



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**Tender Document**

**Name of Work:** - Variable Load Hanger (VLH) Assembly, Testing & Tack  
Welding of Top Post Testing Plate within HERP Premises

**TENDER NO.:** BHEL/HERP/WCM/FY26/EM/VLH ASSY      **DATE.** **31/03/2026**

1. Notice Inviting Tender	:	Page 2
2. Directions to Parties for Tendering.	:	Page 3
3. Details of Bid & Bidder	:	Page 4
4. Scope of Work	:	Page 5 to 6
5. Special Terms & Conditions	:	Page 7 to 12
6. BOQ and Price schedule	:	Page 13
7. Pre-Qualification Requirement	:	Page 14
8. No deviation Certificate	:	Page 15
9. General Conditions of Contract	:	Page 16 to 42
10. Bidder's declaration	:	Page 43
11. Test Procedure	:	Page 44 to 45
12. VLH Drawings	:	Page 46 to 53



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**Notice Inviting Tender (NIT)**

**TENDER NO -** BHEL/HERP/WCM/FY26/EM/VLH ASSY

**DATE.** 31/03/2026

Tender is invited for `Variable Load Hanger (**VLH**) Assembly, Testing & Tack Welding of Top Post Testing Plate within HERP Premises, as per details mentioned under:

<b>Last Date of submission of Tender</b>	<b>10/04 /2026</b>	<b>Time :</b>	<b>14:00</b>
<b>Date and Time for opening of Technical Bid</b>	<b>10/04 /2026</b>	<b>Time :</b>	<b>16:00</b>

Sl. No.	Name of work	Earnest Money Deposit (EMD)	Security Deposit (SD)	Period of contract	Defect Liability Period (DLP)	Reverse Auction
1.	VLH Assembly, Testing & Tack Welding of Top Post Testing Plate within HERP Premises	NIL	10% of the contract value	01 Year	NIL	Applicable

- All NIT/ Tender document/ Corrigenda / Addenda / Amendments / Time extensions etc. to the tender will be hosted on NIC portal (<https://eprocurebhel.co.in/>), Bidders should regularly visit above websites to keep themselves updated. There is no tender cost in this enquiry.
- **Bidder to note that this is an e-tender and bidders have to submit this through NIC portal (<https://eprocurebhel.co.in/>) site only. No hard copies of tender shall be accepted.**
- For wide publication NIT may also be hosted on <http://www.bhel.com> & <https://herp.bhel.com>
- Bidder is requested to contact undersigned for any query or clarification.

(Issued by)  
Atendr Kumar Pal  
Manager (WCM)  
Email: [atendrpal@bhel.in](mailto:atendrpal@bhel.in)  
Phone No. 0542-2720928

1. BHEL reserves the right to accept or reject any/ all application(s) without assigning any reason thereof.
2. If any document submitted by the bidder is found false at any stage, the bid/ work order will be cancelled immediately and the financial loss to BHEL if any in making alternative arrangement will be recovered from the contractor.



# Bharat Heavy Electricals Limited Heavy Equipment Repair Plant

Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

## **DIRECTIONS TO PARTIES FOR TENDERING**

1. Bidder to note that work will be awarded at lowest quoted Rates. All other details regarding the same will be as per BHEL Work Policy- 2016, General Condition of Contract (GCC) and SCC.
2. Party may visit the site for assessment of actual quantum or nature of work if they wish before quoting their rates.
3. **RA (Reverse Auction) will be conducted for this enquiry**
4. This is two part bid system and the bidder should submit separate Technical Bid & Price Bid as per details mentioned under:

### **Details of Tender Document**

The Tender document has been detailed as follows:

#### **Part-I (TECHNO-COMMERCIAL BID)**

1. Notice Inviting Tender (NIT)
2. Details of Bid & Bidder
3. Scope of Work
4. Special Terms & Conditions
5. BOQ & Price Schedule
6. Pre-Qualification Requirement
7. No deviation certificate
8. General Condition of Contract (GCC)
9. Bidder's Declaration
10. Test Procedure
11. VLH Drawings

#### **Part-II (PRICE BID)**

1. Price to be quoted on NIC Portal only.
5. Tenders shall be opened by authorized officers of BHEL at their office at the time and date as specified in the tender notice in the presence of bidders or their authorized representative who may be present.
6. A representative of bidder (only 01 per bidder) shall be permitted to be present at the time of opening of bid. However, ***the bidder should give prior intimation of the same & seek permission after giving details of its representative by contacting designated person as per details mentioned in NIT at least 02 days in advance.***
7. The successful Tenderer shall submit security deposit and must sign contract agreement within 15 days from the date of Work Order / Letter of Award (LOA) given by Bharat Heavy Electricals Limited and further start the work under reference.
8. All expenses towards procurement of Stamp paper and preparation of contract agreement shall be in the scope of contractor.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**

Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**Details of Bid & Bidder (To be filled by bidder)**

Sl. No.	Description	To be filled by bidder
1	Bidder Offer No. & Date	
2	Legal Name of the bidder (as mentioned in GST registration)	
3	Address for Communication	City -
		State
		PIN code:
		Phone / Fax No.
		Name of Contact Person
		Mobile No.
		Email ID
		4
5	GST registration No.	
6	PAN No.	
7	UDYAM Registration No. (If available)	
8	Remark (If any)	

Certificates to be attached:

Copy of PAN, GST Registration Certificate., UDYAM Certificate (for MSEs).



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 Works Contract Management (WCM) Department  
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**Scope of Work**

**Validity of Contract:** One Year from the date of Contract Agreement

**LOCATION OF WORK PLACE:** The Assembly & Testing of **Variable Load Hangers (VLH)** is to be carried out inside BHEL – HERP, Varanasi premises, Uttar Pradesh.

**Detailed Scope of Work:**

The scope of work requires removal of tack welded **Variable Load Hangers (VLH)** Top plate, placing the spring inside the housing, mounting the housing to test machine, spring compression to cold load, cold load setting & spot welding of the VLH top Plate, as mentioned below. Tack welded VLH Housing & Springs will be provided to contractor as the input raw material.

Scope of Work	Approx. Quantity (In Nos.)			Estimated rate excluding GST (Rs./ Unit)	Value of the work excluding GST (in Rs.)
	S. No.	VARIANT TYPE	QTY. (Nos.)		
VLH Assembly, Testing & tack welding of top post testing plate within HERP premises for period of 1 years.	1	01-080	300	74.34	22302
	2	03-080	350	77.99	27297
	3	04-080	350	89.65	31378
	4	01-160	250	113.71	28428
	5	02-080	250	74.34	18585
	6	03-160	250	114.44	28610
	7	02-160	250	113.71	28428
	8	04-160	350	138.49	48472
	9	05-080	400	89.65	35860
	10	06-080	450	89.65	40343
	11	05-160	300	138.49	41547
	12	06-160	200	138.49	27698
	13	07-080	450	89.65	40343
	14	08-080	500	114.44	57220
	15	07-160	300	138.49	41547
	16	08-160	300	247.83	74349
	17	09-080	500	194.62	97310
	18	10-080	630	217.95	137309
	19	09-160	600	292.29	175374
	20	10-160	500	346.23	173115
	21	11-080	500	219.41	109705
	22	12-080	500	319.27	159635
	23	11-160	500	446.82	223410
	24	13-080	300	371.02	111306
	25	12-160	500	450.47	225235
	26	13-160	380	555.43	211064
	<b>Total</b>		<b>10160</b>		<b>2215870</b>



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**\*\* Each line item qty. may change as per BHEL Requirement. However total Qty. of VLH for the contract may vary by  $\pm 20\%$ .**

**TOTAL VALUE = Rs. 22,15,870/- (GST extra as applicable)**

The total quantity of VLH indicated as 10160 above is tentative and may vary up to + or - 20 % in totality after completion of Detailed Engineering. The total quantity indicated above is an estimate based on current order balance & next one-year projection of the scheduled GMS release from HPBP Trichy.

The scope of work Include the following activities:

1. Dismantling of VLH Housing
2. Assembly of VLH Housing Along with Springs
3. Tack Welding of Housing with top plate
4. VLH Testing & Marking.
5. Assembly Locking

***The detailed Procedure of VLH Assembly & Testing (Doc No.: VLH/Proc./01) along with relevant drawings will be Provided along with enquiry.***

The rates against work contract will be firm & valid for ordering for the period of **01-year** from the date of agreement. **Price variation clause (PVC) is not applicable.**



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**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**Special Terms & Conditions**

**1. Contractor Scope**

- A. Adequate facilities for carrying out the prescribed job must be available with the vendor. All the below equipment's must be under working condition and relevant documents for the same are to be made available for verification by BHEL - HERP Officials.
1. All consumables to be used for the job, shall be approved by BHEL prior to use.
  2. Hand Grinder with consumables.
  3. IGBT or THYRISTOR based Welding sets only.
  4. Qualified Welder as per ASME sec 9.- if qualified welder is not available, BHEL will facilitate to qualify the welder @ Rs 2640/- per test sample.
- B. Springs & Tack welded VLH Housing shall be provided to the contractor. Contractor has to open the housing top plate by removing the tack weld, Placing the spring inside the Housing, Mounting the Spring Housing Assembly to Testing Machine, Cold Setting as per the BHEL input Data and tack welding of VLH top plate in cold position of Spring after testing & marking.
- C. Vendor's scope includes Collection & Transportation Springs & Tack welded VLH housing to Work Location, handing over of excess / balance materials at HERP stores. Vendor has to open the packing boxes, of springs as well as VLH housings. After completing the job, vendor has to dispose the packing materials at the location specified by BHEL. The Manpower for above work will be in the scope of vendor.
- D. The work is to be executed as per the latest approved Drawings for each PGMA, QAP, WPS, Specifications etc.
- E. The Assembled VLHs shall strictly conform to the dimensions and tolerances indicated in the drawings. It must be ensured that correct dimensions and deviations, if any, are recorded properly and is made available to BHEL officials or their authorized agencies.
- F. All indirect materials, consumables like grinding wheels etc. required for tack welding are in the scope of the Vendor.
- G. Qualified Engineers & Supervisors shall be deployed for proper co-ordination of the job. the welders should have qualified for welding of carbon steel and alloy steel/ BQ plate
- H. Any modification work due to revision of the drawings during fabrication is to be carried out by the vendor without any additional cost
- I. Contractors shall abide by all the rules and statutory/legal regulations in force from time to time as per the Factories Act. It is their responsibility to ensure the safety of their workmen and fulfilling the ESI, PF and other relevant statutory regulations
- J. Though not mentioned specifically, any activity which is required for completion of the work is deemed to be included in the scope of work of bidders.



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## Heavy Equipment Repair Plant

Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

### 2. **BHEL's SCOPE:**

**BHEL shall provide the following as free issue:**

- a) Supply of Drawings, GMS, Shipping List, QAP, WPS etc.
- b) Tack welded VLH housing without spring & VLH Springs as input material
- c) Electricity and Water will be provided free of cost at one point and further distribution to the work location is to be carried out by vendor.
- d) Material handling facility shall be provided by BHEL free of cost. (Man-Power for the same to be arranged by Vendor only)
- e) Electrode E-7018.

### 3. **CONTRACTOR'S RESPONSIBILITY:**

- a. **Minimum Two group including fitter & Worker(s) shall be deployed by contractor to execute the above mentioned allotted work. Each Group will be provided access to one VLH Test stand each.** To complete the assigned task apart from normal working hours, contractor will have to work in 'B' Shifts, Night Shifts (Night Shift Rules will be applicable) and on Holidays for which requisite permission will have to be taken by contractor.
- b. The work shall be supervised by the contractor or by his representative on day-to-day basis.
- c. Welding & Grinding Machine and other accessories will be arranged by the Contractor. Electrical connection for Welding & Grinding Work shall be provided by BHEL at free of cost
- d. Grinding and slag removal machine and consumables (grinding disc and other accessories) and other equipment required shall be arranged by the contractor.
- e. Contractor must obtain labor license from DLC, Varanasi within one month of award of contract, if more than 20 (twenty) workmen are engaged for Welding & Grinding work
- f. The Contractor shall also furnish daily and Monthly report showing the number of employees engaged in various categories of work and a progress report of work as required by BHEL Engineers
- g. After completion assembly, testing & final tack welding of VLH top plate, the information related to VLH is to be filled in the prescribed format. if the welding, testing or cold setting has not been done as per specifications, the same has to be done again to get the desired results
- h. Deployment of all skilled and un skilled manpower required for VLH assembly, testing and supervision of welding work.
- i. The work shall be executed under the usual conditions existing in work sites and in conjunction with numerous others operations at site. The bidder and his personnel shall co-operate with other personnel contractor coordinating his work with other and proceed in a manner that shall not delay or hinder the progress of work as a whole.
- j. The contractor shall not cause or permit any nuisance on work sites or anything, which may cause un-necessary disturbance or inconvenience to other workers
- k. The contractor should ensure it before start of work that all engineers, supervisors and workmen engaged in the said work are fully insured by the



# Bharat Heavy Electricals Limited

## Heavy Equipment Repair Plant

Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

- contractor at their own risk & cost. Insurance copies are to be submitted before the start of work
- l. If the contractor or his workmen or employees shall break, deface, injure or destroy any part of a building, road curb, fence, enclosure, water pipes, cable drains electric or telephone post or wire, trees or any other property or to any other part of erected component etc. the contractor shall make the same good at his own expense or in case of default, penal action as may be deemed fit may be taken by BHEL.
  - m. The contractor shall have total responsibility for safety, quality, all his equipment in his custody and quantity of material after it handed over and issued to contractor by BHEL.
  - n. The contractor shall be responsible for taking all safety precautions during the work. Workman engaged in painting should wear safety shoes, safety goggles/glasses and safety helmets at work places anywhere in HERP premises. Contractor should provide all the safely equipment/arrangement to their workman at his cost.
  - o. Sometimes it may become necessary for the contractor to handle certain un-required components in order to take out the required materials. The contractor has to take this contingency also into account. No extra payment is payable for such contingency.
  - p. The contractor has to arrange for dwelling of persons employed by him under this contract at his own cost.
  - q. The contractor must ensure latest revision of drawing and testing parameters related input from HERP before start of the work. Before doing any work, contract must clear the scope from executing department.
  - r. Contractor will have to give name of the team to be deployed for work during the contract with their qualification.
  - s. The workers deployed by the supplier / contractor for this work should be full time employees governed by Supplier's / Contractor's service conditions.
  - t. The contractor will be provided access to the identified VLH testing stands in the main shop for testing of the assembled VLH. In case of exigencies, limited access to additional VLH testing stand (01 nos.) can be provided on request and record entry.

#### **4. DELIVERY SCHEUDLE: -**

Job order given for Assembly & Testing of VLH will contain list of VLH of different variant type along with respective quantities. For each Job-Order provided by BHEL to the vendor, the delivery schedule will be calculated by an Online System and the same shall be mentioned in every job order. The same shall be treated as completion period for that Job-Order. The time (in Min.) for each Variant will be as per below table and the same shall be used for Due Date Calculation by Online System.

The Assembly, Testing & tack welding Time for each variant type will be as per below table and the same shall be used by online system to decide the due date of a particular Job-Order Considering a 7 hour per day as the effective working hour.

Minimum Two group including fitter & Worker(s) shall be deployed by contractor to execute the above mentioned allotted work. Each Group will be provided access to one VLH Test stand each.

If Vendor fails to meet the Delivery Schedule Due Date as mentioned against the Job-Order, LD will be applicable on job order value. **LD value shall be 0.5% of Job Order Value per week or part thereof. The total cumulative LD value**



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
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 TARNA, SHIVPUR, VARANASI-221003

**for all the delayed job orders of the contract shall maximum be up-to 10% of the total Contract Value.**

Scope of Work	Approx. Quantity of Work (In Nos.)			
	S. No.	VARIANT TYPE	QTY. (in Nos.)	Assembly & Testing Time Per Unit Per Group
VLH Assembly, Testing & tack welding of top post testing plate within HERP premises for period of 1 years.	1	01-080	300	25
	2	03-080	350	26
	3	04-080	350	30
	4	01-160	250	38
	5	02-080	250	25
	6	03-160	250	39
	7	02-160	250	38
	8	04-160	350	45
	9	05-080	400	30
	10	06-080	450	30
	11	05-160	300	45
	12	06-160	200	45
	13	07-080	450	30
	14	08-080	500	38
	15	07-160	300	45
	16	08-160	300	57
	17	09-080	500	48
	18	10-080	630	52
	19	09-160	600	72
	20	10-160	500	78
	21	11-080	500	55
	22	12-080	500	60
	23	11-160	500	83
	24	13-080	300	65
	25	12-160	500	90
	26	13-160	380	98
	<b>TOTAL</b>		<b>10160</b>	

**Work-Out Example to Calculate the Due Date**

Job Order Item Details

Job Order No.: XXXXXXXX		DATE: XX/YY/ZZZZ
S. No.	Ref. No. (VLH Variant)	Qty. (in Nos.)
1	VLH-SH-01-080	50
2	VLH-SA-01-160	25
3	VLH-SA-04-160	35
4	VLH-SH-08-160	40
5	VLH-SS-11-160	60
6	VLH-SH-12-160	40
7	VLH-SAT-13-160	35



## Bharat Heavy Electricals Limited Heavy Equipment Repair Plant

Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

### The Calculation of Job Order Due Date will be as Following for the above Sample Job Order

S. No.	VLH-TYPE	Qty. (in Nos.) (N)	Unit Time of Assembly & Testing (T)	Total Time In Min (T1)= (NxT)
1	01-080	50	25	1250
2	01-160	25	38	950
3	04-160	35	45	1575
4	08-160	40	57	2280
5	11-160	60	83	4980
6	12-160	40	90	3600
7	13-160	35	98	3430
			<i>Total Time in Min for Assembly &amp; Testing. (M)</i>	<i>18065</i>

S. No.	Description of Steps	Calculated Values by Online System	Remark
1	Total Min for Job order (M)	18065	
2	Total Hours H =M/60	301.08	1 Hour = 60 Min
3	Per Day Working Hour	14	As per Contract there will be two Groups working simultaneously on two assemblies & testing stands. Working hours for 1 day will be 7 hours for each group. Hence for two groups, the total Working hours per day will be 14.
4	No. of Days (D)=H/7	21.506	
5	Total No. of Days for Job-Order Rounding off to Next higher Value	22	Total Days will round off to next higher value.
6	Stating Date (Filled By BHEL)	01-10-2026	Starting date will be the date by which contractor shall start the work after receiving the input material by BHEL and the same will be filled by BHEL Executive in Online system before starting of Work.
7	Due Date = (Starting Date) + (Total No. of Days) - (1)	22-10-2026	Starting date will also be a working day hence 1 needs to be subtracted to get due date.
8	Case-1 : Completion Date (Filled By BHEL Executive in Online System)	22-10-2026 or earlier date	LD shall Not be Applicable Job Order Completion Date (Filled By BHEL)



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**

Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

9	Case-2: Completion Date (Filled By BHEL Executive in Online System)	23-10-2026 or later date	LD shall be Applicable Job Order Completion Date (Filled By BHEL)
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**NOTE:** For each job order, the starting and completion date will be entered by BHEL executive in the Online System.

