj.	Visual	Samples as per IS 1554/8784	Samples as per IS 1554/8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		f) Length checking.	Maj.	Measu.	1 No. of each size & type per Lot	1 No. of each size & type per Lot	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		g) Core - Band marking/ Numbering, Colour.	Maj.	Visual	1 No. of each size & type per Lot	1 No. of each size & type per Lot	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		h) Overall Coverage/overlap of shield & Continuity of drain wire.	Maj.	Visual	1 No. of each size & type per Lot	1 No. of each size & type per Lot	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	Continuity shall be checked as per Manufacturer practice.

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एनटीपीसी NTPC

ITEM : Instrumentation Cables.
SUB SYSTEM : Shielded Instrument/ TC extension/ Compensating PVC FRLS Cable

STANDARD QUALITY PLAN

To be filled by NTPC

QP No.: 0000-999-QOI-S-035
Revision:00
Date:05/09/2012
Page:5 OF 5

Valid up to : 04/09/2015

Reviewed By: Archana Nath, Rajeev Garg, S.samanta

Approved By: A.K.GARG

Sl No	Component & Operations	Characteristics	Class	Type of check	Quantum of check M	Quantum of check C,N	Reference Document	Acceptance Norms	Format of record	D*	Agency M	Agency C	Agency N	Remarks
1	2	3	4	5	6		7	8	9		10			11
		i) Thermal EMF test (For compensating cable only)	Maj.	Elec.	Sample as per IS 8784	Sample as per IS 8784	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		j) Thermal Stability (Insulation & Sheath)	Maj.	Chem.	1 No. of each size & type per Lot	1 No. of each size & type per Lot	Spec./ADS/IS:5831	Spec./ADS/IS:5831	FIR	√	P	W	W	
		k) Visual & Surface Finish	Maj.	Visual	1 No. of each size & type per Lot	1 No. of each size & type per Lot	Smooth, free from visual defects #	Smooth, free from visual defects #	FIR	√	P	W	W	# Like Porosity, Burnt particles, Pimples
		l) Electrical Parameters (Mutual capacitance, Cross talk, Attenuation, Charactristic Impedence as applicable)	Maj.	Elec.	1 No. of each size & type per Lot	1 No. of each size & type per Lot	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		m) Persulphate Test (For Drain wire)	Maj.	Chem.	1 No. of each size & type per Lot	1 No. of each size & type per Lot	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		n) Swidesh chimney test (overall cable)	Maj.	Chem	1 No./ Complete lot offered $	1 No./ Complete lot offered $	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	$ Irrespective of size & type.
		o) FRLS Test for outer sheath for OI(Oxygen Index), TI(Temperature Index), SDR(Smoke Density Rating) & HCL Emission.	Maj.	Chem	1 No./ Complete lot offered $	1 No./ Complete lot offered $	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		p) TS & %Elongation test of Insualtion & Sheath (Before & After aging)	Maj.	Mech	1 No./ Complete lot offered $	1 No./ Complete lot offered $	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		q) Volume Resistivity (At room and Elevated Temperature)	Maj.	Elec.	1 No./ Complete lot offered $	1 No./ Complete lot offered $	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
		r) Armouring Dimension & Zn coating. (If applicable)	Maj.	Measu.	1 No./ Complete lot offered $	1 No./ Complete lot offered $	NTPC Tech.Specfication /Approved Datasheet	NTPC Tech.Specfication /Approved Datasheet	FIR	√	P	W	W	
D.	Packaing and Dispatch	Stencileing, completeness & Verification with packing list	Maj.	Visual.	100%	-	Mfg. Practice	Mfg. Practice			P	-	-	

NOTE 1 : Where witnessing and verification of records is done only by main contractor (Coloum "C"), NTPC inspection Engineer may do a survilience Verification/ Witnessing as per his discretion.

NOTE 2 : IMR : Inword Material Register, TC : Test Certificates, Mfg. : Manufacturer, FIR : Final Inspection Report.

NOTE 3: NTPC Inspection Enginner to check,approval date,revision no of reference documents at the time of Inspection.

LEGEND : * RECORDS, IDENTIFIED WITH " TICK" SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION .M:MANUFACTURER/ SUB SUPPLIER C:MAIN SUPPLIER,N:NTPC, P:PERFORM ,'W: WITNESS and V: VERIFICATION AS APPROPRIATE, "CHP" NTPC SHALL INDICATED IN COLOUM "N" AS "W"

BHEL QP APPLICABLE FOR TYPE TEST

	QUALITY PLAN		CUSTOMER :			PROJECT : 3 X 800 MW PATRATU TPS TITLE			SPECIFICATION : PE-TS-434-507-E004 NUMBER :				
			BIDDER/ VENDOR :			QUALITY PLAN NUMBER: PE-QP-999-507-E004, REV 0.			SPECIFICATION : TITLE				
	SHEET 5 OF 5		SYSTEM			ITEM :INSTRUMENTATION CABLES			SECTION			VOLUME III	
SL. NO.	COMPONENT/OPERATION	CHARACTERISTICS CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS	
									P	**W**	**V**		
1	**2**	**3**	**4**	**5**	**6**	**7**	**8**	**9**	**10**			**11**	
3.0	Final Inspection	Type Tests (Refer Note-A)	CR	Measurement	Sample	Appd. Data sheet	Appd. Data sheet	-do-	2	1	-	Refer Annexure-C to QP enclosed	

NOTES:-

(A) FOR LIST OF TYPE TESTS, ROUTINE TESTS & ACCEPTANCE TESTS; REFER ANNEXURE-C TO QAP.

LEGEND : P : PERFORMER W: WITNESSER V: VERIFIER 1- BHEL/CUSTOMER 2-VENDOR 3 SUB VENDOR CHP: CUSTOMER HOLD POINT

TC : Test Certificates, Spec. : Specification Mfg. : Manufacturer.

	PARTICULARS	**BIDDER/VENDOR**	
BHEL	**NAME**		
	SIGNATURE		
	DATE		BIDDER'S/VENDORS COMPANY SEAL

796975/2022/PS-PEM-EL

BHEL	ANNEXURE C TO QP	CUSTOMER: NTPC	PROJECT TITLE: 3X800 MW PATRATU TPS	SPECIFICATION NUMBER: PE-TS-434-507-E004
		BIDDER/VENDOR:	QUALITY PLAN NUMBER : PE-QP-999-507-E004, R0	SPECIFICATION TITLE: TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLE
		SHEET 1 of 4	ITEM: SCREENED CONTROL CABLES (AS PER VDE)	DOC. NO.

TYPE/ ACCEPTANCE/ ROUTINE TEST REQUIREMENTS (AS PER VDE)

A. Type Test Conduction:

1. Tests for which "T" is indicated in the 'Test Conduction Required As' column below shall be conducted as Type Test.

2. Sampling:
   a) Type tests (except for Sl. no. b & c below) to be conducted on one size (2P, 4P etc.) of each type (F or G type)/ lot.
   b) Electrical & C&I tests to be conducted on each size of each type of cables /lot.
   c) FRLS & Flammability tests to be conducted only on one sample/ lot, irrespective of size/type.

B. **Acceptance Test Conduction:**

1. Tests for which "A" is indicated in the 'Test Conduction Required As' column below shall be conducted as Acceptance tests.

2. Sampling:
   a) Acceptance tests (except for Sl. no. b & c below) for every lot shall be as per Appendix-B (Clause 15.2.2) of IS: 1554 Part-I.
   b) Electrical & C&I tests to be conducted on each size of each type of cables /lot.
   c) FRLS & Flammability tests to be conducted only on one sample/ lot, irrespective of size/type.

C. Routine Test Conduction:

1. Tests for which "R" is indicated in the 'Test Conduction Required As' column below shall be conducted as Routine tests.

2. Sampling:
   Routine testing shall be conducted in line with the applicable standards and as per the Manufacturing Quality Plan approved for the project for every lot offered for inspection.

D. ADS: Approved datasheet.

S. No.	TEST	APPLICABLE FOR	TEST CONDUCTION REQUIRED AS	REFERENCE STANDARD	REMARKS
1.0	**Tests for Conductor**				
I.	Annealing test	For copper conductor only	**T, A**	IS 10810 Pt 1	***Internal in process Test Report to be furnished for both type & acceptance tests***
II.	Tin coating test (for tinned copper)	For copper conductor only	**T, A**	IS 10810 Pt 4	
III.	Resistance test	For Al/Cu	**T, A, R**	VDE 0815	

BHEL	PARTICULARS	BIDDER/ VENDOR	
	NAME		
	SIGNATURE		
	DATE		BIDDER'S / VENDORS COMPANY SEAL

BHEL	**ANNEXURE C TO QP**	CUSTOMER: NTPC	PROJECT TITLE: 3X800 MW PATRATU TPS	SPECIFICATION NUMBER: PE-TS-434-507-E004
		BIDDER/VENDOR:	QUALITY PLAN NUMBER : PE-QP-999-507-E004, R0	SPECIFICATION TITLE: TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLE
		SHEET **2 of 4**	ITEM: SCREENED CONTROL CABLES (AS PER VDE)	DOC. NO.

S. No.	TEST	APPLICABLE FOR	TEST CONDUCTION REQUIRED AS	REFERENCE STANDARD	REMARKS
IV.	Diameter test	For conductor	**T, A**	ADS	
2.0	**Tests for Armour Wires/Strips**				
I.	Measurement of dimensions	Applicable for Aluminium wire & GS wire/Strip	**T,A**	IS 10810 Pt 36	
II.	Tensile test	Applicable for Aluminium wire & GS wire/Strip	**T, A**	IS 10810 Pt 37	
III.	Elongation at break test	Applicable for GS wire/Strip only	**T, A**	IS 10810 Pt 37	
IV.	Torsion test	For GS round wire only	**T, A**	IS 10810 Pt 38	
V.	Winding test	For GS strip only	**T, A**	IS 10810 Pt 39	
VI.	Resistivity test	Applicable for Aluminium wire & GS wire	**A**	IS 10810 Pt 42	
VII.	Uniformity of Zinc coating test	For G. S. wires/Strip only	**A**	IS 10810 Pt 40	
VIII.	Mass of Zinc coating test	For G. S. wires/Strip only	**A**	IS 10810 Pt 41	
IX.	Wrapping Test	For Aluminium wires only	**A**	IS 10810 Pt 3	
3.0	**Physical Tests for PVC Insulation & PVC sheath**				
I.	Test for thickness & Eccentricity	Applicable for PVC insulation, PVC inner sheath & PVC outer sheath	**T, A**	VDE 0472	
II.	Tensile strength and elongation test at break	Applicable for PVC insulation, PVC inner sheath & PVC outer sheath		VDE 0472	
(a)	Before ageing		**T, A**		
(b)	After ageing		**T, A**		
III.	Ageing in air oven	Applicable for PVC insulation & PVC outer sheath	**T**	VDE 0472	
IV.	Loss of mass in air oven test	For PVC insulation, PVC inner & PVC outer sheath	**T**	VDE 0472	
V.	Hot deformation test	For PVC insulation, PVC inner & PVC outer sheath	**T**	VDE 0472	
VI.	Heat shock test	For PVC insulation, PVC inner & PVC outer sheath	**T**	VDE 0472	
VII.	Shrinkage test	For PVC insulation, PVC inner & PVC outer sheath.	**T**	VDE 0472	
VIII.	Thermal stability test	For PVC insulation, PVC inner & PVC outer sheath	**A**	VDE 207	
IX.	Bleeding & Blooming Test	For PVC insulation & outer sheath.	**T**	IS 10810 Pt 19	

BHEL	PARTICULARS	BIDDER/ VENDOR	
	NAME		
	SIGNATURE		
	DATE		BIDDER'S / VENDORS COMPANY SEAL

796975/2022/PS-PEM-EL

BHEL	ANNEXURE C TO QP	CUSTOMER: NTPC	PROJECT TITLE: 3X800 MW PATRATU TPS	SPECIFICATION NUMBER: PE-TS-434-507-E004
		BIDDER/VENDOR:	QUALITY PLAN NUMBER : PE-QP-999-507-E004, R0	SPECIFICATION TITLE: TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLE
		SHEET 3 of 4	ITEM: SCREENED CONTROL CABLES (AS PER VDE)	DOC. NO.

S. No.	TEST	APPLICABLE FOR	TEST CONDUCTION REQUIRED AS	REFERENCE STANDARD	REMARKS
X.	Cold Bend & Cold Impact test	For PVC inner & outer sheath.	**T**	VDE 0472	
XI.	Core marking, end sealing	For PVC insulation, PVC inner & PVC outer sheath	**A**	VDE-207	
4.0	**Tests for Al-Mylar Shield**				
I.	Continuity test	For Al-Mylar shield	**T, A**	Plant Standard	
II.	Shield thickness	For Al-Mylar shield	**A**	ADS	
III	Overlap test	For Al-Mylar shield	**A**	ADS	
IV	Constructional details, dimensions	For Al-Mylar shield	**A**	ADS	
V	Visual, surface finish+	For Al-Mylar shield	**A**	Plant Standard	
VI	Overall coverage	For Al-Mylar shield	**A**	Plant Standard	
VII	Noise interference test.	For Al-Mylar shield	**T,A**	ADS	
5.0	**Tests for Drain Wire**				
I.	Annealing test	For copper conductor only	**T, A**	IS 10810 Pt 1	***Internal in process Test Report to be furnished for both type & acceptance tests***
II.	Tin coating test (for tinned copper)	For copper conductor only	**T, A**	IS 10810 Pt 4	
III.	Resistance test	For Al/Cu	**T, A, R**	VDE 0815	
IV.	Diameter test	For conductor	**T, A**	ADS	
V.	Continuity test	For Al-Mylar shield	**T, A**	Plant Standard	
6.0	**FRLS Tests**				
I.	Oxygen index test	For PVC outer sheath & Filler	**T, A**	IS 10810 Pt 58 / ASTMD 2863	**Applicable for Inner Sheath if the same is indicated in Datasheet-A**
II.	Smoke density test	For PVC outer sheath only	**T, A**	ASTMD 2843	
III.	Acid gas generation test	For PVC outer sheath only & Filler	**T, A**	IS 10810 Pt 59 / IEC-754-1	
IV.	Temperature Index Test	For PVC outer sheath only	**T**	IS 10810 Pt 64 / ASTMD 2863	
7.0	**Flammability Tests**				

BHEL	PARTICULARS	BIDDER/ VENDOR	
	NAME		
	SIGNATURE		
	DATE		BIDDER'S / VENDORS COMPANY SEAL

796975/2022/PS-PEM-EL

BHEL	**ANNEXURE C TO QP**	CUSTOMER: NTPC	PROJECT TITLE: 3X800 MW PATRATU TPS	SPECIFICATION NUMBER: PE-TS-434-507-E004
		BIDDER/VENDOR:	QUALITY PLAN NUMBER : PE-QP-999-507-E004, R0	SPECIFICATION TITLE: TECHNICAL SPECIFICATION FOR SCREENED CONTROL CABLE
		SHEET **4 of 4**	ITEM: SCREENED CONTROL CABLES (AS PER VDE)	DOC. NO.

