

1880 0 - 041 - 19 E

DRAWING NO.

SEE NOTE # 2

NOTES:-

1. DO NOT APPLY THREADLOCKING SEALANT TO ITEM-3.
2. THE TOP EDGES OF ITEMS-1 AND 2. SHOULD BE FLUSH.

01

02

05

TACK
WELD

03

04

6
MIN

SEE NOTE # 1

SECTION-AA

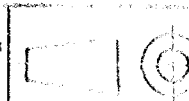
GENERAL DIMENSIONS, LIMITS, FITS &
TOLERANCES AS PER IS. HY 0230261

05	HEX NUT M10		AA7151115032	0.010
			AA 7151115	3
04	WASHER D 10.5		AA7161001064	0.010
			AA 7161001	3
03	HEX HD BOLT M10 x 50		AA7111122097	0.040
			AA 7111122	3
02	ADJUSTABLE SHROUD	2-61-170-00782	AA 1011819090	5.500
			AA 10119	1
01	VANE WHEEL SEGMENT	1-61-170-00392 RVN. 01		78.730
			WELDMENT	1
ITEM NO.	DESCRIPTION	DRAWING NO.	MATL. CODE	UNIT VOL
VAR NO.			MATL. SPEC.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECTBharat Heavy Electricals Ltd.,
BOILER PLANT UND
TIRUCHIRAPALLI 620 014

DES	NAME EC-011	SIGN EC	DATE 20.1.87	NO OF VAR
CHD	S. GANARAJ	S. Ganaraj		
APD	N. PRASAD	N. Prasad	22.1.87	

REV	DATE	ALTERED
01		CHECKED

DEPT
MILLS
CODE
240DATE OF
DIM
9/11/87SCALE
N.T.S.WEIGHT (G)
84.410REF TO ASSY TOLD DRG
C-GP-3985ITEM
NO.VANE WHEEL SEGMENT
ASSY.CARD
CODE
U 01DRAWING NO.
3-61-170-00881

REV.

00