**If one job order is in progress and a new one is assigned to the vendor, the starting date of the new job order will begin on the next working day of the Due Date/Job Completion Date (Whichever is earlier) of the currently running job order.**

**Note:** The VLH mentioned in contract shall be used in erection of BOILER & PIPING components at various sites under execution by BHEL. Any delay in supply of VLH to site, irrespective of the size, may results in slippage of milestones and heavy penalty on BHEL. Hence, completion of each job order on time is the essence of the contract.

**Three (03) Consecutive Delayed Job Orders shall be counted as One Delayed Incidence= on the part of contractor. And each delayed incidence shall be communicated to Contractor via mail/letter by BHEL. Three (03) such delayed incidences shall be considered as a ground for violation of the contract by the contractor and in such scenario BHEL may proceed for closure of contract.**

**5. INSPECTION:**

Item will be checked by BHEL personnel for completeness of item and testing as per required parameters.

**6. QUANTITY DISTRIBUTION: -**

There is no quantity distribution for this works contract however in case there are more than one L1 vendors (on Total Landed cost to BHEL basis) then the L1 vendor shall be selected as per GCC.

**7. PAYMENT TERMS:**

Payment to the contractor shall be made on completion of each job-order provided to contractor by executing department. More than one Job-Order may be clubbed in single bill. Rest All terms & conditions of the Payments shall be as per GCC.

**PVC is not Applicable for this contract.**



# Bharat Heavy Electricals Limited Heavy Equipment Repair Plant

Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

## BOQ & Price Schedule

<b>Important Instruction: -</b>					
1. Bidder is to quote their premium/ discount (% Above, %below OR At par) over total cost of all items i.e. Rs. 26,14,727/-					
2. Lowest bidder shall be decided on overall cost by including premium/ discount. The Premium/Discount offered by L-1 Bidder shall be applied to estimated rate of each VLH variant type for payment.					
3. Each line item qty. may change as per BHEL Requirement. However total Qty. of VLH for the contract may vary by $\pm 20\%$ .					
Scope of Work	Approx. Quantity of work (In Nos.)			Estimated Rate (Rs./ Unit)	Estimated Value of the work (in Rs.) excluding GST
	S. No.	VARIANT TYPE	QTY. (in Nos.)		
VLH Assembly, Testing & tack welding of top post testing plate within HERP premises for period of 1 year.	1	01-080	300	74.34	22302
	2	03-080	350	77.99	27297
	3	04-080	350	89.65	31378
	4	01-160	250	113.71	28428
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	6	03-160	250	114.44	28610
	7	02-160	250	113.71	28428
	8	04-160	350	138.49	48472
	9	05-080	400	89.65	35860
	10	06-080	450	89.65	40343
	11	05-160	300	138.49	41547
	12	06-160	200	138.49	27698
	13	07-080	450	89.65	40343
	14	08-080	500	114.44	57220
	15	07-160	300	138.49	41547
	16	08-160	300	247.83	74349
	17	09-080	500	194.62	97310
	18	10-080	630	217.95	137309
	19	09-160	600	292.29	175374
	20	10-160	500	346.23	173115
	21	11-080	500	219.41	109705
	22	12-080	500	319.27	159635
	23	11-160	500	446.82	223410
	24	13-080	300	371.02	111306
	25	12-160	500	450.47	225235
	26	13-160	380	555.43	211064
Total			<b>10160</b>		<b>2215870</b>
Total Estimate Cost of Contract (Rs.) Incl. 18% GST				<b>₹ 26,14,727</b>	
I/ We hereby quote... <b>To be Quoted on NIC Portal</b> ...% above/ at par/ %below on total cost for all items placed at Sl. No. - 1 to 26.					



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TARNA, SHIVPUR, VARANASI-221003

**Pre- Qualifying Requirement (PQR)**

<b>1.</b>	<p><b>EXPERIENCE:</b></p> <p>Contractor should have experience of having successfully completed fabrication/ assembly works during last 7 years ending last day of month previous to the one in which applications are invited should be any of the following:</p> <p>Three completed/ executed similar works each costing not less than the amount equal to Rs 10.45/- Lakh (Including GST).</p> <p style="text-align: center;"><b>OR</b></p> <p>Two completed/ executed similar works each costing not less than the amount equal to Rs 13.0/- Lakh (Including GST).</p> <p style="text-align: center;"><b>OR</b></p> <p>One completed similar work costing not less than the amount equal to Rs 20.92/- Lakh (Including GST).</p> <p><b><u>Similar Works:</u></b> Similar works include the experience working in metal items for its <b>fabrication/ assembly/ erection in an Industrial/ Construction Set up.</b></p> <p>Copy of such work orders and performance report/ completion certificate/ inspection clearance report/ other equivalent document issued by customer for successful execution of the order is to be submitted.</p> <p><b>Remark-</b></p> <ol style="list-style-type: none"><li>1.The value of work executed against a framework agreement shall be considered as one completed/ executed order.</li><li>2.BHEL reserves the right to verify the contents of given certificate. Complete postal address, name of contact person, phone no. &amp; email address of issuing authority is to be submitted by the Bidder in Techno- commercial bid. In case BHEL intends to visit Bidder's customer, the same shall be facilitated by Bidder (expenditure of visit of BHEL official shall be borne by BHEL).</li></ol>
<b>2.</b>	<p><b>FINANCIAL CAPABILITY</b></p> <p>Average Annual Financial turnover during the last 3 years ending 31<sup>st</sup> March of the previous financial year should be minimum Rs. 7.85 Lakhs.</p> <p>If Applicable, Audited Profit &amp; loss account and Balance sheet to be submitted for FY-2024-25, FY-2023-24 &amp; FY-2022-23, else CA certified TO Sheet of the FY-2024-25, FY-2023-24 &amp; FY-2022-23 to be submitted.</p> <p><b>Note -</b></p> <ol style="list-style-type: none"><li><b>1. All the CA certified/ audited documents should have UDIN.</b></li><li><b>2. In case the date of constitution / incorporation of the bidder's firm is less than 3-year-old, the average turnover in respect of the completed financial years after the date of constitution shall be taken into account for financial criteria.</b></li></ol>

**Being this job as Works contract, there will be no exemption to MSEs & Start-ups for Turnover and Experience Criteria.**



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**No Deviation Certificate**

To,

Sr. Manager (Store and WCM)  
Bharat Heavy Electricals Ltd.  
Tarna, Shivpur  
Varanasi

**Sub: No deviation certificate for "VLH Assembly, Testing & Tack welding of top post testing plate within BHEL HERP premises"**

Sir,

This is to inform you that we have not taken any deviation from any of the Special Terms and Conditions for "**VLH Assembly, Testing & Tack welding of top post testing plate within BHEL HERP premises**" while quoting the rates. All terms & conditions mentioned in the Special Terms & conditions are acceptable to us except following:

- 1.
- 2.
- 3.

Thanking you,

Yours Sincerely



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

***GENERAL CONDITIONS OF CONTRACT***  
***For***  
***WORKS/SERVICE CONTRACTS***



**BHARAT HEAVY ELECTRICALS LIMITED**  
**HEAVY EQUIPMENT REPAIR PLANT**  
**TARNA, SHIVPUR**  
**VARANASI-221003**



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**INDEX**

<b>Clause</b>	<b>TITLE</b>
1.0	DEFINITIONS
2.0	GENERAL INSTRUCTIONS TO THE TENDERERS
2.1	GENERAL INSTRUCTIONS
2.2	SUBMISSION OF TENDERS
2.3	EVALUATION OF TENDERS
2.4	EARNEST MONEY DEPOSIT
2.5	SECURITY DEPOSIT
2.6	PERFORMANCE GUARANTEE FOR WORKMANSHIP/ DEFECT LIABILITY PERIOD
2.7	TENDOR COST
2.8	VALIDITY OF OFFER
2.9	RIGHT OF BHEL TO REJECT TENDERS
3.0	CONTRACT EXECUTION & PERFORMANCE
3.1	GENERAL INSTRUCTION TO CONTRACTOR FOR WORK EXECUTION
3.2	WORK COMPLETION TIME
3.3	EXTENSION OF TIME FOR COMPLETION
3.4	PROGRESS MONITORING, MONTHLY REVIEW AND PERFORMANCE EVALUATION
3.5	QUANTITY VARIATION
3.6	DELETED
3.7	STRIKES & LOCKOUT
3.8	DELAY AND EXTENSION OF TIME: FORCE MAJEURE
3.9	INSURANCE
3.10	TEMPORARY WORKS
4.0	VALUATION AND PAYMENT
4.1	RECORDS AND MEASUREMENTS
4.2	RUNNING & FINAL BILLS
4.3	PAYMENT OF BILLS
4.4	RECOVERY FROM THE CONTRACTOR:
4.5	TAXES AND OTHER DUTIES
4.6	INCOME TAX- IT
4.7	MISCELLANEOUS CHARGES
4.8	LIQUIDATED DAMAGE (LD)
4.9	RISK & COST AMOUNT AGAINST BALANCE WORK
4.10	NO INTEREST PAYABLE TO CONTRACTOR
5.0	RESPONSIBILITIES OF THE CONTRACTOR IN RESPECT OF LAWS, EMPLOYMENT OF WORKERS ETC.
6.0	RIGHTS OF BHEL FOR TERMINATION/CANCELLATION OF CONTRACT
7.0	MISCELLANEOUS PROVISIONS & OTHER ISSUES.
7.1	SETTLEMENT OF DISPUTES & ARBITRATION
7.2	LAWS GOVERNING THE CONTRACT
7.3	ORDERS UNDER THE CONTRACT
7.4	JURISDICTION OF COURT
7.5	CLOSING OF CONTRACTS
7.6	REVERSE AUCTION
7.7	SUSPENSION OF BUSINESS DEALINGS WITH CONTRACTORS
7.8	PUBLIC PROCUREMENT POLICY
7.9	INTEGRITY PACT (IP)
7.10	CONFLICT OF INTEREST AMONG BIDDERS/AGENTS
7.11	BREACH OF CONTRACT, REMEDIES AND TERMINATION
7.12	SPECIAL CONDITIONS FOR MICRO AND SMALL ENTERPRISES
7.13	OTHER ISSUES



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**CHAPTER I**

**1.0 DEFINITIONS**

In these general conditions of contract, the following terms shall have the meaning hereby assigned to them except where the context otherwise requires: -

- a) "CONTRACT" or "CONTRACT DOCUMENT" shall mean and include the Agreement of Work Order, the accepted appendices of Rates, Schedules, Quantities if any, General Conditions of Contract, Special Conditions of Contract, Instructions to the Tenderers, Drawings, Technical Specifications, the Special Specifications if any, the Tender documents, subsequent amendments mutually agreed upon and the Letter of Intent/Award/Acceptance issued by BHEL. Any conditions or terms stipulated by the contractor in the tender documents or subsequent letters shall not form part of the contract unless, specifically mentioned.
- b) "TENDER SPECIFICATION" or "TENDER" or "TENDER DOCUMENTS" shall mean and include General Conditions, Special Conditions, Price Bid, Rate Schedule, Technical Specifications, Appendices, Annexures, Corrigendum, Amendments, Forms, procedures, Site information, etc and drawings/documents pertaining to the work for which the tenderers are required to submit their offers.
- c) "WORK" means all Permanent and Temporary Works as described in the Scope of Work and BOQ in individual work order and /or accompanying drawings and specifications as may be issued from time to time to the contractor by the Engineer - Incharge in writing, including all modifications or additional works and obligations to be carried out either at the site or in factory, workshop or any other place as may be essentially required for the performance of the work.
- d) The "SITE" means the land and/ or other place on/into/ through which the work is to be executed under the contract or any adjacent land, part or structure which may be allotted to or used for the purpose of carrying out the contract.
- e) The "CONTRACTOR" means the individual firm or company whether incorporated or not, undertaking the work and shall include the legal personal representatives of such individuals or the person(s) composing the firm or company and the permitted assigns of such individuals or firm or company.
- f) "ENGINEER" or "ENGINEER IN CHARGE" shall mean an employee of BHEL as may be duly appointed and authorized by Competent Authority/Accepting Officer of BHEL to act as "Engineer" on his behalf for the purpose of the Contract, to perform the duty set forth in this General Conditions of Contract and other Contract documents.
- g) BHEL shall mean Bharat Heavy Electricals Limited, a company registered under Indian Companies Act 1956, with its Registered Office at BHEL HOUSE, SIRI FORT, NEW DELHI - 110 049, or its unit HEAVY EQUIPMENT REPAIR PLANT located at Tarna, Shivpur Varanasi, Uttar Pradesh -221003.
- h) "COMPETENT AUTHORITY" /" ACCEPTING OFFICER" shall mean Executive Director or General Manager (In charge) or General Manager-Head of Unit (HERP) or BHEL Officers who are empowered to act on behalf of the Executive Director or General Manager (In charge) or General Manager of BHEL.
- i) "DEFECT LIABILITY PERIOD" (DLP) in relation to a work means the specified period from the date of Completion Certificate up to the date of issue of Final Certificate during which the Contractor stands responsible for rectifying all defects that may appear in the works executed by the Contractor in pursuance of the Contract and includes warranties against manufacturing/fabrication/erection/construction defects covering all materials plants, equipment, components, and the like supplied by the Contractor, works executed against workmanship defects.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

- j) "Letter of Intent/Letter of Award (LoA)" means the formal letter of intent or letter of acceptance or letter of award issued by BHEL.
- k) "SCC" means 'Special Conditions of Contract forming part of this Contract / Agreement.
- l) "Bill of Quantity" shall mean subsequent to the placement of the Contract/Agreement/Purchase Order the successful bidder shall be required to furnish the detailed price break-up within a specified time frame. This detailed break-up of items and prices shall be considered as Bill of Quantities (BOQ).
- m) "Engineer" shall mean an Executive or Engineer in charge.
- n) "NIT" shall mean Notice Inviting Tender.
- o) "First Party" shall mean BHEL.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
 Works Contract Management (WCM) Department  
 TARNA, SHIVPUR, VARANASI-221003

**CHAPTER II**

**2.0 GENERAL INSTRUCTIONS TO THE TENDERERS**

**2.1 GENERAL INSTRUCTIONS**

The General Condition of Contract form part of the Tender Specifications. All pages of the tender documents shall be duly signed stamped and submitted along with the offer by the tenderers.

Tenderers are advised to study all the tender documents carefully. The contractor shall be deemed to have satisfied himself as to the nature of site, local facilities of access and all matters affecting the execution and completion of the work. No extra charges consequent on any misunderstanding in these respects or otherwise will be allowed by the First Party.

The contractor shall examine the quantum of work and shall satisfy himself before submitting his tender. He shall himself assess the requirement of materials, contingencies and other circumstance which may affect or influence his tender, no extra charges on any misunderstanding or otherwise shall be allowed.

The contractor shall be deemed to have satisfied himself before tendering as to correctness and sufficiency of his tender, the work and prices. This shall except as otherwise provided all obligation under the contracts all matters and things necessary for the proper completion and maintenance of the works.

**2.2 SUBMISSION OF TENDERS**

2.2.1. The tenderers must submit their tender as per instructions in NIT.

2.2.2. Tenders submitted by Post shall be sent by Post with due allowance for any postal/ courier delays. BHEL shall not be responsible for any postal delay.

2.2.3. Tenders shall be signed by a person authorised/empowered to do so. In case the tender is signed by an individual other than the sole proprietor, an attested copy of the power of attorney shall be submitted by bidder along with tenders with details mentioned under:

For proprietary firm	Proprietor's full name, address and place & nature of business.
For partnership firm	The names of all the partners and their addresses, A copy of the partnership deed/instrument of partnership duly certified by the Notary Public shall be enclosed.
For companies	Date and place of registration including date of commencement certificate in case of Public Companies (certified copies of Memorandum and articles of Association are also to be furnished. Nature of business carried on by the Company and the provisions of the Memorandum relating thereof.

2.2.5. Unless otherwise specified in NIT the bids shall be invited in two parts:

**PART I (Techno-Commercial bid)** - This shall consist of following documents:

- Signed & stamped copy of all pages of NIT.
- Technical specifications of the offer.



# Bharat Heavy Electricals Limited

## Heavy Equipment Repair Plant

Works Contract Management (WCM) Department

TARNA, SHIVPUR, VARANASI-221003

- Duly filled, signed & stamped forms and documents in support of meeting the pre-qualifying requirement.
- Signed and stamped copy of Price Bid Format (without price).
- Documentary evidence like Cash Receipt, EFT/UPI receipt, DD, FDR, Banker's cheque / Pay order etc for proof of payment against Tender Document Cost and Earnest Money Deposit (EMD).

**PART II (Price Bid)** - This shall consist of price bid in format specified in NIT.

2.2.6 The Part-I (Techno-Commercial bid) and Part-II (Price Bid) shall be submitted by bidder as specified in NIT.

### 2.3 EVALUATION OF TENDERS

- Techno-Commercial bids submitted by the tenderer will be opened first and evaluated for fulfilling Pre Qualifying requirement and other conditions in NIT/ Tender documents
- The Techno-Commercial bids will be opened as per date & time mentioned in NIT.
- The Bidder or his authorised representative may be present at the time of opening of bid on the specified date after seeking written permission in this regard from Tender Inviting authority. Written permission shall be taken for this purpose prior to tender opening date. A copy of confirmation /acceptance must be produced in the office by the person attending the opening of bid else he shall be denied permission to attend the opening of bid.
- In case of unscheduled holiday on the closing/opening day of bid, the next working day will be treated as scheduled prescribed day of closing/opening of bid, the time notified remaining the same.

### 2.4 EARNEST MONEY DEPOSIT (EMD)

2.4.1 EMD amount will be as indicated in NIT. EMD shall not carry any interest.

2.4.2 The EMD may be accepted only in the following forms:

- Cash deposit as permissible under the extant Income Tax Act (before tender Opening).
- Electronic Fund Transfer credited in BHEL account (before tender opening)
- Banker's cheque/ Pay order/ Demand draft, in favour of BHEL (along with offer).
- Fixed deposit receipt (FDR) issued by any scheduled banks/ Public Finance Institutions as defined in Companies Act (FDR should be in the name of the **contractor, a/c BHEL Varanasi**).
- Insurance Surety Bonds

Account details of BHEL-HERP, Varanasi are as mentioned below:

EFT /RTGS Details	UPI Details
Bank Name: State Bank of India, IFSC Code: SBIN0000201, Account No: 011103264820, Branch Code: 0201, Address: State Bank of India, Main Branch Kachaheri, Varanasi.	Scan & Pay Using Any UPI App to UPI ID: bhel20@sbi MERCHANT NAME: BHARAT HEAVY ELECTRICALS LTD



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

In addition to above, if the EMD amount is more than Rs Two Lakh, the amount in excess of Rs Two Lakh may also be accepted in the form of Bank Guarantee (BG) from scheduled bank. The Bank Guarantee in such cases shall be valid for at least six months. SFMS message must be included along with BG. **Format of BG for EMD, List of scheduled banks and beneficiary bank account will be provided to bidders separately in case the EMD amount happens to be more than Rs Two Lakh.**

#### **2.4.3. FORFEITURE OF EMD**

EMD by the Tenderer will be forfeited as per NIT conditions, if:

- i) After opening the tender and within the offer validity period, the tenderer revokes his tender or makes any modification in his tender, which is not acceptable to BHEL.
- ii) The Contractor fails to deposit the required Security deposit or commence the work within the period as per LOI/ Contract.

