



An ISO 9001
Company

Bharat Heavy Electricals Limited
(Seamless Steel Tube Plant)
Tiruchirappalli – 620014, TAMIL NADU, INDIA
MATERIALS MANAGEMENT

TITLE CORRIGENDUM (3) for NIT_38450	Phone: +91 431 2578578 / 2578563 Fax : +91 431 252 0464 Email : mpanneer@bhel.in
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Reference Number: Enquiry: 9651800034	Enquiry Date: 07/05/2018	Due date for submission of quotation: 19/06/2018
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You are requested to quote the Enquiry number date and due date in all your correspondences. This is only a request for quotation and not an order

CORRIGENDUM

Details of Corrigendum
SCHEDULE MODIFIED AS PER INDENTOR E-MAIL
All other terms and conditions as published in the NIT- 38450 remains unaltered.

BHEL commercial terms & conditions with Price Bid formats and all annexure can be downloaded from BHEL web site <http://www.bhel.com> or from the Government tender website <http://tenders.gov.in> (public sector units) Bharat Heavy Electricals Limited) under enquiry reference "NIT_38450 "

Tenders should reach us before 14:30 hours on the due date
Technical bid will be opened at 15:00 hours on the due date
Tenders would be opened in presence of the tenderers who have submitted their offers and who may like to be present.

Yours faithfully,
For Bharat Heavy Electricals Limited


(M.PANNEER SELVAM)
SENIOR ENGINEER / CONTRACTS.

**ANNUAL MAINTENANCE CONTRACT FOR RHF ,MAJOR MAINTENANCE SUPPORT SERVICES
IN HOTMILL AT SSTP
GROUP WISE L1 BASIS.**

PART – 2

1. Rates should be quoted for all the items in the price bid.
2. Rates shall be written in words and figures. In the event of difference, the rate in words shall be valid and binding. Unit rate shall be considered correct in the event of any discrepancy with regard to total rate.
3. The Rate quoted shall be firm throughout the currency of the Contract without any price variation Clause.

PRICE BID

The Rate quoted shall be firm throughout the currency of the Contract without any price variation Clause.

Group-1: RHF

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
1	Replacement of outer and inner water troughs	Nos	216		
2	Replacement of outer and inner kerb castings	Nos	336		
3	Replacement of outer and inner dipper plates	Nos	648		
4	Replacement of SS bend plates as for Hearth kerb castings	Nos	500		
5	Flushing of trough water pipelines	Nos	8		

Place:
Date:

Signature of the Tenderer
with seal & full address...

ANNUAL MAINTENANCE CONTRACT FOR RHF ,MAJOR MAINTENANCE SUPPORT SERVICES
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GROUP-II:MAJOR MAINTENANCE

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
1	RHF CHARGING/DISCHARGING BOOM ASSY REPLACEMENT	Nos	4		
2	RHF CHARGING/DISCHARGING TORQUE REPLACEMENT	Nos	4		
3	RHF CHARGING/DISCHARGING LIFTING CYLINDER REPLACEMENT	Nos	8		
4	RHF CHARGING/DISCHARGING TROLLY REPLACEMENT	Nos	8		
5	MTB ROPE CHANGING	Nos	2		
6	MTB PULLEY DISMANTLING AND REASSEMBLY FOR MTCE WORK	Nos	8		
7	CPE ROLL CHANGE	Nos	16		
8	CHANGING PUSH BENCH WEAR STRIP	Nos	48		
9	REELER GEARBOX CHANGING WITH 2 UJ SHAFT REMOVAL AND RE ASSY	Nos	12		
10	SRM DRIVE SHAFT REPLACEMENT WITH UJ SHAFT	Nos	80		
11	SRM GEAR COUPLING REPLACEMENT,REPLACING DAMAGED FASTENENERS	Nos	112		
12	SRM STAND COOLING WATER COUPLING REPLACEMENT	Nos	56		
13	SRM EXIR RC GROUP REMOVAL, SERVICING OF DAMAGED ROLLERS AND ASSY	Nos	12		
14	HPWS REPLACEMENT OF NRV (COPPER WASHER TO BE CHANGED IN DELIVERY LINE FLANGE JOINT AFTER NRV IF REQUIRED	Nos	16		
15	WBF LIFTING CYLINDER	Nos	8		

