



INVITATION TO TENDER

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Ref: OS/SC/2022-23/61/44

Date: 13.10.2022

Sub: Service Contract for carrying out Electrical and Instrumentation Erection, testing, Calibration, Loop checking and commissioning works for HOT oil Heater at M/s. IOCL PANIPAT (S.O.7916)-Reg.

Sealed tenders are invited under **two bid systems**, Techno-Commercial Bid (Part-I) and Price Bid (Part-II) from the reputed and experienced contractors with sound technical and financial capability for the subject work.

SL. NO.	NAME OF THE WORK	EMD ₹	Estimate Value	LAST DATE FOR RECEIPT OF TENDER
01	Service Contract for carrying out Electrical and Instrumentation Erection, testing, Calibration, Loop checking and commissioning works for HOT oil Heater at M/s. IOCL PANIPAT (S.O.7916).	42,000/-*	₹20.84 Lakh	25.10.2022 up to 14.00 Hrs.

*** * EMD SHALL NOT BE EXEMPTED FOR MSME/ NSIC REGISTERED VENDORS.**

1. ELIGIBILITY CRITERIA:

I)

A. QUALIFYING CRITERIA FOR SUBCONTRACTOR
1) Similar Work experience in Hydrocarbon Industry:
Contract of 60% of estimated value of proposed work to be sub-contracted. (i.e. Rs 12.5 Lakhs)
2) Annual Turnover:
Not less than 125% of estimated value of proposed work to be subcontracted (i.e. Rs 26.05 Lakhs)
B. EXPERIENCE AND FINANCIAL DETAILS OF FOR SUBCONTRACTOR
1) Contract Value of similar work executed (as evidenced by work Order & Completion Certificate) During the last 7 years.
2) Maximum Annual Turnover during last 3 (three) years (as evidenced by Balance Sheets)
3) Concurrent Commitments (including the works proposed to be subcontracted)
C. CRITERIA FOR QUALIFICATION (SUB-CONTRACTOR SHALL MEET FOLLOWING CONDITIONS)
1) $B(1) > A(1)$
2) $B(2) > A(2)$
3) $B(3) > 2 \times B(2)$

- II) Tenderer should enclose PAN, GSTIN registration Certificate, Income tax returns for last three years (AY- 2019-20, 2020-21, 2021-22) and Profit & Loss account and Balance Sheet certified by the Practicing Chartered Accountant for the last 3 years.
- III) The works executed in the own name of the tenderer will only be considered for eligibility criteria.

2. SCOPE OF THE WORK:

Work is to be carried out as per Scope of work, Special Terms & conditions (Annexure – I), Technical Conditions & Specifications (Annexure-II), General Conditions of Contracts – (works / services) (Annexure– VI) and as per schedule of Quantities (Annexure-X)

3. LOCATION OF WORK

The site is located at M/s IOCL Refinery (Capacity Expansion of PX & PTA Project), Panipat, Haryana.

4. WORK COMPLETION PERIOD:

Erection, testing, calibration, loop checking of instruments----- **3 Months**

Commissioning ----- **15 Days**

Grace period----- **1 Months**

However, the Instrumentation contractor must put up all the efforts to complete the work for all the units parallelly by increasing man power with required tools tackles resources and working in two shifts as per BHEL time schedules with their client and as per site requirements.

The tentative date for starting the instrumentation work is **15.11.2022**. However, exact date will be intimated later by a separate letter giving 1 week notice and instrumentation contractor must mobilise and start the work as per the schedule.

5. LIQUIDATED DAMAGES / PENALTY:

In the event of any delay in completion of work or part thereof as per the contractual time schedule due to the reasons attributable to contractor, BHEL - HPVP shall have the right to impose Liquidated Damage at the rate of 0.5% of the contract value per week delay subject to a maximum of 10% of the contract value.

6. EARNEST MONEY DEPOSIT

- I. The tenderer shall submit EMD for **₹42,000/-** (Rupees Forty-Two Thousand only) in the following form only:
 - a) Electronic Fund Transfer credited in BHEL account (before tender opening).
- II. EMD by the tenderer will be forfeited as per NIT conditions, if:
 - a) After opening the tender and within the offer validity period, the tenderer revokes his tender or makes any modification in his tender which is not acceptable to BHEL.
 - b) The contractor fails to deposit the required security deposit or commence the work within the period as per LOI/ Contract.
 - c) EMD by the tenderer shall be withheld in case any action on the tenderer is envisaged under the provisions of extant "Guidelines on Suspension of business dealings with suppliers/ contractors" and forfeited/ released based on the action as determined under these guidelines.
- III. EMD given by all unsuccessful tenderers shall be refunded normally within 15 days of award of work.
- IV. EMD shall not carry any interest.
- V. EMD of successful tenderer will be retained as part of Security Deposit.

7. SECURITY DEPOSIT

Security Deposit shall be collected from the successful tenderer as per clause 1.10 of Annexure – VI.

8. INCOME TAX

Income tax as per statutory requirement will be deducted on each payment made to the contractor and TDS certificate will be issued to this effect.

9. TDS ON GST:

TDS on GST amount as per statutory requirement as applicable will be deducted on each payment made to the contractor. Present TDS on GST is 2%.

10. OVER RUN COMPENSATION (ORC) /IDLE CHARGES:

The contractor shall not be entitled to claim and the company shall not be liable to pay any amount on account of overrun compensation and idle charges, the overrun/ idling may be for whatsoever reasons.

11. PRICE VARIATION COMPENSATION (PVC):

The contractor shall be paid only at contract rate/ rates for the work executed and the contractor shall **not be entitled to claim or receive any extra amount on account of any price escalations either in materials, labour, taxes / duties etc.**, or for any reasons whatsoever and the contract rates are firm and fixed till the completion of the work in all respects.

12. PERFORMANCE GUARANTEE:

The contractor will be responsible for quality of the workmanship and shall guarantee the work done for a period of **18 (Eighteen) months** from the date of mechanical completion or **12 (Twelve) months** from the date of commissioning whichever is earlier.

13. INCOME TAX:

Income tax as per statutory requirement will be deducted on each payment made to the contractor and TDS certificate will be issued to this effect.

14. TDS ON GST:

TDS on GST amount as per statutory requirement as applicable will be deducted on each payment made to the contractor. Present TDS on GST is 2%.

15. LAW GOVERNING CONTRACT AND COURT JURISDICTION:

The contract shall be governed by the law in force in the Republic of India. The Civil court having original civil jurisdiction at Visakhapatnam for HPVP shall alone have exclusive jurisdiction in regard to all claims in respect of the contract. No other civil court shall have jurisdiction in case of any dispute under this contract.

16. MATERIAL ACCOUNTING:

The contractor shall fully account all the free issue materials and submit the material reconciliation statement which will be verified and certified by Engineer In-charge/ Site In-charge, BHEL-HPVP. The store clearance has to be taken by the contractor and to be submitted along with final bill for processing final bill.

The surplus materials as well as the scrap after the material accounting shall be returned to BHEL by the contractor.

17. TERMS OF PAYMENT:

90% progressive payment based on work done against monthly RA bills.

Balance **10 %** on completion and acceptance of work and submission of final bill along with relevant documents as per contract and after expiry of guarantee period/defect liability period. However, this

retention amount can be released on commencement of **guarantee period** and on submission of **equivalent Performance bank guarantee** valid for **Defect liability period** plus claim period of 3 months. **Defect liability period** will be **18 (Eighteen) months** from the date of mechanical completion or **12 (Twelve) months** from the date of commissioning whichever is earlier.

The detailed billing break-up to be prepared and to be approved by BHEL-HPVP for submission of monthly RA bill after award of job.

18. **MODE OF PAYMENT:**

The mode of payment and measurement of work completed shall be as per relevant clauses of General Conditions of contract and Special Conditions of the contract.

Payment will be released only through RTGS/ NEFT within 45 days for MSE (Micro/Small) / 60 Days for medium/ 90 days for Large Enterprises. All documents required for the same as specified are to be submitted by contractor along with the bill.

RA bill

Contractor to submit **monthly RA bill** along with following documents.

- a) Invoice
- b) GST Paid Statement (**Billing is to be done on Haryana GSTIN**)
- c) Detailed work measurement / Work Completion Certificate by BHEL Site In- charge.

FINAL BILL

Final bill shall be submitted after completion of all works and material reconciliation along with following documents as specified in General Conditions of contract.

- a) Invoice
- b) GST Paid Statement (**Billing is to be done on Haryana GSTIN**)
- c) Work Completion Certificate by BHEL Site In- charge.
- d) No Claim certificate by Contractor.
- e) Clearance Certificates wherever applicable viz. site Clearance Certificates from Customer, PF, ESI and Payment of Labour Paid statement/ challans etc. Indemnity Bond as per prescribed format.