S. No.	TEST	APPLICABLE FOR	TEST CONDUCTION REQUIRED AS	REFERENCE STANDARD	REMARKS
I.	Flammability test for bunched cables	For complete cable	**T,A**	IS 10810 Pt 62/ IEC-60332 (Part-3-23, CAT A/ CAT B.	**Test & Category applicable as indicated in Datasheet-A**
II.	Flammability test for single cable	For complete cable	**T,A**	IS: 10810 Pt 61 / IEC:60332 Part-1	
III.	Swedish chimney test	For complete cable	**T,A**	SEN SS 424 1475 (Class F3)	
IV.	Flammability test	For complete cable	**T,A**	IEEE: 383	
8.0	**Electrical Tests**				
I.	High Voltage Test	For complete cable	**T, A, R**	VDE 0815	
II.	Insulation Resistance Test (Volume resistivity method)	For complete cable	**T, A, R**	IS 10810 Pt 43	
III.	Conductor resistance	For complete cable	**A,R**	VDE 0815	
IV.	Spark test	Insulation	**R**	VDE 0207	
9.0	**C&I Tests**				
I.	Cross talk	For complete cable	**T, A**	ADS	
II.	Attenuation	For complete cable	**T, A**	ADS	
III.	Characteristic Impedance	For complete cable	**T, A**	ADS	
IV.	Mutual capacitance	For complete cable	**T, A**	ADS	
V.	Noise interference	For complete cable	**T, A**	ADS	
10	**Complete Cable**				
I.	Visual , surface Finish	Overall Cable	**A**	Plant Standard	
II.	Volume resistivity at room and elevated temperature	Overall Cable	**A**	IS 10810 Pt43/ ADS	
III.	Construction details, dimensions	Overall Cable	**T, A**	ADS	

BHEL	PARTICULARS	BIDDER/ VENDOR	
	NAME		
	SIGNATURE		
	DATE		BIDDER'S / VENDORS COMPANY SEAL

INSTRUMENTATION CABLE

TESTS / ITEMS	Conductor Resistance ® & (A)	High Voltage ® & (A)	Insulation Resistance ® & (A)	Constructional detail, dimensions (A)	Outer-Sheathe/core marking, end sealing (A)	Thermal Stability (A) +	Visual, Surface finish (A) +	Electrical Parameters ** (A) +	Persulphate Test (A) +	Overall/Coverage/Continuity (A)	Swidesh chimney Test (SS-4241475) (A) ++	FRLS Test * (A) ++	Tensile & Elongation before & after aging (A) ++	Vol. Resistivity. at room & Elevated Temp. (A) ++	Spark test report review ®
1. Instrument cable twisted and shielded															
Conductor(IS-8130)	Y			Y			Y								
Insulation(VDE-207)				Y	Y	Y	Y						Y		Y
Pairing/Twisting				Y	Y		Y								
Shielding				Y			Y			Y					
Drain wire	Y			Y			Y		Y	Y					
Inner Sheath				Y	Y	Y	Y					Y	Y		
Outer Sheath				Y	Y	Y	Y					Y	Y		
Over all cable	Y	Y	Y	Y	Y		Y	Y			Y			Y	
Cable Drums(IS-10418)				Y			Y								

Note : High Temp. cables shall be subjected to tests as per VDE-207(Part-6) Compensating cables shall be checked for Thermal EMF/Endurance test as per IS 8784.

Note : This is an indicative list of tests/checks. The manufacture is to furnish a detailed Quality Plan indicating his practice & Procedure along with relevant supporting documents during QP finalization for all items.

Note : ® - Routine Test A - Acceptance Test Y - Test Applicable

Note : Sampling Plan for Acceptance test shall be as per IS 8784 (As applicable)

- * FRLS Tests: Oxygen / Temp Index (ASTM D-2863), Smoke Density Rating (ASTM – D 2843), HCL Emission (IEC-754-1)
- ** Characterisitic Impedence, Attenuation, Mutual Capacitance, Cross Talk (As applicable)

\+ Sample size will be One No. of each size/type per lot.

++ Sample size will be One No. sample for complete lot offered irrespective of size/type.

Ref: PW/PE/CMM-PVC Cables Packages (Rev-02) **Dated:19/02/2019**

Note: Applicable for cable tenders released on or after 14/01/2019.

Price Variation Formulae for cables -Annexure-I

1. Prices shall be variable as per price variation formulae given below (basis IEEMA).
The price variation shall be limited to + 20% of total ex-works price actually supplied (cable size wise) and -ve price variation shall be unlimited. Rates for working out price variation shall be as per rates published by IEEMA for the factors given in Annexure-II

2. **Base date for prices:**

Initial Price (As per IEEMA) for-Alo, Cuo, CCo, PVCCo & Feo:
Base Date shall be- 1st working day of the previous month to the date of issue of tender enquiry.

Final Price (as per IEEMA) for- Al, Cu, Cc, PVCC & Fe:
1st working day of month, one month prior to the date on which cable is notified as being ready for inspection i.e TPIA inspection call raise date on web portal.

3. Variation factor value for ALF, CuF, CCFAL, CCFCu, XLFAL, XLFCu, FeF & FeW as applicable shall be as per Technical Specification.

4. PVC shall be payable within contractual delivery period (including any extension thereto).

IEEMA table for Price variation cause for various type of cable

1. Aluminium conductor cable

S.No	Cable Type	AlF (Single core unarmoured & Multi core armoured)	AlF (Single core armoured)	CCFAl	XLFAL (Single core)	XLFAL (Multi core)	FeF	FeW	IEEMA Formula
1.	HT XLPE Power cable	ALP	H1	H2	XL3	XL4	H3	H5	P=Po+AIF(AL-Alo) + XLFAL(CC-CCo) +CCFAl(PVCC-PVCCo) + FeF(Fe-Feo)
2.	LT XLPE Power Cable	ALP	P1	L2	XL1	XL1	P3	P3 (Additional)	P=Po+AIF(AL-Alo) + XLFAL(CC-CCo) +CCFAl(PVCC-PVCCo) + FeF(Fe-Feo)
3.	LT PVC Power Cable	ALP	P1	P2	-	-	P3	P3 (Additional)	P=Po+AIF(AL-Alo) + CCFAl(PVCC-PVCCo) + FeF(Fe-Feo)
4.	LT HRPVC Power Cable	ALP	P1	P2	-	-	P3	P3 (Additional)	P=Po+AIF(AL-Alo) + CCFAl(PVCC-PVCCo) + FeF(Fe-Feo)

2. Copper conductor cable

S no.	Cable type	CuF	AIF (single core armoured)	CCFCu	XLFCU (Single core)	XLFCU (Multi core)	FeF	FeW	IEEMA Formula
1	HT XLPE Power cable	CUP	H4	H2	XL3	XL4	H3	H5	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) +CCFCu(PVCC-PVCCo) + FeF(Fe-Feo) + AIF(AL-Alo)
2	LT XLPE Power Cable	CUP	P4	L2	XL1	XL1	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo) + AIF(AL-Alo)

S no.	Cable type	CuF	AlF (single core armoured)	CCFCu	XLFCU (Single core)	XLFCU (Multi core)	FeF	FeW	IEEMA Formula
3	LT PVC Power Cable	CUP	P4	P2	--	--	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo) + AlF(AL-Alo)
4	LT HRPVC Power Cable	CUP	P4	P2	--	--	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo) + AlF(AL-Alo)
5	LT XLPE Control Cable	CUC	--	P5	--	XL2	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo)
6	LT PVC Control Cable	CUC	--	P5	--	--	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo)
7	LT HRPVC Control Cable	CUC	--	P5	--	--	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu(PVCC-PVCCo) + FeF(Fe-Feo)
8	LT XLPE Fire Survival Power Cable	CUP	P4	L2	XL1	XL1	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo))+ AlF(AL-Alo)
9	LT XLPE Fire Survival Control	CUC	--	P5	--	XL2	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + XLFCU(CC-CCo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo)
10	LT EPR Fire Survival Power Cable	CUP	P4	L2	--	--	P3	P3 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo))+ AlF(AL-Alo)
11	LT EPR Fire Survival Control cable	CUC	--	P5	--	--	P6	P6 (Additional)	P=Po+CuF(Cu-Cuo) + CCFCu (PVCC-PVCCo) + FeF(Fe-Feo)
12	Screened control Cable (Overall screen)	Cu POS	--	--	--	--	Fe POS	Fe POS	P=Po+CuF(Cu-Cuo) + FeF(Fe-Feo)
13	Screened control Cable (Individual	Cu PIS	--	--	--	--	Fe PIS	Fe PIS	P=Po+CuF(Cu-Cuo) + FeF(Fe-Feo)

Annexure-II

IEEMA *Table* for Price Variation Clause for various types of Cables

Notes:-

(i) Cu POS, Cu PIS, Fe POS & Fe PIS tables shall be as per IEEMA circular No. IIEMA (PVC) /Instrumentation Cable/2014 effective from dtd 01.07.2014.

(ii) All other tables shall be as per IEEMA circular No. 35//DIV/CAB/05/ dated 24.04.2018.

Terms used in PVC formulae:

P = Price payable as adjusted in accordance with above appropriate formula (In Rs./Km).
Po= Price quoted/confined (in Rs./km).

1. ALUMINIUM
ALF Variation factor for aluminium.
Al =Price of aluminium.
Alo = Price of aluminium.

2 COPPER
CuF =Variation factor for copper.
Cu = Price of CC copper rods.
Cuo = Price of CC copper rods.

3.PVCc COMPOUND/POLYMER
PVCc = Price of PVC compound.
PVCco= Price of PVC compound.
CCFAL= Variation factor for PVC compound/Polymer for aluminium conductor cable.
CCFCu =Variation factor for PVC compound/Polymer for copper conductor cable.

4. XLPE COMPOUND
Cc = Price of XLPE compound.
Cco= Price of XLPE compound.
XLFAL= Variation factor for XLPE compound for aluminium conductor cable.
XLFCu =Variation factor for XLPE compound for copper conductor cable.

5.STEEL
Fe= Price of steel strips/steel wire.
Feo= Price of steel strips/steel wire.
FeF =Variation factor for steel.
FeW=Variation factor for round wire steel armouring.

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IEEMA (PVC)/Instrumentation Cable/2014 **Effective from: 1st July 2014**

Material Price Variation Clause For Instrumentation Cables

The Price quoted/confirmed is based on the input cost of raw materials/components as on the date of quotation, and the same is deemed to be related to the prices of raw materials as specified in the price variation clause given below. In case of any variation in these prices, the price payable shall be subject to adjustment up or down in accordance with the formulae provided in this document.

Terms used in price variation formulae:

P Price payable as adjusted in accordance with above appropriate formula **(in Rs/Km)**

Po Price quoted/confirmed **(in Rs/Km)**

COPPER

CuF Variation factor for copper

Cu Price of CC copper rods. This price is as applicable on first working day of the month, one month prior to the date of delivery.

Cu_o Price of CC copper rods. This price is as applicable on first working day of the month, one month prior to the date of tendering.

STEEL

FeF Variation factor for steel

Fe Price of Steel Strips/steel wire. This price is as applicable on the first working day of the month, one month prior to the date of delivery.

Fe_o Price of steel strips/steel wire. This price is as applicable on first working day of the month, one month prior to the date of tendering.

The above prices and indices are as published by IEEMA vide Circular reference IEEMA(PVC)/CABLE/--/-- prevailing as on 1st working day of the month i.e. one month prior to the date of tendering.

The date of delivery is the date on which the cable is notified as being ready for inspection/dispatch (in the absence of such notification, the date of manufacturer's dispatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto), whichever is earlier.

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Notes

(a) All prices of raw materials are exclusive of modvatable excise/CV duty amount and exclusive of any other central, state or local taxes, octroi, etc.

(b) All Prices are as on first working day of the month.

(c) The details of prices are as under:

1. Price of CC copper rods (in Rs/MT) is ex-works price as quoted by the primary producer.
2. Price of galvanized steel strip / steel wire (in Rs/MT) is ex-works price as quoted by the manufacturer for Round steel Wire and Flat steel strip (the relevant price of steel strip or steel wire is to be selected depending upon the type of armouring of the cable).