EMD by the tenderer shall be withheld in case any action on the tenderer is envisaged under the provisions of extant "Guidelines on Suspension of business dealings with suppliers/ contractors" and forfeited/ released based on the action as determined under these guidelines.

- 2.4.4 EMD given by all unsuccessful tenderers shall be refunded normally within fifteen days of award of work. In case of expiry of offer validity period or any other circumstances, EMD can be released with due approval.
- 2.4.5 EMD of successful tenderer will be retained as part of Security Deposit.

#### **2.5 SECURITY DEPOSIT (SD)**

2.5.1. The total amount of Security Deposit would be as mentioned in NIT. EMD of the successful tenderer shall be converted and adjusted towards the required amount of Security Deposit.

2.5.2. The balance amount to make up the required Security Deposit of the contract value may be accepted in the following forms:

- i) Cash (as permissible under the extant Income Tax Act)
- ii) Local cheques of Scheduled Banks (subject to realization)/ Pay Order/ Demand Draft/ Electronic Fund Transfer in favour of BHEL
- iii) Bank Guarantee from Scheduled Banks/ Public Financial Institutions as defined in the Companies Act. **Format of BG for SD, List of scheduled banks and beneficiary bank account will be provided to bidders separately to successful bidder(s).**
- iv) Fixed Deposit Receipt issued by Scheduled Banks/ Public Financial Institutions as defined in the Companies Act (FDR should be in the name of the **Contractor, a/c BHEL, Varanasi**)
- v) Securities available from Indian Post offices such as National Savings Certificates, Kisan Vikas Patras etc. (held in the name of Contractor furnishing the security and duly endorsed/ hypothecated/ pledged, as applicable, in favour of BHEL)
- vi) Insurance Surety Bonds

(Note: BHEL will not be liable or responsible in any manner for the collection of interest or renewal of the documents or in any other matter connected therewith)



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**2.5.3. COLLECTION OF SECURITY:**

- 2.5.3.1 At least 50% of the required Security Deposit, including the EMD, should be collected before start of the work. Balance of the Security Deposit can be collected by deducting 10% of the gross amount progressively from each of the running bills of the Contractor until the total amount of the required Security Deposit is collected.
- 2.5.3.2 If the value of work done at any time exceeds the contract value, the amount of Security Deposit shall be correspondingly enhanced and the additional Security Deposit shall be immediately deposited by the Contractor or recovered from payment/s due to the Contractor.
- 2.5.3.3 In case of delay in submission of performance security, enhanced performance security, which would include interest (Repo rate + 4%) for the delayed period, shall be submitted by the bidder.
- 2.5.3.4 The recoveries made from running bills (cash deduction towards balance SD amount) can be released against submission of equivalent Bank Guarantee in acceptable form, but only once, before completion of work, with the approval of the authority competent to award the work.
- 2.5.3.5 (Note: In case of (a) small value contracts not exceeding Rs. 20 lakhs or (b) SAS jobs, work can be started before the required Security Deposit is collected. However, payment can be released only after collection/ recovery of initial 50% Security Deposit).

**2.5.4 REFUND OF SECURITY DEPOSIT:**

- 2.5.4.1 After expiration of the Defect Liability period, provided always that the contractor shall first have been paid final bill and have rendered a " No Demand" certificate", the security deposit shall be refunded to the contractor as follows:  
100% shall be released after satisfactory completion of the Defect liability period of the work after verification/certification by Engineer-In-charge.
- 2.5.4.2 The Defect liability period of work shall be as per section 2.6.

**2.6 PERFORMANCE GUARANTEE FOR WORKMANSHIP/ DEFECT LIABILITY PERIOD**

Unless otherwise specified in Special Conditions of contract (SCC), the contractor shall be responsible for the quality of the workmanship and shall make good or remedy at his own expense within defect liability period, which shall be for a period of 12 months from date of completion of works or else as mentioned in special conditions for contract. During this period the contractor shall rectify free of cost all defects due to faulty erection, installation & commissioning detected during defect liability period. In the event of the contractor, failing to repair the defective works within the time specified by the Engineer, BHEL might proceed to undertake the repairs of such defective works at the contractor's risk and cost without prejudice to any other rights & recover the same from the Security deposit. Completion date of work shall be considered as provided in Form WAM 7 of Works Accounts Manual 2017.

**2.6.1 BANK GUARANTEES**

- 2.6.1.1 Wherever Bank Guarantees are to be furnished / submitted by the contractor, the following shall be complied with:
- Bank Guarantees shall be from scheduled Banks/ Public Financial Institutions as defined in the companies Act.
  - The Bank Guarantees shall be as per prescribed format approved by BHEL.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

- It is the responsibility of the bidder to get the Bank Guarantees revalidated/ extended for the required period (subject to a minimum period of 6 months), as per the advice of Engineer in charge.
  - BHEL shall not be liable for issue of any reminders regarding expiry of the Bank Guarantees.
  - In case of extension / further extensions of any Bank Guarantees are not required, the bidders shall ensure that the same is explicitly endorsed by the Head of Department and approved by the Head of unit.
- 2.6.1.2. In case the Bank Guarantees are not extended before the expiry date, BHEL reserves the right to invoke the same by informing the concerned Bank in writing, without any advance notice/communication to the concerned bidder
- 2.6.1.3. Bidders to note that any corrections to the Bank Guarantees shall be done by issuing Bank, only through an amendment in an appropriate non-judicial stamp paper.
- 2.6.1.4. The Original Bank Guarantee shall be sent directly by the Bank to BHEL under Registered Post (Acknowledgement Due), addressed to the head of contracting department.
- 2.6.1.5. The validity of Bank Guarantee towards security deposit shall initially be up to completion period plus defect liability period plus 3 months, and the same shall be further kept valid as per advice of Engineer in charge. Claim period will be 3 months more than validity period.
- 2.6.1.6. Further BHEL reserves the right of forfeiture of security deposit in addition to other claims & penalty in the event of contractor's failure to fulfil any of the contractual obligations or in the event of termination of contract as per terms & conditions of the contract. BHEL reserves the right to set off the security deposit against any claims of any contracts with BHEL.
- 2.6.1.7 Release of SD: 100% SD shall be released only after expiry of Defect liability period subject to satisfactory completion of work as per contract & submission of claim as per prescribed claim format.

**2.7 TENDOR COST:**

Bidders must deposit the Tender cost as mentioned in the NIT through EFT and submit proof of the same along with bid.

**2.8 VALIDITY OF OFFER:**

The validity of the offer shall be 90 days or else as specified in NIT.

**2.9 RIGHT OF BHEL TO REJECT TENDERS:**

2.9.1 The acceptance of tender will rest with BHEL which does not bind itself to accept the lowest tender or any tender and reserves to itself full rights for the following without assigning any reasons whatsoever: -

- a. To reject any or all of the tenders.
- b. To split up the work amongst two or more tenderers as per NIT
- c. To award the work in part if specified in NIT
- d. In case of either of the contingencies stated in (b) and (c) above, the time for completion as stipulated in the tender shall be applicable.

2.9.2 Conditional tenders, unsolicited tenders, tenders which are incomplete or not in the form specified or defective or have been materially altered or not in accordance with the tender conditions, specifications etc., are liable to be rejected.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

- 2.9.3 Tenders are liable to be rejected in case of unsatisfactory performance of the tenderer with BHEL, or tenderer under suspension (hold/banning /delisted) by any unit / region / division of BHEL or tenderers who do not comply with the latest guidelines of Ministry/Commissions of Govt. of India. BHEL reserves the right to reject a bidder in case it is observed that they are overloaded and may not be in a position to execute this job as per the required schedule. The decision of BHEL will be final in this regard.
- 2.9.4 In the course of evaluation, if more than one bidder happens to occupy L-1 status, effective L-1 will be decided by soliciting discounts from the respective L-1 bidders. In case more than one bidders happen to occupy the L-1 status even after soliciting discount, the L-1 bidder shall be decided by a toss/draw of lots, in the presence of the respective bidder(s) or their representative(s). When the tender is on GEM portal, in case of multiple L1, effective L1 will be decided through system available on GEM portal. BHEL's decision in such situation shall be final and binding.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**CHAPTER III**

**3.0 CONTRACT EXECUTION & PERFORMANCE**

**3.1. GENERAL INSTRUCTION TO CONTRACTOR FOR WORK EXECUTION**

- 3.1.1. The decision of BHEL regarding interpretation of any of terms and conditions set forth in the agreement shall be final and binding on the contractor.
- 3.1.2. In case of any discrepancy between the specification and / or the drawing, the Accepting Officer shall be the deciding authority as to which shall prevail and his decision shall be final and conclusive. If neither drawings nor specifications contain any minor details of construction, which are essential and reasonably & fairly intended for the satisfactory completion for the work in the opinion of the Accepting Officer, the decision of Accepting Officer shall be final and conclusive.
- 3.1.3. The contractor shall, at his own expense, supply all stores and material required for the contract other than those, which may be provided by BHEL at the rates detailed therein subject to availability at the place of issue indicated therein. All stores and materials to be supplied by the contractor shall be of the best quality as described in the specification and the contractor shall ensure that the stores and materials comply with the specifications.
- 3.1.4. The contractor shall not sub-contract any portion of the contract without the prior written approval of the Accepting Authority. Employment of piece rate workers shall not be deemed as sub-contracting.
- 3.1.5. Contractor shall decide the number of employees to be deployed for execution of the work awarded to him and he or his authorized representative will be solely entitled to dictate such workers about the manner of carrying out the work as per the prescribed specifications and quality plan. Contractor/ authorized supervisor of the contractor shall supervise the work allotted to him and to be carried out by his employees.
- 3.1.6. Contractor to ensure that the employees deployed in the premises of BHEL are physically and mentally fit and do not have any criminal record. Such employees should possess requisite skill, proficiency, qualification, experience etc.
- 3.1.7. Contractor will keep watch on his employees and he will be liable for any pilferage / loss to BHEL due to acts of omission and commission by his employees. Similarly, liability for any compensation to outsiders on account of any act of omission and commission by the employees deployed by the contractor shall lie exclusively with him.
- 3.1.8. The successful tenderer's responsibility under these contracts commences from the date of issue of the letter of intent (LOI) by BHEL. The tenderer shall submit unqualified acceptance to the letter of intent/ award within the period stipulated therein.
- 3.1.9. The successful tenderer shall be required to execute an agreement with BHEL in the prescribed format 'within time limit specified by BHEL in LOI/LOA (maximum 30 days)' and in any case before releasing the first running bill. The contract agreement shall be signed by a person dully authorized / empowered by the tender. The write-up for agreement will be provided by BHEL and cost of non-judicial stamp paper will be borne by contractor.
- 3.1.10. After signing the formal contract agreement, as above, BHEL shall issue work order to the party containing all salient features of the contract agreement required by both the parties.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

3.1.11. Contractor shall carry out operations hereunder with due diligence and shall maintain strict discipline and shall abide by and conform to all rules and regulations promulgated by BHEL. Should BHEL feel that the conduct of any of contractor/subcontractors employees is detrimental to Organization's interest & Safety, BHEL shall have the unqualified right to request for the removal of such employee either for incompetence, unreliability, misbehavior, security reasons etc. while on or off the job.

**3.2. WORK COMPLETION TIME**

- 3.2.1. Time is the essence of the contract and is specified in the Special Conditions of Contract of the Tender document
- 3.2.2. After issuance of LOI (through E-Mail/Fax/Courier), contractor shall report to the Manager of BHEL-HERP, Varanasi within 07 days and make Kick-of-Meeting (KOM) for discussing & finalizing start date of work, detailed completion program, mobilization of manpower & other resources and other related issues. Date of Start of Work shall be reckoned as 15 days after date of issue of LOI. However, the date of start of work may be reviewed and changed by Engineer In-charge of BHEL-HERP, Varanasi with recorded reasons in the KOM.
- 3.2.3. If the contractor fails to start the work within stipulated time as per LOI or as intimated by BHEL, then BHEL at its sole discretion will have the right to cancel the contract. The Earnest money and or Security Deposit with BHEL will stand forfeited without any further reference to him without prejudice to any and all of BHEL's other rights and remedies in this regard.
- 3.2.4. The contract shall be considered and closed upon completion of all contractual obligations and settlement of Final Bill or completion of Guarantee period whichever is later. Upon closing of contract, BHEL shall issue a completion certificate as per standard format, based on specific request of contractor.
- 3.2.5. The entire work shall be completed by the contractor within the time schedule or within such extended periods as may be allowed by BHEL.

**3.3. EXTENSION OF TIME FOR COMPLETION**

- 3.3.1. If the completion of work as detailed in the scope of work is delayed beyond the contract period, the contractor shall request for an extension of the contract and BHEL at its discretion may extend the contract.
- 3.3.2. Based on the progress review & performance evaluation, the works balance at the end of original contract period less the backlog attributable to the contractor shall be quantified, and the number of months of 'Time extension' required for completion of the same shall be jointly worked out. Within this period of 'Time extension', the contractor is bound to complete the portion of the backlog attributable to the contractor. Any further 'Time extension' at the end of the previous extension shall be worked out similarly.
- 3.3.3. However, if any 'Time Extension' is granted to the contractor to facilitate continuation of work and completion of contract, due to backlog attributable to the contractor alone, then it shall be without prejudice to the rights of BHEL to impose penalty/ LD for the delays attributable to the contractor, in addition to any other actions BHEL may wish to take at the risk & cost of contractor.
- 3.3.4. At the completion of progressive / milestone work / total work as certified by BHEL Engineer and upon total delay analysis, the portion of time extensions attributable to (i) Contractor, (ii) Force Majeure conditions and (iii) BHEL, shall be worked out and shall be considered to be exhausted in the same order. The total period of extensions shall be the sum of (i), (ii) and (iii) above and shall be equal to period between the scheduled date of completion and the actual date of completion of contract. LD shall



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

be imposed / levied for the portion of time extensions attributable to contractor and recoverable from the dues payable to the contractor.

### **3.4. PROGRESS MONITORING, MONTHLY REVIEW AND PERFORMANCE EVALUATION**

- 3.4.1. As soon as possible after awarding of work, the Engineer-In-charge and the contractor shall (if so required by the Engineer-In-charge) agree on major milestones/ Action Plan / time and progress chart for completion of the work within scheduled time. The chart in the work order shall have the completion date of the individual items thereof and/ or the contract or order as a whole. It shall indicate the forecast of the dates for commencement and completion of the various processes or sequences of the work, and shall be amended as may be required by agreement between Engineer-In-charge and contractor writing the limitations of time imposed in the tender document or order.
- 3.4.2. In the absence of any specific time and progress chart to be agreed to between the contractor and Engineer In charge, the contractor shall ensure and maintain, uninterrupted progress of the work such that the entire work shall be completed within the time imposed in the tender documents or order and the proportion of work that shall be completed up to any time in relation to the entire work to be done under the contract or order shall not be less than the proportion that the time elapsed bears to the total time of completion provided in the tender documents or order.
- 3.4.3. The contractor shall suspend the execution of the work or any part or parts thereof whenever called upon in writing by the Engineer-In-charge. The contractor will be allowed an extension of time for completion limited to not less than the period of suspension but no other claim in respect for compensation or otherwise whatsoever will be admitted. Time may also be extended to allow for alteration of work made by the deviation order as may be decided upon by the Engineer-In-charge in consultation with the contractor.
- 3.4.4 Unless otherwise specified in the Special conditions of contract, evaluation of Contractor Performance shall be carried out as per procedure for performance evaluation. These shall also be used for evaluation of bids for future tenders.

### **3.5. QUANTITY VARIATION**

The quantities given in the contract are tentative and may change to any extent (both in plus side and minus side). The quoted rates for individual items shall remain firm irrespective of any variations in the individual quantities. No compensation becomes payable in case the variation of the final executed contract value unless specifically mentioned in NIT.

Increase in quantity by contractor / vendor will be done only after getting confirmation from BHEL / Site Engineer. Quantity variation of 30% in plus side will not require any approval provided there is no increase in contract price. If there is change in contract price, approval from competent authority is required

### **3.6. Removed/Deleted**

### **3.7. STRIKES & LOCKOUT**

- 3.7.1. The contractor will be fully responsible for all disputes and other issues connected with his labour.
- 3.7.2. In the event of the contractor's labour resorting to strike or the Contractor resorting to lockout and if the strike or lockout declared is not settled within a period of one



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

month, BHEL shall have the right to get the work executed through any other agencies and the cost so incurred by BHEL shall be at risk & cost of the Contractor.

**3.8. DELAY AND EXTENSION OF TIME:**

3.8.1 The Contractor shall be entitled to extension of time in following cases:

**3.8.1.1 FORCE MAJEURE**

The following shall amount to Force Majeure: -

- 3.8.1.1.1 Acts of God, act of any Government, War, Sabotage, Riots, Civil Commotion, local combination of worker strike or lockout, Police Action, Revolution, Flood, serious loss or damage by Fire, Cyclones, Earthquake and epidemic and other similar causes over which the contractor has no control.
- 3.8.1.1.2 Non-availability of stores, which are responsibility of BHEL etc. the same shall be covered under force majeure.
- 3.8.1.1.3 Because of any other cause, which in the absolute discretion of the (Accepting officer of the contract) beyond the contractor control.

3.8.1.2. The Contractor's work held up for not being given possession of or access to the Site by BHEL.

3.8.1.3. Instruction of the Engineer-in-charge to suspend the Works and the Contractor not being in default as to reasons of suspension;

3.8.1.4 Any order of Court restraining the performance of the Contract in full or in any part thereof;

3.8.1.5 Any other event or occurrence which, according to BHEL is not due to the Contractor's failure or fault, and is beyond its control without BHEL being responsible for the same;

3.8.1.6 Acts or omissions of other Consultants in executing their works not forming part of the Contract.

3.8.2. Except as mentioned above, the Contractor shall not be entitled to any extension of time for any reason whatsoever including:

3.8.2.1. The Contractor shall not be entitled to any extension of time where the instructions or acts of BHEL are necessitated by or intended to cure any default of or breach of the terms of the Contract committed by the Contractor;

3.8.2.2. The Contractor shall also not be entitled to any extension of time where any delay is due to:

- The failure of its Subcontractor, to commence or to carry out the part of the Works in due time; or
- Non-availability, or shortage of Contractor's equipment, labour, utility services, Plant and Materials; or
- Inclement weather conditions except in case of Force Majeure;

3.8.3. If the contractor suffers delay in the due execution of the contractual obligation due to delays caused by factors mentioned in Clause 3.8.1 above, the agreed time of completion of the job covered by this contract or the obligations of the contractor shall be extended by a period of time equal to period of delay, provided that on the occurrence of any such contingency, the contractor reports to BHEL in writing the causes of delay within 07 days of its occurrence and the contractor shall not be eligible for any compensations.