Note: Final bill means last month bill for service contracts. In case of works, final bill means bill for finally executed quantity.

Note:

- 1) No advance in any form is payable by BHEL.
- 2) All payments will be released only through RTGS/ NEFT. Format for bank account details (Refer Annexure-B) duly Filled and certified through bank should be enclosed.

19. **VALIDITY OF THE OFFER :**

The offer shall be valid for a period of **3 months** from the last date for tender submission.

20. **Construction Power: Refer Annexure – II A**

21. **PRICE SCHEDULE, TAXES & DUTIES:**

- a. Prices shall be quoted in the price schedule attached to the tender for the complete scope of work.
- b. The quoted prices shall be inclusive of all applicable taxes, duties **except GST** as applicable as on due date of tender submission. GST as applicable shall be payable by contractor & the same will be reimbursed as per annexure - GST.
- c. In addition to existing taxes, any new taxes imposed by Central/ State Govt. shall be payable by the contractor and same shall be reimbursed on submission of relevant documents/proof of payment.

- d. In case, any new tax is imposed instead of existing tax, difference of the amount shall be reimbursed/ recovered on submission of documentary evidence.
- e. Any new tax is imposed by Central/ State Govt. or there is any variation in taxes after expiry of delivery / contract period, the same shall be borne by contractor only.
- f. All terms & conditions of the contract in respect of taxes & duties are subject to new taxation laws introduced time to time by Govt. and terms & conditions will be deemed to be modified in accordance with the provisions of New Laws (i.e., GST).
- g. The quoted prices shall be fixed & firm without any escalation during the entire period of contract and till completion of the work.**
- h. All rates shall be quoted in the tender format only.
- i. Tenderer should quote the rates and the amounts in figures. In case of any mismatch between the quoted rates and amounts, the quoted rates shall be considered as final

22. RISK PURCHASE:

In case the contractor fails to execute the work due to any reason, BHEL reserves the right to get the same completed through some other party at the risk & cost of the contractor and any additional expenditure incurred due to the same shall be charged to the contractor.

23. REVERSE AUCTION :

BHEL shall be resorting to Reverse Auction (RA) (**Guidelines as available on <https://www.bhel.com/guidelines-reverse-auction-2021>**) for this tender. RA shall be conducted among all the techno-commercially qualified bidders.

Price bids of all techno-commercially qualified bidders shall be opened and same shall be considered as initial bids of bidders in RA. In case any bidder(s) do(es) not participate in online Reverse Auction, their sealed envelope price bid along with applicable loading, if any, shall be considered for ranking.” This will be decided after techno-commercial evaluation. Bidders have to give their acceptance with the offer for participation in RA. Non-acceptance to participate in RA may result in non-consideration of their bids, in case BHEL decides to go for RA.

Those bidders who have given their acceptance to participate in Reverse Auction will have to necessarily submit ‘Process compliance form’ (to the designated service provider).

Procedure of Reverse Auctioning:

- a. Price bids of all techno-commercially qualified bidders shall be opened.
- b. Reverse Auction: The ‘bid decrement’ will be decided by BHEL.
- c. The lowest bidder in sealed envelope price bid shall be shown as current L1 automatically by the system and no acceptance of that price is required. System shall have the provision to indicate this bid as current L1.
- d. Bidders by offering a minimum bid decrement or the multiples thereof can displace a standing lowest bid and become “L1” and this continues as an iterative process. However, no bidder shall be allowed to lower its bid below the current L1 by more than 5 decrements at one go.
- e. After the completion of the reverse auction, the Closing Price shall be available for further processing.
- f. Wherever the evaluation is done on total cost basis, after Reverse Auction, prices of individual line items shall be reduced on pro-rata basis.

For detail Guidelines visit our website: <https://www.bhel.com/guidelines-reverse-auction 2021>

24. GENERAL:**24.1 Bidders shall confirm their acceptance to all the terms & conditions of the tender enquiry.**

Deviations to the tender conditions are not acceptable and BHEL-HPVP reserves the right to reject such offers which do not meet Technical / Commercial requirements without any / further correspondence.

Bids not accompanied with requisite EMD and bids not conforming to the terms & conditions specified in the tender documents are liable for rejection.

24.2 BHEL reserves the right to modify or cancel or short close the tender at any stage at its discretion without assigning any reason thereof.

24.3 The bidders shall study the Tender documents and all other relevant documents in detail for understanding the scope of work involved in various items before submission of offers.

For any clarifications required on this tender document, scope of work etc., the bidders shall depute their authorized representatives to HPVP, Visakhapatnam with prior intimation to get clarifications from concerned authorities.

24.4 **DGM (Engg)** shall be the Engineer-in-charge for herein after referred to as such in the tender.

24.5 The following documents (enclosed) shall form part of the contract including this Notice Inviting Tender.

PART - I: TECHNO COMMERCIAL BID

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|--|-------------------|
| 1) Scope of Work, Special Terms & conditions | : Annexure – I |
| 2) Technical Conditions & Specifications | : Annexure – II |
| 3) Construction Power | : Annexure- II A |
| 4) Construction Quality Plan of Instrumentation Works | : Annexure – III |
| 5) Construction Quality Plan Electrical Works | : Annexure – IV |
| 6) Tools & Test Equipment | : Annexure – V |
| 7) General Conditions of the Contract (Works/Services) | : Annexure – VI |
| 8) Acceptance to the tender terms & conditions | : Annexure – VII |
| 9) Contractor Information | : Annexure – VIII |
| 10) Check List | : Annexure – IX |

PART - II: PRICE BID

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| g) Price Bid (Schedule of Quantities and Rates) | : Annexure – X |
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25. TENDER SUBMISSION:

The Bid shall be submitted in two parts.

Part-I: Techno-Commercial Bid shall be sent by e-mail - only to technicalbid-hpvp@bhel.in by mentioning the Tender Enq. No. and Subject along with the following documents:

- a. All pages of tender document including supporting documents after duly signed with stamp.**
- b. Earnest Money Deposit @ ₹ 42,000/-**
- c. Income tax returns for last 3 years, Profit & Loss account and Balance Sheet certified by the Practicing Chartered Accountant for the last 3 years.
- d. Copy of P.F. Registration & E.S.I Registration Certificate.
- e. Experience Certificates in line with eligibility criteria
- f. Copy of GSTIN Registration Certificate.
- g. Copy of PAN &
- h. All other applicable documents as detailed in the tender

Part-II: Price Bid in the prescribed format shall be sent by email- only to pricebid-hpvp@bhel.in as separate document.

Note: All pages of tender documents and the various supporting documents enclosed by the bidder should be signed on all pages with company seal. The tender completed in all respects shall be sent by email only latest by 14.00 Hrs. on 25.10.2022 to following email address only:

Part-I Bid (Technical bid): technicalbid-hpvp@bhel.in

Part-II Bid (Price bid): pricebid-hpvp@bhel.in

Note:

- 1) Please do not mark any CC / BCC in email address. If done so, the system will not receive the offer and liable for rejection.
- 2) Attachment size limited to 20 MB only. Bidder can submit their offer in multiple emails within the due date by splitting the attachments if more than 20 MB.

26. OPENING OF TENDERS:

Techno-commercial Bids will be opened on Date: **25.10.2022 at 14.00 Hrs.** at Customer Cell, Adm. Building, BHEL- HPVP. The bidders may depute their representatives at the time of opening. The price bid of the technically qualified bidders will also be opened in the presence of representatives of the bidders and the date & time of opening of price bids will be intimated later. In case of reverse auction, the date of conducting reverse auction will be intimated in advance at appropriate time.

If bids are not accompanied by requisite Earnest Money Deposit / Valid MSE (micro/Small) registration certificate along with Part- I (Techno-Commercial Bid), then Part-II (Price Bid) will not be considered for opening.

27. The Bidder declares that they will not enter into any illegal or undisclosed agreement or understanding, whether formal or informal with other Bidder(s). This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process.

In case, the Bidder is found having indulged in above activities, suitable action shall be taken by BHEL as per extant policies/ guidelines.

Yours Faithfully,

For BHARAT HEAVY ELECTRICALS LIMITED,

(D Gowri Sankar)

Manager (OS)

D. GOWRI SANKAR
Manager (OS)
Bharat Heavy Electricals Ltd
HPVP, VSP-530 012

SCOPE OF WORK, SPECIAL TERMS & CONDITIONS**::1::**

Sub: Service Contract for carrying out Electrical and Instrumentation Erection, testing, Calibration, Loop checking and commissioning works for HOT oil Heater at M/s. IOCL PANIPAT (S.O.7916) — Reg.

