

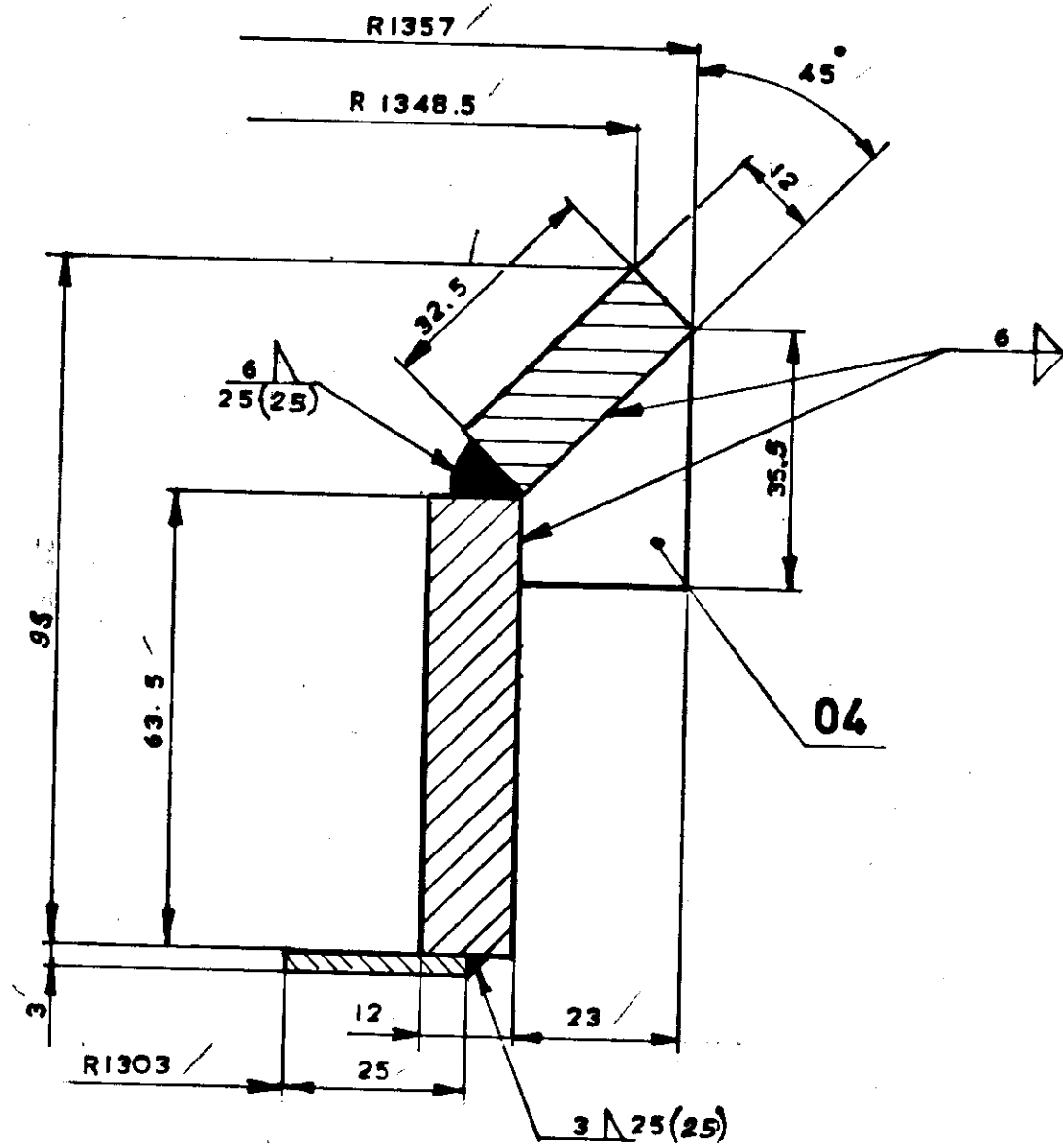
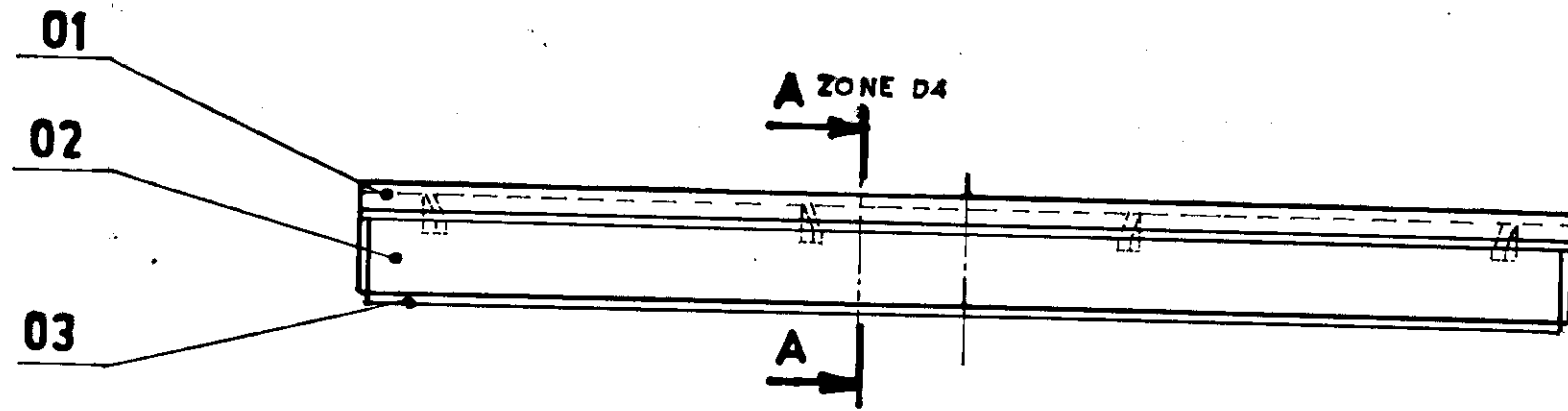
05-228/C