3.8.4 When in such case(s) the accepting officer (or higher Authority), on recommendation of the Engineer-In-charge, may make fair and reasonable extension, in the completion date of the individual items of work of the contract as a whole. Such



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

extension, which will be communicated to the contractor by the Engineer- In-charge in writing, but shall nevertheless use constantly his best endeavor to prevent or make good the delay and shall do all that may be reasonable required to the satisfaction of the Engineer-In- charge to proceed with the work.

**3.9. INSURANCE**

- 3.9.1. BHEL shall arrange for insuring the materials/properties of BHEL covering the risks during transit, storage, erection and commissioning.
- 3.9.2. It is the sole responsibility of the contractor to insure his materials, equipment, workers, etc. against accidents and injury while at work and to pay compensation, if any, to workers as per Workmen's compensation Act.
- 3.9.3. If due to negligence and or non-observation of safety and other precautions by the contractors, any accident/injury occurs to the property / labor belong to third party, the contractor shall have to pay necessary compensation and other expense, if so decided by the appropriate authorities.
- 3.9.4. The contractor will take necessary precautions and due care to protect the material, while in his custody from any damage/ loss due to theft or otherwise till the same is taken over by BHEL or customer.
- 3.9.5. For lodging / processing of insurance claim the contractor will submit necessary documents. BHEL will recover the loss including the deductible franchise from the contractor, in case the damage / loss is due to carelessness / negligence on the part of the contractor. In case of any theft of material under contractor's custody, matter shall be reported to police by the contractor immediately and copy of FIR and subsequently police investigation report shall be submitted to BHEL for taking up with insurance. However, this will not relieve the contractor of his contractual obligation for the material in his custody.
- 3.9.6 The contractor shall ensure that no damage is caused to any person/property of other parties working at site. If any such damage is caused, it is responsibility of the contractor to make good the losses or compensate for the same.

**3.10 TEMPORARY WORKS**

- 3.10.1 All Temporary Works necessary for the proper execution of the Works shall be provided and maintained by the Contractor at its own cost and subject to the consent of the Engineer-in-Charge, shall be removed by the Contractor at its own expense when such Works are no longer required and in such manner as the Engineer-in-Charge shall direct. In case the Contractor fails to remove the Temporary Works on completion of the Works, the Engineer-in-charge is authorized to get such Temporary Works removed and recover the cost thereof from the Contractor or deduct such costs from the payments to be made to the Contractor.
- 3.10.2 The contractor shall keep the area of work clean and shall remove the debris etc. while executing day-to-day work. Upon completion of work, the contractor shall remove from the vicinity of work, all scrap, packing materials, rubbish, unused and other materials and deposit them in places specified by the Engineer. The contractor will also demolish all the hutments, sheds, offices, etc. constructed and used by him and shall clean the debris. In the event of his failure to do so, the same will be arranged to be done by the Engineer and the expenses recovered from the contractor.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**CHAPTER-IV**  
**4.0 VALUATION AND PAYMENT**

**4.1. RECORDS AND MEASUREMENTS:**

- 4.1.1. All items having a financial value shall be entered in the BHEL Measurement book so that a complete record is obtained on all work performed under the contract.
- 4.1.2. Measurement shall be carried out as per unit mentioned in the bill of quality (price-bid).
- 4.1.3. The measurements shall be taken jointly by any person or persons duly authorized on the part of the BHEL and the contractor.
- 4.1.4. The Engineer-In-charge shall give reasonable notice in writing to the contractor for appointments for measurements.
- 4.1.5. The contractor shall without extra charge, provide assistance with appliance and other things necessary for measurements.
- 4.1.6. The contractor shall bear all the cost of measurement of his work.
- 4.1.7. Measurement shall be entered in the BHEL measurement book and signed and dated by both parties on the site on completion of measurement. If the contractor objects to any of the measurement recorded on behalf of BHEL in the Measurement Book or against the item or items objected to, and such note shall be signed and dated by both parties engaged in taking the measurements.
- 4.1.8. If as a result of such objection it becomes necessary to re-measure the work wholly or in part, the expense of such measurement shall be borne by the party requiring the measurement to be retaken provided that error found by this re-measurement amounts to less than 5% (five percent) of the value as recorded by the first measurement.
- 4.1.9. If the contractor's representative fails to attend when required, the Engineer-in-Charge shall have power to proceed by himself to take measurements, and in that case, these measurements shall be accepted by the contractor as final.

**4.2. RUNNING & FINAL BILLS:**

- 4.2.1. For progress running bills payment: As soon as possible after completion of each quarter of work (else at any period as specified in Special conditions for contract) to the satisfaction of the Engineer-in-charge, the contractor shall prepare & forward certified bills & work out the financial value. These will be entered in Measurement Book & signed by both parties. Payment shall be made after affecting the recoveries due from the contractor.
- 4.2.2. The contractor shall be entitled to be paid the final sum less the value of payments already made on account subject to certification to the final bill by the Engineer in Charge. No charge shall be allowed to the contractor on account of the preparation of the final bills.
- 4.2.3. Final bill shall be submitted as per prescribed format after completion of work as per scope and upon material reconciliation (if apply) along with the following –
  - No claim certificate by contractor on a non-judicial stamp paper or Indemnity bond as per prescribed format duly notarized indemnifying BHEL in respect of specified works contract against all claims & demand against third party liability including labour and government agencies.
  - Clearance certificates whichever applicable viz., clearance certificate from customer, various statutory authority like labour department, PF authority commercial tax dept. etc.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

4.2.4. BHEL, after receipt of the Bill/invoice complete in all respects, shall settle the final bill to contractor after deducting all dues to BHEL, within the stipulated days as per Clause 4.3.

**4.3. PAYMENT OF BILLS:**

The payment for bills will normally be **released within 30 days of submission of bills complete in all respects** with all documents. The Contractor should submit a duly filled EFT Mandate form certified through Bank for release of payment. It is the responsibility of the contractor to make his own arrangements for making timely payments towards labour wages, statutory payments, outstanding dues etc. and other dues in the meanwhile.

**Uploading the Invoices on BHEL SUVIDHA Portal**

Irrespective of the value of the invoice amount, the supplier/ contractor should necessarily upload the invoice details on BHEL SUVIDHA portal at <https://suvidha.bhel.in/suvidha/>, prior to despatch/raising invoice. All documents as per contract checklist, along with additional documents (if any), must be uploaded on the portal. It is mandatory that tax invoices with a net amount (including taxes) exceeding Rs five lakhs uploaded on the portal are digitally signed using a Class 3 Digital Signature Certificate (DSC) issued by a licensed Certifying Authority. Submission of invoice document in hard copy is allowed for invoices with a net amount (including taxes) equal to and up to Rs five lakhs in case the requirement for digitally signed invoice is not explicitly mentioned in the contract checklist.

**The Invoice will not be accepted in absence of the above**

**4.4. RECOVERY FROM THE CONTRACTOR:**

4.4.1. Whenever under the contract any sum of money shall be recoverable from or payable to the contractor, the same may be deducted from any sum then due or which at any time thereafter may become due to the contractor under the contract or under any other contract with BHEL or from his security deposit, or he shall pay the claim on demand.

4.4.2. Recoveries arising out of Risk & Cost and LD or any other recoveries due from Contractor:

Following sequence shall be applicable for recoveries from contractor:

- a) Dues available in the form of Bills payable to contractor, SD, BGs against the same contract.
- b) Demand notice for deposit of balance recovery amount shall be sent to contractor, if funds are insufficient to effect complete recovery against dues indicated in (a) above.
- c) If contractor fails to deposit the balance amount to be recovered within the period as prescribed in demand notice, following action shall be taken for balance recovery.
- d) If recovery cannot be made out of dues payable to the contractor as above, balance amount to be recovered, shall be informed to other Regions/Units for making recovery from the Unpaid Bills/Running Bills/SD/BGs/Final Bills of contractor.

4.4.3 For civil contracts, recoveries on account of water supply charges shall be made at the rate of 0.1% of executed contract value unless exempted as per terms & conditions of contract.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

4.4.4 Recoveries for tools, plant, and electricity shall be effected as per terms & conditions of the contract.

**4.5. TAXES AND OTHER DUTIES:**

4.5.1 All statutory taxes, cess, levies & duties shall be deducted from the payment, as per GST Act 2017 & other prevailing government rules.

**4.5.2. GST RELATED TERMS & CONDITIONS**

4.5.2.1 Bidder has to specify the following in their techno commercial bid (part I bid in case of two-part bid):

- a) Legal Name of the bidder as in GST registration, GST registration No., State, Place of business, category of registration under GST i.e. Registered dealer / Unregistered dealer/ dealer opted for Composition Scheme,
- b) HSN (Harmonised System Nomenclature) / SAC (Service Accounting Code), description of Goods/Services and applicable IGST / CGST / SGST rate and any other statutory levy, if any, for each item of Goods or Services.

4.5.2.2 Unregistered Dealer: Since in case of unregistered dealer, GST will have to be paid by BHEL under reverse charge mechanism, the same shall be added to the quoted price for evaluation bid.

4.5.2.3 Dealer opting for Composition Scheme in case of registered dealer, who opt for composition scheme at the time of submission of bid, no GST will be payable to the bidder and also same will not be considered for evaluation of bid. Dealer has to declare in technical bid that no GST is shown separately in price bid. However, in case at the time of actual supply, the bidder charges GST at normal rate, the same shall be reimbursed subject to the availability of GST credit to BHEL. In case GST credit is not available to BHEL, no GST will be payable to the bidder.

4.5.2.4 Reimbursement of GST shall be made by BHEL HERP on matching of Contractor inputs as mentioned below at GST portal and after ensuring of availability of input credit to BHEL, HERP. Hence, Contractor has to ensure compliance as follows:

- a) Timely raising & submission of GST compliant Invoices
- b) Timely receipt of Goods & Services
- c) Timely and correct payment of applicable GST by supplier/contractor
- d) Timely filing of return
- e) Compliance of other applicable provisions on supplier/contractor:

4.5.2.5 Contractor has to also give consent to accept payment of tax after such matching in all cases where bills are submitted directly to BHEL-HERP or through bank or under LC or through any other mode.

4.5.2.6 In the event of any disallowance of input credit (including reversal of credit) or applicability of interest or arising of any other financial liability on BHEL-HERP due to any default of supplier/contractor under GST such as non/delayed receipt of Good/Services, delayed raising & submission of invoices, delayed payment of tax, non/wrong declaration of sale by Contractor in return etc. or any other reason not



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

attributable to BHEL, such implication shall be to supplier's/contractor's account and will be deducted from bills.

4.5.2.7 In the event of any change in the status of the bidder after submission of the bid but before the supply/service, GST applicable at the time of supply/service or GST quoted in the bid, based on the registration status of the bidder, whichever is lower shall be payable.

4.5.2.8. Statutory Variation in Taxes & duties as applicable at the time of supply shall be payable. However, in the event of no change in law but bidder quoting certain tax structure in bid document which is lower than the applicable one, such amount shall be the maximum amount of tax that can be claimed by bidder.

4.5.2.9 In case of Liquidated damage (LD) recovery, GST is not applicable on LD.

4.5.2.10. As per the extant GST rules, as of now it is not mandatory to file returns immediately and ITC has been allowed on self-declaration. In view of the changed scenario, the payment of GST shall have made to the contractors simultaneously with their work/services invoices. GST portion of invoice value will be paid only after fulfilling following conditions:

- (a) Payment of GST amount into Govt. Account by supplier against invoice raised to BHEL.
- (b) Filing of GST return within scheduled date.
- (c) Display of GST credit against BHEL GSTIN NO.09AAACB4146P2ZC on GSTN portal.

**4.6. INCOME TAX- IT:**

All statutory taxes & levies shall be deducted from the payment, as per prevailing government rules.

**4.7. MISCELLANEOUS CHARGES:**

Unless otherwise specified in the Special conditions of Contract, Electricity shall be provided by BHEL free of cost. All charges on account of octroi, terminal, Entry tax, royalty and/or other duties on materials obtained for the work (excluding materials provided by BHEL) shall be borne by the contractor.

**4.8. LIQUIDATED DAMAGE (LD)**

4.8.1. If the contractor fails to maintain the required progress of work which results in delay in the completion of the work as per the contractual completion period, BHEL shall have the right to impose Liquidated Damage/Penalty at the rate of 0.5% of the contract value, per week of delay or part thereof subject to a maximum of 10% of the contract value. For this purpose, the period of delay shall be the delay attributable to the Contractor for the completion of work as per contract.

4.8.2 LD against delay in executed work/supply in case of Termination of Contract LD against delay in executed work/supply shall be calculated in line with LD clause of the contract for the delay attributable to contractor/ supplier.

For this purpose, contract value shall be taken as Executed Value of work/supply for the purpose of limiting maximum LD value. Method for calculation of "LD against delay in executed work/supply" is given below.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

- i. Let the time period from scheduled date of start of work till termination of contract excluding the period of Hold (if any) not attributable to contractor/ supplier= T1
- ii. Let the value of executed work/supply till the time of termination of contract= X
- iii. Let the Total Executable Value of work/supply for which inputs/fronts were made available to contractor/ supplier and were planned for execution till termination of contract = Y
- iv. Delay in executed work/supply attributable to contractor/supplier i.e. T2=  $(1 - X/Y) \times T1$
- v. LD shall be calculated in line with LD clause of the Contract for the delay attributable to contractor/ supplier taking "X" as Contract Value and "T2" as delay attributable to contractor/ supplier.

Reason for the delay due to drawing, foundation, deputation of resources etc. will be documented properly for delay analysis and same to be submitted to finance for LD calculation, if applicable.

#### **4.9. Risk & Cost Amount against Balance Work**

Risk & Cost Clause, in line with Conditions of Contract may be invoked in any of the following cases:

1. Contractor/ supplier's poor progress of the work vis-à-vis execution timeline as stipulated in the Contract, backlog attributable to contractor/ supplier including unexecuted portion of work/ supply does not appear to be executable within balance available period (#) considering its performance of execution.
2. Withdrawal from or abandonment of the work by contractor before completion of the work as per contract.
3. Non-completion of work/ Non-supply by the Contractor/ supplier within scheduled completion/delivery period as per Contract or as extended from time to time, for the reason attributable to the contractor/ supplier.
4. Termination of Contract on account of any other reason (s) attributable to Contractor/ Supplier.
5. Assignment, transfer, subletting of Contract without BHEL's written permission resulting in termination of Contract or part thereof by BHEL.
6. Non-compliance to any contractual condition or any other default attributable to Contractor/ Supplier.

#### **Risk & Cost amount against balance work shall be calculated as follows:**

Risk & Cost Amount=  $[(A-B) + (A \times H/100)]$

Where A= Value of Balance scope of Work as per rates of new contract

B= Value of Balance scope of Work as per rates of old contract being paid to the contractor at the time of termination of contract i.e. inclusive of PVC, if any.

H = Overhead Factor to be taken as 5

7. The Supplier / Contractor shall on no account be entitled to any gain on such risk & cost purchase.

#### **4.10. No Interest payable to Contractor**

Notwithstanding anything to the contrary contained in any other document comprising in the Contract, no interest shall be payable by BHEL to Contractor on any moneys or



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

balances including but not limited to the Security Deposit, EMD, Retention Money, RA Bills or the Final Bill, or any amount withheld and/or appropriated by BHEL etc., which becomes or as the case may be, is adjudged to be due from BHEL to Contractor whether under the Contract or otherwise.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**CHAPTER- V**

**5.0 RESPONSIBILITIES OF THE CONTRACTOR IN RESPECT OF LAWS, EMPLOYMENT OF WORKERS ETC.**

- 5.1. The contractor should ensure compliance of labour laws, payment of wages, bonus, PF, ESIC, allowances for safety & hardship & other nonmonetary/ statutory benefits etc to labours employed by him either directly or through sub- contractors, in accordance with the provisions of:
- Contract Labour (R&A) Act 1970 and rules 1971.
  - Payment of wages Act.
  - Minimum Wages act 1948,
  - Employees State Insurance Act 1948, Rules and regulations 1950.
  - Employees Provident Fund Act 1952 and Pension Scheme 1995.
  - Employees Compensation Act 1923.
  - Maternity Benefit Act 1961.
  - Equal Emolument Act 1976.
  - Payment of Bonus Act 1963.
  - Inter State Migrant Act.
  - Building and Other Constructions Workers Act, 1996,
- 5.2. The contractor shall at all times indemnify BHEL HERP against all claims, damages or compensation under the provisions of above acts or any modifications thereof or any other law relating thereof and rules made thereunder from time to time or as consequence of any accident or injury to any workman or other persons in or about the works, whether in the employment of the contractor or not, save and except where such accident or injury has resulted from any act of the Corporation, its agents, or servants, and also against all costs, charges and expenses of any suit, action or preceding arising out of such accident or injury and against all sum or sums which may with the consent of the contractor be paid to compromise or compendia any such claim.
- 5.3 The Contractor in the event of engaging 20 or more workmen, shall obtain Independent license under the Contract labour (Regulation and Abolition) Act 1970 from the concerned authorities based on Form-V issued by the Principal Employer/Customer. In order to issue Form-V by Customer, Contractor shall fulfill all Statutory requirements like Insurance Policy, PF Code/PF Account number etc as per the requirement of BHEL/Customer.
- 5.4 BHEL shall recover the amount of compensation paid to victim(s) by BHEL towards loss of life/permanent disability due to an accident which is attributable to the negligence of contractor, agency or firm or any of its employees as per Employee's Compensation Act, 1923 & Guidelines for Settlement of Claims for Compensation on accidents applicable to the Department of Public Enterprises.
- 5.5 Contractor shall ensure payment of statutory prescribed minimum wages as applicable from time to time in the presence authorized representative of BHEL and maintain proper records of their timely disbursement. These records need to be preserved for a period of at least any 3 years and should be made available even after the contract is over for any verification by the statutory/BHEL authorities.
- 5.6. In case of the contractor employs Women as employee he will discharge his obligation under law in respect of such women workers as per Factory Act, Maternity Benefit Act and other laws of Uttar Pradesh.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

- 5.7. The contractor shall pay and bear all taxes, fees, license charges, Cess, duties, deposits, tolls, royalties, commission or other charges which may be leviable on account of his operations in executing the contract.
- 5.8 All safety rules and codes applied by the BHEL at site shall be observed by the contractor without exception. The contractor shall be responsible for the safety of the equipment/material and works to be performed by him and shall maintain all light, fencing guards, slings etc. or other protection necessary for the purpose. Contractor shall also take such additional precautions as may be indicated from time to time by the Engineer-in-charge with a view to prevent pilferage, accidents, fire hazards. Due precautions shall be taken against fire hazards and atmospheric conditions.
- 5.9. Suitable number of Clerical staff, watch and ward, store keepers to take care of equipment/materials and construction tools and tackles shall be posted at site by the contractor till the completion of work under this contract.
- 5.10. The contractor shall arrange for such personal protective equipment as are necessary for such type of work and carry out the requisite site tests of handling equipment, lifting tools, tackles etc. as per prescribed standards and practices.
- 5.11. Contractor has to ensure the implementation of Health, Safety and Environment (HSE) requirements as per directions given by BHEL. The contractor has to assist in HSE audit by BHEL and submit compliance Report. The contractor has to generate and submit record/reports as per HSE plan/activities as per instruction of BHEL.
- 5.12 The Contractor shall not deploy any person below the age of 18 years or above the age of 60 years.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**CHAPTER- VI**