1. INTRODUCTION:

The project is **Hot oil heater for M/s. IOCL- Panipat**. The job involves Erection, Testing, Calibration, Loop Checking and Commissioning of field and control instruments comprising of PLC panel, DCS, Analysers, Chromatographs etc., and package instruments with associated erection hardware.

BHEL will supply all the field and control room instruments, local panels, package instruments (in installed condition unless otherwise specified) as applicable & its associated erection hardware. The list of Instruments & Structural steel is covered in 'Schedule of Quantities & Rates' enclosed as Annexure – X.

In case of any conflict between any clauses of the documents enclosed with the tender, generally more stringent requirement shall be met by the contractor as per instruction of Site Engineer.

2. SCOPE OF WORK

The instrumentation contractor shall study the site & satisfy himself that he will be able to take up the work as per the site conditions and complete the work in all respect as per the time schedule given in the contract. The instrumentation contractor shall carry out works as per unit rates for items covered in 'Schedule of Quantities & Rates' under Annexure-X. The contractor shall supply manpower during commissioning for trouble shooting of plant with all necessary tools, tackles and consumables. Instrumentation job activity involves Erection, Testing, Calibration, Open / Close Loop Checking & Commissioning of field & control room Instruments as given elsewhere.

2.1 Receipt of all instruments / Erection hardware such as fittings, pipes, tubes, air headers, cables, cable trays etc., panels, structural material and erection hardware etc., from BHEL stores / office from time to time according to the plan of work and their storage in the safe custody for carrying out the work.

2.2 Erection, Calibration, Testing, Loop checking & Commissioning of field instruments as applicable as per the items listed in Annexure-X. Contractor to submit calibration report & loop check report for these instruments duly signed by BHEL /IOCL.

2.3 Laying, Glanding, clamping, tagging & termination of cables as required.

2.4 Installation of Impulse piping/tubing for Instruments as per Hook-up drawings & 6mm OD / 1/4" OD SS/CU tubing for Air supply from air distribution pot/Lines to instruments, Blowing & pneumatic Testing of above are in contractor's scope.

2.5 Minor civil works such as grouting for instruments supports, wall openings for routing cable wherever applicable is in contractor's scope.

2.6 Contractor shall perform earthing of LCP / Terminal box, JB & Field instruments to nearest earth grid. Necessary earthing material supply & installation is in the scope of contractor.

2.7 **PAINTING:-** Painting of all the structural steels such as MS angles, Channels, Plates, 2" ERW pipes, sheets etc., wherever specified in the contract document (Annexure-X). Scope includes supply of Paints as required and shall be painted as per Sl. No.4.9 of Annexure-II Technical conditions and specifications for erection and commissioning works of Instrumentation.

(Note: Colour of paint will be indicated by site engineer during execution). For painting, environment shall be considered as highly corrosive. The primer used shall be having the properties of rust converter.

SCOPE OF WORK, SPECIAL TERMS & CONDITIONS**::1::**

- 2.8 Instrumentation contractor shall supply Lugs, Ferrules, Insulation tapes, dressing belts, clamps and Fasteners and Tag plates, anchor fasteners, U clamps, Bolts, nuts, grouting materials etc. required for completing the installation / erection of panels JB's / cable trays / cable ducts / CS impulse pipes / SS tubes / air lines / copper tubes / air headers etc. as applicable.
- 2.9 Contractor shall carry out modification / rectification work if any, liquidating all checklist points given by BHEL / NFL which may arise during execution of instrumentation work. Contractor to attend all checklist points to the satisfaction of BHEL /NFL Engineers.
- 2.10 The contractor shall comply with all standing procedure, rules and regulations that may come into effect during execution of instrumentation work. Further as a minimum, contractor has to comply with the following.
- 2.10.1 Security gate pass for workmen & Staff.
- 2.10.2 Safety regulation i.e., to provide safety shoes, safety helmets, safety gloves, safety belts etc. to their workmen and to comply the safety norms.
- 2.10.3 Work permits such as Hot & Cold permits time to time from customer.
- 2.11 **Contractor shall have all necessary Calibrating / Testing equipment for calibration of instruments with test certificate from standard approved labs. This calibrating equipment shall be of IOCL approved make.**
- 2.12 Date of commencement of contract period will be from the date of site mobilization by Instrumentation Contractor. Site mobilization shall meet the following as minimum requirement.
- a) Identifying contractor's site In-charge
 - b) Establishing site office in all respects for day to day work requirement.
 - c) Shifting of tools & Test equipment's to site office.
 - d) Mobilization manpower to site.
- 2.13 Contractor shall engage technical manpower during commissioning period in all the 3 shifts as per BHEL Requirement. However, contractor must put up all efforts to complete the work by increasing manpower with required tools, Tackles, resources as per BHEL time schedule with their client & as per site requirements.
- 2.14 Radiography, post weld heat treatment (PWHT) and stress relieving shall be carried out, as required as per Piping Material Specification. Contractor to take precaution with respect to welding and PWHT of valve ends so that the valve internals are not damaged.
- 2.15 After installation of instrument, seal welding shall be provided as per instruction of purchaser at site in addition to the requirement of piping material specification.
- 2.16 Instruments in gas service are to be installed only above or at least parallel to the tapping with the slope in the impulse piping towards the tapping to achieve self-draining.

SIGNATURE OF THE TENDERER WITH SEAL

TECHNICAL CONDITIONS & SPECIFICATIONS FOR ERECTION & COMMISSIONING WORKS OF INSTRUMENTATION

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1.0	The document covers in general standards, specifications of work technical requirements to be met by the contractor for the execution of instrumentation works and criteria of scrap and excess materials. The contractor shall execute the works in accordance with these technical conditions and various other drawings, schedules, documents supplied along with tender / work order/ contract and time to time instructions issued by BHEL during the execution of work or progress of the work. It is made clear that contractor means instrument contractor.
2.0	<u>STANDARDS:</u> - The instrumentation erection and calibration works shall be carried out by the contractor as per sound engineering practice in accordance with International and Indian standards in instrumentation listed below but not limited to the following. a) AP1-RP-550 Manual on installation of refinery instruments and control system. b) BS-6739 instrumentation in process control systems, installation design and practice. c) ISA standards and practice in instrumentation. d) Instrumentation hook-up drawings (installation drawings), cable schedules, wiring drawings, etc., e) Manufacturer's standards, practices, drawings, recommendations, instruction manuals etc.
3.0	The following are inclusive of instrumentation contractor's scope of work.
3.1	Fabrication of pipe nipples, including threading as per requirement.
3.2	Filling of seal pots with filling liquids as per instructions/requirements.
3.3	Back / seal welding of screwed fittings as required by standards or as per instructions.
3.4	Civil works including casting of foundations as per requirement, for instrument supports where paved surface do not exist.
3.5	Minor civil works like chipping of pavement and grouting the instruments panels supports/stanchions and chipping and refilling of the pavement for conduits, marking cable entries on the wall of concrete roofs and making them good after the works.
3.6	Sealing of the cables /tube entries with the control room after laying and testing of all tubes, cables etc. by sealing compound supply of the sealing compounds is in the scope of the contractor.
3.7	Degreasing the handwheels of control valves, oxygen service impulse lines, instruments and other items whenever required as per manufacturer's instructions or as required by in-charge engineer.
3.8	Rotation of control valve bonnet whenever required.
3.9	Reversing the action of control valves either by relocation of springs, accessories or in positioner whenever required.

TECHNICAL CONDITIONS & SPECIFICATIONS FOR ERECTION & COMMISSIONING WORKS OF INSTRUMENTATION**::2::**

3.10	Modification / repairs wherever required to be done on the instruments such as changing the dial or glass for pressure gauges, temperature gauges and other instruments, replacement of rotameter tubes, level gauge glasses, (boiler drum level gauges are excluded), tapping of damaged threading of fittings, cleaning of relays, nozzles in pneumatic instruments etc.
3.11	Painting of structural supports for trays, pipes, junction boxes, instruments, ducts, etc., as per painting specifications.
3.12	Co- ordination during installation / pre-commissioning / commissioning, with mechanical contractors and other agencies during installation of line / vessel / equipment mounted instruments, such as control valves, orifice assemblies, turbine meters, PD meters, level transmitters, level gauges, level switches etc. This may involve removal of instruments, disconnection of tubes / cables/ reconnection for alignment and proper installation etc.
3.13	Drilling of holes on all panels, DCS/PLC panels, shut down cabinets, power supply cabinets, control panels, pneumatic enclosures etc., for cables /multi tube bundles /glands/ grommets.
3.14	Supply of all types of consumables, sealing compounds, etc., required for the execution of the job.
3.15	Grounding of shielded cables to respective instrument earth bus in the control panel/ local panel/ instrument etc.
3.16	Liquidating all check list points and obtaining certification for the same.
3.17	Submission of weekly statements for the materials received and consumed / erected for cables and piping material fittings.
3.18	Any other work not mentioned above but required for the proper execution of the works.
3.19	Preparation and submission of As-built drawings as required.
3.20	Providing pre- commissioning, start-up and commissioning assistance as required.
3.21	Submission of final material reconciliation statement of all material received, erected/consumed and returned.
4.0	<u>DESCRIPTION OF WORK:</u>
4.1	<u>Instrument Piping/ Tubing:</u>
4.1.1	All primary (impulse) piping/ tubing for instrumentation shall be installed by the contractor with best workmanship and shall follow the installation standards /installation drawings in each case. Where there is no installation drawing / standard the instructions of in-charge engineer shall be followed.
4.1.2	Horizontal and vertical lines shall be installed using spirit levels and plumb bobs. Unless otherwise specified in the drawings, piping /tubing lines shall have a slope of not less than 1 in12 on the horizontal runs.