Price variation formula for 'Instrumentaion Cables'

P = Po + CuF (Cu – Cuo) + FeF (Fe – Feo)

1. **For Pair Instrumentation Over all Screen Cables**

Tables References:

Cu POS Copper Factor
Fe POS Steel Factor

2. **For Pair Instrumentation Individual and Over all Screen Cables**

Tables References:

Cu PIS Copper Factor
Fe PIS Steel Factor

3. **For Triad Instrumentation Over all Screen Cables**

Tables References:

Cu TOS Copper Factor
Fe TOS Steel Factor

4. **For Triad Instrumentation Individual & Overall Screen Cables**

Tables References:

Cu TIS Copper Factor
Fe TIS Steel Factor

Deputy Director General

Copper Factors for Instrumentation Cables - CuF

Cu POS

Pair Instrumentation Over all Screen Cables					
No. of Pairs Cable size in sq.mm	0.5 sq.mm	0.75 sq.mm	1.0 sq.mm	1.5 sq.mm	2.5 sq.mm
1	0.0142	0.0185	0.0233	0.0326	0.0500
2	0.0258	0.0345	0.0440	0.0625	0.0978
3	0.0353	0.0484	0.0626	0.0904	0.1433
4	0.0448	0.0623	0.0811	0.1183	0.1888
5	0.0578	0.0800	0.1022	0.1467	0.2356
6	0.0662	0.0926	0.1210	0.1768	0.2829
7	0.0756	0.1067	0.1378	0.2000	0.3245
8	0.0852	0.1204	0.1582	0.2327	0.3741
9	0.0933	0.1334	0.1734	0.2534	0.4134
10	0.1046	0.1485	0.1959	0.2893	0.4665
11	0.1111	0.1600	0.2089	0.3067	0.5023
12	0.1236	0.1764	0.2333	0.3452	0.5580
13	0.1289	0.1867	0.2445	0.3600	0.5912
14	0.1378	0.2000	0.2623	0.3867	0.6356
15	0.1467	0.2134	0.2800	0.4134	0.6801
16	0.1618	0.2322	0.3080	0.4573	0.7409
17	0.1645	0.2400	0.3156	0.4667	0.7690
18	0.1734	0.2534	0.3334	0.4934	0.8134
19	0.1822	0.2667	0.3512	0.5201	0.8579
20	0.1911	0.2800	0.3689	0.5467	0.9023
21	0.2000	0.2934	0.3867	0.5734	0.9468
22	0.2089	0.3067	0.4045	0.6001	0.9912
23	0.2178	0.3200	0.4223	0.6267	1.0357
24	0.2381	0.3437	0.4575	0.6813	1.1068
25	0.2356	0.3467	0.4578	0.6801	1.1246
26	0.2445	0.3600	0.4756	0.7068	1.1690
27	0.2534	0.3734	0.4934	0.7334	1.2135
28	0.2623	0.3867	0.5112	0.7601	1.2579
29	0.2711	0.4001	0.5290	0.7868	1.3024
30	0.2800	0.4134	0.5467	0.8134	1.3468
31	0.2889	0.4267	0.5645	0.8401	1.3913
32	0.2978	0.4401	0.5823	0.8668	1.4357
33	0.3067	0.4534	0.6001	0.8934	1.4802
34	0.3156	0.4667	0.6179	0.9201	1.5246
35	0.3245	0.4801	0.6356	0.9468	1.5691
36	0.3334	0.4934	0.6534	0.9735	1.6135
37	0.3423	0.5067	0.6712	1.0001	1.6580
38	0.3512	0.5201	0.6890	1.0268	1.7024
39	0.3600	0.5334	0.7068	1.0535	1.7469
40	0.3689	0.5467	0.7245	1.0801	1.7913
41	0.3778	0.5601	0.7423	1.1068	1.8358
42	0.3867	0.5734	0.7601	1.1335	1.8802
43	0.3956	0.5867	0.7779	1.1601	1.9247
44	0.4045	0.6001	0.7957	1.1868	1.9691
45	0.4134	0.6134	0.8134	1.2135	2.0136
46	0.4223	0.6267	0.8312	1.2402	2.0580
47	0.4312	0.6401	0.8490	1.2668	2.1025
48	0.4710	0.6759	0.9010	1.3410	2.2009

Copper Factors for Instrumentation Cables - CuF

Cu PIS

Pair Instrumentation Individual and Over all Screen Cables					
No. of Pairs Cable size in sq.mm	0.5 sq.mm	0.75 sq.mm	1.0 sq.mm	1.5 sq.mm	2.5 sq.mm
1	0.0133	0.0178	0.0222	0.0311	0.0489
2	0.0349	0.0437	0.0531	0.0717	0.1069
3	0.0490	0.0621	0.0763	0.1041	0.1570
4	0.0630	0.0806	0.0994	0.1389	0.2071
5	0.0800	0.1022	0.1245	0.1689	0.2578
6	0.0937	0.1200	0.1484	0.2042	0.3103
7	0.1067	0.1378	0.1689	0.2311	0.3556
8	0.1218	0.1569	0.1948	0.2692	0.4107
9	0.1334	0.1734	0.2134	0.2934	0.4534
10	0.1503	0.1943	0.2417	0.3349	0.5122
11	0.1600	0.2089	0.2578	0.3556	0.5512
12	0.1785	0.2313	0.2882	0.4001	0.6128
13	0.1867	0.2445	0.3023	0.4178	0.6490
14	0.2000	0.2623	0.3245	0.4489	0.6979
15	0.2134	0.2800	0.3467	0.4801	0.7468
16	0.2350	0.3053	0.3812	0.5305	0.8141
17	0.2400	0.3156	0.3912	0.5423	0.8446
18	0.2534	0.3334	0.4134	0.5734	0.8934
19	0.2667	0.3512	0.4356	0.6045	0.9423
20	0.2800	0.3689	0.4578	0.6356	0.9912
21	0.2934	0.3867	0.4801	0.6668	1.0401
22	0.3067	0.4045	0.5023	0.6979	1.0890
23	0.3200	0.4223	0.5245	0.7290	1.1379
24	0.3479	0.4535	0.5673	0.7911	1.2165
25	0.3467	0.4578	0.5690	0.7912	1.2357
26	0.3600	0.4756	0.5912	0.8223	1.2846
27	0.3734	0.4934	0.6134	0.8534	1.3335
28	0.3867	0.5112	0.6356	0.8846	1.3824
29	0.4001	0.5290	0.6579	0.9157	1.4313
30	0.4134	0.5467	0.6801	0.9468	1.4802
31	0.4267	0.5645	0.7023	0.9779	1.5291
32	0.4401	0.5823	0.7245	1.0090	1.5780
33	0.4534	0.6001	0.7468	1.0401	1.6269
34	0.4667	0.6179	0.7690	1.0712	1.6758
35	0.4801	0.6356	0.7912	1.1024	1.7247
36	0.4934	0.6534	0.8134	1.1335	1.7736
37	0.5067	0.6712	0.8357	1.1646	1.8225
38	0.5201	0.6890	0.8579	1.1957	1.8713
39	0.5334	0.7068	0.8801	1.2268	1.9202
40	0.5467	0.7245	0.9023	1.2579	1.9691
41	0.5601	0.7423	0.9246	1.2891	2.0180
42	0.5734	0.7601	0.9468	1.3202	2.0669
43	0.5867	0.7779	0.9690	1.3513	2.1158
44	0.6001	0.7957	0.9912	1.3824	2.1647
45	0.6134	0.8134	1.0135	1.4135	2.2136
46	0.6267	0.8312	1.0357	1.4446	2.2625
47	0.6401	0.8490	1.0579	1.4757	2.3114
48	0.6887	0.8936	1.1186	1.5587	2.4186

Steel Factors for Instrumentation Cables - FeF					
Fe POS					
Pair Instrumentation Over all Screen Cables					
No. of Pairs Cable size In sq.mm	0.5 sq.mm	0.75 sq.mm	1.0 sq.mm	1.5 sq.mm	2.5 sq.mm
1	0.1490	0.1565	0.1635	0.1735	0.1930
2	0.2190	0.2335	0.2470	0.2665	0.2595
3	0.2360	0.2545	0.2690	0.2900	0.2680
4	0.2390	0.2580	0.2715	0.2945	0.2830
5	0.2630	0.2820	0.2420	0.2805	0.3155
6	0.2840	0.3160	0.2805	0.2995	0.3430
7	0.2840	0.2595	0.2805	0.2995	0.3430
8	0.3235	0.2930	0.3030	0.3315	0.3780
9	0.2805	0.3180	0.3290	0.3590	0.4205
10	0.2970	0.3215	0.3455	0.3755	0.4385
11	0.3005	0.3255	0.3490	0.3805	0.4435
12	0.3055	0.3440	0.3680	0.3880	0.4520
13	0.3265	0.3530	0.3780	0.4105	0.4785
14	0.3265	0.3530	0.3780	0.4105	0.4785
15	0.3490	0.3765	0.4015	0.4365	0.5195
16	0.3490	0.3765	0.4015	0.4365	0.5195
17	0.3590	0.4005	0.4140	0.4635	0.5470
18	0.3590	0.4005	0.4265	0.4635	0.5470
19	0.3590	0.4005	0.4265	0.4635	0.5470
20	0.3830	0.4240	0.4535	0.4920	0.5760
21	0.3830	0.4240	0.4535	0.4920	0.5760
22	0.4065	0.4520	0.4785	0.5310	0.6190
23	0.4065	0.4520	0.4810	0.5310	0.6190
24	0.4305	0.4770	0.5070	0.5595	0.6475
25	0.4305	0.4770	0.5070	0.5595	0.6475
26	0.4305	0.4770	0.5070	0.5595	0.6475
27	0.4355	0.4820	0.5245	0.5660	0.6700
28	0.4570	0.5045	0.5345	0.5895	0.6950
29	0.4570	0.5045	0.5345	0.5895	0.6950
30	0.4570	0.5045	0.5345	0.5895	0.6950
31	0.4795	0.5285	0.5595	0.6150	0.7225
32	0.4820	0.5285	0.5595	0.6150	0.7225
33	0.4820	0.5285	0.5595	0.6150	0.7225
34	0.4920	0.5520	0.5835	0.6410	0.7500
35	0.4920	0.5520	0.5835	0.6410	0.7500
36	0.4920	0.5520	0.5835	0.6410	0.7500
37	0.4920	0.5520	0.5835	0.6410	0.7500
38	0.5145	0.5760	0.6225	0.6550	0.7805
39	0.5145	0.5760	0.6225	0.6550	0.7805
40	0.5145	0.5760	0.6225	0.6550	0.7805
41	0.5395	0.6025	0.6475	0.6975	0.8230
42	0.5395	0.6025	0.6475	0.6975	0.8230
43	0.5395	0.6025	0.6475	0.6975	0.8230
44	0.5635	0.6265	0.6735	0.7250	0.8540
45	0.5635	0.6265	0.6760	0.7250	0.8540
46	0.5635	0.6265	0.6760	0.7250	0.8540
47	0.5635	0.6265	0.6760	0.7250	0.8540
48	0.5635	0.6265	0.6760	0.7375	0.8665

Steel Factors for Instrumentation Cables - FeF

Fe PIS

Pair Instrumentation Individual and Over all Screen Cables

No. of Pairs Cable size in sq.mm	0.5 sq.mm	0.75 sq.mm	1.0 sq.mm	1.5 sq.mm	2.5 sq.mm
1	0.1880	0.1980	0.2070	0.2220	0.2410
2	0.2315	0.2460	0.2595	0.2815	0.2755
3	0.2505	0.2690	0.2820	0.2495	0.2830
4	0.2645	0.2830	0.2420	0.2805	0.3155
5	0.2895	0.2730	0.2805	0.3005	0.3430
6	0.2755	0.2980	0.3005	0.3280	0.3730
7	0.2755	0.2980	0.3005	0.3280	0.3730
8	0.2980	0.3215	0.3455	0.3740	0.4230
9	0.3230	0.3490	0.3730	0.4040	0.4685
10	0.3405	0.3655	0.3765	0.4215	0.4885
11	0.3430	0.3690	0.3815	0.4265	0.4945
12	0.3490	0.3765	0.4015	0.4470	0.5160
13	0.3715	0.3990	0.4255	0.4720	0.5420
14	0.3715	0.3990	0.4255	0.4720	0.5420
15	0.3955	0.4240	0.4510	0.5020	0.5720
16	0.3955	0.4240	0.4510	0.5020	0.5720
17	0.4190	0.4495	0.4795	0.5295	0.6150
18	0.4190	0.4495	0.4795	0.5295	0.6150
19	0.4190	0.4495	0.4795	0.5295	0.6150
20	0.4445	0.4770	0.5060	0.5570	0.6450
21	0.4445	0.4895	0.5060	0.5695	0.6450
22	0.4695	0.5045	0.5345	0.5870	0.6885
23	0.4695	0.5045	0.5345	0.5870	0.6885
24	0.4970	0.5310	0.5620	0.6285	0.7210
25	0.4970	0.5310	0.5620	0.6285	0.7210
26	0.4970	0.5310	0.5620	0.6285	0.7210
27	0.5035	0.5495	0.5810	0.6360	0.7410
28	0.5135	0.5610	0.6050	0.6610	0.7690
29	0.5135	0.5610	0.6050	0.6610	0.7690
30	0.5260	0.5610	0.6050	0.6610	0.7690
31	0.5495	0.5845	0.6300	0.6885	0.7990
32	0.5495	0.5845	0.6300	0.6885	0.7990
33	0.5495	0.5845	0.6300	0.6885	0.7990
34	0.5735	0.6225	0.6585	0.7285	0.8405
35	0.5735	0.6225	0.6585	0.7285	0.8405
36	0.5735	0.6225	0.6585	0.7285	0.8405
37	0.5735	0.6225	0.6585	0.7285	0.8405
38	0.5990	0.6485	0.6850	0.7575	0.8740
39	0.5990	0.6485	0.6850	0.7575	0.8740
40	0.5990	0.6485	0.6850	0.7575	0.8740
41	0.6250	0.6775	0.7135	0.7880	0.9180
42	0.6250	0.6775	0.7135	0.7880	0.9180
43	0.6250	0.6775	0.7135	0.7880	0.9180
44	0.6485	0.7050	0.7410	0.8165	0.9495
45	0.6485	0.7050	0.7410	0.8165	0.9495
46	0.6485	0.7050	0.7410	0.8165	0.9495
47	0.6485	0.7050	0.7410	0.8165	0.9495
48	0.6485	0.7050	0.7535	0.8290	0.9620

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Cir. No. 35/DIV/ CAB/05/ 24th April 2018

To Members of the Cable Division, Utilities, Railways & Listed purchasing organizations

Sub: Correction in PV formulae of LT XLPE Power Cable and addition of factors for HT XLPE Power Cables

We have recently published revised Price Variation Clause for LT&HT XLPE Power Cables and made it effective from 1st November 2017 vide Cir. No.111/DIV/CAB/05 dated 5th December 2017

While replying to a query of a buyer it is observed that the polymer factor for LT XLPE Power Cables (both aluminium and copper) was incorrectly represented by Table P2.

We have now corrected the anomaly by correcting the PV formulae of LT XLPE Aluminium and Copper Insulated Cables (Sl. No. D & E) by representing Polymer factor by Table L2.

We have also worked out factors for XLPE, Copper and Steel for 3 core HT XLPE Power Cables for 500 and 630 sq.mm.

We now enclose complete PV clause of Cable by including all the PV formulae of different types of power cable (Sl. No. A to I), polymer factor Table L2 and updated XL4, H2 and H5 Table of factors for your perusal & record.

We request to replace PV clause of Cable already circulated vide Cir. 111/DIV/CAB/05 dated 5th December 2017 with the enclosed PV clause in your records for future use.

Senior Director

Encl: as above

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Material Price Variation Clause For PVC And XLPE Insulated Cables

The Price quoted/confirmed is based on the input cost of raw materials/components as on the date of quotation, and the same is deemed to be related to the prices of raw materials as specified in the price variation clause given below. In case of any variation in these prices, the price payable shall be subject to adjustment up or down in accordance with the formulae provided in this document.

Terms used in price variation formulae:

P Price payable as adjusted in accordance with above appropriate formula **(in Rs/Km)**

Po Price quoted/confirmed **(in Rs/Km)**

ALUMINIUM

AlF Variation factor for aluminium

Al Price of Aluminiujm. This price is as applicable of first working day of the month, one month prior to the date of delivery.

Alo Price of aluminium. This price is as applicable on first working day of the month, one month prior to the date of tendering.