**6.0 RIGHTS OF BHEL FOR TERMINATION/CANCELLATION OF CONTRACT**

- 6.1. BHEL reserves the right to withdraw any portion of work and/or to restrict/alter quantum of work as indicated in the contract during the progress of work and get it done through other agencies to suit BHEL's commitment to its customer or in case BHEL decides to advance the date of completion due to other emergent reasons/ BHEL's obligation to its customer.
- 6.2. BHEL reserves the right to terminate the contract or withdraw portion of work and get it done through other agency, at the risk and cost of the contractor after due notice of a period of Two weeks by BHEL in any of the following cases:
- i). Contractor's poor progress of the work vis-à-vis execution timeline as stipulated in the Contract, backlog attributable to contractor including unexecuted portion of work does not appear to be executable within balance available period considering its performance of execution.
  - ii). Withdrawal from or abandonment of the work by contractor before completion of the work as per contract.
  - iii). Non-completion of work by the Contractor within scheduled completion period as per Contract or as extended from time to time, for the reasons attributable to the contractor.
  - iv). Termination of Contract on account of any other reason (s) attributable to Contractor.
  - v). Assignment, transfer, subletting of Contract without BHEL's written permission.
  - vi). Non-compliance to any contractual condition or any other default attributable to Contractor.
- 6.3. If at any time after the acceptance of the tender, BHEL shall for any reason whatsoever not require the whole or any part of the work, to be carried out, the Engineer-In-charge shall give notice in writing of the fact to the contractor, who shall have no claim to any payment of compensation or otherwise, howsoever on account of any profit or advantage which he might have derived from the execution of the work in full but which he did not derive in consequence of the foreclosing of the work.
- 6.4. The contractor shall be paid at contract rates for the full amount of the work executed including such additional work i.e., cleaning of site etc. as may be rendered necessary by the said foreclosing. He shall also be allowed a reasonable payment (as decided by the Accepting Officer) for any expenses sustained on account of labour and material collected but which could not be utilized on the work as verified by the Engineer-In-charge but the contractor shall not have any claim for compensation on account of any alterations having been made in the original specifications, drawings, designs and instructions involving and curtailment of the work as originally contemplated.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**Chapter VII**

**7.0 MISCELLANEOUS PROVISIONS & OTHER ISSUES.**

**7.1 SETTLEMENT OF DISPUTES & ARBITRATION:**

- i. All questions/interpretations regarding subject matter of the contract shall be decided by the BHEL on the request of the vendor and the decision of the BHEL shall be final.
- ii. In case of dispute, steps shall be taken by the parties to the contract to settle the same through negotiations.
- iii. In case, dispute is not settled in negotiations, it shall be referred to conciliator appointed by the competent authority of the BHEL. The conciliation proceedings with respect to a dispute as defined in the BHEL Conciliation Scheme, 2018 and subsequent revisions can be initiated under the scheme at any stage whether before, during or even after the commencement of arbitration proceedings or litigation before courts. This conciliation scheme is available on our websites <https://herp.bhel.com> and [www.bhel.com](http://www.bhel.com).
- iv. In case dispute is not settled in conciliation proceedings, the same shall be referred to arbitration as per corporate guidelines of the BHEL and the arbitration proceeding shall be conducted as per provisions of the arbitration and conciliation act, 1996 read with corporate guideline as amended from time to time.
- vi. The vendor shall continue to perform the contract, pending settlement of dispute(s).

**7.2. LAWS GOVERNING THE CONTRACT:**

The Order/Contract shall be executed and governed by the laws of India and the courts of India alone shall have jurisdiction in respect of any matter arising under or in connection with the Order/Contract.

**7.3. ORDERS UNDER THE CONTRACT:**

All orders, notices etc. to be under the contract shall be in writing, typescript or printed and if sent by registered post to the address given in tender of the contractor, shall be deemed to have been on the date when in ordinary course they would have been delivered to him. The contractor shall carry out without delay all orders given to him.

**7.4. JURISDICTION OF COURT:**

All disputes or differences arising out of or in connections with the contract shall be subject to the exclusive jurisdiction of the court at Varanasi (U.P.) Only.

**7.5. CLOSING OF CONTRACTS**

The Contract shall be considered completed and closed upon completion of all contractual obligations and settlement of Final Bill or completion of Guarantee period whichever is later. Upon closing of Contract, BHEL shall issue a completion certificate as per standard format, based on specific request of Contractor.

**7.6. REVERSE AUCTION:**

BHEL reserves the right to go for Reverse Auction. The Business Rules for Reverse Auction shall be as per BHEL guidelines issued from time to time.

**7.7. SUSPENSION OF BUSINESS DEALINGS WITH CONTRACTORS:**

Guidelines for suspension of business dealings with suppliers/ contractors: the revised guidelines for suspension of business dealings are available on BHEL website at "www.bhel.com" on "supplier registration page". Respective bidders / suppliers may refer



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

this before quoting as per their requirement. Action against the defaulted suppliers/ contractors' shall be taken as per these guidelines only.

**7.8 PUBLIC PROCUREMENT POLICY:**

As per the directives of government of India in form of public procurement (preference to make in India) order, 2017 and subsequent orders, BHEL will extend the purchase preference to Indian vendors over foreign suppliers for items identified by the respective nodal ministries from time to time. "for this procurement, public procurement (preference to make in India), order 2017 dated 15.06.2017, 28.05.2018, 29.05.2019 & 04.06.2020 and subsequent orders issued by the respective nodal ministry shall be applicable even if issued after issue of this NIT but before finalization of contract/ PO/ WO against this NIT. In the event of any nodal ministry prescribing higher or lower percentage of purchase preference and/ or local content in respect of this procurement, same shall be applicable."

**7.9 INTEGRITY PACT (IP):**

The revised Implementation Circular, IP document and the IP clause will be applicable for all tenders (covered under Purchase Policy/ Works Policy) above threshold value (presently Rs. 2 Cr.) floated on or after 01.04.2022 as per SS&P Ref: AA: SSP: IP Circular No. 32 of 2021-22 dated 28.02.2022 & Ref: AA: SSP: IP:22-23:01 Circular 12 of 2022-23 dated 26.07.2022.

**7.10 Conflict of interest among Bidders/Agents:**

A bidder shall not have conflict of interest with other bidders. Such conflict of interest can lead to anti-competitive practices to the detriment of procuring entity's interests. The bidder found to have a conflict of interest shall be disqualified. A bidder may be considered to have a conflict of interest with one or more parties in this bidding process, if

- a) They have controlling partner (s) in common; or
- b) They receive or have received any direct or indirect subsidy financial stake from any of them; or
- c) They have the same legal representative/agent for purposes of this bid; or
- d) They have relationship with each other, directly or through common third parties, that puts them in a position to have access to information about or influence on the bid of another bidder; or
- e) Bidder participates in more than one bid in this bidding process. Participation by a bidder in more than one bid will result in the disqualification of all bids in which the parties are involved. However, this does not limit the inclusion of the components/ sub-assembly assemblies from one bidding manufacturer in more than one bid; or
- f) In cases of agents quoting in offshore procurements, on behalf of their principal manufacturers, one agent cannot represent two manufacturers or quote on their behalf in a particular tender enquiry. One manufacturer can also authorise only one agent/dealer. There can be only one bid from the following:
  1. The principal manufacturer directly or through one Indian agent on his behalf; and
  2. Indian/foreign agent on behalf of only one principal; or
- g) A bidder or any of its affiliates participated as a consultant in the preparation of the design or technical specifications of the contract that is the subject of the bid; or
- h) In case of a holding company having more than one independently manufacturing units, or more than one unit having common business ownership/management, only one unit should quote. Similar restrictions would apply to closely related sister companies. Bidders must proactively declare such sister/ common business/ management units in same/ similar line of business.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

**7.11 Breach of contract, Remedies and Termination:**

In case of breach of contract, wherever the value of security instruments like performance bank guarantee available with BHEL against the said contract is at least 10% of the contract value, the same be encashed. In case the value of the security instruments available is less than 10% of the contract value, the balance amount be recovered from other financial remedies (i.e. available bills of the contractor, retention amount, etc. with BHEL) or legal remedies be pursued. The balance scope shall be got done independently without Risk & Cost of the failed supplier/ contractor.

Further, levy of liquidated damages, debarment, termination, de-scoping, short-closure, etc., shall be applied as per provisions of the contract.

**7.12 SPECIAL CONDITIONS FOR MICRO AND SMALL ENTERPRISES (MSEs):**

Special benefits as per govt rules will provided to MSEs unless stated otherwise in Tender Document. Benefits will be passed on only in specific categories of services and only for specific categories of MSEs, which qualifies for exemption as per govt rules. Following conditions will be applicable for MSEs:

- i. MSE contractor can avail the intended benefits as per guidelines of Ministry of MSE only if they submit **Valid UDYAM certificate** along with Technical Bid.
- ii. To avail the benefit intended for MSEs, bidders must claim for such benefit. Without such claims, benefits will not be passed on to them.

**7.13 OTHER ISSUES:**

Value of Non-Judicial Stamp paper for Bank guarantee and for Contract agreement shall be not less than Rs.100 unless otherwise required under relevant statutes. All expenses towards procurement of Stamp paper and preparation of contract agreement shall be in the scope of contractor.

In case of any conflict between the General Conditions of Contract and special Conditions of contract, provisions specified in the Special conditions of contract shall prevail.

BHEL may not insist for signing of Contract Agreements in respect of low value and short time period.



**Bharat Heavy Electricals Limited**  
**Heavy Equipment Repair Plant**  
Works Contract Management (WCM) Department  
TARNA, SHIVPUR, VARANASI-221003

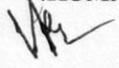
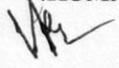
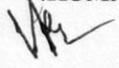
**Bidders Declaration**

I / we have read the terms and conditions of the tender document, our contractual obligations towards execution of the Contract as per the tender document, we know of all obligations to be performed by us under the contract, the financing cost, administrative expenses, Statutory liabilities, etc. and undertake to fulfil its entire requirement under the quoted rates.

Thanking you,

Yours Sincerely

Signature, seal and address of the party

TD-106-1 Rev No. 5 Form No.		<b>PRODUCT PROCEDURE LOAD HANGERS HERP VARANASI</b>	<b>Procedure No.</b>	<b>RVPROC-002</b>				
			<b>Rev No 00</b>					
			<b>Page 1 of 2</b>					
<p><b><u>PROCEDURE FOR LOAD TESTING OF VARIABLE LOAD HANGERS (LISEGA DESIGN)</u></b></p> <p>This document covers the step by step procedure to be followed for functional load testing of Variable Load Hangers (Liseiga Design).</p> <ol style="list-style-type: none"> <li>1.0 Check the Load Hanger for completeness as per drawing before loading on Load testing stand.</li> <li>2.0 Prepare the test stand and mount the required mounting fixture for holding the particular type of Variable Load Hanger (VLH) to be tested. Connect the Load Cell of appropriate capacity. Check the Calibration record of connected load cell and Indicator Pair before starting the load test.</li> <li>3.0 Load the VLH on test stand with the help of mounting tackles. Apply light tension for removal of Hydraulic Lock Nut.</li> <li>4.0 Start the testing machine and pull the Cylinder Ram to check rubbing of components in entire travel range. In case some rubbing is observed, same needs to be corrected before final testing.</li> <li>5.0 Tare the load when there is no pulling of Spindle Bolt. Pull the ram of the cylinder and see the increasing load in load indicator. When the load corresponding to 40 mm (for group 80 VLH) and 80 mm (for group 160 VLH) has reached, punch mark the pointer position for mid-scale position. Check the loads above and below mid points at different positions specified in Test Charts (format nos VLH/TC/080/01 to VLH/TC/080/15 for 080 group VLH and format nos. VLH/TC/160/01 to VLH/TC/160/15 for 160 group VLH). Record the observed loads in test charts.</li> <li>6.0 If the observed loads at different positions are found within the limits specified in test charts, fix the travel scale with mid position at punch mark (ref step 5.0) and Mark the Cold and Hot values (Specified in testing parameter) with Green and Red lines with permanent marker. Pull the cylinder ram and set the pointer at Cold position if specified in testing parameter. If no cold and hot position are given in testing parameter, set the pointer at scale zero position. Tighten the Hydraulic Lock Nut. Write the Parameter ID no. on the VLH for further identification.</li> </ol>								
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; padding: 5px;"> <b>Revisions:</b>   <b>Refer to record of revisions:</b> </td> <td style="width: 15%; padding: 5px;"> <b>Prepared:</b>            S.K.Tiwari   </td> <td style="width: 15%; padding: 5px;"> <b>Approved:</b>            V.KUMAR   </td> <td style="width: 15%; padding: 5px;"> <b>Date:</b>            04.06.16         </td> </tr> </table>					<b>Revisions:</b>  <b>Refer to record of revisions:</b>	<b>Prepared:</b> S.K.Tiwari 	<b>Approved:</b> V.KUMAR 	<b>Date:</b> 04.06.16
<b>Revisions:</b>  <b>Refer to record of revisions:</b>	<b>Prepared:</b> S.K.Tiwari 	<b>Approved:</b> V.KUMAR 	<b>Date:</b> 04.06.16					

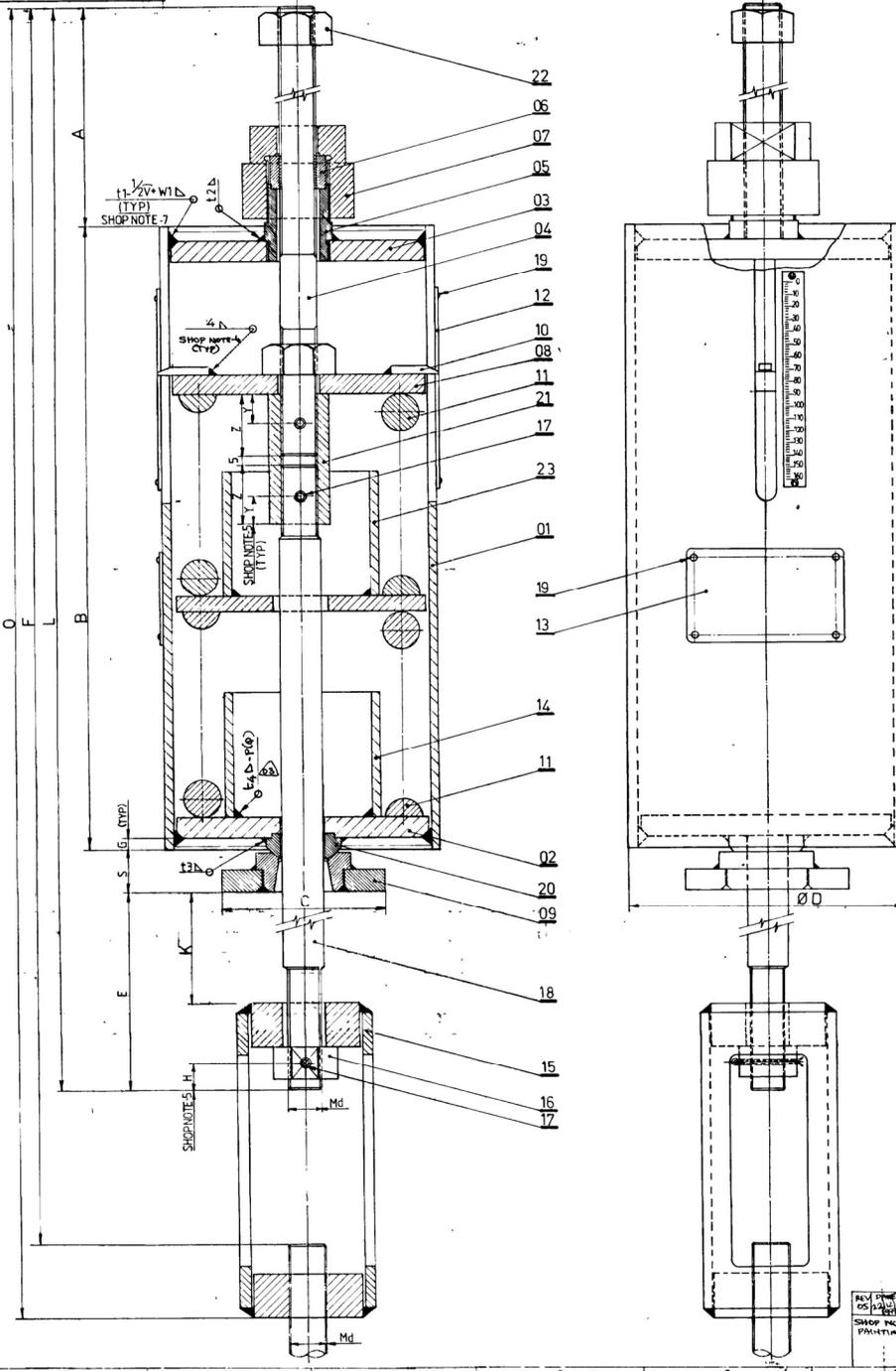
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611289/2024/HERP-ENGG&MKT

L0066-666-08-1



VAR NO.	TYPE	BIN CODE	ØD	B	O	Hd	ASST. Wt (kg)	A	C	E	F	G	H	L	S	Y	Z	K	U-1/2V-WLD	2B	23L	Ed-P(6)	REMARKS
01	SR 1-180	94-821-478-00	113.9	378	908	M12x1.75	8594	252	70	193	837	5	11	787	24	5	10	100	4-1/2V-4L	4L	4L	3B-20(25)	
02	SR 2-180	94-821-477-00	168.5	370	898	M12x1.75	14159	251	70	133	827	6	11	777	23	5	10	100	4-1/2V-5L	4L	4L	3B-20(40)	
03	SR 3-180	94-821-478-00	113.9	512	1092	M12x1.75	12270	252	80	183	1021	5	11	971	24	5	10	150	4-1/2V-4L	4L	4L	3B-15(20)	
04	SR 4-180	94-821-479-00	113.9	548	1126	M12x1.75	14796	252	80	189	1095	5	11	1005	24	5	10	140	4-1/2V-4L	4L	4L	3B-20(25)	
05	SR 5-180	94-821-480-00	168.5	561	1211	M18x2.00	25862	269	80	246	1174	6	18	1099	23	7	14	200	5-1/2V-5L	5L	4L	3B-20(35)	
06	SR 6-180	94-821-481-00	168.5	557	1216	M18x2.00	27656	268	80	246	1189	6	18	1094	23	7	14	200	5-1/2V-5L	5L	4L	3B-20(35)	
07	SR 7-180	94-821-482-00	219.1	564	1304	M20x2.50	47756	286	90	250	1199	7	15	1124	24	9	18	200	6-1/2V-6L	6L	5L	3B-30(50)	
08	SR 8-180	94-821-483-00	168.5	743	1554	M20x3.00	53381	301	110	304	1449	6	17	1374	25	10	20	250	5-1/2V-5L	6L	5L	3B-25(35)	
09	SR 9-180	94-821-484-00	219.1	863	1670	M24x3.00	94460	298	110	304	1555	7	17	1430	24	10	20	250	6-1/2V-6L	6L	6L	3B-30(40)	
10	SR10-180	94-821-485-00	219.1	916	1836	M30x3.50	124459	323	130	371	1720	7	20	1645	25	13	26	300	6-1/2V-6L	7L	6L	3B-30(50)	
11	SR11-180	94-821-486-00	323.9	867	1817	M36x4.00	218165	349	150	377	1701	9	23	1626	33	16	32	300	8-1/2V-8L	8L	8L	3B-40(80)	
12	SR12-180	94-821-487-00	355.6	964	2018	M48x5.00	360558	392	200	409	1880	9	29	1805	35	21	42	300	8-1/2V-8L	10L	8L	3B-40(80)	
13	SR13-180	94-821-488-00	408.4	1166	2308	M56x4.00	543462	424	200	487	2172	11	33	2097	40	25	50	350	10-1/2V-10L	15L	8L	3B-50(80)	

NOTES

- GENERAL:
- FOR SPRING RATE AND SELECTION CHART REFER DRG. NO. 4-80-999-99068.
  - SMALL DIMENSIONS FOR SHOPS SHALL BE TO 0.10 MM UNLESS OTHERWISE SPECIFIED.
  - DIMENSIONS INDICATED IN THIS DRAWING ARE BASED ON THE INITIAL PRECOMPRESSION OF 112 MN. FOR ALL TYPES DIMENSIONS E, F, H, O, K, M, Y, Z, K MAY CHANGE IN LINE WITH THE TOLERANCES CHARACTERISTICS OF THE SPRING IN THE ASSEMBLY.