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GROUP-II:MAJOR MAINTENANCE

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
16	WBF traverse cylinder	Nos	16		
17	WBF lifting lever & tie rod connecting pin replacement	Nos	8		
18	Cold saw carriage replacement	Nos	4		
19	Hanging Gearbox replacement	Nos	8		
20	Pinch Roll Chain unit replacement	Nos	6		
21	TRG unit replacement	Nos	10		
22	Transport Roll unit Replacement	Nos	10		
23	Crane rope changing	Nos	10		
24	SRM Floating shaft changing	Nos	60		
25	SRM Gearbox changing	Nos	10		

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GROUP-III SERVICING AND OVERHAULING

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
1	Pinch Roll servicing	Nos	8		
2	Roller conveyer billet saw to CPE Inlet and alignment conveyour	Nos	80		
3	Roller conveyour push bench exit to heating grid and PRC	Nos	120		
4	Roller conveyour WBF exit to Cooling bed exit	Nos	40		
5	Roller conveyour cold saw	Nos	20		
6	TRG Servicing	Nos	10		
7	Transport roll servicing	Nos	10		
8	Gear box small servicing	Nos	80		
9	Gear box big servicing	Nos	40		
10	Reeler Gearbox	Nos	8		
11	Hydraulic cylinder servicing	Nos	40		
12	Pneumatic cylinder servicing	Nos	40		

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GROUP-III SERVICING AND OVERHAULING

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
13	UJ shaft servicing	Nos	40		
14	CRT/DRT servicing	Nos	40		
15	RHF combustion blower	Nos	4		
16	RHF atomising blower	Nos	4		
17	RHF nose cooling blower	Nos	4		
18	RDF Combustion blower	Nos	4		
19	WBF combustion blower	Nos	4		
20	WBF atomising blower	Nos	4		
21	SRM ventillation blower	Nos	2		
22	WBF ID fan	Nos	2		

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GROUP-III SERVICING AND OVERHAULING

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
23	RHF support roller/ centering roller servicing	Nos	112		
24	SRM drive shaft servicing	Nos	40		
25	Gear pump servicing	Nos	20		
26	Hydraulic pump servicing	Nos	20		
27	Scale pit pump servicing	Nos	8		

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GROUP-IV :MAINTENANCE SUPPORT SERVICE

sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
1	ALL KINDS OF FASTENERS TIGHTENING/REPLACEMENT	Nos	80000		
2	FASTENERS TIGHTENING/REPLACEMENT AND TACK WELDING UPTO M24	Nos	1000		
3	FASTENERS TIGHTENING/REPLACEMENT AND TACK WELDING ABOVE M24	Nos	1000		
4	TIGHTENING /REPLACEMENT OF FOUNDATION BOLTS OF MOUNTING BASE FRAME M36 & ABOVE	Nos	200		
5	MASS TIGHTENING/REPLACEMENT OF BOLTS ON STRUCTURE ,CROSS BARS ETC (MBHG BOLTS COOLING BED BOLTS,RAILING FACILITY BOLTS ,ETC	Nos	1000		
6	REPLACEMENT OF FULL CHAIN SIZE ½" TO 5/8" PITCH	Nos	20		
7	REPLACEMENT OF FULL CHAIN LINK SIZE 1" TO 1 1/4" PITCH	Nos	20		
8	REPLACEMENT OF CHAIN SIZE ½" TO 5/8" PITCH	Nos	20		
9	REPLACEMENT OF CHAIN LINK SIZE 1" TO 1 1/4" PITCH	Nos	20		
10	REPLACEMENT/TENSION ADJUSTMENT OF V –BELT BELOW 800 MM LONG	Nos	20		
11	REPLACEMENT/TENSION ADJUSTMENT OF V –BELT BELOW 800 MM TO 1600 MM LONG	Nos	20		
12	REPLACEMENT/TENSION ADJUSTMENT OF V –BELT BELOW 1600 MM TO 2600 MM LONG	Nos	20		
13	HIGH SPOT GRINDING OF ROLLERS	Nos	100		
14	WELDING OF CAVITIES AND WORN OUT KG.PORTIONS OF ROLLERS AND GRINDING THE SAME(RATE/KG OF WELD METAL DEPOSITION TO BE GIVEN)	KG	100		
15	SKID WELDING AND GRINDING OF MBE MBHG BEAMS.SRM EXIT FLAP.HOT NDT AREA.ETC. (RATE/KG OF WELD METAL DEPOSITION TO BE GIVEN)	KG	20		

