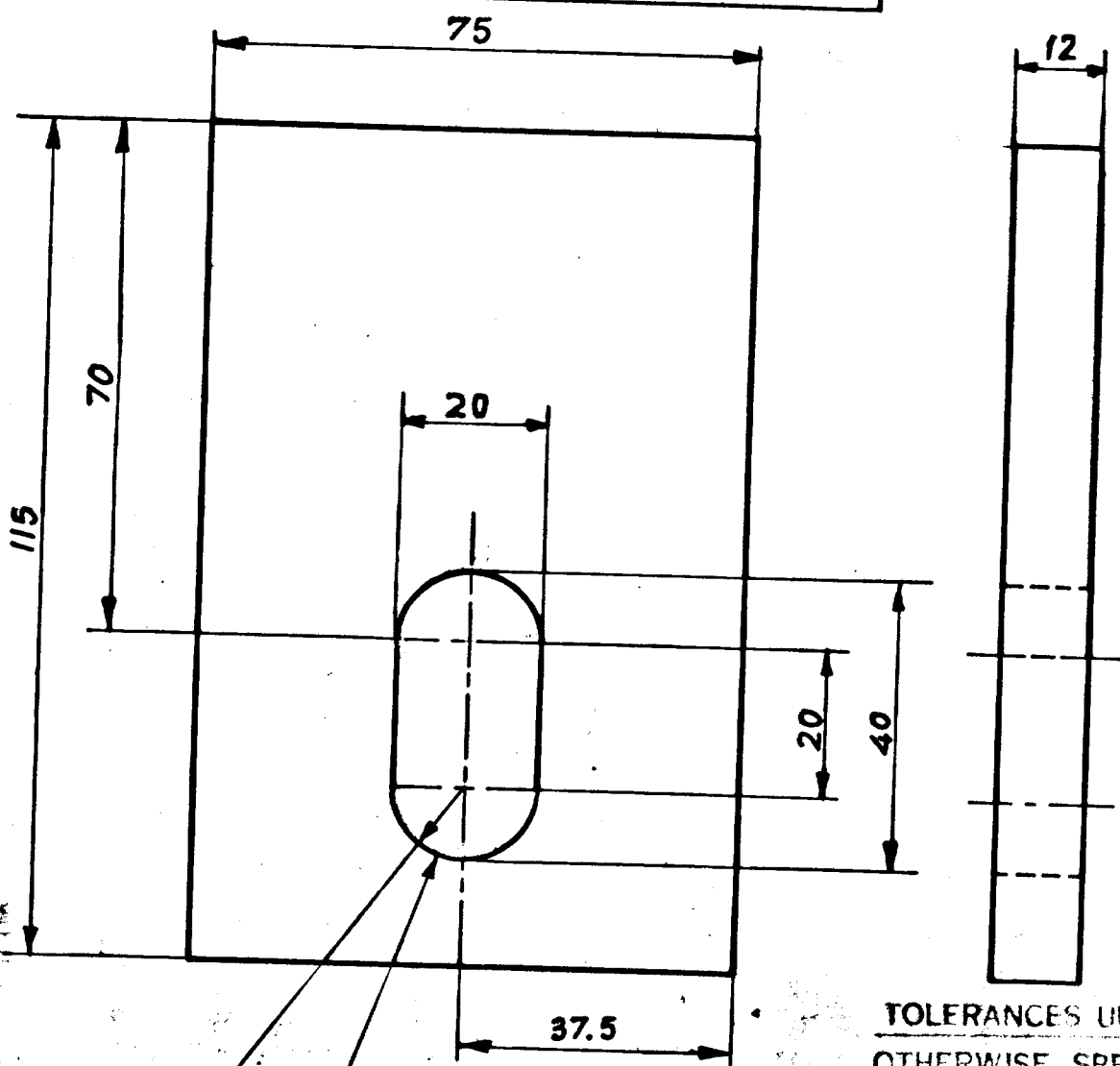


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN MILLIMETRES)

05-249/C

CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALTERED	REV.	DATE	ALTERED
01		CHECKED	02		CHECKED



R.FULL

20 WIDE SLOTTED  
HOLE THRU X 40 L.G.

BREAK ALL SHARP EDGES  
AND CORNERS UNLESS  
OTHERWISE SPECIFIED

TOLERANCES UNLESS  
OTHERWISE SPECIFIED  
CASTING  $\pm 1.6$  mm  
DECIMAL  $\pm 0.1$  mm  
ANGULAR  $\pm 0-6^\circ$   
WELDMENT  $\pm 1.6$  mm

VARIANT NO.	DESCRIPTION	STD.	15-011 132	0.700
	PL 12 x 75 x 115		LS 226	
		MATL. CODE	A/C	UNIT
		MATL. SPEC.	DI	UNIT WT



**Bharat Heavy Electricals Ltd.,**  
BOILER PLANT UNIT  
TIRUCHIRAPALLI — 620 014

DRW.	NAME	SIGN.	DATE
CHD.	L.ASWAMY	<i>[Signature]</i>	26.4.89
APPD.	P.K.S.	<i>[Signature]</i>	26.4.89
	S.V.R.	<i>[Signature]</i>	26.4.89

DEPT. <b>MILLS</b>	GRADE OF UNTOL. DIM. P/M/P	SCALE 1:1	WEIGHT (kg.) 0.700	REF. TO ASSY./OLD DRG. B-GP-3317/04	ITEM NO. —
CODE 446					
TITLE <b>VANE WHEEL SUPPORT LUG</b>			CARD CODE U 01	DRAWING NO. <b>4-61-166-01096</b>	REV. 00