COPPER

CuF Variation factor for copper

Cu Price of CC copper rods. This price is as applicable on first working day of the month, one month prior to the date of delivery.

Cuo Price of CC copper rods. This price is as applicable on first working day of the month, one month prior to the date of tendering.

PVC COMPOUND

PVCc price of PVC compound. This price is as applicable on first working day of the month, one month prior to the date of delivery.

PVCco Price of PVC compound. This price is as applicable on first working day of the month, one month prior to the date of tendering.

CCFAl Variation factor for PVC compound/Polymer for aluminum conductor cable.

CCFCu Variation factor for PVC compound/Polymer for copper conductor cable.

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XLPE COMPOUND

Cc price of XLPE compound. This price is as applicable on first working day of the month, one month prior to the date of delivery.

Cco Price of XLPE compound. This price is as applicable on first working day of the month, one month prior to the date of tendering.

XLFAL Variation factor for XLPE compound for aluminum conductor cable.
XLFCU Variation factor for XLPE compound for Copper conductor cable.

STEEL

FeF Variation factor for steel

FeW Variation factor for round wire steel armouring

Fe Price of Steel Strips/steel wire. This price is as applicable on the first working day of the month, one month prior to the date of delivery.

Feo Price of steel strips/steel wire. This price is as applicable on first working day of the month, one month prior to the date of tendering.

The above prices and indices are as published by IEEMA vide Circular reference IEEMA (PVC)/CABLE R(1)/--/-- prevailing as on 1st working day of the month i.e. one month prior to the date of tendering.

The date of delivery is the date on which the cable is notified as being ready for inspection/dispatch (in the absence of such notification, the date of manufacturer's dispatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto), whichever is earlier.

Notes

(a) All prices of raw materials are exclusive of GST amount.
(b) All prices excluding Aluminium & Copper are as on first working day of the month.
(c) The details of prices are as under:

1. Price of Aluminium is LME average Cash SELLER Settlement price of Primary Aluminium in US$ per MT as published by London Metal Bulletin (LME) including Premium for Aluminium Ingot in US$ per MT is converted in Indian Rs./MT.
2. Price of PVC Compound (in Rs/MT) is the ex-works price, as quoted by the manufacturer.
3. Price of XLPE Compound (in Rs/MT) is the ex-works price, as quoted by the manufacturer
4. Price of CC copper rods (in Rs/MT) is ex-works price as quoted by the primary producer.
5. Price of galvanized steel strip / steel wire (in Rs/MT) is ex-works price as quoted by the manufacturer for Round steel Wire and Flat steel strip (the relevant price of steel strip or steel wire is to be selected depending upon the type of armouring of the cable).

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Price variation formulae for 'Power Cables'

A. Aluminum conductor PVC insulated 1.1 kV power cables

$$P = Po + AlF\,(AL - Alo) + CCFAl\,(PVCc - PVCco) + FeF\,(Fe - Feo)$$

For unarmourd multicore cables (without steel armour); FeF = 0

Table References:

ALP	Aluminium conductor in single core unarmoured & multicore cables
P1	Aluminium conductor aluminium armour in single core armoured cables
P2	PVC compound
P3	Steel armour

B. Copper conductor PVC insulated 1.1 kV power cables

$$P = Po + CuF\,(Cu - Cuo) + CCFCu\,(PVCc - PVCco) + Fef\,(Fe - Feo) + AlF\,(Al - Alo)$$

For steel armoured cables; AlF = 0 For aluminium armoured cables; FeF = 0
For unarmoured cables; FeF, AlF = 0

Tables References:

CUP	Copper conductor
P2	PVC compound
P3	Steel armour
P4	Aluminium armour

C. Copper conductor PVC insulated 1.1 kV control cables

$$P = Po + CuF\,(Cu - Cuo) + CCFCu\,(PVCc\text{-}PVCco) + FeF\,(Fe\text{-}Feo)$$

For unarmoured cables; FeF = 0

Tables References:

CUC	Copper conductor
P5	PVC compound
P6	Steel armour

D. Aluminum conductor XLPE insulated 1.1 kV power cables

$$P = Po + AlF\,(AL - Alo) + XLFAL(CC\text{-}Cco) + CCFAl\,(PVCc - PVCco) + FeF\,(Fe - Feo)$$

For unarmourd multicore cables (without steel armour); FeF = 0

Table References:

ALP	Aluminium conductor in single core unarmoured & multicore cables
P1	Aluminium conductor aluminium armour in single core armoured cables
L2	Polymer (CCFAl)
P3	Steel armour
XL1	XLPE Compound (XLFAL)

E. Copper conductor XLPE insulated 1.1 kV power cables

$$P = Po + CuF\,(Cu - Cuo) + XLFCU\,(CC\text{-}Cco) + CCFCu\,(PVCc - PVCco) + Fef\,(Fe - Feo) + AlF\,(Al - Alo)$$

For steel armoured cables; AlF = 0 For aluminium armoured cables; FeF = 0

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For unarmoured cables; FeF, AlF = 0

Tables References:

CUP	Copper conductor
L2	Polymer (CCFCu)
P3	Steel armour
P4	Aluminium armour
XL1	XLPE Compound (XLFCu)

F. Copper conductor XLPE insulated 1.1 kV control cables

P = Po + CuF (Cu – Cuo) + XLFCU (CC-Cco)+ CCFCu (PVCc-PVCco) + FeF (Fe-Feo)

For unarmoured cables; FeF = 0

Tables References:

CUC	Copper conductor
P5	PVC compound
P6	Steel armour
XL2	XLPE Compound

G. For Aluminium conductor XLPE insulated 3.3 to 33 kV power cables

P = Po + AlF (Al – Alo) + XLFAL(CC-Cco)+CCFAl (PVCc – PVCco) + FeF (Fe – Feo)

For unarmoured multicore cables (without steel armour); FeF = 0

Table Refernces:

ALP	Aluminium conductor in single core unarmoured & multicore cables
H1	Aluminium conductor + aluminium armour in single core armoured cables
H2	Polymer
H3/H5	Steel armour (Flat/Round)
XL3/XL4	XLPE Compound (Single core /Multicore)

H. Copper conductor XLPE Insulated 3.3 to 33 kV power cables

P = Po + CuF (Cu – Cuo) + XLFCU (CC-Cco)+ CCFCu (PVCc – PVCco) + FeF (Fe – Feo) + AlF (Al – Alo)

For steel armoured cables; AlF = 0 For aluminium armoured cables; FeF = 0
For unarmoured cables; FeF, AlF = 0

Table References:

CUP	Copper conductor
H2	Polymer
H3/H5	Steel armour (Flat/Round)
H4	Aluminium armour
XL3/XL4	XLPE Compound (Single core /Multicore)

I. Copper conductor XLPE insulated 1.0 and 1.5 kV Solar PV DC cables

P = Po + CuF (Cu – Cuo)
Table CUsdc Copper Conductor

Authorized Signatory

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TABLE ALP

VARIATION FACTOR FOR ALUMINIUM (AIF)
POWER CABLES WITH ALUMINIUM CONDUCTOR
(EXCLUDING SINGLE CORE ARMOURED CABLES)

Nominal Cross Sectional Area (in Sq. mm.)	1 core	2 core	3 core	3.5 core	4 core
2.5	0.007	0.014	0.021	-	0.028
4	0.011	0.023	0.034	-	0.046
6	0.017	0.034	0.052	-	0.069
10	0.029	0.053	0.087	-	0.116
16	0.046	0.091	0.137	-	0.183
25/16	0.073	0.146	0.219	0.262	0.292
35/16	0.101	0.202	0.302	0.345	0.404
50/25	0.137	0.273	0.410	0.478	0.547
70/35	0.197	0.395	0.593	0.687	0.791
95/50	0.274	0.548	0.821	0.949	1.095
120/70	0.346	0.691	1.036	1.221	1.382
150/70	0.425	0.853	1.279	1.464	1.706
185/95	0.533	1.070	1.605	1.861	2.140
225/120	0.655	1.310	1.965	2.287	2.620
240/120	0.703	1.400	2.099	2.421	2.799
300/150	0.879	1.757	2.635	3.033	3.514
400/185	1.126	2.249	3.374	3.873	4.498
500	1.418	2.838	4.256	-	5.675
630	1.828	3.663	5.494	-	7.326
800	2.340	4.679	7.018	-	9.357
1000	2.951	5.890	8.834	-	11.779

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TABLE CUP

VARIATION FACTOR FOR COPPER CONDUCTOR (CUF)
POWER CABLES WITH COPPER CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm.)	1 core	2 core	3 core	3.5 core	4 core
2.5	0.023	0.046	0.069	-	0.092
4	0.036	0.076	0.112	-	0.151
6	0.056	0.112	0.171	-	0.227
10	0.095	0.174	0.286	-	0.382
16	0.151	0.299	0.451	-	0.602
25/16	0.240	0.480	0.720	0.862	0.960
35/16	0.332	0.664	0.993	1.135	1.329
50/25	0.451	0.898	1.348	1.572	1.799
70/35	0.648	1.299	1.950	2.260	2.602
95/50	0.901	1.802	2.700	3.121	3.601
120/70	1.138	2.273	3.407	4.016	4.545
150/70	1.398	2.806	4.207	4.815	5.611
185/95	1.753	3.519	5.279	6.121	7.038
225/120	2.154	4.309	6.463	7.522	8.617
240/120	2.312	4.605	6.904	7.963	9.206
300/150	2.891	5.779	8.667	9.976	11.558
400/185	3.703	7.397	11.097	12.738	14.794
500	4.664	9.334	13.998	-	18.665
630	6.012	12.048	18.070	-	24.095
800	7.696	15.389	23.082	-	30.775
1000	9.706	19.372	29.055	-	38.741

TABLE CUsdc

VARIATION FACTOR FOR COPPER CONDUCTOR (CUF)
1.0 & 1.5KV Solar PV DC Cables with Copper Conductor

Cable Size in sq.mm.	Copper content in MT/km
2.5	0.023
4	0.038
6	0.058
10	0.090

TABLE CUC

VARIATION FACTOR FOR COPPER CONDUCTOR (CUF)
CONTROL CABLES WITH COPPER CONDUCTOR

No of Cores	Core size 1.5 sq mm	Core size 2.5 sq mm
2	0.026	0.047
3	0.039	0.070
4	0.052	0.094
5	0.065	0.117
6	0.078	0.141
7	0.091	0.164
8	0.110	0.182
9	0.117	0.205
10	0.130	0.235
12	0.157	0.282
14	0.183	0.329
16	0.209	0.376
18	0.246	0.410
19	0.248	0.446
20	0.260	0.456
24	0.313	0.563
27	0.352	0.634
30	0.391	0.704
37	0.483	0.869
44	0.573	1.033
52	0.678	1.221
61	0.796	1.432

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TABLE P1

VARIATION FACTOR FOR ALUMINIUM (AIF)

ALUMINIUM ARMOURED SINGLE CORE PVC INSULATED 1.1 KV CABLES

Nominal cross sectional area (in Sq.mm)	Aluminium factor for Aluminium armoured cable with aluminium conductor
4	0.0685
6	0.0795
10	0.1017
16	0.1303
25	0.1693
35	0.2090
50	0.2597
70	0.3360
95	0.4567
120	0.5443
150	0.6427
185	0.7743
240	0.9737
300	1.2582
400	1.5502
500	1.8958
630	2.3650
800	2.9306
1000	3.7666

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TABLE P2

VARIATION FACTOR FOR PVC COMPOUND (CCFAI/CCFCu)

PVC INSULATED 1.1 KV POWER CABLES WITH COPPER/ALUMINIUM CONDUCTOR

Nominal cross Sectional Area (in Sq. mm)	1 core	2 core		3 core		3.5 core		4 core	
	Unarm	Unarm	arm	Unarm	arm	Unarm	arm	Unarm	arm
2.5	0.079	0.125	0.139	0.141	0.157	-	-	0.161	0.179
4	0.094	0.140	0.156	0.164	0.182	-	-	0.188	0.209
6	0.101	0.154	0.171	0.179	0.199	-	-	0.198	0.220
10	0.114	0.194	0.216	0.214	0.238	-	-	0.249	0.277
16	0.142	0.234	0.246	0.279	0.290	-	-	0.328	0.345
25	0.171	0.288	0.303	0.364	0.383	0.422	0.444	0.443	0.466
35	0.189	0.321	0.338	0.403	0.429	0.489	0.515	0.498	0.524
50	0.211	0.411	0.433	0.508	0.535	0.613	0.645	0.647	0.681
70	0.241	-	-	0.613	0.645	0.707	0.744	-	-
95	0.284	-	-	0.795	0.811	0.908	0.927	-	-
120	0.339	-	-	0.866	0.884	1.024	1.045	-	-
150	0.388	-	-	1.070	1.092	1.289	1.315	-	-
185	0.450	-	-	1.310	1.337	1.499	1.530	-	-
225	0.521	-	-	1.586	1.618	1.840	1.878	-	-
240	0.534	-	-	1.649	1.683	1.990	2.031	-	-
300	0.653	-	-	2.007	2.048	2.361	2.409	-	-
400	0.770	-	-	2.437	2.487	2.616	2.669	-	-
500	0.936	-	-	3.117	3.181	3.687	3.762	-	-
630	1.175	-	-	-	-	-	-	-	-
800	1.433	-	-	-	-	-	-	-	-
1000	1.642	-	-	-	-	-	-	-	-

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TABLE P3

VARIATION FACTOR FOR STEEL (FeF)

PVC INSULATED 1.1 KV POWER CABLES WITH COPPER/ALUMINIUM CONDUCTOR

Nominal Cross sectional Area (in Sq. mm)	2 core	Shape	3 core	Shape	3 ½ core	Shape	4 core	Shape
4	0.305	W	0.335	W	-	-	0.363	W
6	0.348	W	0.363	W	-	-	0.407	W
10	0.392	W	0.407	W	-	-	0.293	F
16	0.235	F	0.293	F	-	-	0.323	F
25	0.293	F	0.352	F	0.382	F	0.382	F
35	0.323	F	0.382	F	0.411	F	0.440	F
50	0.382	F	0.440	F	0.469	F	0.499	F
70	0.411	F	0.499	F	-	F	0.587	F
95	0.499	F	0.587	F	0.616	F	0.645	F
120	0.528	F	0.616	F	0.675	F	0.731	F
150	0.587	F	0.675	F	0.731	F	0.790	F
185	0.645	F	0.761	F	0.820	F	0.879	F
240	0.731	F	0.879	F	0.937	F	0.996	F
300	0.820	F	0.966	F	1.055	F	1.113	F
400	0.937	F	1.083	F	1.172	F	1.231	F
500	1.055	F	1.231	F	1.348	F	1.406	F
630	1.172	F	-	-	-	-	-	-

