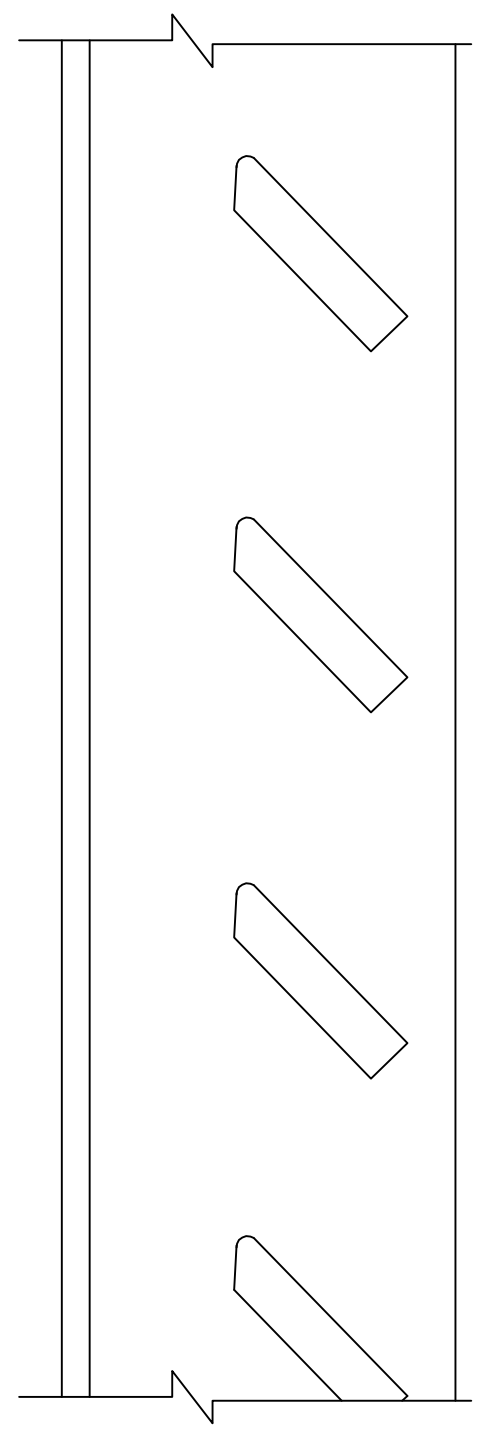


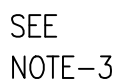
COMPUTER FILE NAME :
16118000525-S00-R04

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.
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SECTION—"AA"

1. UNLESS OTHERWISE NOTED, TORQUE ALL HEX HD CAP SCREWS AND APPLY THREAD LOCKING SEALANT TO ALL FASTENERS PER DWG 2-61-162-00817.
2. ATTACH VANE WHEEL SEGMENT (ITEM 01) TO BOWL EXTENSION RING AND TO BOWL PER SECTION-BB AS FOLLOWS.
 - A. ASSURE PROPER POSITION AND SNUG-UP SCREWS (ITEMS 02&03) DO NOT APPLY THREAD LOCKING SEALANT OR TORQUE THESE SCREWS AT THIS TIME.
 - B. ATTACH VANE WHEEL SUPPORT LUGS (ITEM-04) TO BOWL WELD AS SPECIFIED.
 - C. APPLY THREAD LOCKING SEALANT (LOCTITE #271 OR EQUIV) TO SCREWS & WASHERS (ITEMS 2 & 3) AND TORQUE TO 41.5Kgm
3. ITEM-01 VARI 01 IS APPLICABLE FOR XRP 803 MILL.
ITEM-01 VARI 02 IS APPLICABLE FOR HP 803 MILL.




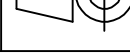
SECTION—"BB"

REV.		DATE		ALTERED		REV.	DATE	ALTERED		REV.	DATE	ALTERED		REV.	DATE	ALTERED		REV.	DATE	ALTERED		REV.	DATE	ALTERED		MKS			
				CHECKED		APPD.			CHECKED		APPD.			CHECKED		APPD.			CHECKED		APPD.	04		22.06.11		CHECKED	RR	APPD.	SG
ZONE							ZONE					ZONE					ZONE					ZONE				DRG REDRAWN IN AUTOCAD. ITEMS 05,06,07&08 DELETED.			
1							3					4					5					6				7			

9	AIR RESTRICTION RING-UPPER	4-61-180-90216			HY1061876095	72.00	
					HY10576		1 SET
8	RESERVE						
7	RESERVE						
6	RESERVE						
5	RESERVE						
4	VANE WHEEL SUPPORT LUG	3-61-170-00882			AA1011819155	1.500	
					AA10119		18
3	WASHER D25				AA7161001102	0.030	
					AA7161001		42
2	SCRU HEX M24X50-8.8				HY7121124700	0.280	
					AA7121124		42
1	VANE WHEEL SEGMENT ASSY	3-61-180-00873	02			113.580	
					ASSY		6
1	VANE WHEEL SEGMENT ASSY	3-61-180-00856	01			113.580	
					ASSY		6
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		NAME		SIGN.	DATE	NO. OF VAR.
 भारत हेवी इलेक्ट्रिकल्स लिमिटेड इंदूर BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	SHARIFF MD		22.06.11	
		CHD.	RAJESH RANJAN		22.06.11	-NA-
		APPD.	SATISH GHATGE		22.06.11	
DEPT. PULV ENGG.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS	
CODE 446		N.T.S	865.50	0-61-170-00237 D-74-637	-NA-	-NA-
TITLE			DRAWING NO.		REV.	
VANE WHEEL APPLICATION			1-61-180-00525		04	
			SHEET NO. 00	NO OF SHEETS		00