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GROUP-IV :MAINTENANCE SUPPORT SERVICE

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
16	Only surface grinding of the above (Rate per Sq. Meter. to be given)	Nos	100		
17	RC foundation bolt locking with castle nut & split pin (Setting, Marking, Removing, drilling, Debarring, Fixing & Locking with split pin)	Nos	200		
18	Replacement of Serviced roller assembly (Dismantling Erection, Alignment, Area cleaning, Movement of Roller from and to Hot mill reconditioning area)	Nos	200		
19	RC Coupling insert changing without disturbing gear box	Nos	80		
20	RC Coupling insert changing by disturbing gear box	Nos	40		
21	Alignment of idle roller (including alignment respect to adjacent rollers & angle correction in case of swivel base roller)	Nos	40		
22	Alignment of driven roller (including alignment with respect to adjacent rollers & angle correction in case of swivel base roller)	Nos	80		
23	Gear box changing including coupling half of geared motor unit	Nos	200		
24	Motor changing in geared motor unit	Nos	50		
25	Changing of geared motor unit along with coupling half including oil topping)	Nos	50		
26	Changing of coupling half	Nos	50		
27	Changing of coupling	Nos	100		
28	Providing Arresting pieces in roller bearing blocks (Preparation & Welding)	Nos	100		

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GROUP-IV :MAINTENANCE SUPPORT SERVICE

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
29	Oil topping in RC Gear box	Nos	2000		
30	Removal, Servicing & Re-fixing of damper in Hot mill furnaces above Dia.500mm	Nos	2		
31	Removal, Servicing & Re-fixing of damper in Hot mill furnaces Dia.500mm up to 1500mm	Nos	2		
32	Servicing & Replacement of valves in Hot mill furnaces up to 2 ½" NB	Nos	10		
33	Servicing & Replacement of valves in Hot mill furnaces above 2 ½" NB up to 6" NB	Nos	10		
34	Servicing & Replacement of valves in Hot mill furnaces above 6" NB up to 10" NB	Nos	10		
35	Servicing & Replacement of valve in Hot mill furnaces above 10" NB up to 16"NB	Nos	30		
36	Servicing & Replacement of valves in Hot mill furnaces above 16" NB up to 22" NB	Nos	10		
37	Servicing & Replacement of Burner in Hot mill furnaces	Nos	20		
38	Replacement of Burner in Hot mill furnaces	Nos	20		
39	RHF: Replacement of Centering roller Assy.	Nos	20		
40	RHF: Adjustment of Centering roller Assy.	Nos	20		
41	RHF: Dimension checking of Centering roller Assy.(Eight roller assemblies dimensions to be checked at time)	Nos	24		
42	RHF: Replacement & Tack welding of Hearth shim	Nos	40		
43	RHF: Positioning & Tack welding of Hearth shim	Nos	40		

