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COMPUTER FILE NAME
16100615.DWG

SIGN. AND DATE
REF. DRG. NO.

INVENTORY NO

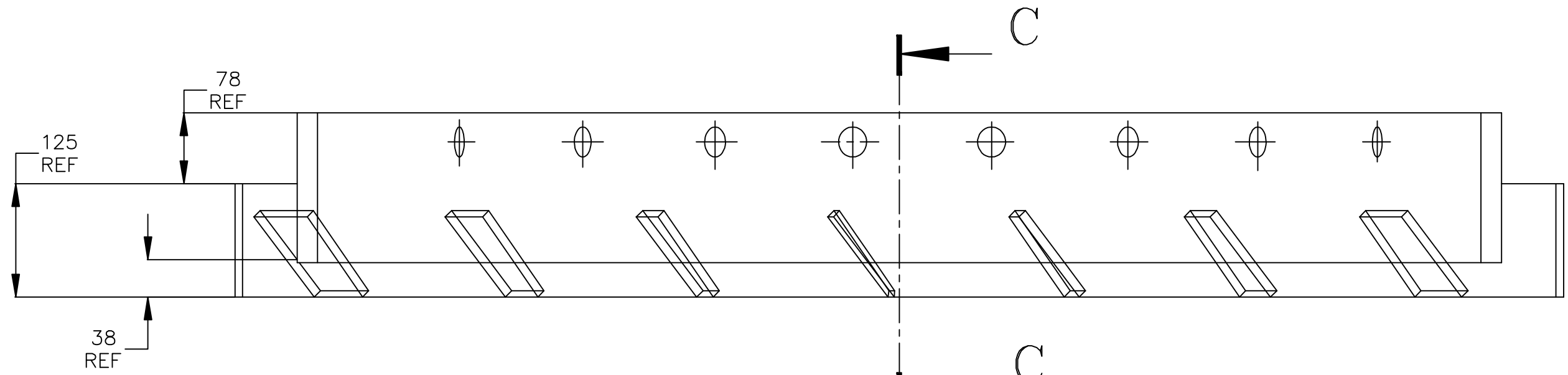
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