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TECHNICAL CONDITIONS & SPECIFICATIONS FOR ERECTION & COMMISSIONING WORKS OF INSTRUMENTATION

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4.1.3	Contractor shall carry out the welding of the impulse (or air) piping (or tubing) as per welding procedures and codes. Contractor shall use approved electrodes only. Only qualified welders approved by BHEL quality control engineer, shall be employed by the contractor for doing the pipe / tube welding or as approved by customer / consultant. All welding electrodes, welding gas cutting consumables, etc., as required are in the scope of contractor. Further any material like electrodes, equipment, testing charges for various tests etc. for the initial qualification of the welder/ welders are in the scope of contractor.
4.1.4	Contractor has to arrange all welding, gas cutting equipment/ machines, accessories, consumables etc. as required for the execution of the job.
4.1.5	Pipe shall be bent using pipe benders only and hot bending will not be accepted. Pipes shall be cut using pipe cutting devices. Hot cutting is not acceptable.
4.1.6	All threaded joints shall be joined with Teflon tape and no other pipe jointing compound shall be used except on high temperature service where graphited sealing compounds shall be used. Contractor shall supply the required number of Teflon tapes and graphited sealing compounds.
4.1.7	All piping /tubing shall be properly supported at regular intervals of one meter. Wherever insert plates are not available, supports on concrete structures or on ceilings shall be made and fixed with minimum 10mm expansion bolts. These and Anchor fasteners are to be supplied by the contractor with prior approval from BHEL for the size and model/make. Angle supports shall be fabricated from 50 mm X 6 mm Thk MS, angles as a minimum.
4.2	<u>TUBING:</u>
4.2.1	SS tubes shall be laid as per standards. The width of the tray shall be selected as per the no of tubes to be laid. Tubes shall be clamped to the trays at every 300 mm using clamps made of aluminium strips or GI. The practice of flattening the tubes for clamping purposes shall not be permitted. Open ends shall be covered to prevent ingress of moistures, dust, vermin etc. Such covers, plugs shall be removed only when final connections are made.
4.2.2	Trays shall be supported either from any rigid steel structure or concrete member as detailed under trays and supports below.
4.2.3	All male / female tube connectors shall be installed with Teflon tape only. Identification tag plates / ferrules shall be provided at both ends of the tubing. Ferrules shall be single sleeve type with letters and numbers neatly printed.
4.2.4	Where required, SS tubes shall be cut using only pipe cutting devices such as tube cutter or hacksaw. Hot cutting will not be allowed. Tube cutters or hacksaws should always be sharp and cutting shall be done at uniform cutting rate. Trying to get deep cut with each turn of the tube cutter or with each back and forth motion of the saw blade should be avoided.

TECHNICAL CONDITIONS & SPECIFICATIONS FOR ERECTION & COMMISSIONING WORKS OF INSTRUMENTATION

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4.2.5	While using compression fittings, tubing ends should be deburred. This will allow more easy entrance of the tube into the bore of compression fitting and will pass through the ferrules without damaging the sealing edge of the ferrules.
4.2.6	SS tubes shall be bent using tube bender only and any hot bending will not be accepted.
4.3	<u>CABLES:</u>
4.3.1	Multicore cables / multitube bundles shall be installed on ducts / trays and properly clamped. At every vertical drop to junction boxes, they shall be clamped at more frequent intervals (max. 300 mm). They shall be connected inside junction boxes strictly as per the number system as mentioned in the cable schedule. At bends, minimum radius shall be maintained as per manufacturer's recommendation. The angle tray supports shall be fabricated from 50 mm X 50 mm X 6 mm MS angles.
4.3.2	Identification tags shall be provided on either end of the multicore cables as per cable schedule. Engraved SS or Aluminium tag plates shall be provided by the contractor for the identification of multicore cables. PVC ferrules shall be provided by the contractor for the identification of the core of the cable. The tag plates shall be bound to the cables with SS /GI wire.
4.3.3	All cables shall be cut after the exact site measurements are taken between the ends and tube / cable drums selected before cutting lengths so as to avoid any wastage. The length of the cable shall have sufficient amount on both ends for final connection of the cable to the terminals on both ends.
4.3.4	All multicore cables and multitube bundles laid in trays shall be properly dressed and tied with nylon wires of 3 mm diameter and shall be clamped with GI clamps or aluminium strips / clamps at intervals of 600 mm.
4.3.5	In the field, the cables shall be laid in trays or ducts as per layout drawings. Wherever required cable shall also be buried under-ground or taken in concrete trenches as per requirement. Inside control room, cable shall be laid in concrete trenches or below false flooring.
4.4	<u>INSTALLATION OF INSTRUMENTS:</u>
4.4.1	All instruments shall be generally installed on supports as per installation standards / installation drawings in each case and shall be accessible.
4.4.2	Air filter regulators shall be mounted on the instrument itself below the instrument or on the control valve yoke.
4.4.3	All supports shall be fabricated by the contractor.

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4.5	<u>INSTRUMENT AIR SUPPLY:</u>
4.5.1	Instrumentation contractor has to do the main instrument line supply header in each area unless otherwise specified. Main instrument air supply header will be generally GI. In certain specific cases, SS pipe is also foreseen. The main instrument air supply is to be connected to the air sub header. Generally, the air line from take off valve on the air sub header to individual instrument will be 1/4" SS tube. In certain specific cases such as, purging line to control panel, airline to damper etc., the air line from the main instrument header will be pipe or tube as per requirement.
4.6	<u>Cable Trays / Ducts / Perforated Trays / Angle Trays and Supports:</u>
4.6.1	Main instrument cable trays will be generally galvanised iron perforated cable trays or MS cable ducts. Ladder type cable trays made out of MS angles may also be used depending on the project /site requirement. In certain cases, FRP cable trays or aluminium perforated cable trays are also foreseen. GI perforated cables will be normally in sections of 2.5 meters long. Cable ducts will be as per drawings and normally in sections of 2.5 meters long. The main cable trays / ducts shall be laid as per lay out. In case of MS cable ducts, the installation and welding etc., of partition plates should also be carried out by the contractor wherever required. Structural steel supports for the cable trays / ducts are to be provided by the contractor. Wherever such structural supports are already existing or provided by the agencies, same shall be made use of. However, additional structural supports, as required should be provided by the contractor.
4.6.2	Supports for the GI perforated cable trays / MS angle trays shall be provided by the contractor. The supports shall be provided at intervals of 1.5 M (maximum) and the supports shall be welded to the insert plates or steel structures. Where insert plates are not available, supports shall be fixed to the concrete structures with minimum 10mm dia. expansion bolts (anchor fasteners). Angle supports for perforated trays; MS angle trays shall be fabricated out of minimum 50 mm X 6 mm MS angle.
4.6.3	All supports shall be cut with hacksaw. Employing gas cutting for cutting and making holes is not acceptable. Free ends of angles support shall not have sharp edges and all sharp edges shall be properly rounded off.
4.6.4	Perforated GI trays and or MS angle trays shall be used for all branch cable / tube ways from main trays. Width of the tray shall be selected according to the number of tubes and cables. These branch trays shall be laid by the contractor as per site conditions and site requirements with the approval of Resident Manager / In-charge Engineer of BHEL. Contractor should provide adequate supports for all branch trays.
4.6.5	Fabrication of bends or tees for GI perforated trays, MS angle trays and cable ducts as per site requirement is in the scope of contractor. However where pre-fabricated bends, tees are supplied, the same may be used.