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Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
44	RHF: Dismantling of Hearth rack segment	Nos	10		
45	RHF: Replacement of Hearth rack segment	Nos	10		
46	RHF: Replacement of SS sputs (Pin) in charging./discharging. M/c	Nos	20		
47	RHF: Replacement of Rack segment (with corner piece welding) in charging M/c	Nos	20		
48	RHF: Replacement & Alignment of Pinion in charging./discharging .M/c	Nos	4		
49	RHF: Alignment of Pinion in charging./discharging. M/c	Nos	4		
50	RHF: Tightening / Replacement of Hearth rack bolt (while furnace in operation)	Nos	1000		
51	RHF: Tightening / Replacement of Water trough bolt (While furnace in operation)	Nos	200		
52	RHF: Water leakage arresting by welding in (front portion with SS rod) charging./discharging. M/c.	Nos	10		
53	RHF: Water hose changing in charging./discharging. M/c below 3mtrs. Long	Nos	30		
54	RHF: Water hose changing in charging./discharging. M/c above 3mtrs. Long	Nos	30		
55	RHF: Fuel oil hose changing in Inner zone.	Nos	40		
56	RHF: Fuel oil hose changing in outer zone.	Nos	40		
57	RHF: Replacement of serviced supporting roller assy.	Nos	10		
58	RHF & WBF: Servicing & Replacement of zonal valve.	Nos	2		
59	RHF & WBF: Replacement of zonal valve.	Nos	2		

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Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
60	De-scalar: Replacement of Nozzle	Nos	24		
61	RDF: Alignment / Replacement of Sprocket in charging discharging roller assy.	Nos	10		
62	RDF: Changing of full chain for the above	Nos	10		
63	RHF: Changing Pneumatic cylinder Pin in heating area	Nos	10		
64	Changing Pneumatic cylinder Pin in heating grid area	Nos	10		
65	Changing Pneumatic cylinder Tie Rod in heating grid area (Kick in HG)	Nos	10		
66	Changing of eye for Pneumatic cylinder in heating grid area	Nos	10		
67	WBF: Tightening / Replacement of bolt in cellar (while Furnace in operation)	Nos	1000		
68	WBF: Servicing / Replacement of micro Valve.	Nos	20		
69	WBF: Replacement of micro valve in burner assy.	Nos	20		
70	WBF: Changing of Water hose in charging./discharging. Area	Nos	10		
71	WBF: Changing of Water hose in CRT & DRT	Nos	20		
72	WBF: Fabrication & Replacement of cooling line in CRT & DRT	Nos	20		
73	WBF: Replacement / Flushing of cooling line in CRT & DRT	Nos	20		
74	Oil topping in Main Gear box	Nos	4000		

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GROUP-IV :MAINTENANCE SUPPORT SERVICE

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
75	Oil topping in Layer transfer device	Nos	1540		
76	Replacement of coupling bolt in Gear motor & assembly	Nos	60		
77	Replacement of coupling bolt in Cold saw RCS & RCS behind Cold saw	Nos	10		
78	Tie Rod Adjustment in Cold saw II exit Rc	Nos	10		
79	Replacement of Turn Buckle in Cold saw II exit Rc (including alignment)	Nos	10		
80	Replacement of Tie Rod in Cold saw II exit Rc (including alignment)	Nos	10		
81	Changing of Pneumatic Cylinder in Cold saw I & II guide rollers	Nos	2		
82	Cold saw I & II: Servicing & Replacement of guide rollers	Nos	10		
83	Cold saw I & II: Replacement of guide rollers	Nos	10		
84	Cold saw I & II: Changing of Hydraulic Cylinder in Tilting Table	Nos	2		
85	KR150: changing of coupling bolt in inlet RC.	Nos	20		
86	KR150: changing of eye in Kick in Cylinder	Nos	4		
87	KR150: Changing of Kick in Cylinder	Nos	2		
88	Hot NDT Area: Changing of Pneumatic Cylinder for Cylinder bore 3"/5"	Nos	2		
89	Hot NDT Area: Changing of Pneumatic Cylinder for Cylinder bore 6"/8"	Nos	2		