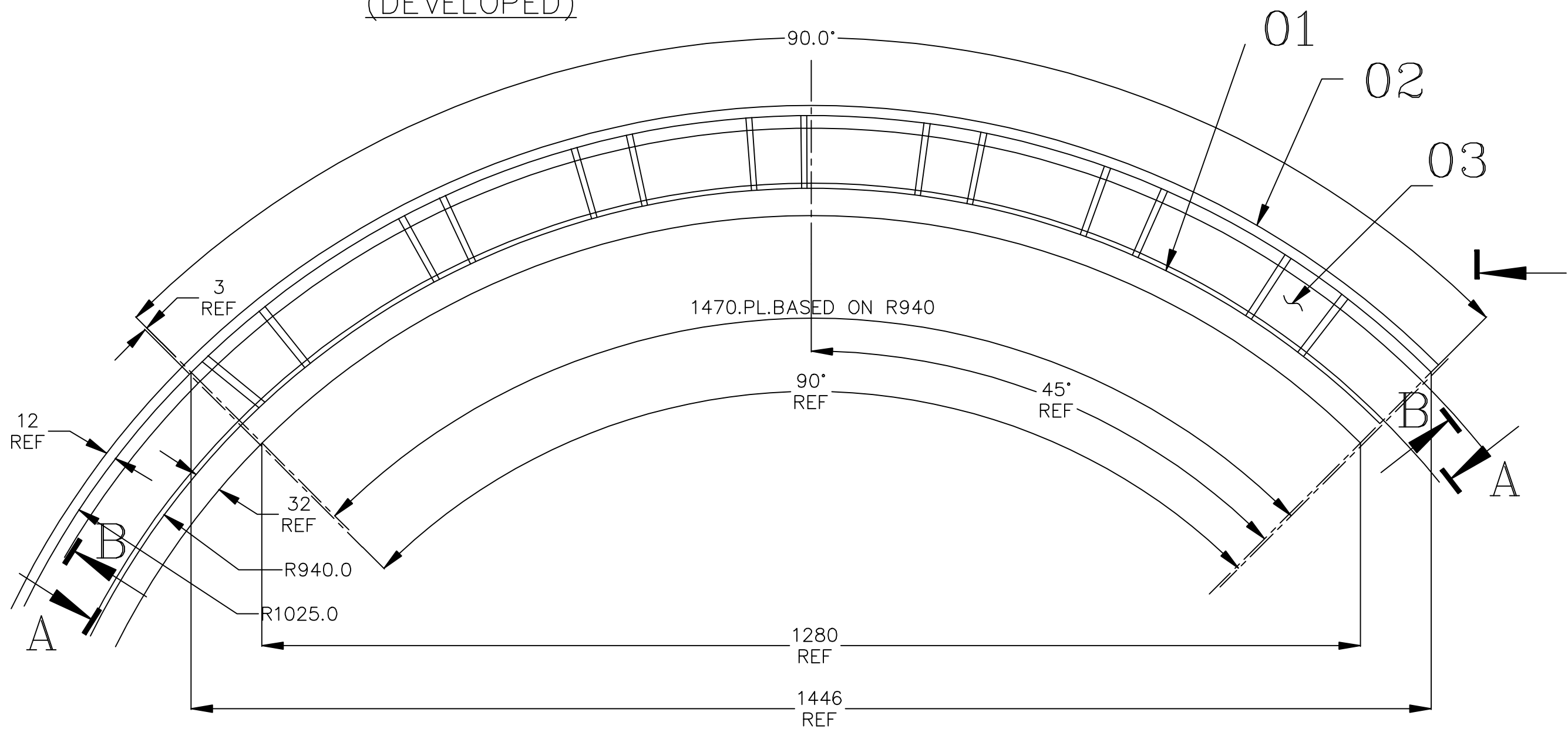
DRG. NO. 1-61-166-00615

2
OF
SH.

WPS:WE006

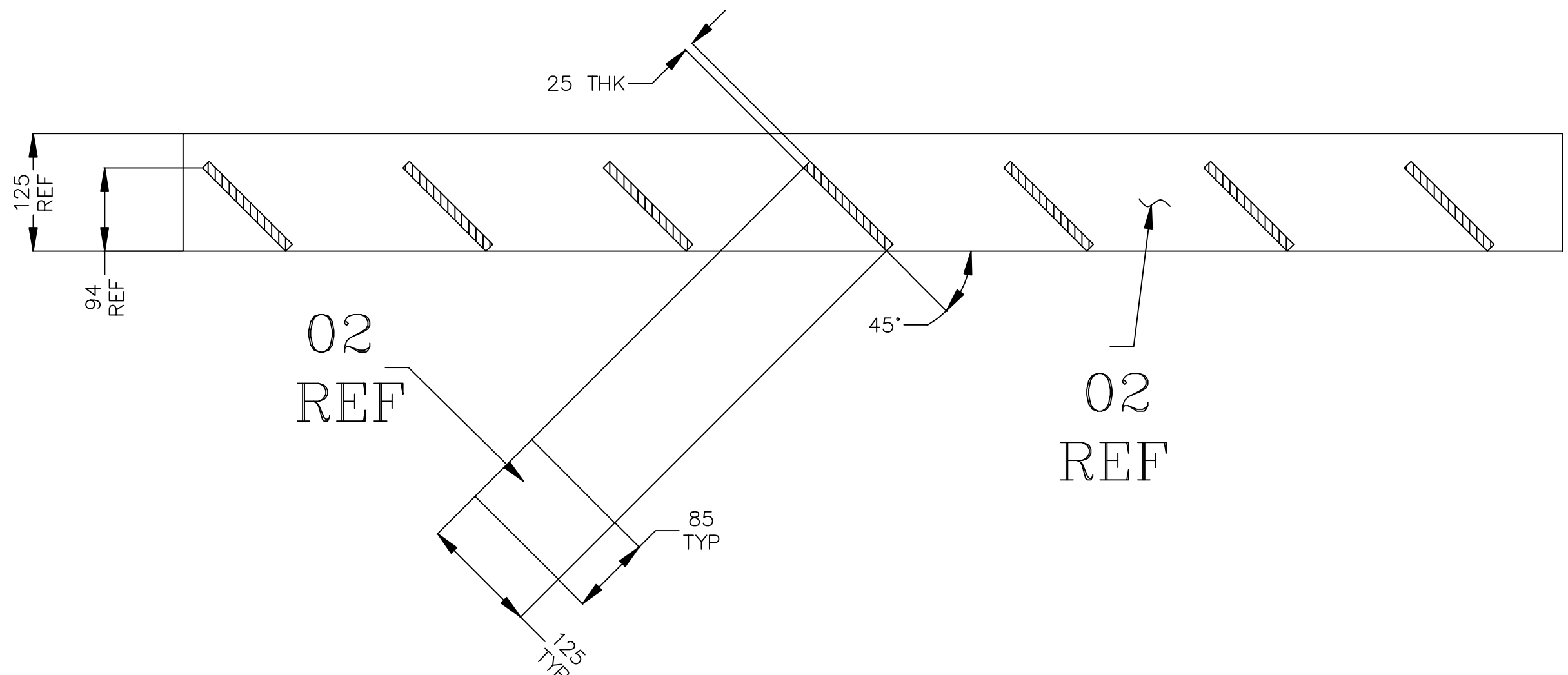


SECTION-BB
(DEVELOPED)

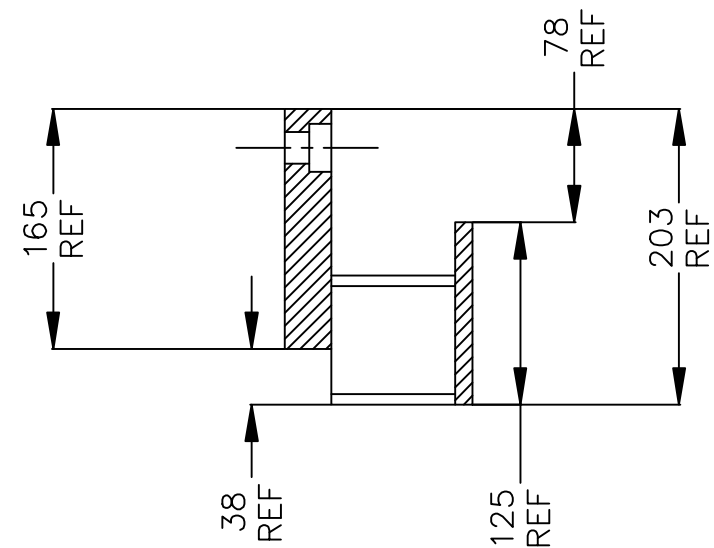


SECTION-AA

ALL P.L. DIM'S BASED ON R940 (DEVELOPED)



SECTION B-B
(DEVELOPED)



Ø22 THROUGH Ø33C BORE
21.5 DEEP (8) HOLES AS SHOWN

03	PLATE			25 x 125 x 85	AA1011819155	2.00	
					AA10119		7
02	PLATE			12 x 125 x 1614	AA1011819090	19	
					AA10119		1
01	PLATE			32 x 165 x 1445	AA1011819171	56	
					AA10119		1
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0 AT 45°
- INTERNAL M/CD. CORNER RADII 1 TO 0.7
- THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT
NAME OF CUSTOMER/PROJECT

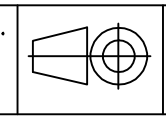


BHARAT HEAVY ELECTRICALS LIMITED
HYDERABAD

DRN.	NAME	SIGN.	DATE	NO.OF VAR.
CHD.	M.S.ANAND		16.04.2001	
APPD.	S.GHATGE		16.04.2001	
	K.M.RAO		16.04.2001	

DEPT. PULV ENGG. CODE 446

UNTOL. DIMS. GR. C/M/F



SCALE 1:5

WEIGHT (KG) 89.00

REF. TO ASSY DRG. E66.463

TITLE
VANE WHEEL SEGMENT

DRAWING NO. 1-61-166-00615

SHEET NO. NO OF SHEETS

REV.	DATE	ALTERED	APPD.	REV.	DATE	ALTERED	APPD.	REV.	DATE	ALTERED	APPD.
ZONE		CHD.		ZONE		CHD.		ZONE		CHD.	