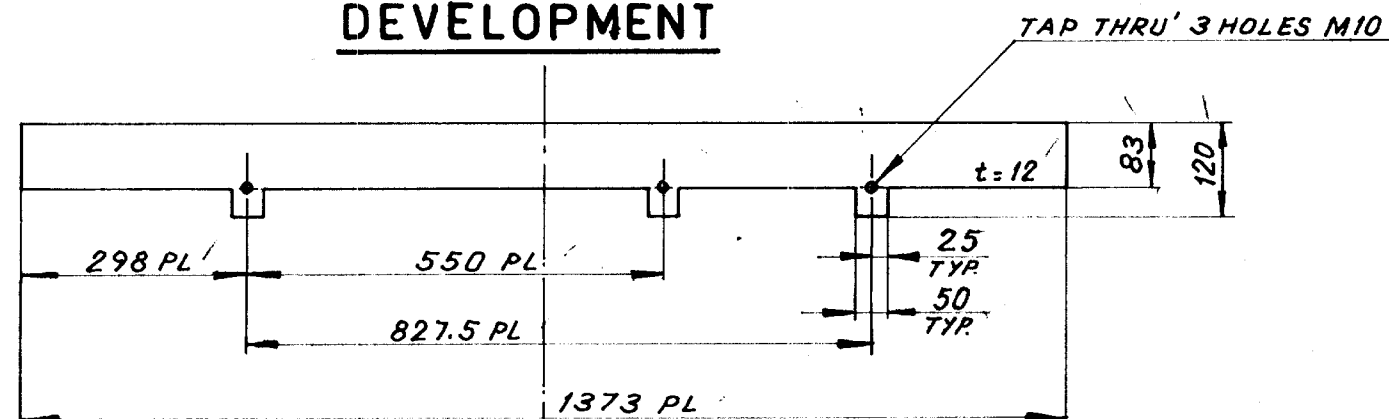


99800-081-19-E

DRAWING NO.

DEVELOPMENT



NOTE:

ALL PL DIMS. ARE BASED ON R 1317.

TOLERANCES UNLESS
OTHERWISE SPECIFIEDCASTING ± 1.6 mmDECIMAL ± 0.1 mmANGULAR $\pm 0.5^\circ$ WELDMENT ± 1.6 mmBREAK ALL SHARP EDGES
AND CORNERS UNLESS
OTHERWISE SPECIFIED
GENERAL DIMENSIONS, LIMITS, FITS,
TOLERANCES AS PER IS: 2287/1983

VARIANT NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	ITEM NO.	MATL. CODE	A/C	UNIT WT.	QTY	CS
		PL 12 x 120 x 1373				AA1011819090		11.100		
						AA10119		1		

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECTBharat Heavy Electricals Ltd.,
BOILER PLANT UNIT
TIRUCHIRAPALLI-620 014

NAME	SIGN	DATE	NO OF VAR
S. MANIVANNAN	<i>S. Manivannan</i>	22.11.86	
P.K. SUNDARAM	<i>P.K. Sundaram</i>	4.12.86	
J. SODASAMUTHU	<i>J. Sodasamuthu</i>	4/12/86	

REV	DATE	ALTERED	DEPT	GRADE OF UNTOOL DIM	SCALE	WEIGHT (KG)	REF TO ASSY Dwg	ITEM NO.	REV.
01		CHECKED		4/M/1	1:10	11.100	3-61-180-00856 & 3-61-180-00873		

ADJUSTABLE SHROUD

DRAWING NO.
3-61-180-00866