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4.6.6	Main cable ducts, fabricated ladder type angles trays, perforated trays and their supports shall be painted as per painting specifications detailed below.
4.7	<u>Laying of Cables:</u>
4.7.1	Contractor shall lay all cables in accordance with installation drawings and cable schedules. Before laying, the cables / multicables on drums shall be meggered and tested to ensure there are no transit damages.
4.7.2	All cables routes shall be carefully measured and cables cut to the required lengths, leaving sufficient lengths for the final connection of the cable to the terminals on both ends. The various cable lengths cut from reels / drums shall be carefully selected to prevent undue wastage of cables. Sufficient extra length of cable shall be kept at the termination points.
4.7.3	A detailed planning should be made by the contractor, in consultation with BHEL Engineer, before laying the cables, giving the drum number, cable number, lengths etc.
4.7.4	Each cable length shall have a complete uncut length from one termination to another.
4.7.5	All cable shall be identified close to their termination point by cable numbers as per cable schedules / junction box schedules. PVC ferrules and tag plates shall be provided by contractor and their identification tags shall be securely fastened to the cables.
4.7.6	Contractor should provide PVC ferrules (numbered and lettered ferrules as per requirement) for identification of each core of the cable laid. Core/ wire numbers shall be as per schedules. All temporary ends of cables shall be protected against dirt and moisture. For this purpose, ends of the cable shall be taped either PVC or rubber insulating tape.
4.7.7	The bending radius of cables shall be maintained as per manufacturer's recommendations. Cables installed above ground shall be run exposed on walls, ceilings, structures and shall run parallel or at right angles with beams, walls or columns.
4.7.8	Contractor should rigidity clamp all cables individually or group wise to the respective trays / ducts / support by GI clamps / Aluminium flats / or multiple cable supports or cable trays. Supply of such Gi clamps / Aluminium flats with necessary Gi bolts, nuts and washers is in the scope of contractor. Where drilling of any structural steel is to be resorted, it shall be ensured that any weakening of the structure is minimum clamping of the cables shall be done by the contractor at intervals of 500 mm for vertical runs and 1000 mm for horizontal runs.
4.7.9	All special cables and power supply cables shall be laid direct to the field instruments without any junction box, unless otherwise specified.
4.7.10	While laying the cables in ducts / trenches or burying them, care shall be taken to ensure that low signal cables such as alarms, analyser cables, special cables from turbine meters, other special cables, compensating cables, etc., are separated from other power supply cables.

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4.7.11	<u>Underground Cables:</u> Each underground Cable (either in concrete trenches or buried) shall be provided with identifying tag of lead securely fastened at every 30 M of its underground length with at least one tag at each end before the cable leaves or enters the ground.
4.7.12	<u>Buried Cables:</u> Directly buried cables shall be laid underground in excavated cable trench wherever specified in lay out drawings. Trenches shall have sufficient depth and width to accommodate all cables property spaced. Before cables are placed, the trench bottom shall be filled with 100 mm layer of sand and levelled. Each layer of cable shall be covered with 150 mm of sand on top and sand shall be lightly pressed. A protective covering of 75 mm thick second-class red bricks shall be placed flat on the final layer of sand and cable. On completion of every group of cable laying and before sand filling, each cable should be tested for continuity and insulation tested in presence of BHEL engineer. Any cable found to be defective shall be replaced before next group of cables are laid. After the final layer of cable and bricks are laid the remaining portion of the trench shall be back filled with soil compacted and levelled. Cable route makers indicating the no. of cables, depth and direction shall be placed enroute, on cross-overs/turnings etc., to mark the cable route.
4.7.13	<u>Road Crossing for Underground Cables:</u> At each road crossing and other places, where cables enter pipe sleeves, adequate bed of sand shall be given so that the cables do not stack and get damaged by pipe ends after back filling. After laying the pipe sleeves shall be sealed using sealing compounds. At the entry into concrete blocks at road crossings, cable loops shall be provided at either ends to prevent any damage to the cables. Each cable shall have one tag at each end before the cable enters or leaves the pipe.
4.7.14	After laying all the cables and multitube bundles, the cable entry to the control room should be filled and sealed suitably.
4.7.15	On completion of the cable laying in concrete trenches, the trenches shall be filled with sand and precast concrete slabs shall be placed on the trench.
4.8	<u>Earthing:</u>
4.8.1	Earthing of junction boxes, local cabinets shall be carried out by the contractor as per documents and instructions from the In-charge Engineer.
4.9	<u>Painting:</u>
4.9.1	This part of the specification is applicable to all structural steel, cable ducts, MS cable ways, MS angle trays, instrument supports, 2" NB MS pipe for stanchions, base plate of the MS pipe supports / stanchions, perforated trays, all structural steel supports for the above items, etc. This painting work including the supply of the primer, paint and arranging painting equipment and accessories are all included in the instrument contractor's scope.

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4.9.2	The surface to be painted shall be thoroughly cleaned with wire brush and sand paper to remove all scales. After cleaning, the surface is to be painted with one coat of red-oxide zinc chromate primer conforming to IS-2074 and allowed to dry completely.
4.9.3	Primer coated surface is painted with one coat of paint to the colour nearest to the final paint and allowed to dry. The colour number shall be specified from IS-5.
4.9.4	Final second coat shall be with the paint of desired colours and shall be selected from IS-5. The colour code from IS-5 shall be specified during contract stage or will be intimated at site.
4.9.5	It may be preferable that final second coating of external surfaces not covered by the cables, tubes etc., be applied just before completion of the project or handing over of the project whichever is earlier.
4.9.6	Contractor shall use primer and paints of reputed make only.
4.10	<u>Testing:</u>
4.10.1	Electrical cables for signal, alarm and power supply shall be checked for megger values and continuity before final termination and ferruling.
4.10.2	Testing shall be carried out after the installation of the instrument with primary piping completed in all respects and approved by In charge Engineer.
4.10.3	Primary piping shall be tested hydraulically / pneumatically to 1.5 times the operating pressure after isolating the instrument. Flushing of piping shall be carried out as per instruction of In-charge Engineer. Lines shall be blown after hydrotesting. All external displacement / float type level instruments, level gauges shall also be tested as per Site In-charge/ Engineer.
4.10.4	Tubes and air lines shall be tested with compressed air to 7 kg/cm ² g up to the filter regulator. The downstream side of the filter regulator shall be tested to 1.5 kg/cm ² g. The lines shall be blown with instrument air up to the filter regulator for 15 minutes to remove any traces of oil, dust and moisture. All pneumatic lines shall be checked with soap solution and bubbler unit for possible leak at joints. After pressurising, the source shall be isolated and the rate of fall in pressure shall be less than 1 PSI for each 100 feet for a test period of 2 minutes.
4.10.5	All test results shall be recorded in the approved format and shall be signed by contractor, BHEL and customer / consultant.
4.11	<u>Calibration:</u>
4.11.1	All the instruments shall be calibrated by the contractor strictly as per manufacturer's instructions prior to the installation. The scope of calibration work is as per schedule of quantities.
4.11.2	Contractor shall use his own oil free instrument air compressor for calibration purpose.

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4.11.3	Conversion from one unit to another for the purpose of calibration is not allowed.
4.11.4	Procedure for calibration of different items is as below, however the detailed procedure shall be submitted by the contractor to the In-charge engineer for approval before proceeding with calibration.
4.11.5	All pressure and differential pressure transmitters shall be calibrated to the settings as per the instrument data specification sheets and instruction of In-charge Engineer.
4.11.6	All thermocouple receiver instruments shall be calibrated by generating millivolt signals suitable for span and type of the thermocouples used.
4.11.7	Receiver instruments shall be programmed calibrated and aligned using test hook up as per instruction from manufacturer or In-charge Engineer.
4.11.8	All pressure and temperature switches shall be calibrated for 0%, 25%, 75% & 100% of range. These shall be set finally at the required values indicated in the data sheets.
4.11.9	Mercury filled system instruments and bimetallic instruments shall be checked for 0%, 25%, 75% & 100% of range using standard thermo-oils, temperature baths.
4.11.10	Pressure transmitters shall be calibrated at 0%, 25%, 75% & 100% and vice-versa of range using dead-weight tester/hydraulic pumps with master gauges.
4.11.11	DP Transmitters shall be calibrated 0%, 25%, 75% & 100% and vice-versa of range using mercury/water column and standard gauges.
4.11.12	Pressure gauges shall be calibrated with dead weight tester and temperature gauges shall be calibrated with thermo-oil baths at 0%, 25%, 75% & 100% of range and vice-versa.
4.11.13	Rotameter transmitters shall be calibrated by moving the pointer 0%, 25%, 75% & 100% of range and vice-versa and monitoring the output at the respective flow range.
4.11.14	The external displacer type level instruments shall be calibrated as per manufacturer's instructions or calibrated by filling the displacer chamber with water for level 0%, 25%, 75% & 100% of range and draining the water at 100%, 75%, 25%, 0% of ranges after applying suitable specific gravity connections of the process fluid as per data sheets.
4.11.15	The internal displacer/float type level instruments shall be dry calibrated as per manufacturer instructions or using calibration chamber calibrated out of steel pipes and filling the same with water.
4.11.16	The level switches (external cage type) shall be filling the cage with water to design alarm/trip level. While setting the switches it shall be ensured that the micro switches do not reset for full rated travel of the float.
4.11.17	Tank level indicator shall be calibrated by manually lifting the float at 0%, 25%, 75% & 100% and vice-versa of range.

