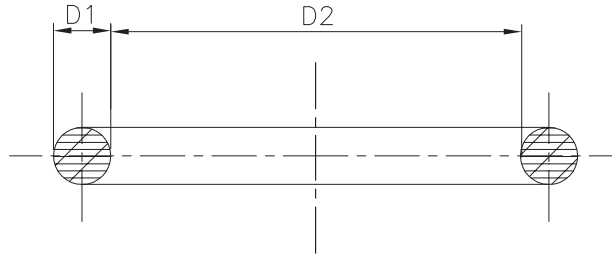


734041/20225-HER-TXM20500 SECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED SDB	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
02	19.11.20	CHECKED ABHISHEK	01	25.1.11	CHECKED	4TWD.096.030 ALT3
		APPROVED ABHIJIT			APPROVED	
ZONE	IN TABLE,M/C TYPE ADDED AND IN IT. NO. 1, 5780 WAS 5730.NOTE-1 AND 2 REVISED. IN BOM,MATERIAL SPEC. ADDED - (REFER CLW LETTER REF. CLW/TM/17281 dated 11.11.2020)					STATUS OF DRAWING
	ZONE DRG. UPDATE & DIGITIZED.					DISTRIBUTION TME-1, TXM-4 OF PRINTS TNX-1




TABLE

ITEM NO.	MACHINE TYPE	C&D NO.	D1	D2
1.	6FRA6068	5780/004	3±0.2	317 <sup>0</sup> <sub>-3</sub>
2.		5780/007	3±0.2	212 <sup>+0</sup> <sub>-3</sub>
3.	6FXA7059	5890/003	3±0.2	212 <sup>+0</sup> <sub>-3</sub>
4.		5890/006	3±0.2	167 <sup>0</sup> <sub>-3</sub>

**NOTE:-**

- MATERIAL: NEOPRENE RUBBER CONFORM TO ASTM D735 Gr. SC 625B-ASTM D2000-03a,Table-6,BA material,Grade-3
- THIS IS COMMON DRAWING OF 6FRA 6068 AND 6FXA 7059.

REF. DRG. NO.		003	SEALING RING											
		002	SEALING RING											
		001	SEALING RING											
	59	64	65	75	25	27	29	58	59	34	45	55	56	58
VAR00	REMARKS	ITEM NO.	DESCRIPTION	STD	MATL. CODE	46	MATL. SPCN.	54	UNIT	UNIT WT.	QTY.			
28 → CARD TYPE-3			28 → CARD TYPE-1			28 → CARD TYPE-2								
SIGN. & DATE	 <b>BHARAT HEAVY ELECTRICALS LTD.</b> <b>BHOPAL</b>				NAME	SIGN	DATE	NO. OF VAR.						
					DRN. BHAGAT	-sd-	03.09.10							
					CHD. D.K.	-sd-	03.09.10							
					APPD. A.S.	-sd-	03.09.10							
INVENTORY NO.	DEPT. TME	UNTOL. DIMS. GR.	SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM							
	CODE 405		N.T.S.		0 445 10 64 051		003							
	TITLE				DRAWING NO.	REV.								
	SEALING RING 6FRA 6068				4 445 44 64 053	02								
				SHT. NO. 01	NO. OF SHT. 01									

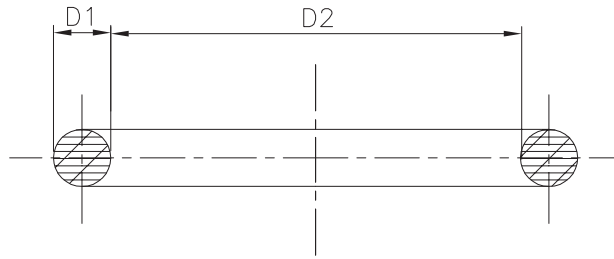
SIZE A4

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734041/20225-HER-TXM20500 SECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED SDB	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
02	19.11.20	CHECKED ABHISHEK	01	25.1.11	CHECKED	4TWD.096.030 ALT3
		APPROVED ABHIJIT			APPROVED	
ZONE	IN TABLE,M/C TYPE ADDED AND IN IT. NO. 1, 5780 WAS 5730.NOTE-1 AND 2 REVISED. IN BOM,MATERIAL SPEC. ADDED - (REFER CLW LETTER REF. CLW/TM/17281 dated 11.11.2020)					STATUS OF DRAWING
	ZONE DRG. UPDATE & DIGITIZED.					DISTRIBUTION TME-1, TXM-4 OF PRINTS TNX-1



TABLE

ITEM NO.	MACHINE TYPE	C&D NO.	D1	D2
1.	6FRA6068	5780/004	3±0.2	317 <sup>0</sup> <sub>-3</sub>
2.		5780/007	3±0.2	212 <sup>+0</sup> <sub>-3</sub>
3.	6FXA7059	5890/003	3±0.2	212 <sup>+0</sup> <sub>-3</sub>
4.		5890/006	3±0.2	167 <sup>0</sup> <sub>-3</sub>

**NOTE:-**

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- THIS IS COMMON DRAWING OF 6FRA 6068 AND 6FXA 7059.

REF. DRG. NO.		003	SEALING RING											
		002	SEALING RING											
		001	SEALING RING											
	59	64	65	75	25	27	29	58	59	34	45	55	56	58
SIGN. & DATE	VAR00	REMARKS	ITEM NO.	DESCRIPTION	STD	MATL. CODE	MATL. SPCN.	UNIT	UNIT WT.	QTY.				
	28	CARD TYPE-3	28	CARD TYPE-1	28	CARD TYPE-2								
INVENTORY NO.	DEPT.	TME	UNTOL. DIMS. GR.	SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM						
	CODE	405		N.T.S.		0 445 10 64 051		003						
	TITLE					DRAWING NO.		REV.						
	SEALING RING 6FRA 6068					4 445 44 64 053		02						
					SHT. NO.	01	NO. OF SHT.	01						

SIZE A4

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