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TABLE P3 (Additional)

VARIATION FACTOR FOR ROUND WIRE 'W' STEEL (FeF)

PVC INSULATED 1.1 KV POWER CABLES WITH COPPER/ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area (in sq. mm)	2 Core	3 Core	3 .5 Core	4 Core
1.5	0.247	0.259		0.288
2.5	0.273	0.289		0.329
4	0.305	0.335		0.363
6	0.348	0.363		0.407
10	0.392	0.407		0.533
16	0.439	0.523	0.014	0.573
25	0.526	0.625	0.664	0.685
35	0.591	0.685	0.729	0.761
50	0.661	0.790	0.864	1.108
70	0.745	1.122	1.200	1.256
95	1.085	1.286	1.376	1.443
120	1.147	1.386	1.479	1.562
150	1.267	1.526	1.684	2.173
185	1.403	2.090	2.315	2.421
240	1.994	2.397	2.641	2.722
300	2.180	2.642	3.670	3.842
400	2.987	3.728	4.126	4.292
500	3.517	4.226	5.958	6.301
630	4.774	6.018	6.737	7.141

TABLE P4

VARIATION FACTOR FOR ALUMINIUM (AIF)
PVC INSULATED 1.1 KV POWER CABLES WITH COPPER CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm)	Aluminium Factor for Aluminium armoured cable with copper conductor
4	0.058
6	0.063
10	0.073
16	0.084
25	0.096
35	0.108
50	0.123
70	0.139
95	0.183
120	0.198
150	0.218
185	0.241
240	0.271
300	0.379
400	0.424
500	0.478
630	0.537
800	0.591
1000	0.816

TABLE P5

VARIATION FACTOR FOR PVC COMPOUND (CCFCu)
PVC INSULAYTED CONTROL CABLES WITH COPPER CONDUCTOR

No of cores	Core size 1.5 sq mm		Core size 2.5 sq mm	
	Unarm	Arm	Unarm	Arm
2	0.118	0.121	0.125	0.139
3	0.121	0.131	0.141	0.157
4	0.137	0.152	0.161	0.179
5	0.157	0.174	0.187	0.206
6	0.179	0.199	0.234	0.260
7	0.179	0.199	0.234	0.260
8	0.193	0.215	0.292	0.325
9	0.216	0.241	0.300	0.335
10	0.236	0.262	0.303	0.337
12	0.249	0.277	0.334	0.371
14	0.311	0.327	0.389	0.409
16	0.344	0.362	0.435	0.458
18	0.352	0.371	0.474	0.500
19	0.375	0.395	0.476	0.501
20	0.391	0.412	0.519	0.546
24	0.457	0.481	0.584	0.615
27	0.491	0.517	0.631	0.664
30	0.529	0.557	0.706	0.743
37	0.615	0.647	0.835	0.879
44	0.739	0.778	1.019	1.026
52	0.845	0.889	1.100	1.158
61	0.952	1.002	1.246	1.312

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TABLE P6

VARIATION FACTOR FOR STEEL (FeF)

PVC INSULATED CONTROL CABLES WITH COPPER CONDUCTOR

No of cores	Core size 1.5 sq mm	Shape of armour	Core size 2.5 sq mm	Shape of armour
2	0.243	W	0.277	W
3	0.257	W	0.289	W
4	0.277	W	0.314	W
5	0.303	W	0.342	W
6	0.329	W	0.379	W
7	0.329	W	0.379	W
8	0.341	W	0.456	W
9	0.383	W	0.275	F
10	0.408	W	0.325	F
12	0.289	F	0.342	F
14	0.306	F	0.360	F
16	0.317	F	0.372	F
18	0.332	F	0.350	F
19	0.343	F	0.397	F
20	0.368	F	0.400	F
24	0.398	F	0.475	F
27	0.414	F	0.478	F
30	0.425	F	0.503	F
37	0.461	F	0.548	F
44	0.507	F	0.601	F
52	0.556	F	0.641	F
61	0.585	F	0.685	F

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE P6 (Additional)

VARIATION FACTOR FOR ROUND WIRE 'W' STEEL (FeF)
PVC INSULATED CONTROL CABLES WITH COPPER CONDUCTOR

No. of Cores	Core size 1.5 sq mm	Core size 2.5 sq mm
2	0.243	0.273
3	0.257	0.289
4	0.277	0.314
5	0.303	0.342
6	0.329	0.379
7	0.329	0.379
8	0.341	0.456
9	0.383	0.508
10	0.408	0.535
12	0.510	0.572
14	0.546	0.625
16	0.581	0.660
19	0.608	0.696
24	0.714	0.819
25	0.679	0.798
27	0.732	0.837
28	0.696	0.815
30	0.758	0.881
33	0.747	0.883
37	0.820	1.217
44	0.926	1.355
48	1.122	1.308
50	1.122	1.308
52	1.149	1.361
56	1.202	1.388
61	1.299	1.520

TABLE L2

VARIATION FACTOR FOR POLYMER (CCFAI / CCFCu)
XLPE INSULATED 1.1 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm)	1 core	2 core		3 core		3.5 core		4 core	
	Unarm	Unarm	Arm	Unarm	Arm	Unarm	Arm	Unarm	Arm
2.5	0.055	0.163	0.175	0.166	0.177	-	-	0.177	0.188
4	0.075	0.201	0.204	0.205	0.213	-	-	0.218	0.213
6	0.085	0.213	0.234	0.205	0.230	-	-	0.242	0.232
10	0.082	0.252	0.280	0.217	0.251	-	-	0.285	0.298
16	0.089	0.278	0.341	0.289	0.246	-	-	0.300	0.279
25	0.101	0.307	0.278	0.276	0.247	0.295	0.264	0.331	0.290
35	0.109	0.330	0.319	0.305	0.270	0.328	0.292	0.368	0.319
50	0.124	0.482	0.685	0.348	0.311	0.372	0.335	0.422	0.394
70	0.146	0.354	0.335	0.469	0.397	0.489	0.420	0.528	0.464
95	0.163	0.436	0.389	0.504	0.441	0.544	0.471	0.591	0.523
120	0.176	0.475	0.421	0.556	0.498	0.599	0.538	0.722	0.656
150	0.217	0.510	0.490	0.690	0.611	0.717	0.633	0.840	0.762
185	0.236	0.631	0.608	0.836	0.738	0.854	0.756	1.007	0.899
240	0.273	0.750	0.726	1.002	0.842	1.079	0.952	1.238	1.119
300	0.303	0.919	0.887	1.161	1.012	1.170	1.031	1.457	1.414
400	0.372	1.093	1.040	1.376	1.283	1.545	1.379	1.778	1.626
500	0.413	1.342	-	1.568	1.400	1.806	1.456	-	-
630	0.469	1.546	-	-	-	-	-	-	-
800	0.569	-	-	-	-	-	-	-	-
1000	0.667	-	-	-	-	-	-	-	-

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE XL1

VARIATION FACTOR FOR XLPE COMPOUND (XLFAL/XLFCU)

XLPE INSULATED 1.1 KV POWER CABLES WITH COPPER/ALUMINIUM CONDUCTOR

Nominal cross Sectional Area (in Sq. mm)	1 core		2 core		3 core		3.5 core		4 core	
	Unarm	Arm	Unarm	Arm	Unarm	arm	Unarm	Arm	Unarm	arm
2.5	0.007	0.010	0.014	0.014	0.021	0.021			0.028	0.028
4	0.009	0.012	0.018	0.018	0.027	0.027			0.036	0.036
6	0.010	0.015	0.022	0.022	0.033	0.033			0.043	0.043
10	0.013	0.018	0.025	0.025	0.039	0.039			0.053	0.053
16	0.016	0.023	0.034	0.034	0.049	0.049			0.065	0.065
25	0.021	0.030	0.048	0.048	0.070	0.070	0.084	0.084	0.093	0.093
35	0.025	0.035	0.059	0.059	0.084	0.084	0.099	0.099	0.112	0.112
50	0.033	0.044	0.075	0.075	0.108	0.108	0.130	0.130	0.144	0.144
70	0.042	0.054	0.095	0.095	0.137	0.137	0.160	0.160	0.179	0.179
95	0.048	0.062	0.110	0.110	0.160	0.160	0.190	0.190	0.211	0.211
120	0.060	0.076	0.138	0.138	0.200	0.200	0.239	0.239	0.266	0.266
150	0.078	0.095	0.180	0.180	0.259	0.259	0.296	0.296	0.344	0.344
185	0.097	0.116	0.224	0.224	0.324	0.324	0.369	0.369	0.430	0.430
240	0.116	0.137	0.266	0.266	0.388	0.388	0.446	0.446	0.518	0.518
300	0.138	0.164	0.325	0.325	0.467	0.467	0.540	0.540	0.620	0.620
400	0.175	0.214	0.357	0.357	0.536	0.536	0.619	0.619	0.714	0.714
500	0.217	0.260	0.440	0.440	0.660	0.660	0.769	0.769	0.880	0.880
630	0.265	0.318	0.542	0.542	0.814	0.814	0.941	0.941	1.085	1.085
800	0.323	0.389								
1000	0.375	0.444								

TABLE XL2
VARIATION FACTOR FOR XLPE COMPOUND (XLFCU)
XLPE INSULAYTED CONTROL CABLES WITH COPPER CONDUCTOR

No of cores	Core size 1.5 sq mm		Core size 2.5 sq mm	
	Unarm	Arm	Unarm	Arm
2	0.010	0.010	0.012	0.012
3	0.016	0.016	0.018	0.018
4	0.021	0.021	0.025	0.025
5	0.026	0.026	0.031	0.031
6	0.031	0.031	0.037	0.037
7	0.036	0.036	0.043	0.043
8	0.036	0.036	0.043	0.043
9	0.042	0.042	0.049	0.049
10	0.052	0.052	0.061	0.061
12	0.062	0.062	0.074	0.074
14	0.073	0.073	0.086	0.086
16	0.083	0.083	0.098	0.098
18	0.094	0.094	0.110	0.110
19	0.099	0.099	0.116	0.116
20	0.104	0.104	0.123	0.123
24	0.125	0.125	0.147	0.147
27	0.140	0.140	0.165	0.165
30	0.156	0.156	0.184	0.184
37	0.192	0.192	0.227	0.227
44	0.229	0.229	0.270	0.270
52	0.270	0.270	0.319	0.319
61	0.317	0.317	0.374	0.374

TABLE XL3

VARIATION FACTOR FOR XLPE(XLFAL/XLFCU)

SINGLE CORE ARMOURED /UNARMOURED XLPE INSULATED 3.3 to 33 KV POWER CABLES WITH CU / AL CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm.)	XLPE Factor for Armoured/ Unarmoured Cable with AL /CU Conductor					
	3.3 KV	6.6 KV (E)	11 KV (E)/ 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
25	0.110	0.131	0.170	0.279		
35	0.122	0.137	0.175	0.284	0.317	0.522
50	0.135	0.151	0.191	0.307	0.341	0.563
70	0.155	0.172	0.215	0.342	0.379	0.615
95	0.174	0.193	0.241	0.377	0.417	0.670
120	0.192	0.212	0.262	0.407	0.449	0.713
150	0.209	0.229	0.283	0.437	0.481	0.757
185	0.228	0.250	0.308	0.471	0.518	0.809
240	0.255	0.279	0.343	0.519	0.569	0.883
300	0.280	0.322	0.372	0.560	0.613	0.943
400	0.326	0.392	0.420	0.625	0.683	1.041
500	0.388	0.461	0.469	0.694	0.757	1.142
630	0.467	0.520	0.529	0.777	0.845	1.265
800	0.567	0.593	0.602	0.874	0.949	1.407
1000	0.656	0.665	0.660	0.955	1.036	1.525

Note : XLPE factors include Semicons for Conductor & Insulation screen

TABLE – XL4

VARIATION FACTOR FOR XLPE (CCF1Al / CCF1Cu)

3 CORE XLPE INSULATED 3.3 to 33 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm)	3.3 KV ARM	6.6 KV (E) ARM	6.6 KV (UE) / 11 KV (E) ARM	11 KV (UE) ARM	22 KV (E) ARM	33 KV (E) ARM
25	0.315	0.394	0.511	0.838		
35	0.339	0.427	0.545	0.880	0.982	1.638
50	0.378	0.474	0.600	0.957	1.065	1.751
70	0.435	0.541	0.679	1.067	1.183	1.916
95	0.489	0.604	0.755	1.171	1.295	2.071
120	0.537	0.661	0.822	1.265	1.396	2.210
150	0.585	0.719	0.890	1.359	1.497	2.350
185	0.642	0.784	0.968	1.468	1.614	2.513
240	0.717	0.873	1.074	1.615	1.773	2.732
300	0.781	1.006	1.167	1.744	1.928	2.919
400	0.886	1.227	1.314	1.948	2.130	3.229
500	0.956	1.421	1.446	2.148	2.381	3.538
630	1.129	1.582	1.609	2.382	2.630	3.940

Note : XLPE factors include Semicons for Conductor & Insulation screen

IEEMA (PVC)/CABLE(R-1)/2017 Effective from: 1st November 217

TABLE H1

VARIATION FACTOR FOR ALUMINIUM (AIF)

ALUMINIUM ARMOURED SINGLE CORE XLPE INSULATED 3.3 TO 33 KV CABLES

Nominal Cross Sectional Area (in Sq. mm.)	Aluminium Factor for Aluminium Armoured Cable with Aluminium Conductor					
	3.3 KV	6.6 KV (E)	11 KV (E)/ 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
35	0.251	0.284	0.301	0.344	0.358	0.473
50	0.312	0.336	0.352	0.397	0.408	0.672
70	0.385	0.409	0.423	0.469	0.501	0.723
95	0.476	0.500	0.518	0.637	0.656	0.856
120	0.561	0.586	0.601	0.726	0.744	0.949
150	0.653	0.678	0.696	0.823	0.842	1.050
185	0.773	0.797	0.893	0.949	0.965	1.183
240	0.997	1.063	1.083	1.139	1.154	1.387
300	1.209	1.271	1.283	1.333	1.307	1.753
400	1.438	1.556	1.565	1.620	1.636	2.046
500	1.873	1.901	1.910	2.110	2.128	2.484
630	2.337	2.361	2.369	2.580	2.595	2.978
800	3.007	3.071	3.080	3.145	3.163	3.588
1000	3.737	3.741	3.749	3.804	3.822	4.565

TABLE H2

VARIATION FACTOR FOR POLYMER (CCFAI / CCFCu)