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4.11.18	Control valves and positioners shall be checked for hysteresis and linearity and calibrated for rated strokes. Prior to calibration the valves shall be cleaned externally. The item is to be lubricated, where required (control valves for oxygen service should not be lubricated) and stroked few times to extreme positions of plug to ensure that movement is free from friction. The valve shall then be calibrated for rated stroke and linearity. Subsequently the valve shall be checked for hysteresis. Stroke speed has to be evaluated for trip / shut down valves.
4.11.19	All calibration readings shall be recorded in the approved format and submitted to the In-charge Engineer. All such calibration and test records shall be signed by contractor, BHEL and customer / consultant.
4.11.20	A list of recommended calibration and test equipment required as a minimum for calibration is furnished below. The contractor shall clearly state in his offer the complete list of calibration and test equipment along with range, accuracy and quantity which he proposes to use for this job. Contractor should also ensure that any equipment not listed below but required at the time of calibration shall be made available at his own cost.
4.11.21	All test equipment and kits shall be approved by NPL/ IDEMI/ ERTL authorities. Copy of the test certificates to be furnished.
4.11.21.1	Squeeze bulb range 0-10000 mm water column.
4.11.21.2	Dead weight tester (Budenburg or Equivalent)- Accuracy: $\pm 0.1\%$
4.11.21.3	Gauge comparators for pressure gauges- rating up to 350 kg/cm ² (g).
4.11.21.4	Oil bath for temperature calibrations -max. temp. 350 deg. C
4.11.21.5	Standard mercury in glass thermometers of ranges:-50 to+50 deg. C, 0 to 100 deg. C, 0 to 250deg. C, Accuracy : $\pm 0.25\%$
4.11.21.6	'U' tube differential manometers / inclined tube manometers. Static pressure rating 7 kg/cm ² , Accuracy: $\pm 1\text{mm}$
4.11.21.7	Single leg manometers/ inclined tube manometers Scale :1500 mm water and 1500 Hg Accuracy: $\pm 1\text{mm}$
4.11.21.8	Decade resistance box.
4.11.21.9	Multimeter-Accuracy: $\pm 0.05 \text{ mv.}$
4.11.21.10	Potentiometer / direct digital calibrator (capable of generating and measuring mV).
4.11.21.11	Meggers 500 V/1100V
4.11.21.12	Air Hydro pump/Hydraulic pump
4.11.21.13	Vacuum pump
4.11.21.14	Instrument air compressors with filters, regulators and de-oilers.

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4.11.21.15	Current generator (instrument calibrator) 4-20 mA DC (Rosemount or equivalent) with power source.
4.12	<u>LOOP TEST:</u>
4.12.1	Loop test shall be performed after calibration of all instruments and leak testing of signal lines. Loop test shall be conducted to check performance of the loop, thereby ensuring proper connections and operations.
4.12.2	Generally, loop testing shall be conducted when installation, hydro testing of impulse lines of the instrument, calibration of the instrument etc., are completed. However, depending on site requirement, time schedules of the project, loop test can be carried out as a parallel activity. For example, flow measurement loop with a D. P transmitter is ready except that the impulse lines (primary piping) is not hydro tested. In such case, the hydro testing and loop testing can be carried out as parallel activities.
4.12.3	Few examples of loop test are outlined below.
4.12.4	Example 1: Loop test of a flow measurement (monitoring) loop. Data: The flow measurement loop consists of Orifice plate assembly, Electronic D. P transmitter, Single pair cable , Field Junction box, Multipair cable and Receiver Indicator in the control room. Pre Requisites : Installation of Orifice plate assembly, Installation of the D. P transmitter, Installation of primary piping, Installation of junction box, Installation of receiver indicator in the control room , Installation and termination of multipair cables, Hydro testing of the impulse lines, continuity checking of the cables , calibration of D. P Transmitter, calibration of receiver indicator. <u>LOOP TEST</u> : - Electrically disconnect the D. P Transmitter and the receiver indicator. -Disconnect the leads of the single pair cable inside J.B. - Connect 4-20 mA DC to the open leads of the single pair cable (transmitter end) and measure the output at the other end of the open leads of single pair cable (J.B. end). Output shall match with input for 0%, 25%, 75% & 100% of the signal. -Similarly connect 4-20 mA DC signal to the open leads of multi pair cable (JB end) and measure the output at the corresponding other end of multi core cable (Receiver instrument end). Output shall match with input for 0%, 25%, 75% & 100% of the signal. -Now connect single pair cable leads and the leads of multi pair cable into terminals of JB. Connect 4-20 mA DC signal to the open leads of single pair cable (D. P Transmitter end) and measure the output at the open leads of multi core cable (Receiver instrument end). Output shall match with input for 0%, 25%, 75% & 100% of the signal. -Now connect the open leads of multi pair cable to the receiver indicator. Follow the manufacturer's instructions and switch on power supply to receiver indicator. Now, ensure Rosemount make field calibrator is not in powering mode i.e., it will act as a variable resistor and as a read out of mA DC. Since, the receiver indicator provides the power, caution is necessary not to power again A multimeter and 1K potentiometer can also be used in place of Rosemount make field calibrator for this purpose. Signal input at single pair cable (Transmitter end) should match with the output at the receiver instrument for the 0%, 25%, 75% & 100% of signal.- Now, connect the open leads of single pair cable to the D. P Transmitter.-Record the loop test in the appropriate format and should be signed by the contractor, BHEL and customer / consultant.

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4.12.5	Example 2: Loop test of a pressure control Loop: Data: The pressure control loop consists of Electronic Pressure Transmitter, Single pair cable, Field Junction box, Multipair cable, Receiver controller in the control room, Multipair cable, Junction box, Single pair cable, I/P converter Pneumatic signal and Control Valve. Pre Requisites : Installation of Electronic Pressure Transmitter , Primary piping to the transmitter, Junction box, Single pair and Multipair cable , Electronic receiver controller in the control room, Control valve, Pneumatic tubing, Instrument air supply, Completion of Hydro testing of impulse lines, Leak testing of pneumatic lines , Continuity checking of cables, Calibration of pressure transmitter, Calibration of controller (including direct of reverse acting) and calibration of control valve. <u>LOOP TEST :</u> - As outlined in Example 1, ensure that the loop from single pair cable to controller is OK. - Similarly, establish that the loop from the controller to control valve is OK. - Record the loop test in the appropriate format and should be signed by the contractor, BHEL and customer / consultant.
4.12.6	In case of shut down system Field / receiver Pressure switches, the abnormality is simulated by disconnecting the leads or shorting the leads at the terminals and function of all associated systems are checked.
4.12.7	Any defects observed during Loop test, shall be rectified by the contractor.
4.12.8	After the completion of Loop test, the contractor shall connect back any terminations and connections.
4.12.9	In case of loops in which certain instruments of the loop are calibrated by other agency, Loop testing shall be performed on co-ordination with the agency involved.
4.12.10	In case, control room instrumentation is not included in BHEL scope, and assistance in loop testing is included, Contractor shall furnish such assistance for loop testing and contractor shall abide by the instructions of In-charge Engineer of BHEL.
4.12.11	In case DCS is included in BHEL scope, the procedure and scope of loop checking shall be as detailed below for the loops connected to the Distributed Control system. The contractor's scope includes but not limited to the following, - Laying the cables, identifying all cables and cores dressing the cables inside the control room. - Calibration of all field instruments independently. - Measuring signal level of field instruments output at control room for the respective of identified cores. - Co-ordination with DCS vendor during loop checking. - Assistance to DCS vendor during loop checking. - Rectification / recalibration of field instruments if found defective during loop checking. However, checking of the inter connection between the instruments / equipment inside the control room, ferruling / tapping of inter connecting cables inside the control room and performing loop checking from DCS shall be by DCS Vendor.