FOR SHOPS:

- TRAVEL SCALE (ITEM NO. 12) SHALL BE FIXED AT A POSITION SUCH THAT THE POINTER (ITEM NO. 10) REMAINS 80 MM IN THE TRAVEL SCALE AT THE FULL LOAD (CARE BEING TAKEN FOR LOAD AT 80 MM TRAVEL GIVEN IN THE DRG. 4-80-999-99068).
- LOCKING:
  - ALL TYPES OF SPRING HANGERS SHALL BE PRECOMPRESSIONED TO THE COLD POSITION INDICATED IN THE CONTRACT DOCUMENTS FOR INDIVIDUAL HANGERS. AT THIS PRECOMPRESSION, HANGERS SHALL BE LOCKED USING ITEM NOS. 06 & 07 PRIOR TO DESPATCH.
- MARKING:
  - FOR ALL TYPES OF SPRING HANGERS, HANGER TAG NO., TYPE NO., OPERATING LOAD AND MOVEMENT SHALL BE PUNCHED IN THE NAME PLATE (ITEM NO. 13), BASED ON THE DETAILS INDICATED IN THE CONTRACT DOCUMENTS.
  - FOR ALL TYPES OF SPRING HANGERS, COLD AND HOT MOVEMENT POSITIONS SHALL BE MARKED ON THE TRAVEL SCALE (ITEM NO. 12) WITH GREEN AND RED PRINTS RESPECTIVELY.
- POINTERS (ITEM NO. 10) ARE TO BE WELDED TO SPRING PLATE (ITEM NO. 08) SUCH THAT THEY PROTRUDE BY 2MM OUTSIDE THE HOUSING (ITEM NO. 01).
- TOP AND BOTTOM TIE RODS (ITEM NO. 04 & 18) ARE TO BE MATCH DRILLED WITH COUPLING (ITEM NO. 21). ALSO BOTTOM TIE ROD (ITEM NO. 18) IS TO BE MATCH DRILLED WITH NUT (ITEM NO. 16). HOLE SIZES FOR THESE MATCH DRILLING ARE GIVEN BELOW.
 

SR1-180 TO SR7-180	DIR 4.5 MM
SR8-180 & SR9-180	DIR 5.5 MM
SR10-180 TO SR13-180	DIR 7.0
- NAME AND DIMENSIONS SHALL BE PUNCHED CLEARLY AFTER WELDING. REFER TO REQUIREMENTS.
- THE SLOTS ON TOP ARE TO BE FREE FROM MELDRETH (I.E.) AFTER WELDING ALL ROUND. THE SLOTS SHALL BE DRESSED TO HAVE A SMOOTH SURFACE IN LINE WITH THE TOP SURFACE OF THE TOP PLATE.

FOR SITE:

- DURING ERECTION:
  - THE SPRING HANGERS SHALL BE ERECTED SUCH THAT THE BEARING PLATE ASSY (ITEM NO. 09) RESTS PERFECTLY ON TOP OF SUPPORTING STRUCTURE. AT THIS CONDITION THE BEARING PLATE ASSY IS TO BE WELDED TO THE SUPPORTING STRUCTURE.
- BEFORE HYDRAULIC TEST:
  - ALL TYPES OF SPRING HANGERS SHALL BE CHECKED FOR LOCKED CONDITION AT THE COLD SET LOAD ALREADY DONE AT SHOPS.
- AFTER HYDRAULIC TEST:
  - ALL HANGERS SHALL BE UNLOCKED BY LOOSENING ITEM NOS. 06 & 07 AS PER THE FOLLOWING STEPS:
    - REMOVE NUT (ITEM NO. 22 - AT THE TOP) FROM THE TOP TIE ROD (ITEM NO. 04).
    - LOOSEN HYD. LOCK NUT AND CENTERING NUT (ITEM NO. 02).
    - REMOVE HYD. LOCK NUT AND CENTERING NUT (ITEM NO. 07 & 08) FROM THE TOP TIE ROD (ITEM NO. 04).
    - THEN ASSEMBLE CENTERING NUT, HYD. LOCK NUT AND NUT (ITEM NO. 06, 07 & 22) IN THE SAME SEQUENCE SUCH THAT THE HYD. LOCK NUT IS HELD BETWEEN CENTERING NUT AND TOP NUT AND THE DISTANCE BETWEEN THE FREE END OF TOP TIE ROD AND TOP OF NUT SHALL BE APPROX. 5 MM.

NOTES FOR SHOPS (CONTD.)

- WELDED TO ITEM NO. 02 AND 2ND SHALL BE TAKEN BY ELECTROD. GALVANIZED TO A DEPTH OF 15 MM AND SHALL BE SOLVED BY LOCAL OPERATOR.
- AVAILABLE FROM MS IS NOT BE NEEDED TO ATTEND TO THIS THIS SUB-ASSY SHALL BE ELECTROD GALVANIZED TO A DEPTH OF 15 MM AND SHALL BE SOLVED BY LOCAL OPERATOR.
- NAME AND DIMENSIONS SHALL BE PUNCHED CLEARLY AFTER WELDING. REFER TO REQUIREMENTS.
- PAINTING SCHEME SHALL BE AS PER APPLICABLE QUALITY PLAN.

ITEM NO	DESCRIPTION	DRAWING NO.	QTY
23	MIDDLE PLATE ASSY	2-80-999-99128	1
22	NUT	STANDARD	2
21	COUPLING	3-80-999-99188	1
20	SPHERICAL WASHER	3-80-999-99187	1
19	HANGER DRIVEN SCREW	STANDARD	8
18	BOTTOM TIE ROD	3-80-999-99190	1
17	SPLIT PIN	STANDARD	3
16	NUT	3-80-999-99152	1
15	TURN BUCKLE	2-80-999-99140	1
14	INNER PIPE GUIDE	3-80-999-99154	1
13	NAME PLATE	3-80-999-99118	1
12	TRAVEL SCALE	3-80-999-99119	2
11	SPRING	2-80-999-99117	2
10	POINTER	4-80-999-99047	2
09	BEARING PLATE ASSY	3-80-999-99183	1
08	SPRING PLATE	3-80-999-99182	1
07	HYD. LOCK NUT	3-80-999-99153	1
06	CENTERING NUT	2-80-999-99131	1
05	BOTTOM SOCKET	2-80-999-99136	1
04	TOP TIE ROD	3-80-999-99189	1
03	TOP PLATE	3-80-999-99180	1
02	BOTTOM PLATE	3-80-999-99179	1
01	HOUSING	3-80-999-99176	1

REV. DATE, ALT., CHD., APPROVED, CHECKED, etc. (revision table)

GENERAL NOTE 3 ALTD. FOR VAR NO. 05 & 06 DIMENSIONS B, O, F, L AND WEIGHT ALTERED. NOTE 6 FOR SHOPS REVERSED. NOTE 8 FOR SHOPS REVERSED.

DEPT. CODE: C/M/P

SCALE: 1:2

WEIGHT (kg): 12

DATE: 06.09.88

BY: M. MANI

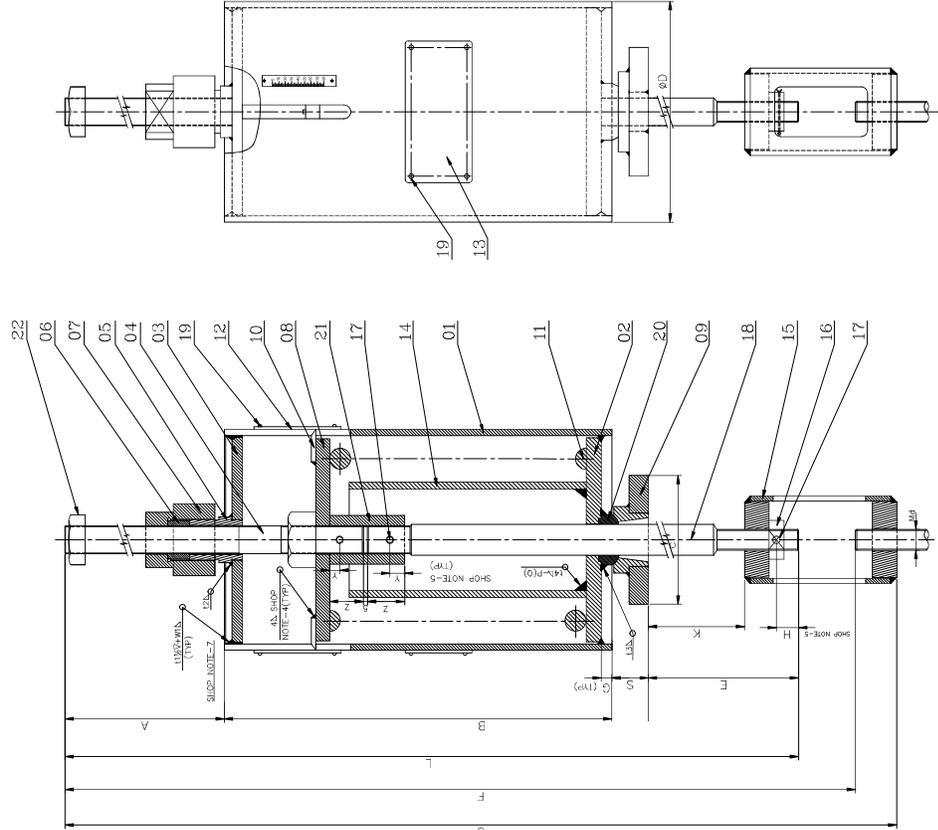
APPD: J. JUDE

FILE NO: 1488

DRAWING NO: 1-80-999-99007

ITEM NO: 07

28\*10-000-21-1-1  
ON CHANGES



**FOR SITE:**

- DURING ERECTION:**
  - THE SPRING HANGERS SHALL BE ERECTED SUCH THAT THE BEARING PLATE ASSY. SURFACE IS TO BE WELDED TO THE SUPPORTING STRUCTURE. THE BEARING PLATE ASSY IS TO BE WELDED TO THE SUPPORTING STRUCTURE.
- BEFORE HYDRAULIC TEST:**
  - ALL TYPES OF SPRING HANGERS SHALL BE CHECKED FOR LOCKED CONDITION AT THE TIME OF ERECTION.
- AFTER HYDRAULIC TEST:**
  - THE SPRING HANGERS SHALL BE UNLOCKED BY LOOSENING ITEM No.02(07) AS PER THE FOLLOWING STEPS:
    - REMOVE NUT (ITEM No.22 AT THE TOP) FROM THE TOP TIE ROD (ITEM No.04).
    - LOOSEN HYD. LOCK NUT (ITEM No.07) AND THEN CENTERING NUT (ITEM No.08).
    - REMOVE HYD. LOCK NUT AND CENTERING NUT (ITEM No.07 & 08) FROM THE TOP TIE ROD (ITEM No.04) IN THE SAME SEQUENCE. CENTERING NUT, HYD. LOCK NUT AND NUT (ITEM No.06,07 & 22) IN THE SAME SEQUENCE SUCH THAT THE HYD. LOCK NUT IS HELD BETWEEN CENTERING NUT AND TOP NUT AND THE DISTANCE BETWEEN THE FREE END OF TOP TIE ROD AND TOP OF NUT SHALL BE APPROXIMATELY 3MM.

**FOR SHOP:**

- TRAVEL SCALE (ITEM-12) SHALL BE FIXED AT A POSITION, SUCH THAT THE POINTER (ITEM-10) READS 40MM IN THE TRAVEL SCALE AT THE MID LOAD (CORRESPONDING TO LOAD AT 40MM TRAVEL GIVEN IN THE DRG 4-80-999-9908R).**
- LOCKING:**
  - ALL TYPES OF SPRING HANGERS SHALL BE PRECOMPRESSED TO THE COLD POSITION INDICATED IN THE CONTRACT DOCUMENTS FOR INDIVIDUAL HANGERS. AT THIS PRECOMPRESSION, HANGERS SHALL BE LOCKED USING ITEM Nos.06 & 07 PRIOR TO DESPATCH.
- MARKING:**
  - FOR ALL TYPES OF SPRING HANGERS, HANGER TAG No. TYPE No., OPERATING LOAD AND MOVEMENT SHALL BE PUNCHED IN THE NAME PLATE (ITEM No.13), BASED ON THE DETAILS INDICATED IN THE CONTRACT DOCUMENTS.
  - FOR ALL TYPES OF SPRING HANGERS, COLD AND HOT MOVEMENT POSITIONS SHALL BE MARKED ON THE TRAVEL SCALE (ITEM No.12) WITH GREEN AND RED PAINTS RESPECTIVELY. SUCH THAT THEY PROTRUDE BY 2 TO 4 MM OUTSIDE THE HOUSING (ITEM No.01).
  - TOP & BOTTOM TIE RODS (ITEM Nos. 04 & 18) ARE TO BE MACHIN (MILLED) WITH COUPLING (ITEM No.21) ALSO BOTTOM TIE ROD (ITEM No.18) IS TO BE MACHIN (MILLED) WITH NUT (ITEM No.10). HOLE SIZES FOR THESE MATCH DRILLING ARE GIVEN BELOW.

TYPE HOLE SIZE  
 SAT1-80 TO SAT7-80 DIA 4.5 MM  
 SAT8-80 TO SAT19-80 DIA 5.5 MM  
 SAT20-80 TO SAT25-80 DIA 7.0 MM

6. THE SLOTS ON TOP ARE TO BE FREE FROM WELD METAL (i.e.) AFTER WELDING ALL ROUND. THE SLOTS SHALL BE DRESSED TO HAVE A SMOOTH SURFACE IN LINE WITH THE TOP SURFACE OF THE TOP PLATE.

7. PAINTING SCHEME SHALL BE AS PER APPLICABLE QUALITY PLAN.

WGT. NO.	TYPE	BIN CODE	ØD	B	O	MdAP	ASSY. WEIGHT (Kg)	A	C	E	F	G	H	L	S	Y	Z	K	H-1/2Ø+WL	12L	13L	14L+F(0)
01	SAT 1-80	948210461002	11.39	204	1255	M14x2	6.1	156	70	750	1184	5	11	1134	24	5	10	717	4-1/2Ø+WL	4L	4L	3L-20(25)
02	SAT 2-80	948210462002	166.5	201	1255	M14x2	9.2	155	70	755	1184	6	11	1134	23	5	10	722	4-1/2Ø+WL	4L	4L	3L-20(40)
03	SAT 3-80	948210463002	113.9	271	1338	M14x2	7.9	158	80	766	1267	5	11	1217	24	5	10	733	4-1/2Ø+WL	4L	4L	3L-15(20)
04	SAT 4-80	948210464002	113.9	288	1339	M14x2	9.1	156	80	750	1058	5	11	1218	24	5	10	717	4-1/2Ø+WL	4L	4L	3L-20(25)
05	SAT 5-80	948210465002	166.5	298	1331	M27x3	16.3	173	80	725	1294	6	13	1219	23	7	14	679	4-1/2Ø+WL	5L	4L	3L-20(35)
06	SAT 6-80	948210466002	166.5	295	1333	M27x3	17.5	172	80	728	1296	6	13	1221	23	7	14	682	5-1/2Ø+WL	6L	5L	3L-20(35)
07	SAT 7-80	948210467002	219.1	305	1424	M27x3	30	190	90	725	1519	7	15	1244	24	9	18	675	6-1/2Ø+WL	8L	5L	3L-30(40)
08	SAT 8-80	948210468002	166.5	397	1531	M27x3	33	205	110	725	1427	6	17	1362	25	10	20	671	5-1/2Ø+WL	8L	5L	3L-25(35)
09	SAT 9-80	948210469002	219.1	460	1590	M27x3	55.6	202	110	725	1486	7	17	1411	24	10	20	671	6-1/2Ø+WL	8L	6L	3L-30(40)
10	SAT 10-80	948210470002	219.1	493	1671	M27x3	76.4	227	130	725	1555	7	20	1490	35	13	26	654	6-1/2Ø+WL	7L	6L	3L-30(40)
11	SAT 11-80	948210471002	323.9	473	1675	M27x3	125.6	253	150	725	1559	9	23	1484	33	16	32	648	8-1/2Ø+WL	8L	8L	3L-40(60)
12	SAT 12-80	948210472002	355.6	530	1801	M36x3	221.2	298	200	725	1665	9	28	1590	39	21	42	616	8-1/2Ø+WL	10L	8L	3L-40(60)
13	SAT 13-80	948210473002	406.4	639	1943	M48x3	331.1	328	200	725	1807	11	33	1732	40	25	50	608	10-1/2Ø+WL	15L	8L	3L-50(60)

**NOTES:**

- FOR SPRING RATE AND SELECTION CHART REFER DRG.No. 4-80-999-9908R.
- DIMENSIONS INDICATED IN THIS DRAWING ARE BASED ON THE INITIAL PRECOMPRESSION OF 56 MM. FOR ALL TYPES, DIMENSIONS EXPLICITLY MAY CHANGE IN LINE WITH THE TOLERANCES/CHARACTERISTICS OF THE SPRING IN THE ASSEMBLY.