3 CORE XLPE INSULATED 3.3 to 33 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm)	3.3 KV ARM	6.6 KV (E) ARM	6.6 KV (UE) / 11 KV (E) ARM	11 KV (UE) ARM	22 KV (E) ARM	33 KV (E) ARM
35	0.374	0.990	1.142	1.604	1.782	-
50	0.445	1.119	1.260	1.834	2.046	2.864
70	0.547	1.290	1.396	2.011	2.284	3.219
95	0.594	1.440	1.647	2.269	2.428	3.367
120	0.732	1.692	1.877	2.498	2.715	3.646
150	0.812	1.906	2.061	2.767	2.931	3.927
185	0.960	2.086	2.406	3.028	3.180	4.166
240	1.130	2.484	2.744	3.398	3.580	4.589
300	1.219	2.912	3.161	3.840	4.016	5.029
400	1.313	3.530	3.664	4.353	4.666	5.736
500	1.652	3.925	3.971	4.621	4.878	5.913
630	1.949	4.487	4.982	5.225	5.477	6.696

Fillers added in PVC consumption

TABLE H3
VARIATION FACTOR FOR STEEL (FeF)
XLPE INSULATED 3.3 TO 33 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area Sq. mm.	3.3 KV	6.6 KV (E)	11 KV (E) / 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
25	0.551	0.604	0.656	0.814		
35	0.645	0.645	0.731	0.879	0.937	-
50	0.675	0.703	0.761	0.937	0.966	1.181
70	0.761	0.761	0.849	0.996	1.055	1.289
95	0.820	0.849	0.907	1.083	1.113	1.348
120	0.879	0.907	0.966	1.142	1.172	1.406
150	0.966	0.966	1.055	1.201	1.259	1.494
185	1.025	1.055	1.113	1.259	1.318	1.553
240	1.142	1.142	1.231	1.377	1.406	1.641
300	1.231	1.259	1.318	1.465	1.524	1.758
400	1.348	1.406	1.435	1.582	1.641	1.876

TABLE H4
VARIATION FACTOR FOR ALUMINIUM (AlF)
XLPE INSULATED SINGLE CORE 3.3 TO 33 KV POWER CABLES WITH COPPER CONDUCTOR

Nominal Cross Sectional Area (in Sq. mm.)	Aluminium Factor for Aluminium Armoured Cable with Copper Conductor					
	3.3 KV	6.6 KV (E)	11 KV (E)/ 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
35	0.153	0.187	0.204	0.247	0.258	0.372
50	0.179	0.203	0.220	0.262	0.275	0.425
70	0.196	0.219	0.233	0.278	0.311	0.444
95	0.213	0.237	0.254	0.373	0.392	0.470
120	0.228	0.253	0.268	0.393	0.410	0.488
150	0.243	0.269	0.287	0.414	0.432	0.504
185	0.261	0.285	0.381	0.437	0.455	0.526
240	0.324	0.389	0.410	0.465	0.480	0.556
300	0.365	0.428	0.440	0.490	0.510	0.737
400	0.432	0.471	0.480	0.536	0.552	0.783
500	0.489	0.517	0.526	0.726	0.744	0.844
630	0.544	0.568	0.572	0.787	0.801	0.902
800	0.706	0.787	0.797	0.862	0.880	0.982
1000	0.824	0.865	0.867	0.923	0.940	1.324

TABLE - H5
VARIATION FACTOR FOR STEEL (FeW)
XLPE INSULATED 3.3KV TO 33 KV POWER CABLES WITH COPPER / ALUMINIUM CONDUCTOR

Nominal Cross Sectional Area in Sq. mm	3.3/3.3 KV	3.3/6.6 KV	11 KV (E) / 6.6 KV (UE)	11 KV (UE)	22 KV (E)	33 KV (E)
25	1.258	1.457	1.612	2.509	1.503	--
35	1.361	1.569	1.853	2.644	2.797	2.517
50	1.682	1.687	2.321	2.800	2.921	4.569
70	2.033	1.979	2.503	3.219	3.347	4.809
95	2.202	2.507	2.718	4.019	4.200	5.437
120	2.371	2.675	2.882	4.241	4.416	6.713
150	2.870	2.847	3.265	4.447	4.621	6.976
185	3.121	3.309	4.148	4.726	5.289	7.356
240	3.758	4.227	4.442	5.442	6.651	7.718
300	4.099	5.024	5.182	6.894	7.084	8.187
400	5.750	6.572	6.658	7.433	7.657	8.760
500	6.716	6.777	6.861	7.588	7.797	8.830
630	7.492	7.465	7.477	8.209	8.386	9.413

PEM / PG-III, BHEL, Noida

SPECIAL CONDITIONS OF CONTRACT (SCC) Rev-0

3 x 800 MW PVUNL PATRATU TPP PHASE-I (Job No. 434)

These Conditions shall be read and construed along with General Conditions of Contract (GCC) rev.06 & GST related Corrigendum to GCC rev.06, to be enclosed along with the tender enquiry. In case of any conflict or inconsistency, the conditions given in SCC shall prevail over the GCC and its corrigendum.

Sl No.	Title	Description
1.	Project Name	3 x 800 MW PVUNL PATRATU TPP PHASE-I (EPC)
2.	Nature of project & Type of Bidding	Non-Mega & ICB (International Competitive Bidding)
3.	Customer Order Ref No	01/PVUNL-CS-9585-001-2/NOA-FC dated 08.03.2018 01/PVUNL-CS-9585-001-2/NOA-SC dated 08.03.2018 01/PVUNL-CS-9585-001-2/NOA-TC dated 08.03.2018
4.	BHEL's Customer	PATRATU VIDYUT UTPADAN NIGAM LIMITED (subsidiary of NTPC Limited in joint venture with JBVNL)
5.	**PVUNL GST No.**	**20AAICP3718K1ZH**
6.	Customer Consultants	No consultant
7.	Consignee Address (Bill To)	For supply package: BHEL, Power Sector-Project Engineering Management, Power Project Engineering Institute, Plot No. 25, Sector-16A, Noida, Uttar Pradesh-201301. **GSTIN: 09AAACB4146P2ZC** **For turnkey packages (**where BHEL-PEM will issue only the LOA and Purchase Order shall be issued by BHEL-PSWR): Construction Manager, BHEL site office, Patratu Vidyut Utpadan Njigam Ltd , PO: PTPS , Patratu , Ramgarh, Jharkhand - 829119 **BHEL PSWR GSTIN No.- 27AAACB4146P1ZF**
8.	Delivery Address (Ship To)	Construction Manager, Bharat Heavy Electricals Limited, Patratu Vidyut Utpadan Njigam Ltd, PO: PTPS , Patratu , Ramgarh ,Jharkhand - 829119
9.	BHEL Site Office Address	Construction Manager, Bharat Heavy Electricals Limited, Patratu Vidyut Utpadan Njigam Ltd , PO: PTPS , Patratu , Ramgarh, Jharkhand - 829119
10.	Location of Plant	Site is Located just outside the coal belt of South Karanpura in Ramgarh District of Jharkhand State. The nearest Railway Station is Patratu which is at a distance of about 4 km on Barkakhana-Barwadih Railway line. **District: Ramgarh (state- Jharkhand)** **Next big cities to site: Ranchi** **Nearest Railway Station: - Patratu** **Nearest Airport: Ranchi (45 km by road from site)**
11.	Mode of Dispatch	Air, Road, Rail & Sea Transportation For indigenous supplies: By Rail/Road on door delivery and freight pre-paid basis. For imported supplies: On C&F basis. Transit Insurance will be in BHEL scope
12.	Road Permit /E-waybill	Road Permit / E-way bill, to be arranged by Supplier/ transporter/ BHEL (as per GOI mandate).
13.	BHEL GSTIN Details	For supply packages: BHEL-PEM is registered in the State of Uttar Pradesh with GSTIN 09AAACB4146P2ZC

Gaurav 08/5/18

		For Turnkey packages: BHEL PSWR GSTIN No.- 27AAACB4146P1ZF
14.	Transit Insurance	In BHEL Scope. For each dispatch, vendor shall inform the following to the Underwriter under intimation to BHEL-PEM and BHEL Site office: (i) Policy No. (ii) Consignee Name. (iii) Consignment Details (items with their weights and value (in INR). (iv) Project Name and P.O. No. (v) LR No. and date, Dispatch origin and destination details, Invoice No. Vendors to intimate the underwriters quoting the insurance Policy No. as mentioned in Purchase Order.
15.	Dispatch intimation	Yes in writing, Not less than 30 (Thirty) days prior to date of shipment and dispatch details to be sent to: BHEL Site office (As mentioned in Sl. No. 9) BHEL PEM Noida (As mentioned in NIT) At the point of dispatch, vendor must furnish docs required as given below through Email / Fax i. Vendor's invoice ii. LR / RR / GR / Courier Receipt iii. Packing List/ Challan indicating the items dispatched (with their weights) iv. Insurance intimation letter informing the underwriters about the dispatches v. MDCC (of BHEL / NTPC) as applicable vi. Photograph of packing / boxes showing dispatch marking as per Sl. No. 26
16.	Document required for Vendor's payment.	**For materials originating from Indian territory** For claiming the payment against dispatch, MRC & Freight, documents as mentioned in GCC rev 06 & its corrigendum shall be submitted by vendor to BHEL. Original money receipt must be submitted for Freight payment. **Packing List** must comply to Clause No. ~~19.3 of General Commercial~~ Terms & ~~Conditions of~~ GCC rev.06. Description of items in packing list shall be as per PO such that proper correlation between PO & packing list must be furnished. Soft copy of documents for claiming payment shall be submitted by vendor as advance copy. **For materials originating from non-Indian Territory** Three (3) original and Three (3) copies of clean bill of lading or One (1) clean original Airway Bill & Three (3) copies, in case of air freight. One (1) original and Three (3) copies of signed Invoices One (1) original and Three (3) copies of Packing List (clearly showing number of packages, gross weight and net weight). Three (3) copies of certificate of country of origin. Copy of MDCC from BHEL / NTPC (as applicable) Three (3) copies of inspection certificate, if any, issued by the customer/his authorized representative. Three (3) of certificate from the vendor to the effect that drawings and catalogues for customs clearance purpose have been kept with the packages for shipment. Three (3) copies of certificate from the vendor to the effect that the contents in each case are not less than that entered in the invoices and guaranteed as new and as per the relevant technical specifications. Shipping Specification – One (1) copy. Quality Certificate – One (1) copy. Approved Test Certificates, if any. - Three (3) copies. Guarantee Certificate – One (1) Original + One (1) copy.

08/5/18

		Inspection Reports – One (1) Original + One (1) copy. PVC Calculation and copy of all applicable indices, if PVC applicable. – Two (2) copies.
17.	Material Receipt Certificate (MRC)	A) For supply packages- BHEL-PEM will arrange MRC from BHEL site B) For Turnkey (Supply + Erection & Commissioning) – Original MRC duly signed by customer (PVUNL) & BHEL site is to be arranged by Vendor.
18.	Buyer and Paying Authority	For packages where PEM will issue the Purchase Order: **BHEL PEM** will be the paying authority. For packages where BHEL-PEM will issue only the LOA and Purchase Order shall be issued by BHEL-PSWR: **BHEL Patratu Site will be the paying Authority.**
19.	Demurrage charges	Demurrage charges shall be paid by supplier/ vendor only to the transporter. No claim shall be acceptable to BHEL in this regard.
20.	Unloading, Storage & Movement of material at site	a) By BHEL site office for supply packages. b) By vendors for Turnkey i.e. Supply and E&C packages
21.	Concessional custom duty against Essentiality certificate (EC)	The project has been qualified through Project Import route. Accordingly, the benefits applicable to PI project would be granted for this project In this regard applicable documents such as Essentiality certificate will be issued by NTPC (ultimate customer). Under this, Concessional rate of Customs Duty shall be applicable on the Import Contents of the supplier respectively. Based on the above EC, Customs Duty Benefits will be passed on to the vendor. The Bidder to indicate the Import contents i.e. list of the item, Currency of Import and Country of Import including CIF value in their offers. BHEL shall inform, the availability of CIF value for a particular package, if any, at the time of NIT. The benefits availed in Concessional Customs Duty must be passed on to BHEL in their offer. Vendor shall inform BHEL and provide the necessary documents to obtain required certificates from BHEL to avail exemption. Obtaining custom duty benefit in line with the Essentiality Certificate issued shall be in vendor's scope.
22.	Taxes & Duties (For Domestic Vendor)	As per General Conditions of Contract (GCC rev 06) & GST related Corrigendum to GCC rev.06
23. a	Taxes & Duties (For Order Directly to Foreign Bidders)- supply packages	In case of foreign vendors, quoted prices & Dispatches shall be on C & F (Port-Chennai) basis and the Taxes & duties in the country of dispatch shall be borne by Foreign vendor.
23. b	Taxes & Duties (For Order Directly to Foreign Bidders)- Turnkey packages	Complete responsibility of import including (but not limited to) import clearance, all taxes and duties in the country of export (origin), all taxes and duties in India shall be to vendor's account.
24.	Inspection Agency	BHEL/ BHEL approved 3rd party inspection agencies and/or NTPC/ Customer Agency as applicable.
25.	Inspection procedure for Domestic supplies	<u>For Domestic supplies</u> Vendor shall raise inspection call at least 15 business days in advance on BHEL CQS website to applicable inspection agency (as mentioned in PO/LOI or to be informed later) and submit copy of inspection call to BHEL-PEM for arranging NTPC inspection/Joint inspection on the proposed date, as applicable. MDCC shall be issued on the basis of clear inspection report (CQIR). <u>For Foreign supplies</u> In case of Foreign supplies, if NTPC approved 3rd party inspection agency does not participate in the inspection, test certificates & inspection reports duly accepted by the agreed Inspection agency shall be submitted in soft copy to BHEL-PEM. The same shall be reviewed by PEM and then, sent to NTPC for clearance. The dispatch clearance (MDCC) by NTPC/ BHEL as applicable shall be given to the foreign supplier or representative in India after acceptance of above test certificates.