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5.0	<u>DRAWINGS AND DOCUMENTS TO BE SUPPLIED BY BHEL TO THE CONTRACTOR FOR EXECUTION OF WORKS:</u>
5.1	Cable schedules for alarm /signal / shutdown / power supply cables.
5.2	Termination details / drawings for connecting at control room end.
5.3	Individual Instrument specifications.
5.4	Bill of materials.
5.5	Installation standards / Hook-up drawings.
5.6	Manufacturer's instruction manual for installation or calibration where required for reference.
6.0	<u>DRAWINGS AND DOCUMENTS TO BE SUPPLIED BY THE CONTRACTOR</u>
6.1	<u>AS BUILT DRAWINGS:</u> Two sets of layout drawings, instrument schedules, bill of materials, cable schedule etc., duly incorporating the changes / modifications carried out during the execution of works. The drawings / documents will be provided by BHEL to the contractor for this purpose and contractor shall prepare the As - built drawings as explained above.
6.2	Final material appropriation statement for all the free issued materials, indicating shortage, if any, in the appropriate format duly approved by the In-charge Engineer.
6.3	Return of all drawings and manufacturer's instruction manuals given by BHEL to contractor for reference.
7.0	<u>MATERIALS TO BE SUPPLIED BY BHEL TO CONTRACTOR AS FREE OF COST FOR EXECUTION OF WORKS</u>
7.1	All pipes, tubes, and piping materials such as valves, flanges, gaskets, bolts & nuts for flanges necessary for primary piping, air supply.
7.2	Tubes and Tube fittings.
7.3	All pneumatic, electronic instruments, pressure gauges, resistance thermometers, temperature gauges, thermowells and accessories like switches, air filter regulators, solenoid valves, etc.
7.4	Electronic Junction boxes for field mounting.
7.5	Two core / Three core / Multi core shielded cables for low signal alarm, single pair, multipair thermocouples extension cables and three core and multicore resistance thermometer cables.
7.6	Cable Glands and Fittings.
7.7	Local Panels.
7.8	Cable ducts / cable trays.
8.0	<u>MATERIALS TO BE SUPPLIED BY CONTRACTOR AT HIS OWN COST AS PART OF THIS SPECIFICATION /ANNEXURE</u>

**TECHNICAL CONDITIONS & SPECIFICATIONS FOR ERECTION & COMMISSIONING WORKS OF
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8.1	The procurement and supply in sequence and at the appropriate time of all materials and consumables except for the materials specifically listed under BHEL scope of supply, shall be entirely the contractor's responsibility and his rates for execution shall be inclusive of all these items. They are as follow but not limited to the following.						
8.2	All industrials gases like oxygen, acetylene or inert gases, compressed air and all types of electrodes, brazing rods, flux etc., for welding purposes, with necessary facilities for testing the welded joints.						
8.3	Teflon tape and other pipe jointing compounds for threads and material for sealing of cable entries to control room, local panels, insulation tapes, sealing compounds for explosion proof conduit fittings etc.						
8.4	Bolts, nuts and washers for supports, U bolts with nuts & washers, clamps for tubes and pipes, anchor bolts for panels, expansion bolts (pinch anchor / rawl bolts) of various sizes for fixing to the concrete structures, polythene bags for protection of instruments against rain, bolts & nuts for junction boxes, emergency shut down push button stations, on-off push station, power supply distribution boxes etc.						
8.5	Paints, Primers and solvents						
8.6	Plastic tags (ferrules) for identification of tubes/wires at panel junction boxes.						
8.7	All materials for minor civil works like grouting etc.						
8.8	All accessories for electrical wiring like cable lugs, ferrules for identification etc.						
8.9	Aluminium/ Metallic tag plates for cables for identification. GI clamps/aluminium strips with bolts, nuts and washers for clamping the cables.						
8.10	Cable route identification marker plates for buried cables.						
8.11	SS wire for tag plates, GI wire / Nylon tape /rope for clamping / tubing.						
8.12	Cleaning agents such as Rustolene petrol, Kerosene etc., Wherever required.						
9.0	<u>SCRAP AND EXCESS MATERIALS</u>						
9.1	Every month the contractor shall submit and account for all the materials issued to him by BHEL in a standard proforma described for this purpose by the In-charge Engineer.						
9.2	On completion of work, the contractor shall submit materials appropriation statement for all the materials issued by BHEL in the proforma given by In-charge Engineer.						
9.3	The following scrap allowances are permissible,<table><tr><td></td><td><u>Non salvageable</u></td><td><u>Unaccountable</u></td></tr><tr><td>Steel pipes, SS tubes, Single pair/ Two core, Three core , Multicore cable, Structural steel.</td><td>2%</td><td>0.5%</td></tr></table>(Note : Non salvageable scrap shall mean the lengths of the tubes, pipes, multi cables, cables etc., and they are from cut piece of tubes, pipes, multi cables, cables, etc., that cannot be used.)		<u>Non salvageable</u>	<u>Unaccountable</u>	Steel pipes, SS tubes, Single pair/ Two core, Three core , Multicore cable, Structural steel.	2%	0.5%
	<u>Non salvageable</u>	<u>Unaccountable</u>					
Steel pipes, SS tubes, Single pair/ Two core, Three core , Multicore cable, Structural steel.	2%	0.5%					

Ref: OS/SC/2022-23/61/44**Date: 13.10.2022****TECHNICAL CONDITIONS & SPECIFICATIONS FOR ERECTION & COMMISSIONING WORKS OF
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9.4	All excess materials and scrap shall be returned by the contractor after duly accounting for, to the storage points designated by BHEL, Where materials are to be weighed before returned, the contractor shall make necessary arrangements for weighing etc. The contractor shall not use the scrap sections for fabricating temporary supports or other items without the permission of the Resident Engineer/Resident Manager of BHEL.
9.5	If the contractor fails to return surplus materials, then recovery shall be made from the contractor's bills.

SIGNATURE OF TENDERER WITH SEAL



IOCL - Panipat

SPECIAL CONDITIONS OF CONTRACT (SCC)

Part - I

Bidding Doc. No. 44AC7500-00-ER-06-0105 : Fired Heater

44AC7500

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9. CONSTRUCTION WATER & POWER SUPPLY AND LICENSE FEE ON LAND

9.1 CONSTRUCTION WATER



IOCL - Panipat

SPECIAL CONDITIONS OF CONTRACT (SCC)

Part - I

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44AC7500

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9.1.1 AT SITE WITHIN REFINERY PREMISES:

Clause 3.4.0.0 & 3.6.0.0 of the General conditions of Contract and its sub-clauses shall be modified as follows.

Subject to availability, Construction water shall be provided by OWNER on chargeable basis. The cost of water supply shall be recovered by the OWNER from CONTRACTOR'S running/ final account bill at **0.25% of running account** bill/ final bill value in all the Contracts irrespective of nature, type and discipline of the Contract. Except contracts which are not executed inside OWNERS premises, no charges for construction water shall be levied.

However, in case OWNER is not able to provide construction water due to any reason whatsoever, CONTRACTOR shall be responsible for making all arrangements for Construction water at his cost. Any statutory requirements/ documentation etc. to this effect shall be met by the CONTRACTOR.

Non-availability of water due to any reason shall not entitle the CONTRACTOR for any claim against OWNER on account of cost and time implications.

9.1.2 AT PROJECT STORAGE/FABRICATION YARD/LABOUR RESIDENTIAL CAMP LOCATED OUTSIDE OWNER'S (REFINERY) PREMISES ARRANGED BY CONTRACTOR

Construction Water requirement at Project Storage/Fabrication yard located outside owner's (Refinery) premises and Potable Water requirement at Labour Residential Camp located outside owner's (Refinery) premises shall be arranged by CONTRACTOR on his own and all costs related to this shall be included in quoted Lumpsum Price. In this regard, BIDDER shall comply with all requirements mentioned in Bid Document Ref. no. 44AC7500-00-ER-06-0105 : Fired Heater Package, Project Execution Plan for EPCC Contractor enclosed as part of Part-I of Bidding Document.

9.2 CONSTRUCTION POWER**9.2.1 AT SITE WITHIN REFINERY PREMISES:**

Clause 3.4.0.0 & 3.5.0.0 of the General Conditions of Contract and its sub-clauses shall be modified as follows.

Subject to availability, Construction power shall be provided by the OWNER made available from existing _____ substation which is around _____ mtr away from the upcoming facility on chargeable basis. Contractor to note entire arrangement for construction power including Procurement and construction in bidder scope of work. from



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SPECIAL CONDITIONS OF CONTRACT (SCC)

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44AC7500

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the nearest Substation / tapping point on chargeable basis. The cost of power supply shall be recovered by the OWNER from CONTRACTOR'S running account/ final bill as per the table given hereunder on Lump sum basis based on the category of Load demand depending on their connected load. The connected load in different categories.