**FOR SHOPS:**

- TRAVEL SCALE (ITEM-12) SHALL BE FIXED AT A POSITION, SUCH THAT THE POINTER (ITEM-10) READS 40MM IN THE TRAVEL SCALE AT THE MID LOAD (CORRESPONDING TO LOAD AT 40MM TRAVEL GIVEN IN THE DRG 4-80-999-9908R).
- LOCKING:
  - ALL TYPES OF SPRING HANGERS SHALL BE PRECOMPRESSED TO THE COLD POSITION INDICATED IN THE CONTRACT DOCUMENTS FOR INDIVIDUAL HANGERS. AT THIS PRECOMPRESSION, HANGERS SHALL BE LOCKED USING ITEM Nos.06 & 07 PRIOR TO DESPATCH.
- MARKING:
  - FOR ALL TYPES OF SPRING HANGERS, HANGER TAG No. TYPE No., OPERATING LOAD AND MOVEMENT SHALL BE PUNCHED IN THE NAME PLATE (ITEM No.13), BASED ON THE DETAILS INDICATED IN THE CONTRACT DOCUMENTS.
  - FOR ALL TYPES OF SPRING HANGERS, COLD AND HOT MOVEMENT POSITIONS SHALL BE MARKED ON THE TRAVEL SCALE (ITEM No.12) WITH GREEN AND RED PAINTS RESPECTIVELY. SUCH THAT THEY PROTRUDE BY 2 TO 4 MM OUTSIDE THE HOUSING (ITEM No.01).
  - TOP & BOTTOM TIE RODS (ITEM Nos. 04 & 18) ARE TO BE MACHIN (MILLED) WITH COUPLING (ITEM No.21) ALSO BOTTOM TIE ROD (ITEM No.18) IS TO BE MACHIN (MILLED) WITH NUT (ITEM No.10). HOLE SIZES FOR THESE MATCH DRILLING ARE GIVEN BELOW.

WGT. NO.	ITEM NUMBER	DESCRIPTION	ØS	ØL	ØD	UNIT	WEIGHT (Kg)	QTY
22	NUT	STANDARD						2
21	COUPLING	3-80-999-99188						1
20	SPHERICAL WASHER	3-80-999-99187						1
19	HAMMER DRIVEN SCREW	STANDARD						8
18	BOTTOM TIE ROD	3-12-000-06351						1
17	SPLIT PIN	STANDARD						3
16	NUT	3-80-999-99152						1
15	TURN BUCKLE	2-12-000-01853						1
14	INNER PIPE GUIDE	3-80-999-99154						1
13	NAME PLATE	3-80-999-99118						1
12	TRAVEL SCALE	3-80-999-99117						2
11	SPRING	2-80-999-99117						1
10	POINTER	4-80-999-99047						2
09	BEARING PLATE ASSY	3-80-999-99183						1
08	SPRING PLATE	3-80-999-99182						1
07	HYDLOCK NUT	3-80-999-99153						1
06	CENTERING NUT	2-80-999-99151						1
05	BOTTOM SOCKET	2-80-999-99136						1
04	TOP TIE ROD	3-80-999-99181						1
03	TOP PLATE	3-80-999-99180						1
02	TOP PLATE	3-80-999-99179						1
01	HOUSING	3-80-999-99175						1

**TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT**  
 Bhool-Heavy Electricals Ltd  
 UNIT: HIGH PRESSURE BOILER PLANT  
 TRILCHERAPPALI - E/20014

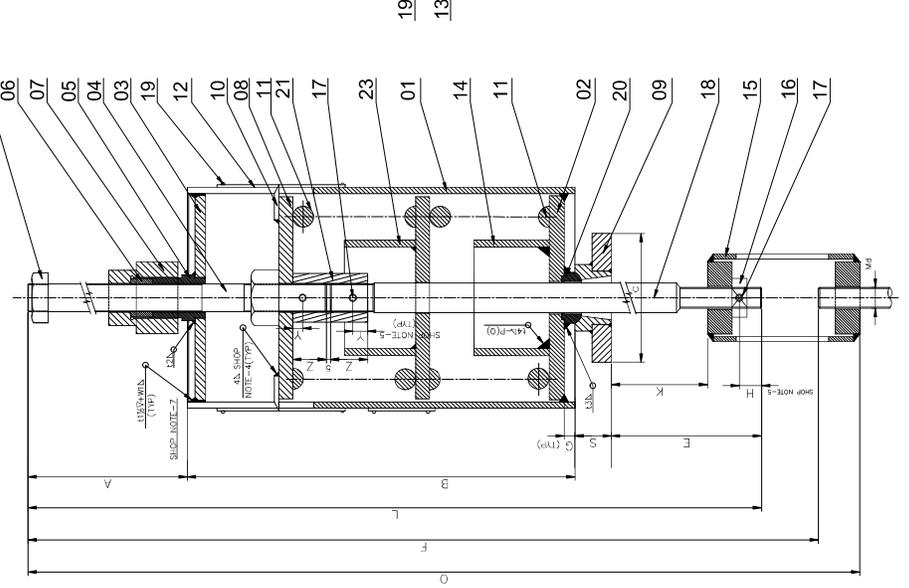
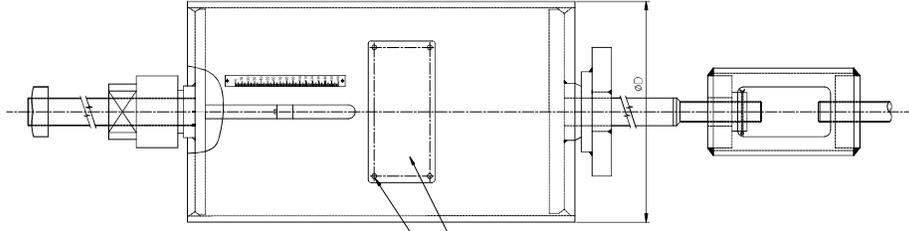
**DATE** 15.12.2014  
**REVISED DATE** 15.12.2014  
**APPROVED BY** N/S  
**WEIGHT (Kg)** 1612.2014

**REF TO ASSY / 3RD PART** 4-80-999-99080

**DRWING NO. :** 1-12-000-01482 00  
**(TYPE SAT 80)**

88P10-000-21-1  
See changes

QTY	TYPE	BIN CODE	NO	B	O	MGW	A	C	E	F	G	H	L	S	Y	Z	K	(1)-1/20-MIN	12L	t3N	14A-F(O)
01	SAT 1-160	948210476002	113.9	378	1525	M14x2	9.1	292	70	750	1454	5	11	1404	24	5	10	717	4-1/20+4S	4N	3S-20(25)
02	SAT 2-160	948210477002	166.5	370	1525	M14x2	14.7	251	70	760	1454	6	11	1404	24	5	10	727	4-1/20+4S	4N	3S-20(40)
03	SAT 3-160	948210478002	113.9	512	1692	M14x2	12.8	292	80	783	1621	5	11	1571	24	5	10	750	4-1/20+4S	4N	3S-16(20)
04	SAT 4-160	948210480002	113.9	546	1693	M14x2	15.3	292	80	750	1622	5	11	1572	24	5	10	717	4-1/20+4S	4N	3S-20(25)
05	SAT 5-160	948210481002	166.5	581	1690	M27x3	26.6	299	80	725	1653	6	13	1578	23	7	14	679	4-1/20+4S	5N	3S-20(45)
06	SAT 6-160	948210481002	166.5	557	1692	M27x3	28.4	298	80	732	1655	6	13	1580	23	7	14	699	5-1/20+4S	6N	3S-20(45)
07	SAT 7-160	948210482002	219.1	564	1779	M27x3	48.9	296	90	725	1674	7	15	1599	24	9	18	675	6-1/20+4S	8N	3S-30(50)
08	SAT 8-160	948210483002	166.5	743	1973	M27x3	54.9	301	110	725	1869	6	17	1784	25	10	20	671	5-1/20+4S	8N	3S-25(35)
09	SAT 9-160	948210484002	219.1	853	2089	M27x3	96.9	298	110	725	1985	7	17	1910	24	10	20	671	6-1/20+4S	8N	3S-30(40)
10	SAT 10-160	948210485002	219.1	916	2190	M27x3	126.4	323	130	725	2074	7	20	1969	35	13	26	684	6-1/20+4S	7N	3S-30(50)
11	SAT 11-160	948210486002	323.9	887	2165	M27x3	220.9	349	150	725	2049	9	23	1974	33	16	32	648	9-1/20+4S	8N	3S-40(80)
12	SAT 12-160	948210487002	355.6	964	2331	M36x3	364.9	392	200	725	2195	9	29	2120	39	21	42	616	8-1/20+4S	10N	3S-40(80)
13	SAT 13-160	948210488002	408.4	1166	2566	M48x3	554.4	424	200	725	2430	11	33	2355	40	25	50	608	10-1/20+10N	15N	3S-50(80)



ITEM NUMBER	DESCRIPTION	QTY	UNIT	WEIGHT	DI	QTY	UNIT	WEIGHT	DI
23	MIDDLE PLATE ASSY								
22	NUT								
21	COUPLING								
20	SPHERICAL WASHER								
19	HAMMER DRIVEN SCREW								
18	BOTTOM TIE ROD								
17	SPLIT PIN								
16	NUT								
15	TURN BUCKLE								
14	INNER PIPE GUIDE								
13	NAME PLATE								
12	TRAVEL SCALE								
11	SPRING								
10	POINTER								
09	BEARING PLATE ASSY								
08	SPRING PLATE								
07	HYDLOCK NUT								
06	CENTERING NUT								
05	BOTTOM SOCKET								
04	TOP TIE ROD								
03	TOP PLATE								
02	BOTTOM PLATE								
01	HOUSING								

**NOTES:**  
**GENERAL:**  
 1) FOR SPRING RATE AND SELECTION CHART REFER DRG.No. 4-80-999-99066.  
 2) DIMENSIONS INDICATED IN THIS DRAWING ARE BASED ON THE INITIAL PRECOMPRESSION OF 56 MM. FOR ALL TYPES, DIMENSIONS E,F,LOCK MAY CHANGE IN LINE WITH THE TOLERANCES/CHARACTERISTICS OF THE SPRING IN THE ASSEMBLY.  
**FOR SHOPS:**  
 1) TRAVEL SCALE (ITEM No.12) SHALL BE FIXED AT A POSITION, SUCH THAT THE POINTER (ITEM No.10) READS 40MM IN THE TRAVEL SCALE AT THE MID LOAD (CORRESPONDING TO LOAD AT 40MM TRAVEL GIVEN IN THE DRG.No. 4-80-999-99066).  
 2) LOCKING:  
 a. ALL TYPES OF SPRING HANGERS SHALL BE PRECOMPRESSED TO THE COLD POSITION INDICATED IN THE CONTRACT DOCUMENTS FOR INDIVIDUAL HANGERS. AT THIS PRECOMPRESSION, HANGERS SHALL BE LOCKED USING ITEM No.08 & 07 PRIOR TO DESPATCH.  
**3) MARKING:**  
 a. FOR ALL TYPES OF SPRING HANGERS, HANGER TAG No., TYPE No., OPERATING LOAD AND MOVEMENT SHALL BE PUNCHED IN THE NAME PLATE (ITEM No.13), BASED ON THE DETAILS INDICATED IN THE CONTRACT DOCUMENTS.  
 b. FOR ALL TYPES OF SPRING HANGERS, COLD AND HOT MOVEMENT POSITIONS SHALL BE MARKED ON THE TRAVEL SCALE (ITEM No.12) WITH GREEN AND RED PAINTS RESPECTIVELY.  
 4) POINTERS (ITEM No.10) ARE TO BE WELDED TO SPRING PLATE (ITEM No.08) SUCH THAT THEY PROTRUDE BY 2 TO 4 MM OUTSIDE THE HOUSING (ITEM No.01).  
 5) TOP & BOTTOM TIE RODS (ITEM No.04&05) ARE TO BE MATCH DRILLED WITH COUPLING (ITEM No.21) ALSO BOTTOM TIE ROD (ITEM No.18) IS TO BE MATCH DRILLED WITH NUT(ITEM No.16). HOLE SIZES FOR THESE MATCH DRILLING ARE GIVEN BELOW.  
 TYPE HOLE SIZE  
 SAT1-160 TO SAT7-160 DIA 4.5 MM  
 SAT8-160 TO SAT9-160 DIA 5.5 MM  
 SAT10-160 TO SAT15-60 DIA 7.0 MM  
 6. THE SLOTS ON TOP ARE TO BE FREE FROM WELD METAL (1x), AFTER WELDING ALL ROUND THE SLOTS SHALL BE DRESSED TO HAVE A SMOOTH SURFACE IN LINE WITH THE TOP SURFACE OF THE TOP PLATE.  
 7. PAINTING SCHEME SHALL BE AS PER APPLICABLE QUALITY PLAN.

**FOR SITE:**

- DURING STRUCTURE:**
  - THE SPRING HANGERS SHALL BE ERRECTED SUCH THAT THE BEARING PLATE ASSEMBLY (ITEM No.09) RESTS PERFECTLY ON TOP OF SUPPORTING STRUCTURE. AT THIS CONDITION THE BEARING PLATE ASSEMBLY IS TO BE WELDED TO THE SUPPORTING STRUCTURE.
- BEFORE HYDRAULIC TEST:**
  - ALL TYPES OF SPRING HANGERS SHALL BE CHECKED FOR LOCKED CONDITION AT THE COLD SET LOAD ALREADY DONE AT SHOPS.
- AFTER HYDRAULIC TEST:**
  - ALL HANGERS SHALL BE UNLOCKED BY LOOSENING (ITEM No.06&07) AS PER THE FOLLOWING STEPS
    - REMOVE NUT (ITEM No.22 AT THE TOP) FROM THE TOP TIE ROD(ITEM No.04).
    - LOOSEN HYDLOCK NUT (ITEM No.07) AND THEN CENTERING NUT (ITEM No.08)
    - REMOVE HYD. LOCK NUT AND CENTERING NUT (ITEM No.07 & 08) FROM THE TOP TIE ROD (ITEM No.04)
    - THEN ASSEMBLE CENTERING NUT, HYDLOCK AND NUT (ITEM No.06,07&02) IN THE SAME SEQUENCE, SUCH THAT THE HYD. LOCK NUT IS HELD BETWEEN CENTERING NUT AND TOP NUT AND THE DISTANCE BETWEEN THE FREE END OF TOP TIE ROD AND TOP OF NUT SHALL BE APPROXIMATELY 5MM.

**TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT**  
 Bharat Heavy Electricals Ltd  
 UNIT: HIGH PRESSURE BOILER PLANT  
 PROJECT: TRILHARIPALLI - 620204

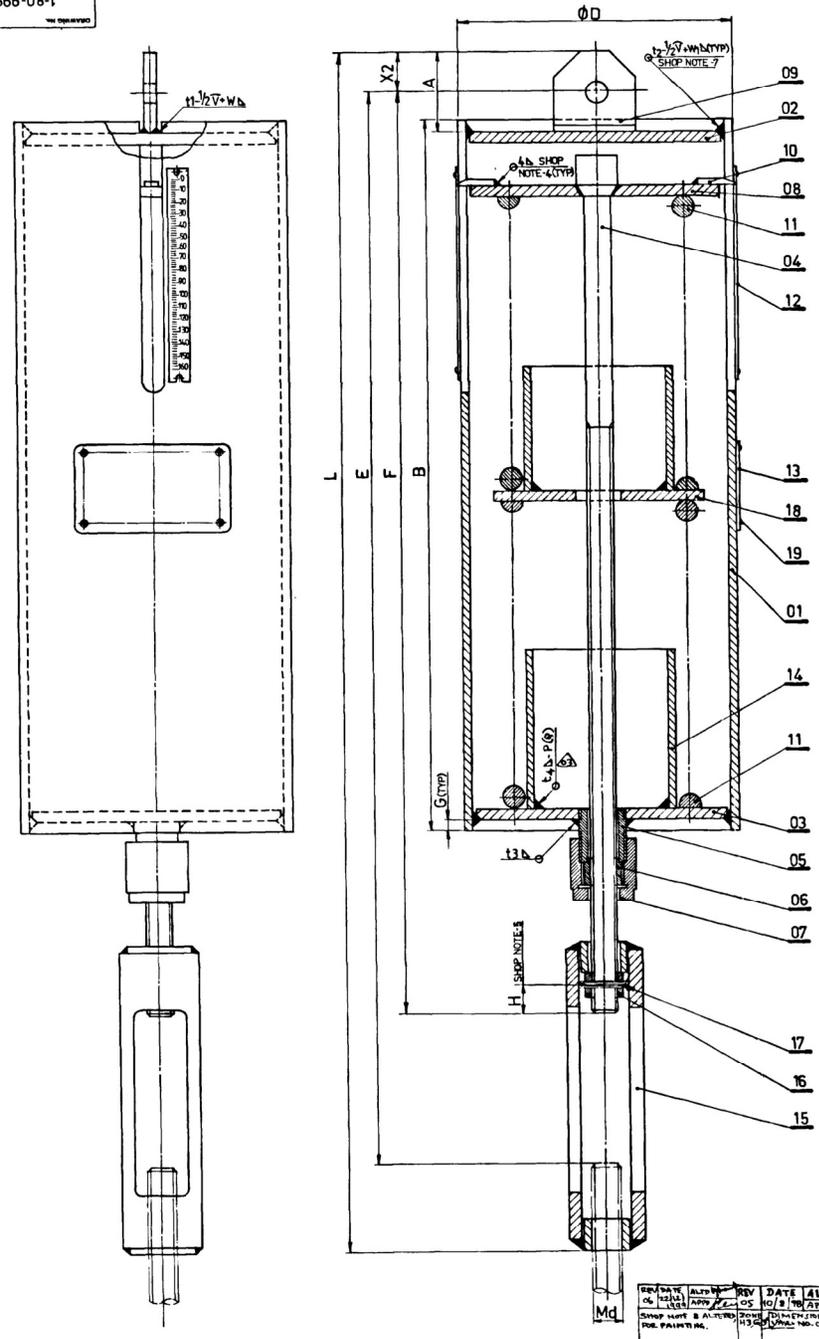
**REV**  
 01  
 DATE: 15/12/2024  
 BY: MESH KUMAR  
 CHECK: MESH KUMAR  
 WEIGHT (kg): 1612.2004  
 N/S