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26.	Packing, Identification & marking [if not specified in NIT]	Each box shall be marked with Capital Letters in "Red" indicating the **PEM SUPPLY (Main Supply/ Commissioning Spares/ Mandatory Spares) for** 3 x 800 MW PVUNL PATRATU TPP. **NOTE:** Main supply item and items for commissioning spares must be packed separately. Each package delivered under the Contract shall be marked by supplier and such marking must be distinct and in English language (all previous irrelevant markings being carefully obliterated). Such marking shall show the description and quantity of contents, the name and address of consignee, the Gross weight and Net weight of the package, the name of the Supplier, PEM P.O. reference number, with a distinctive number of mark sufficient for purposes of identification. Besides above necessary, packing shall bear a special marking `TOP', `BOTTOM', 'DO NOT TURN OVER", "KEEP DRY", "HANDLE WITH CARE", etc **IMPORTANT: -** • Two copies of respective standard manufacturer's erection instruction/operation instruction manual shall be kept in each package / container for immediate reference by BHEL site and same shall be reflected in packing slip also • The Packing list details for the consignment must be put inside the Box/Boxes. Items like pumps, Valves, Hoists, Cranes etc shall essentially have O&M Manuals and E&C guidelines duly enclosed in the packing box. Certificate to such effect shall also be reflected in packing slip. Mandatory spares shall be properly packed separately in separate box painted in Red, indicating **Mandatory Spares in bold letters** and each spare shall be properly tagged giving details i.e. item number of the equipment in line with the CUSTOMER approved BBU for Mandatory spares & Number per item (to match the description given ~~in the packing slip) to facilitate their proper~~ identification by PVUNL/ NTPC. One Copy of Packing list must be put inside the Box along with Manufacturing drawing no. reference, Catalogue reference etc.
27.	Submission of Final Drgs/Docs alongwith O&M Manual, Type Test Certificates (if any)	As per GCC rev.06/ Technical Specification/Kick-off meeting.

	Prepared by	Checked by	Reviewed by	Vetted by	Approved by
Name	Gaurav Garg				16/05/18
Designation	Sr. Engr/ PG III	DGM/ PG III	DGM/ PG III	Finance	AGM & DH/ PG III
Signature	Gaurav 08/5/18				DEEPAK GUPTA

CORPORATE QUALITY ASSURANCE/ कॉरपोरेट गुणवत्ता आश्वासन

MAIN CONTRACTOR'S PROPOSAL CUM EVALUATION REPORT

मुख्य संविदाकार प्रस्ताव सह मुल्यांकन रिपोर्ट

Ref No: संदर्भ सं.:				***Date:*** तिथिः	
i.	***Main Contractor*** मुख्य संविदाकार				
ii.	***Project*** परि योजना				
iii.	***Package Name*** पैकेज का नाम			***Package No*** पैकेज सं.	
iv.	***Proposed Item/Scope of Sub-contracting*** उप-संविदा(अनुबंध) का प्रस्तावित मद/ दायरा				
v.	***Item covered under*** *निम्नलिखित के अंतर्गत शामिल मद*	***Schedule-1*** */अनुसूची- 1*	☐	***As per contract clause No-*** *अनुबंध के अनुसार खंड सं.--* -	
		Schedule-2 *अनुसूची- -2*	☐		
vi.	***If item is Schedule-1 and proposed sub-vendor is indigenous, Main Contractor to explain how the contractual provisions will be fulfilled***/यदि मद अनुसूची -**1** है और प्रस्तावित उप-विक्रेता स्वदेशी है, तो मुख्य संविदाकार को स्पष्ट करना होगा कि संविदा/अनुबंध के प्रावधान कैसे पूरे किए जाएंगे				
vii.	***Name and Address of the proposed Sub-vendor's works*** /प्रस्तावित सब-वेंडर का नाम तथा पता				
viii.	***PO placement date/ Start of manufacturing (if self-manufactured) as per L2 network*** पीओ नियोजन की तिथि / एल- **2** नेटवर्क के अनुसार विनिर्माण (यदि स्व-निर्मित है) की शुरुआत				

ix.	***Item Description (Type/Size/Rating/Scope of Sub-Contracting)*** मद का विवरण (प्रकार / आकार / रेटिंग / उप-अनुबंध का दायरा)	***Total quantity of proposed item envisaged in this package (Nos/ Running Meters/ Kgs/ Tons etc)*** इस पैकेज में परिकल्पित प्रस्तावित मद की कुल मात्रा (संख्या / क्रियाशील मीटर / किलोग्राम / टन आदि)	***Quantity proposed to be procured from proposed sub-vendor (Nos/ Running Meters /Kgs /Tons etc)*** प्रस्तावित उप-विक्रेता (संख्या / क्रियाशील मीटर / किलोग्राम / टन आदि) से खरीदी जाने वाली मात्रा	***Timeline for quantity requirements as per project schedule & whether the proposed Sub-vendor equipped with adequate capacity to supply proposed order quantity in time*** / परियोजना समय सूची के अनुसार मात्रा आवश्यकताओं के लिए समय-सीमा और क्या प्रस्तावित उप-विक्रेता समय पर प्रस्तावित मांग की मात्रा की आपूर्ति करने में पूरी तरह से सक्षम है

x.	***Supply experience of the proposed sub-vendor (including supplies to Main Contractor, if any) for similar item/scope of sub-contracting, for last 3 years (Note: - Only relevant experience details w.r.t. proposed item/scope of subcontracting to be brought out here)*** पिछले **3** वर्षों के लिए उप-अनुबंध के समान मद / दायरे के लिए प्रस्तावित सब-वेंडर (मुख्य संविदाकार हेतु आपूर्ति, यदि कोई हो, सहित) का आपूर्ति अनुभव (नोट: - उप-अनुबंध के प्रस्तावित मद / दायरे के संबंध में केवल प्रासंगिक अनुभव के विवरण का उल्लेख हो

एनटीपीसी NTPC	**CORPORATE QUALITY ASSURANCE/ कॉरपोरेट गुणवत्ता आश्वासन** **MAIN CONTRACTOR'S PROPOSAL CUM EVALUATION REPORT** **मुख्य संविदाकार प्रस्ताव सह मुल्यांकन रिपोर्ट**

	Project/ Package परियोजना/ पैकेज	***Customer Name*** ग्राहक का नाम	***Supplied Item (Type/Rating/Model /Capacity/Size etc)*** आपूर्त्तित मद **(**प्रकार/रेटिंग /मॉडल /क्षमता/आकार आदि**)**	***PO ref no/date*** पीओ संदर्भ सं. /तिथि	***Supplied Quantity*** आपूर्ति की मात्रा	***Date of Supply*** आपूर्त्ति की तिथि

We confirm that as per our assessment, the proposed sub-vendor has requisite capabilities & supply experience and is suitable for supplying the proposed item/scope of sub-contracting/हम अपने आकलन के अनुसार इस बात की पुष्टि करते हैं कि, प्रस्तावित उप-विक्रेता के पास अपेक्षित क्षमता और आपूर्ति करने का अनुभव है और उप-अनुबंध के दायरे /प्रस्तावित मद की आपूर्ति के लिए उपयुक्त है।

Name: नाम:		***Desig:*** पद:		***Contact No:*** दूरभाष सं.:		***Sign:*** हस्ताक्षर:		***Date:*** तिथि:	
Name: नाम:		***Desig:*** पद:		***Contact No:*** दूरभाष सं.:		***Sign:*** हस्ताक्षर:		***Date:*** तिथि:	

Company's Seal/Stamp:- कंपनी का मुहर:-

CORPORATE QUALITY ASSURANCE

SUB-VENDOR QUESTIONNAIRE

i.	***Item/Scope of Sub-contracting***	
ii.	***Address of the registered office***	***Details of Contact Person (Name, Designation, Mobile, Email)***
iii.	***Name and Address of the proposed Sub-vendor's works where item is being manufactured***	***Details of Contact Person: (Name, Designation, Mobile, Email)***
iv.	***Annual Production Capacity for proposed item/scope of sub-contracting***	
v.	***Annual production for last 3 years for proposed item/scope of sub-contracting***	
vi.	***Details of proposed works***	
1.	***Year of establishment of present works***	
2.	***Year of commencement of manufacturing at above works***	
3.	***Details of change in Works address in past (if any)***	
4.	***Total Area***	
	Covered Area	
5.	***Factory Registration Certificate***	***Details attached at Annexure – F2.1***
6.	***Design/ Research & development set-up (No. of manpower, their qualification, machines & tools employed etc.)***	***Applicable / Not applicable if manufacturing is as per Main Contractor/purchaser design) Details attached at Annexure – F2.2 (if applicable)***
7.	***Overall organization Chart with Manpower Details (Design/Manufacturing/Quality etc)***	***Details attached at Annexure – F2.3***
8.	***After sales service set up in India, in case of foreign sub-vendor (Location, Contact Person, Contact details etc.)***	***Applicable / Not applicable Details attached at Annexure – F2.4***
9.	***Manufacturing process execution plan with flow chart indicating various stages of manufacturing from raw material to finished product including outsourced process, if any***	***Details attached at Annexure – F2.5***
10.	***Sources of Raw Material/Major Bought Out Item***	***Details attached at Annexure – F2.6***
11.	***Quality Control exercised during receipt of raw material/BOI, in-process , Final Testing, packing***	***Details attached at Annexure – F2.7***

CORPORATE QUALITY ASSURANCE

SUB-VENDOR QUESTIONNAIRE

12.	***Manufacturing facilities*** ***(List of machines, special process facilities, material handling etc.)***	***Details attached at Annexure – F2.8***
13.	***Testing facilities*** ***(List of testing equipment)***	***Details attached at Annexure – F2.9***
14.	***If manufacturing process involves fabrication then-*** ***List of qualified Welders*** ***List of qualified NDT personnel with area of specialization***	***Applicable / Not applicable*** ***Details attached at Annexure – F2.10*** ***(if applicable)***
15.	***List of out-sourced manufacturing processes with Sub-Vendors' names & addresses***	***Applicable / Not applicable*** ***Details attached at Annexure. –F2.11*** ***(if applicable)***
16.	***Supply reference list including recent supplies***	***Details attached at Annexure – F2.12*** ***(as per format given below)***

Project/ package	*Customer Name*	*Supplied Item (Type/Rating/Model /Capacity/Size etc)*	*PO ref no/date*	*Supplied Quantity*	*Date of Supply*

17.	***Product satisfactory performance feedback letter/certificates/End User Feedback***	***Attached at annexure - F2.13***
18.	***Summary of Type Test Report (Type Test Details, Report No, Agency, Date of testing) for the proposed product (similar or higher rating)*** ***Note:- Reports need not to be submitted***	***Applicable / Not applicable*** ***Details attached at Annexure – F2.14*** ***(if applicable)***
19.	***Statutory / mandatory certification for the proposed product***	***Applicable / Not applicable*** ***Details attached at Annexure – F2.15*** ***(if applicable)***
20.	***Copy of ISO 9001 certificate (if available)***	***Attached at Annexure – F2.16***
21.	***Product technical catalogues for proposed item (if available)***	***Details attached at Annexure – F2.17***

Name:		***Desig:***		***Sign:***		***Date:***	

Company's Seal/Stamp:-

Letter head of Company

Ref_____ Date _____

To,

Bharat Heavy Electricals Limited PEM,

PPEI Building, Plot No 25, Sector -16A,

Noida (U.P)-201301

Subject: -Certification regarding local content

Reference: Tender Enquiry No- **PE/PG/PA1/E-6959/2022**

Name of Package: **SCREENED CONTROL CABLES**

Dear Sir,

We hereby certify that items offered by us of **SCC** for 3 x 800 MW PVUNL PATRATU TPP PHASE-I meets the requirement of minimum local content in line with NIT Cl. No. 9 of NIT PE/PG/PA1/E-6959/2022 date 26.04.2022 and the Publi c Procurement (Preference to Make in India), Order 2017 dated-15.06.2017,

28.05.2018, 29.05.2019 , 04.06.2020 & 16.09.2020.

Local Content:_____%

We further confirms that details of location at which the local value addition is made will be our registered works at _____(address of the works)

Yours very truly

_____ (auhorized signatory of company)

_ _ _ _ _ _ _ _ _ (firm name)

ON COMPANY LETTER HEAD

To,

M/s Bharat Heavy Electricals Ltd.,
Project Engineering Management,
Power Project Engineering Institute,
HRD & ESI Complex, Plot No 25, Sector-16 A,
Noida-201301

Project: 3X800 MW PVUNL PATRATU TPP PHASE-I

Package: SCREENED CONTROL CABLES

Reference: Tender Enquiry No: **PE/PG/PA1/E-6959/2022** Dated: 26.04.2022.

We have read the clause regarding restrictions on procurement from a bidder of a country which shares a land border with India and on sub-contracting to contractors from such countries as per the guidelines dated 23.07.2020 issued by Department of Expenditure (DoE), Ministry of Finance;
We hereby certify that we are not from such a country and we are eligible to be considered.
We further certify that we will not sub-contract any work to a contractor from such countries unless such contractor is registered with the Competent Authority.
We hereby certify that we shall fulfil all requirements in this regard

Name of Bidding Company/Firm:

Name of Authorised Signatory:

Designation of Authorised Signatory:

Official Seal of the Bidding Company/Firm:

Notes:

1. Please note that **Owner/ Partner/ CMD/ Director/ Authorized Signatory with proof that he/she is authorized to sign on owner's behalf**

2. Wherever applicable, evidence of valid registration by the competent authority shall be attached.

ANNEXURE– VIII (Rev 01)

INTEGRITY PACT

Between

Bharat Heavy Electricals Ltd. (BHEL), a company registered under the Companies Act 1956 and having its registered office at "BHEL House", Siri Fort, New Delhi - 110049 (India) hereinafter referred to as "The Principal", which expression unless repugnant to the context or meaning hereof shall include its successors or assigns of the ONE PART

And

_____, (description of the party along with address), hereinafter referred to as "The Bidder/ Contractor" which expression unless repugnant to the context or meaning hereof shall include its successors or assigns of the OTHER PART

Preamble

The Principal intends to award, under laid-down organizational procedures, contract/s for **Screen Control Cables for 3X800 MW PVUNL PATRATU TPP PHASE-I (Enq. No. E-6959/2022)** (hereinafter referred to as "Contract"). The Principal values full compliance with all relevant laws of the land, rules and regulations, and the principles of economic use of resources, and of fairness and transparency in its relations with its Bidder(s)/ Contractor(s).

In order to achieve these goals, the Principal will appoint panel of Independent External Monitor(s) (IEMs), who will monitor the tender process and the execution of the contract for compliance with the principles mentioned above.

Section 1- Commitments of the Principal

1.1 The Principal commits itself to take all measures necessary to prevent corruption and to observe the following principles:

1.1.1 No employee of the Principal, personally or through family members, will in connection with the tender for, or the execution of a contract, demand, take a promise for or accept, for self or third person, any material or immaterial benefit which the person is not legally entitled to.

1.1.2 The Principal will, during the tender process treat all Bidder(s) with equity and reason. The Principal will in particular, before and during the tender process, provide to all Bidder(s) the same information and will not provide to any Bidder(s) confidential/ additional information through which the Bidder(s) could obtain an advantage in relation to the tender process or the contract execution.