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Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
90	Replacement of Platform grill (Erection only)	Nos	30		
91	Dismantling: Storage skid in IC bay, VDI Table WBF charging side, Cold saw area, etc.	KG	2000		
92	Fabrication: Storage skid in IC bay, VDI Table WBF charging side, Cold saw area, etc.	KG	2000		
93	Erection: Storage skid in IC bay, VDI Table WBF charging side, Cold saw area, etc.	KG	2000		
94	RHF Charging/ Discharging -Front axle assembly replacement	Nos	8		
95	RHF Charging/ Discharging lifting cylinder replacement	Nos	4		
96	RHF Charging/ Discharging pinion assembly replacement	Nos	4		
97	RHF clamping hyd. Cylinder replacement	Nos	8		
98	RDF Kick out cylinder replacement	Nos	4		
99	RDF CRT/DRT Replacement	Nos	20		
100	RDF Stopper alignment	Nos	24		
101	RDF kick out arm alignment	Nos	24		
102	RDF kick-in shaft flange bolts replacement	Nos	24		
103	CPE - Entry pusher assembly replacement	Nos	8		

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GROUP-IV :MAINTENANCE SUPPORT SERVICE

Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
104	CPE - Entry pusher trough wear strip replacement	Nos	8		
105	CPE - Entry pusher wear strip replacement	Nos	4		
106	CPE - Entry pusher hydraulic cylinder replacement	Nos	2		
107	CPE - Swivel arm cylinder replacement	Nos	8		
108	MTB wheel changing	Nos	8		
109	MTB cooling line replacement	Nos	8		
110	Manipulator gripper link changing	Nos	8		
111	Crimping stopper/ buffer replacement	Nos	8		
112	Push bench bottle/mandrel clamp pneumatic cylinder replacement	Nos	32		
113	Hanging gear box gear coupling replacement	Nos	8		
114	Push bench cover fasteners replacement	Nos	12		
115	Reeler UJ shaft replacement	Nos	32		
116	Extractor UJ shaft replacement	Nos	8		
117	HOT saw CT chain assembly replacement	Nos	10		
118	Hot saw Chain alignment	Nos	12		

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sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
119	WBF CRT/DRT replacement	Nos	40		
120	WBF kick-off arm replacement	Nos	60		
121	Push Bench Ring bed Fasteners tightening	Nos	12		
122	Hotsaw rotary arm replacement	Nos	4		
123	WBF kick-in cylinder replacement	Nos	4		
124	Door rope pulley changing RHF, RDF, WBF	Nos	12		
125	SRM clamping cylinder replacement	Nos	10		
126	Cooling bed Rotary arm bucket replacement	Nos	8		
127	RHF Charging/Discharging drive coupling flange fasteners replacement	Nos	24		
128	Reeler UJ shaft fasteners and key replacement	Nos	24		
129	CPE outlet side wedge bolts replacement	Nos	24		
130	CPE - Manipulator pinion drive replacement	Nos	4		
131	CPE - Swivel arm hydraulic hose replacement	Nos	64		
132	Oil leak arresting by replacement of o-ring, dowty seal and copper washer	Nos	100		
133	WBF structure all fasteners replacement	Nos	8		

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Sl.No.	Description Of Work	UNIT OF MEASUREMENT	QTY	RATE PER UNIT IN Rs.	
				IN FIGURES	IN WORDS
134	WBF - Intermediate flange fasteners replacement	Nos	8		
135	Cold saw horizontal clamping cylinder replacement	Nos	4		
136	Cold saw vertical clamping cylinder replacement	Nos	4		
137	SRM extractor cylinder replacement	Nos	16		
138	SRM stand gear coupling replacement	Nos	56		
139	SRM exit screw jack replacement	Nos	6		
140	Replacement of tie rod in cold saw	Nos	8		
141	SRM stand changing car rope replacement	Nos	4		
142	Pneumatic cylinder replacement at extractor, Push bench call mandrel, reeler, hotsaw and heating grid	Nos	40		
143	Replacement of heat exchangers at CPE and Crimping power pack	Nos	12		

GST.....%

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