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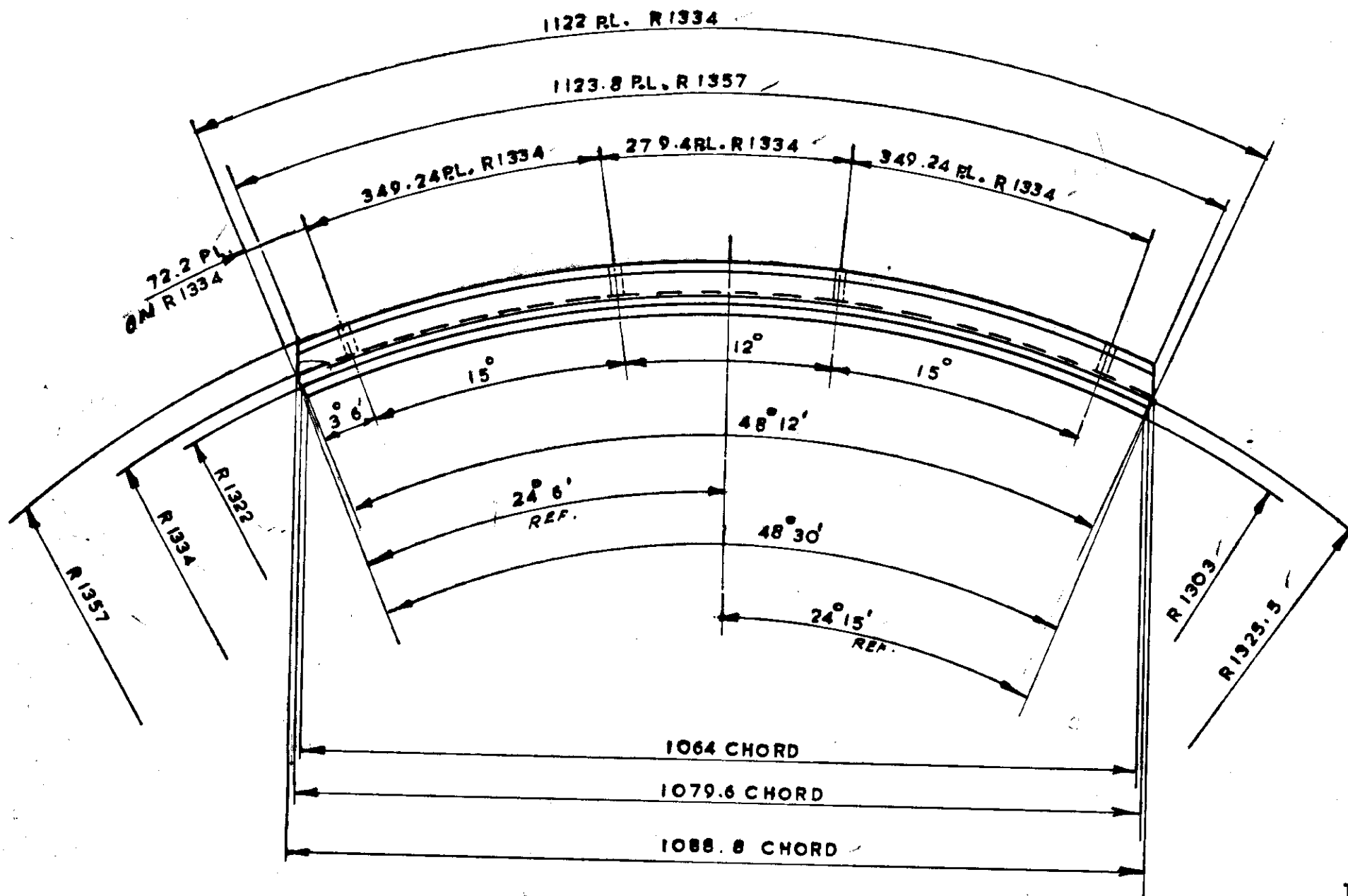
95110-08E-19-2

DRAWING NO.