1.1.3 The Principal will exclude from the process all known prejudiced persons.

1.2 If the Principal obtains information on the conduct of any of its employees which is a penal offence under the Indian Penal Code 1860 and Prevention of Corruption Act 1988 or any other statutory penal enactment, or if there be a substantive suspicion in this regard, the Principal will inform its Vigilance Office and in addition can initiate disciplinary actions.

Section 2 - Commitments of the Bidder(s)/ Contractor(s)

2.1 The Bidder(s)/ Contractor(s) commit himself to take all measures necessary to prevent corruption. The Bidder(s)/ Contractor(s) commits himself to observe the following principles during participation in the tender process and during the contract execution.

2.1.1 The Bidder(s)/ Contractor(s) will not, directly or through any other person or firm, offer, promise or give to the Principal or to any of the Principal's employees involved in the tender process or the execution of the contract or to any third person any material, immaterial or any other benefit which he/ she is not legally entitled to, in order to obtain in exchange any advantage of any kind whatsoever during the tender process or during the execution of the contract.

2.1.2 The Bidder(s)/ Contractor(s) will not enter with other Bidder(s) into any illegal or undisclosed agreement or understanding, whether formal or informal. This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process.

2.1.3 The Bidder(s)/ Contractor(s) will not commit any penal offence under the relevant Indian Penal Code (IPC) and Prevention of Corruption Act; further the Bidder(s)/ Contractor(s) will not use improperly, for purposes of competition or personal gain, or pass on to others, any information or document provided by the Principal as part of the business relationship, regarding plans, technical proposals and business details, including information contained or transmitted electronically.

2.1.4 Foreign Bidder(s)/ Contractor(s) shall disclose the name and address of agents and representatives in India and Indian Bidder(s)/ Contractor(s) to disclose their foreign principals or associates. The Bidder(s)/ Contractor(s) will, when presenting his bid, disclose any and all payments he has made, and is committed to or intends to make to agents, brokers or any other intermediaries in connection with the award of the contract.

2.2 The Bidder(s)/ Contractor(s) will not instigate third persons to commit offences outlined above or be an accessory to such offences.

2.3 The Bidder(s)/ Contractor(s) shall not approach the Courts while representing the matters to IEMs and shall await their decision in the matter.

Section 3 - Disqualification from tender process and exclusion from future contracts

If the Bidder(s)/ Contractor(s), before award or during execution has committed a transgression through a violation of Section 2 above, or acts in any other manner such as to put his reliability or credibility in question, the Principal is entitled to disqualify the Bidder(s)/ Contractor(s) from the tender process , terminate the contract, if already awarded, exclude from future business dealings and/ or take action as per the separate "Guidelines on Banning of Business dealings with Suppliers/ Contractors", framed by the Principal.

Section 4 - Compensation for Damages

4.1 If the Principal has disqualified the Bidder (s) from the tender process before award / order acceptance according to Section 3, the Principal is entitled to demand and recover the damages equivalent to Earnest Money Deposit/ Bid Security.

4.2 If the Principal is entitled to terminate the Contract according to Section 3, or terminates the Contract in application of Section 3 above , the Bidder(s)/ Contractor (s) transgression through a violation of Section 2 above shall be construed breach of contract and the Principal shall be entitled to demand and recover from the Contractor an amount equal to 5% of the contract value or the amount equivalent to Security Deposit/ Performance Bank Guarantee , whichever is higher, as damages, in addition to and without prejudice to its right to demand and recover compensation for any other loss or damages specified elsewhere in the contract.

Section 5 - Previous Transgression

5.1 The Bidder declares that no previous transgressions occurred in the last 3 (three) years with any other company in any country conforming to the anti-corruption approach or with any other Public Sector Enterprise in India that could justify his exclusion from the tender process.

5.2 If the Bidder makes incorrect statement on this subject, he can be disqualified from the tender process or the contract, if already awarded, can be terminated for such reason or action can be taken as per the separate "Guidelines on Banning of Business dealings with Suppliers/ Contractors", framed by the Principal.

Section 6 - Equal treatment of all Bidder (s)/ Contractor (s) / Sub-contractor (s)

6.1 The Principal will enter into Integrity Pacts with identical conditions as this Integrity Pact with all Bidders and Contractors.

6.2 In case of Sub-contracting, the Principal Contractor shall take the responsibility of the adoption of Integrity Pact by the Sub-contractor(s) and ensure that all Sub-contractors also sign the Integrity Pact.

6.3 The Principal will disqualify from the tender process all Bidders who do not sign this Integrity Pact or violate its provisions

Section 7 - Criminal Charges against violating Bidders/ Contractors /Subcontractors

If the Principal obtains knowledge of conduct of a Bidder, Contractor or Subcontractor, or of an employee or a representative or an associate of a Bidder, Contractor or Subcontractor which constitutes corruption, or if the Principal has substantive suspicion in this regard, the Principal will inform the Vigilance Office.

Section 8 -Independent External Monitor(s)

8.1 The Principal appoints competent and credible panel of Independent External Monitor (s) (IEMs) for this Integrity Pact. The task of the IEMs is to review independently and objectively, whether and to what extent the parties comply with the obligations under this Integrity Pact.

8.2 The IEMs are not subject to instructions by the representatives of the parties and performs his functions neutrally and independently. He reports to the CMD, BHEL.

8.3 The IEMs shall be provided access to all documents/ records pertaining to the Contract, for which a complaint or issue is raised before them as and when warranted. However, the documents/records/information having National Security implications and those documents which have been classified as Secret/Top Secret are not to be disclosed.

8.4 The Principal will provide to the IEMs sufficient information about all meetings among the parties related to the Contract provided such meetings could have an impact on the contractual relations between the Principal and the Contractor. The parties offer to the IEMs the option to participate in such meetings.

8.5 The advisory role of IEMs is envisaged as that of a friend, philosopher and guide. The advice of IEMs would not be legally binding and it is restricted to resolving issues raised by a Bidder regarding any aspect of the tender which allegedly restricts competition or bias towards some Bidders. At the same time, it must be understood that IEMs are not consultants to the Management. Their role is independent in nature and the advice once tendered would not be subject to review at the request of the organization.

8.6 For ensuring the desired transparency and objectivity in dealing with the complaints arising out of any tendering process or during execution of Contract, the matter should be examined by the full panel of IEMs jointly, who would look into the records, conduct an investigation, and submit their joint recommendations to the Management.

8.7 The IEMs would examine all complaints received by them and give their recommendations/ views to the CMD, BHEL at the earliest. They may also send their report directly to the CVO, in case of suspicion of serious irregularities requiring legal/ administrative action. Only in case of very serious issue having a specific, verifiable Vigilance angle, the matter should be reported directly to the Commission. IEMs will tender their advice on the complaints within 30 days.

8.8 The CMD, BHEL shall decide the compensation to be paid to the IEMs and its terms and conditions.

8.9 IEMs should examine the process integrity, they are not expected to concern themselves with fixing of responsibility of officers. Complaints alleging mala fide on the part of any officer of the Principal should be looked into by the CVO of the Principal.

8.10 If the IEMs have reported to the CMD, BHEL, a substantiated suspicion of an offence under relevant Indian Penal Code / Prevention of Corruption Act, and the CMD, BHEL has not, within reasonable time, taken visible action to proceed against such offence or reported it to the Vigilance Office, the IEMs may also transmit this information directly to the Central Vigilance Commissioner, Government of India.

8.11 After award of work, the IEMs shall look into any issue relating to execution of Contract, if specifically raised before them. As an illustrative example, if a Contractor who has been awarded the Contract, during the execution of Contract, raises issue of delayed payment etc. before the IEMs, the same shall be examined by the panel of IEMs. Issues like warranty/ guarantee etc. shall be outside the purview of IEMs.

8.12 However, the IEMs may suggest systemic improvements to the management of the Principal, if considered necessary, to bring about transparency, equity and fairness in the system of procurement.

8.13 The word `Monitor' would include both singular and plural.

Section 9 - Pact Duration

9.1 This Integrity Pact shall be operative from the date this Integrity Pact is signed by both the parties till the final completion of contract for successful Bidder, and for all other Bidders 6 months after the Contract has been awarded. Any violation of the same would entail disqualification of the bidders and exclusion from future business dealings.

9.2 If any claim is made/ lodged during currency of this Integrity Pact, the same shall be binding and continue to be valid despite the lapse of this Pact as specified above, unless it is discharged/ determined by the CMD, BHEL.

Section 10 - Other Provisions

10.1 This Integrity Pact is subject to Indian Laws and exclusive jurisdiction shall be of the competent Courts as indicated in the Tender or Contract, as the case may be.

10.2 Changes and supplements as well as termination notices need to be made in writing.

10.3 If the Bidder(s)/ Contractor (s) is a partnership or a consortium or a joint venture, this Integrity Pact shall be signed by all partners of the partnership or joint venture or all consortium members.

10.4 Should one or several provisions of this Integrity Pact turn out to be invalid, the remainder of this Integrity Pact remains valid. In this case, the parties will strive to come to an agreement to their original intentions.

10.5 Only those bidders / contractors who have entered into this Integrity Pact with the Principal would be competent to participate in the bidding. In other words, entering into this Integrity Pact would be a preliminary qualification.

10.6 In the event of any dispute between the Principal and Bidder(s)/ Contractor(s) relating to the Contract, in case, both the parties are agreeable, they may try to settle dispute through Mediation before the panel of IEMs in a time bound manner. In case, the dispute remains unresolved even after mediation by the panel of IEMs, either party may take further action as the terms & conditions of the Contract. The fees/expenses on dispute resolution through mediation shall be shared by both the parties. Further, the mediation proceedings shall be confidential in nature and the parties shall keep confidential all matters relating to the mediation proceedings including any settlement agreement arrived at between the parties as outcome of mediation. Any views expressed, suggestions, admissions or proposals etc. made by either party in the course of mediation shall not be relied upon or introduced as evidence in any further arbitral or judicial proceedings, whether or not such proceedings relate to the dispute that is the subject of mediation proceedings. Neither of the parties shall present IEMs as witness in any Alternative Dispute Resolution or judicial proceedings in respect of the dispute that was subject of mediation.

For & On behalf of the Principal

(Office Seal)

For & On behalf of the Bidder/ Contractor

(Office Seal)

Place----------

Date----------

Witness: _____

(Name & Address) _____

Witness: _____

(Name & Address)_____

Guidelines for Remote Inspection of PEM BOIs

1) OBJECTIVE:

To lay down the procedure for carrying out Remote Inspection of Bought-out Items (BOIs) for PEM suppliers wherever applicable.

2) SCOPE:

It will cover suppliers for packages of PEM BOIs for various project requirements.

Invitation is sent to the suppliers for remote inspection on applications like MS Teams, Webex, etc. by BHEL.

3) MINIMUM REQUIREMENTS AT SUPPLIER'S WORKS:

i. Uninterrupted internet services

ii. Good internet bandwidth (Min 100 Mbps)

iii. Good resolution camera (2 nos) – one preferably CCTV (static at one place) and one hand hold (moving)

iv. Smart phone with minimum 8MPi camera front and back both with optical zoom facility suitable for using web applications like Webex, MicroSoft (MS) Teams, etc.

v. Computer and Scanner with good resolution

vi. Digital signatures of supplier's Quality Engineer

vii. Availability of web applications like Webex, MicroSoft (MS) Teams, as required.

viii. All Test certificates, internal test reports, calibration reports, etc. for the items offered for inspection.

ix. Availability of the above to be submitted to BHEL two days in advance before inspection.

x. Dedicated team from supplier side for facilitating inspection requirements.

xi. For ensuring proper visibility, the suggested Portable lighting sources (torch/ electric LED bulb of minimum 15 W) with no glare is to be ensured at offered job, location for remote inspection/testing. This is to be verified before start of the inspection.

xii. The GPS location co-ordinates or any method to locate inspection location shall be captured indicating the location of the Vendor-Premises of remote inspection/testing.

4) MINIMUM REQUIREMENTS AT BHEL and CUSTOMER LOCATION :

i. Uninterrupted internet services

ii. Suitable internet bandwidth

iii. Digital signatures wherever required.

iv. Availability of web applications like Webex, MS Teams, etc. as required.

v. Clearance from customer for conducting remote inspection

5) PROCEDURE:

i. Supplier will raise the inspection call in BHEL - CQIR portal.

ii. Supplier shall ensure availability of minimum requirements at supplier's works as mentioned above at point 3.

iii. Before starting the inspection, the supplier shall submit the documents (TCs, internal test reports and calibration certificates as per approved QAP) two days before the date of inspection for review by BHEL and supplier shall coordinate with BHEL and if found satisfactory, inspection shall be considered for remote.

iv. Prior to commencement of remote inspection a pre inspection meeting shall be organised by BHEL inspector with supplier to ascertain the readiness for remote inspection.

6) During inspection, supplier shall share the location on Google maps for verifying the address of the manufacturer. Location may be captured by BHEL as screenshot.

i. Inspection shall be on the basis of approved Quality Plans and associated reference documents mentioned.

ii. For witnessing inspection, supplier shall bring the mobile video camera near to the surface of the equipment or as per requirement of the inspector for clarity in viewing the test/ equipment which shall be the responsibility of supplier. Supplier shall ensure that proper lighting in available during live video streaming.

iii. Before start of the inspection, inspector shall ensure that all instruments shall have valid calibration report. Supplier shall ensure use of digital instruments preferably for inspection to the extent possible.

iv. Details of suppliers's dedicated team handling the remote inspection shall also be incorporated in the CQIR.

v. All details of inspection/ testing referred documents shall be mentioned in the CQIR. Recording of remote inspection shall be maintained by the BHEL inspector and this recording (unedited) shall be maintained at BHEL system for a minimum period of 3 years or till the warranty period whichever is later.

vi. PEM (Engineering) shall accord final technical clearance, in case of any deviation in inspected item noticed during inspection.

vii. Inspection shall be conducted by PEM-Q&BE assigned inspector along with PEM-Engg (if required). CQIR shall be prepared and maintained by PEM-Q&BE.

viii. PG will issue MDCC on the basis of acceptance of inspected items along with accepted packing photographs as per contract provisions.

7) **UNDERTAKING BY VENDOR:** Material inspected through remote inspections is meeting all technical requirements of BHEL. In case of any discrepancy from the above procedure/ material inspected, if found later, vendor will replace the materials without any cost implication to BHEL.

8) Vendor shall provide the signed and stamped of the above guidelines to BHEL as a token of acceptance.