**DRWING NO.:** 1-12-000-01483 00  
**(TYPE SAT 160)**



FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

E0066-666-08-1



VOR NO	TYPE	BIN CODE	D	B	L	W	ASSY WEIGHT (kg)	R	F	E	G	H	X2	13b	t1-1/2	V4b	1/2 V4b + 1/2 V4b	1/2 V4b + 1/2 V4b	1/2 V4b + 1/2 V4b
01	SH 1-160	94-821-416-00	113.9	393	659	112x1.75	8,156	50	518	568	5	11	20	4b	2.5-1/2	V4b	4-1/2 V4b	3b-20(65)	
02	SH 2-160	94-821-417-00	166.5	385	649	112x1.75	4,226	50	508	558	5	11	20	4b	2.5-1/2	V4b	4-1/2 V4b	3b-20(65)	
03	SH 3-160	94-821-418-00	113.9	527	793	112x1.75	11,060	50	652	702	5	11	20	4b	2.5-1/2	V4b	4-1/2 V4b	3b-20(65)	
04	SH 4-160	94-821-419-00	113.9	561	827	112x1.75	14,169	50	688	738	5	11	20	4b	2.5-1/2	V4b	4-1/2 V4b	3b-20(65)	
05	SH 5-160	94-821-420-00	186.5	578	861	116x2.0	25,018	80	719	769	6	13	30	6b	3-1/2	V4b	5-1/2 V4b	3b-20(65)	
06	SH 6-160	94-821-421-00	186.5	569	875	116x2.0	26,839	60	715	765	6	13	30	6b	3-1/2	V4b	5-1/2 V4b	3b-20(65)	
07	SH 7-160	94-821-422-00	219.1	573	968	120x2.5	46,336	70	753	828	7	15	35	8b	4-1/2	V4b	6-1/2 V4b	3b-20(65)	
08	SH 8-160	94-821-423-00	186.5	769	1176	124x3.0	50,848	80	956	1031	6	17	40	8b	5-1/2	V4b	7-1/2 V4b	3b-25(85)	
09	SH 9-160	94-821-424-00	219.1	843	1236	124x3.0	82,093	80	1076	1149	6	17	40	8b	5-1/2	V4b	7-1/2 V4b	3b-25(85)	
10	SH10-160	94-821-425-00	219.1	917	1420	130x3.5	118,865	100	1179	1254	6	20	50	7b	6-1/2	V4b	8-1/2 V4b	3b-30(80)	
11	SH11-160	94-821-426-00	323.9	863	1414	136x4.0	210,309	120	1163	1238	6	23	60	8b	6-1/2	V4b	8-1/2 V4b	3b-40(80)	
12	SH12-160	94-821-427-00	355.6	951	1636	148x5.0	342,994	154	1347	1422	6	28	77	10b	10-1/2	V4b	10-1/2 V4b	3b-40(80)	
13	SH13-160	94-821-428-00	406.4	1164	1898	155x4.0	525,352	180	1597	1672	11	33	90	15b	12.5-1/2	V4b	12-1/2 V4b	3b-50(90)	

NOTES

- GENERAL :**
- FOR SPRING RATE AND SELECTION CHART REFER DRG. NO. 4-80-999-99068.
  - UNLESS SPECIFIED OTHERWISE, DIMENSIONS ARE TO BE TAKEN FROM THE INITIAL PRECOMPRESSION POSITION.
  - DIMENSIONS INDICATED IN THIS DRAWING ARE BASED ON THE INITIAL PRECOMPRESSION OF 112 MM. FOR ALL TYPES, DIMENSIONS L, E, F, MAY CHANGE IN LINE WITH THE TOLERANCES / CHARACTERISTICS OF THE SPRING, IN THE ASSEMBLY.
- FOR SHOPS :**
- TRAVEL SCALE (ITEM 12) SHALL BE FIXED AT A POSITION, SUCH THAT THE POINTER (ITEM 10) READS 80MM IN THE TRAVEL SCALE AT THE MID LOAD (CORRESPONDING TO LOAD AT 80MM TRAVEL, GIVEN IN DRG. 4-80-999-99068).
- LOCKING :**
- FOR TYPES SH1-160 TO SH9-160 SHALL BE LOCKED IN ZERO POSITION USING ITEM NO. 06 & 07 PRIOR TO DESPATCH. WITH POINTER AT "0" READING.
  - FOR TYPES SH10-160 & ABOVE SHALL BE PRECOMPRESSED TO THE COLD POSITION INDICATED IN THE CONTRACT DOCUMENTS. AT THIS PRECOMPRESSION, HANGERS SHALL BE LOCKED USING ITEM NOS. 06 & 07 PRIOR TO DESPATCH.
- MARKING :**
- FOR TYPES SH1-160 & ABOVE, HANGER TAG NO., OPERATING LOAD AND MOVEMENT SHALL BE PUNCHED IN THE NAME PLATE (ITEM NO. 13), BASED ON THE DETAILS INDICATED IN THE CONTRACT DOCUMENTS.
  - FOR TYPES SH10-160 & ABOVE, COLD AND HOT SETTING POSITIONS SHALL BE MARKED ON THE TRAVEL SCALE (ITEM NO. 12) WITH GREEN AND RED PRINTS RESPECTIVELY.
  - TYPE NUMBERS SHALL BE PUNCHED ON ALL HANGERS.
- POINTERS (ITEM NO. 10) ARE TO BE WELDED TO SPRING PLATE (ITEM NO. 08) SUCH THAT THEY PROTRUDE BY 2 TO 4 MM.**
- SPINDLE BOLT AND NUT (ITEM NOS. 04 & 18) SHALL BE MATCH-DRILLED FOR EACH AND EVERY ASSEMBLY TO THE HOLE SIZE INDICATED BELOW :**
- | TYPE                 | HOLE SIZE  |
|----------------------|------------|
| SH1-160 TO SH7-160   | DIA 4.5 MM |
| SH8-160 & SH9-160    | DIA 5.5 MM |
| SH10-160 TO SH13-160 | DIA 7.0 MM |
- ALL HANGERS SHALL BE WELDED METAL (M) AFTER WELDING ALL ROUND. THE SLOTS SHALL BE DRESSED TO HAVE A SMOOTH SURFACE IN LINE WITH THE TOP SURFACE OF THE TOP PLATE.**
- FOR SITE :**
- BEFORE HYDRAULIC TEST :**
    - FOR TYPES SH1-160 TO SH9-160, HANGERS SHALL BE ADJUSTED TO THE COLD SET LOAD INDICATED IN THE CONTRACT DOCUMENTS FOR THE RESPECTIVE HANGER TAG NOS. PRIOR TO ERECTION. AT THIS SET LOAD, HANGERS SHALL BE LOCKED USING ITEM NOS. 06 & 07.
    - FOR TYPES SH10-160 & ABOVE, HANGERS SHALL BE CHECKED FOR LOCKED CONDITION AT THE COLD SET LOAD ALREADY DONE AT SHOPS.
  - AFTER HYDRAULIC TEST :**
    - ALL HANGERS SHALL BE UNLOCKED BY LOSSENING ITEM NOS. 06 & 07 UNTIL THEY ARE SET ON TURN BUCKLE (ITEM NO. 15).
- MARKING FOR SH1-160 TO SH9-160 :**
- HANGER TAG NO., OPERATING LOAD AND MOVEMENT SHALL BE PUNCHED IN THE NAME PLATE (ITEM NO. 13), BASED ON DETAILS INDICATED IN THE CONTRACT DOCUMENTS.
  - COLD AND HOT SETTING POSITIONS SHALL BE MARKED IN THE TRAVEL SCALE WITH GREEN AND RED PRINTS RESPECTIVELY.

NOTES FOR SHOP (CONTD)

**ITEMS 04, 06, 07, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100**

**ITEMS 04, 06, 07, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100**

ITEM NO.	DESCRIPTION	DRAWING NO.	QTY
19	HANGER DRIVEN SCREW	STANDARD	8
18	MIDDLE PLATE ASSY	2-80-999-99128	1
17	SPLIT PIN	STANDARD	1
16	NUT	3-80-999-99152	1
15	TURN BUCKLE	2-80-999-99140	1
14	INNER PIPE GUIDE	3-80-999-99154	1
13	NAME PLATE	3-80-999-99118	1
12	TRAVEL SCALE	3-80-999-99119	2
11	SPRING	2-80-999-99117	2
10	POINTER	4-80-999-99047	2
09	LUG PLATE	2-80-999-99138	1
08	SPRING PLATE	2-80-999-99133	1
07	HYD. LOCK NUT	3-80-999-99153	1
06	CENTERING NUT	2-80-999-99131	1
05	BOTTOM SOCKET	2-80-999-99136	1
04	SPINDLE BOLT	2-80-999-99141	1
03	BOTTOM PLATE	2-80-999-99135	1
02	TOP PLATE	2-80-999-99130	1
01	HOUSING	3-80-999-99149	1

REV DATE ALT. BY  
06/19/19 APPD: ANJ/TA  
04/28/19 APPD: ANJ/TA  
03/19/19 APPD: ANJ/TA  
02/19/19 APPD: ANJ/TA  
01/19/19 APPD: ANJ/TA

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

**STANDARD**

**SHARAT HEAVY ELECTRICALS LTD.**  
PIPING CENTRE, MADRAS

DATE: 07/07/88  
BY: M. J. JUDGE

SCALE: NTS

WEIGHT (SEE REF TO ASSY. OF DGS)

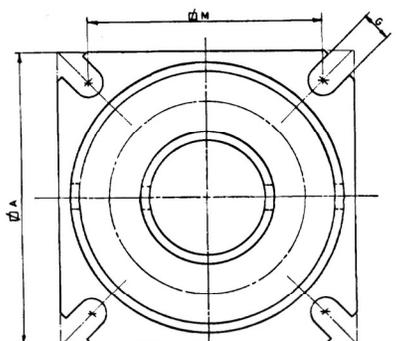
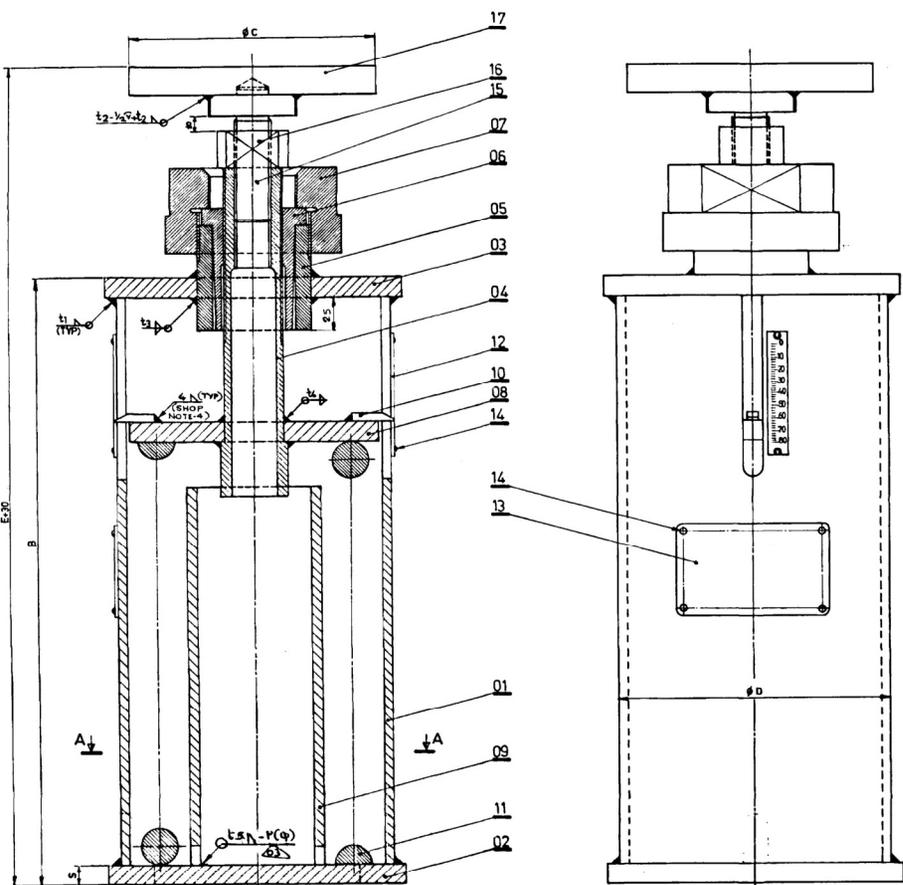
**VARIABLE LOAD HANGERS (Type: SH 160)**

DRAWING NO. 1-80-999-99003

U 01

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

80066-666-08-1



SECTION-A-A

VNR NO	TYPE	BIN CODE	D	B	E	RSST. V(L) (kg)	H	R	C	S	E	41b	42	43a	44a	45b - P (kg)	REMARKS
01	SS-1-80	94-821-431-00	113.9	209	411	6.952	115	180	110	5	15	3b	1.5	3b	3b	3b-20(35)	
02	SS-2-80	94-821-432-00	166.5	204	406	10.936	180	210	110	5	15	3b	1.5	3b	3b	3b-20(44)	
03	SS-3-80	94-821-433-00	113.9	276	480	9.454	115	180	150	5	15	3b	1.5	3b	3b	3b-15(20)	
04	SS-4-80	94-821-434-00	113.9	293	497	10.888	115	180	150	5	15	3b	1.5	3b	3b	3b-20(25)	
05	SS-5-80	94-821-435-00	164.5	296	504	16.817	160	210	150	5	15	3b	1.5	3b	3b	3b-20(35)	
06	SS-6-80	94-821-436-00	166.5	296	501	16.834	180	210	150	8	15	3b	1.5	3b	3b	3b-20(35)	
07	SS-7-80	94-821-437-00	219.1	300	511	33.347	205	260	200	8	19	4b	1.5	3b	5b	3b-20(50)	
08	SS-8-80	94-821-438-00	166.5	391	613	36.076	180	210	200	10	19	4b	2	4b	8b	3b-25(35)	
09	SS-9-80	94-821-439-00	219.1	432	672	53.630	205	260	220	12	23	4b	2	4b	8b	3b-20(49)	
10	SS-10-80	94-821-440-00	219.1	480	704	73.853	205	260	220	16	23	4b	2	4b	8b	3b-20(50)	
11	SS-11-80	94-821-441-00	323.9	451	686	130.918	295	370	220	16	28	8b	3	8b	8b	3b-40(80)	
12	SS-12-80	94-821-442-00	355.8	499	735	207.853	320	400	260	20	28	8b	4	8b	10b	3b-40(80)	
13	SS-13-80	94-821-443-00	406.4	597	862	313.318	365	450	290	20	33	8b	5	10b	10b	3b-50(80)	

NOTES 1.

- GENERAL 1.**
- FOR SPRING RATE AND SELECTION CHART REFER DRG. NO. 4-80-999-99068.
  - NUMBER OF WELDED POINTS FOR TYPES 001-08 TO 5015-80 REFER DRAWING 001.
  - TRAVEL SCALE (ITEM-12) SHALL BE FIXED AT A POSITION SUCH THAT THE POINTER (ITEM-10) EDGES 40 mm IN THE TRAVEL SCALE AT THE MID LOAD (CORRESPONDING TO LOAD AT 40mm TRAVEL GIVEN IN THE DRG 4-80-999-99068).
- FOR SHOPS 1.**
- TRAVEL SCALE (ITEM-12) SHALL BE FIXED AT A POSITION SUCH THAT THE POINTER (ITEM-10) EDGES 40 mm IN THE TRAVEL SCALE AT THE MID LOAD (CORRESPONDING TO LOAD AT 40mm TRAVEL GIVEN IN THE DRG 4-80-999-99068).
- 2. LOCKING 1.**
- ALL TYPES OF SPRING HANGERS SHALL BE PRECOMPRESSED TO THE COLD POSITION INDICATED IN THE CONTRACT DOCUMENTS FOR INDIVIDUAL HANGERS. AT THIS PRECOMPRESSION, HANGERS SHALL BE LOCKED USING ITEM NOS. 06 & 07 PRIOR TO DESPATCH.
- 3. MARKING 1.**
- FOR ALL TYPES OF SPRING HANGERS, HANGER TAG NO., TYPE NO., OPERATING LOAD AND MOVEMENT SHALL BE PUNCHED IN THE HOUSING PLATE (ITEM NO. 01), BASED ON THE DETAILS INDICATED IN THE CONTRACT DOCUMENTS.
  - FOR ALL TYPES OF SPRING HANGERS, COLD AND HOT MOVEMENT POSITIONS SHALL BE MARKED ON THE TRAVEL SCALE (ITEM NO. 12) WITH GREEN AND RED PRINTS RESPECTIVELY.
- 4. POINTERS (ITEM NO. 10) ARE TO BE WELDED TO SPRING PLATE (ITEM NO. 06) SUCH THAT THEY PROTRUDE BY 2mm OUTSIDE THE HOUSING (ITEM NO. 01).**
- 5. WELDING WORK SHALL BE DONE AS PER THE CONTRACT DOCUMENTS.**
- FOR SITE 1.**
- DURING ERECTION:** WHILE LOCKING THE SPRING HANGER IN POSITION THE FOLLOWING STEPS SHALL BE FOLLOWED:
    - REDUCE THE OVERALL HEIGHT (E) OF THE SPRING HANGER BY 5 TO 10 mm. BY ROTATING THE DISC (ITEM NO. 17).
    - INSERT THE SPRING HANGER IN POSITION.
    - ROTATE THE DISC (ITEM NO. 17) UNTIL IT IS IN FULL CONTACT WITH THE PENETRAL WELDED TO THE PIPE.
    - BRING DOWN THE LOCK NUT (ITEM NO. 16) SUCH THAT IT IS IN CONTACT WITH THE SPINDLE PIPE (ITEM NO. 04).
  - BEFORE HYDRAULIC TEST 1.**
    - ALL TYPES OF SPRING HANGERS SHALL BE CHECKED FOR LOCKED CONDITION AT THE COLD POSITION ALREADY DONE AT SHOPS.
  - AFTER HYDRAULIC TEST 1.**
    - RELEASE THE HYD. LOCK NUT (ITEM NO. 16) AND SCREW IT ON THE THREADED PORTION OF ADJUSTMENT BOLT (ITEM NO. 15) BELOW THE DISC.
    - RELEASE THE CENTERING NUT (ITEM NO. 08) TO THE TOPMOST POSSIBLE POINT.

NOTES FOR SHOPS (CONTD)

- ALL ASSEMBLED VARIABLE LOAD HANGERS SHALL BE PAINTED WITH AN OVERCOAT OF EPOXY PAINT. DUE CARE SHALL BE TAKEN TO PROTECT THE GALVANIZED / CHROMIATED COMPONENTS FROM PAINTING.
- PAINTING SCHEME SHALL BE AS PER APPLICABLE QUALITY PLAN.

ITEM NO	DESCRIPTION	DRAWING NO.	QTY
17	DISC	3-80-999-99174	1
18	LOCK NUT	3-80-999-99200	1
15	ADJUSTMENT BOLT	3-80-999-99197	1
14	SPRINGER DRIVEN SCREW	STANDARD	8
13	HOUSING PLATE	3-80-999-99118	1
12	TRAVEL SCALE	3-80-999-99117	2
11	SPRING	2-80-999-99117	1
10	POINTER	4-80-999-99047	2
09	INNER PIPE GUIDE	3-80-999-99154	1
08	SPRING PLATE	3-80-999-99198	1
07	HYD. LOCK NUT	3-80-999-99192	1
06	CENTERING NUT	3-80-999-99193	1
05	BOTTOM SOCKET	3-80-999-99194	1
04	SPINDLE PIPE	3-80-999-99196	1
03	TOP PLATE	3-80-999-99198	1
02	BOTTOM PLATE	3-80-999-99198	1
01	HOUSING	3-80-999-99177	1
	DESCRIPTION	DRAWING NO.	QTY

REV	DATE	BY	CHKD	APPD	REASON
01	15/03/2024	CHD	MM	JJU	ISSUED FOR SHOP

TYPE OF PRODUCT OR NAME OF CUSTOMER PROJECT: STANDARD

**BHEL** BHARAT HEAVY ELECTRICALS LTD., PUNE

CHD MM MANI APPD JJ JUDE

DATE: 15.03.2024

SCALE: 1:1

WEIGHT: 1000 NTS

VARIBLE LOAD HANGERS (Type SS 80)

DRAWING NO: 1-80-999-99008

REV: 06