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)



SECTION AA
ZONE F7

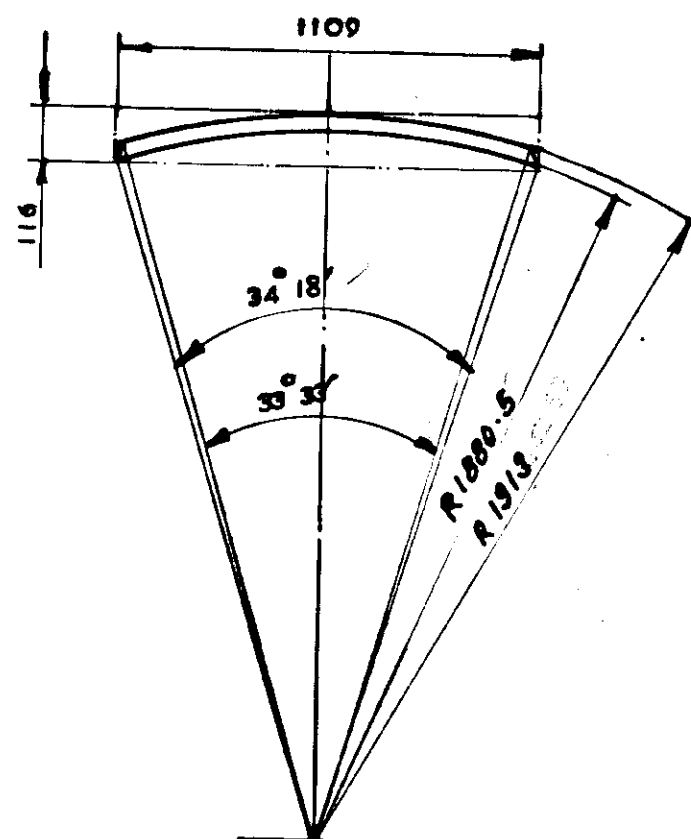


GENERAL DIMENSIONS, LIMITS, FITS & TOLERANCES AS PER PS. HY 0230261

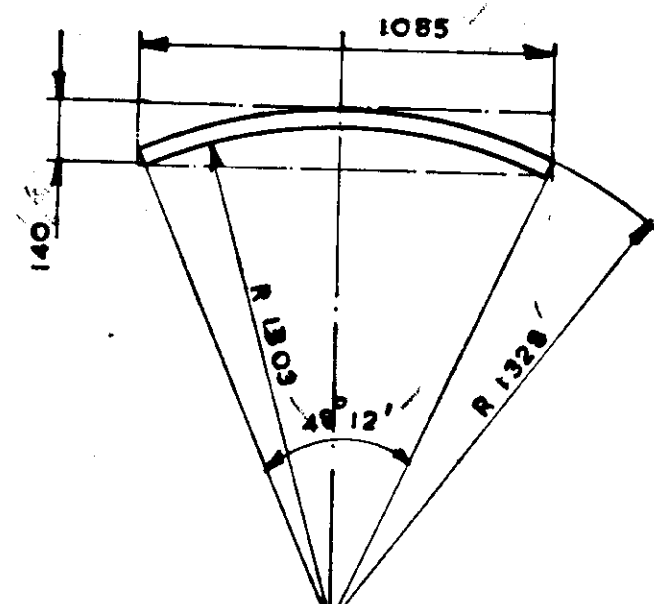
TOLERANCES UNLESS OTHERWISE SPECIFIED

CASTING ± 1.6 mm
DECIMAL ± 0.1 mm
ANGULAR $\pm 0.6^\circ$
WELDMENT ± 1.6 mm

BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED



ITEM 01



ITEM 03

VARIANT NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	ITEM NO.	MATL CODE	UNIT	UNIT WT.	QTY.	ZONE
	04	PL. 12 X 23 X 35.5		PROFILE	AA 101 1819 090	IS 2062		0.050		
	03	PL. 3.15 X 140 X 1085		PROFILE	AA 101 1711 133	IS 1073		2.600		
	02	PL. 12 X 63.5 X 1117			AA 101 1819 090	IS 2062		6.700		
	01	PL. 12 X 116 X 1109		PROFILE	AA 101 1819 090	IS 2062		1.200		

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT HP 803

Bharat Heavy Electricals Ltd., BOILER PLANT UNIT TIRUCHIRAPALLI - 620 014		DRN S. GANESH.	NAME S. GANESH.	DATE 20.5.83	NO OF VAR.
DEPT MILLS		CHD PKS.	APPD J SM.	SIGNATURE [Signature]	
GRADE OF UNTOL DIM 1/M/F		SCALE NTS		WEIGHT (kg) 10.700	
CODE 240		REF TO ASSY/OLO DRG D.80.740		ITEM NO. 151-380-00547	
TITLE INTERMEDIATE LINER SUPPORT PLATE		CARD CODE U 01		DRAWING NO. 2-61-380-01156	