Cat. No.	Load Demand	Feeder Rating in (Amps)	Cost/ month (Rs)
1	Up to 32 A	32	25,000.00
2	>32A up to 63A	63	50,000.00
3	>63A up to 125 A	125	1,00,000.00
4	>125 A up to 250 A	250	2,00,000.00
5	>250A upto 400A	400	3,50,000.00

In the event of power requirement (and or availability of power) is for less than one month pro- rata cost will be arrived on the basis of above rates.

At the time of applying for construction power the CONTRACTOR shall furnish the name plate rating of each equipment for which power is required, to arrive at the category of feeder allocation as stated above.

Contracts which do not require load demand to owner, no charges for construction power shall be levied.

The construction power shall be made available to the CONTRACTOR which might have grid disturbance, and no time extension or compensation shall be payable on this account. Therefore, the CONTRACTOR shall within the price of services make alternate arrangement to cope with such eventuality. Additional power, if required, to meet the contractual requirements, shall be arranged by the CONTRACTOR at its own cost.

The CONTRACTOR shall make his own arrangements for laying of cable and making necessary distributions, terminations, feeder pillars, junction boxes etc. All necessary safety precautions as per the normal safety practices and as directed by the Engineer-in-charge shall be followed by the CONTRACTOR.

Construction Power shall not be supplied outside the battery limit of the Project by the OWNER.

9.2.2 AT PROJECT STORAGE/FABRICATION YARD/LABOUR RESIDENTIAL CAMP OUTSIDE OWNER'S (REFINERY) PREMISES ARRANGED BY CONTRACTOR

Construction Power requirement AT OUTSIDE REFINERY PREMISES i.e., Project Storage/Fabrication yard located outside owner's (Refinery) premises and Power requirement for Labour Residential Camp located outside owner's (Refinery) premises shall be arranged by CONTRACTOR on his own and all costs related to this shall be

Note

1) Legend

HP: Hold Point

A point, which requires inspection/verification and acceptance by Owner/Worley before any further processing is permitted.

The Contractor shall not process the activity /item beyond a Hold Point without written approval by OWNER/Worley except where prior written permission for further processing is available.

W: Witness Point

An activity which requires witnessing by Owner/Worley when the activity is performed and after proper notification has been provided (notification modalities and period shall be finalized beforehand) the Contractor is not obliged to hold further processing if Owner/Worley is not available to witness the activity or does not provide comments before the date notified. Basis of acceptance shall be as per relevant technical specification.

Rw: Review of Contractor's Documentation

S: Surveillance Inspection by Owner/Worley

Monitoring or making observations to verify whether or not material/items or services conform to specified requirements. Surveillance activities may include audit inspections, witness of testing, review of quality documentation & records, personnel qualifications etc.

WC: 100% inspection / examination by Contractor.

Prime responsibility for execution of the inspection is with the Contractor. Owner/Worley only monitors Contractor's performance.

SI No	Activity / Description	Records required to be submitted / maintained by Contractor	Action / Extent of Check by Contractor	Action / Extent of Check by Owner/ Worley	Types of Records / Basis
A	Prior to Fabrication				
1	Calibration of Test/Measuring Instruments	Yes	WC	Rw	Third party Calibration Reports and MTC
2	Fabrication, Erection, NDE, Leak Test etc procedure	Yes	WC	Rw	Procedures / Method Statement
3	Incoming Material Verification				
3.1	Materials	Yes	WC	Rw	Lab Reports/Test Certificate
3.2	Equipment	Yes	WC	Rw	Lab Reports/Test Certificate
3.3	Consumable	Yes	WC	Rw	Lab Reports/Batch Certificate
4	Pre-Fabricated and brought out items	Yes	WC	Rw	DI/IRN/IRC endorsed by approved TPI.
5	Ensure proper storage of instruments	Yes	WC	S	Store register / data
6	Calibration and test instruments certified by standard test house confirming to National . International standards as applicable	Yes	WC	Rw	Lab Reports/Batch Certificate
7	Pre-Erection take over	Yes	WC	S	Joint Record

SI No	Activity / Description	Records required to be submitted / maintained by Contractor	Action / Extent of Check by Contractor	Action / Extent of Check by Owner/ Worley	Types of Records / Basis
B	Shop Fabrication				
8	WPS/PQR	Yes	WC	HP	WPS/PQR
9	WPQR	Yes	WC	HP	Welder certificate and identity card
10	Fabrication Fit up / dimensional check	Yes	WC	S	Construction Check List
11	Weld visual inspection	Yes	WC	S	Construction Check List
12	PWHT, Hardness & PMI as applicable	Yes	WC	W	Construction Check List
13	NDE clearance	Yes	WC	Rw	Construction Check List
14	Shop leak test as applicable	Yes	WC	HP	Construction Check List
15	Shot blasting and priming as applicable	Yes	WC	W	Construction Check List
16	Painting as per applicable coating system	Yes	WC	W	Construction Check List
C	Installation				
17	Calibration of instruments / control valves prior to installation	Yes	WC	W	Construction Check List
18	Calibration of Safety valves, shutdown valves and trip switches	Yes	WC	W	Construction Check List
19	Check for instrument mounting including support as per drawing & specifications	Yes	WC	S	Construction Check List
20	Check impulse pipings / tubing as per standards	Yes	WC	S	Construction Check List
21	Check orifice plate installation	Yes	WC	S	Construction Check List
22	Check installation of Cable tray / Duct support and Cable tray / Duct	Yes	WC	S	Construction Check List
23	Check proper laying of Cables	Yes	WC	S	Construction Check List
24	Visual check for cable dressing	Yes	WC	S	Construction Check List
25	Check for cable termination as per schedule	Yes	WC	S	Construction Check List
26	Check cables for insulation resistance	Yes	WC	S	Construction Check List
27	Check shield of shielded cables is grounded	Yes	WC	S	Construction Check List
28	Check installation of Earthing Work	Yes	WC	S	Construction Check List
29	Field installation acceptance test	Yes	WC	W	Construction Check List
30	Graphic page review	Yes	WC	W	Construction Check List

SI No	Activity / Description	Records required to be submitted / maintained by Contractor	Action / Extent of Check by Contractor	Action / Extent of Check by Owner/ Worley	Types of Records / Basis
31	Redundancy checks	Yes	WC	W	Construction Check List
32	Logging functions	Yes	WC	W	Construction Check List
33	Self diagnostic function	Yes	WC	W	Construction Check List
34	Check communication between different components	Yes	WC	W	Construction Check List
D	Testing				
35	Mechanical and NDE clearance for welded lines	Yes	WC	HP	Construction Check List
36	Pressure testing of impulse lines / tubing	Yes	WC	HP	Construction Check List
37	Testing of instrument air line	Yes	WC	W	Construction Check List
38	Carry out loop test	Yes	WC	W	Construction Check List
39	Interlock function checks	Yes	WC	HP	Construction Check List
40	Check termination / connection for loops which were connected for loop / interlock check	Yes	WC	W	Construction Check List
41	As built	Yes	WC	W	Construction Check List
42	Submission of document dossier	Yes	WC	Rw	Documents dossier as per contract


 A.V.V. RAMANA
 Manager (E & I)
 Heavy Plates & Vessels Plant
 BHEL, Visakhapatnam-12.

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5	Pre-Erection take over	Yes	WC	S	Joint Record
B	Shop Fabrication				

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8	Fabrication Fit up / dimensional check	Yes	WC	S	Construction Check List
9	Weld visual inspection	Yes	WC	S	Construction Check List
10	Shot blasting and priming as applicable	Yes	WC	W	Construction Check List
11	Painting as per applicable coating system	Yes	WC	W	Construction Check List
C	Installation				
12	Cable tray support and Cable tray	Yes	WC	S	Construction Check List
13	Cables	Yes	WC	S	Construction Check List
14	LV Switchgear (NOT APPLICABLE)	Yes	WC	S	Construction Check List
15	MLDB/LDB/MPDB/PDB/ASB	Yes	WC	S	Construction Check List
16	Lighting	Yes	WC	S	Construction Check List
17	Earthing Work	Yes	WC	S	Construction Check List
D	Testing				
18	LV Power and control cables	Yes	WC	S	Construction Check List
19	LV Switchgear (NOT APPLICABLE)	Yes	WC	W	Construction Check List
20	MLDB/LDB/MPDB/PDB/ASB	Yes	WC	S	Construction Check List
21	AC Distribution Board	Yes	WC	S	Construction Check List
22	H.T Motor/ L.T.Motor	Yes	WC	W	Construction Check List
23	Lighting Circuits	Yes	WC	S	Construction Check List
24	Earth Conductor	Yes	WC	S	Construction Check List
25	Earthing Electrode	Yes	WC	W	Construction Check List
26	As built	Yes	WC	W	Marked up drawing / sketches
27	Submission of document dossier	Yes	WC	Rw	Documents dossier as per contract

TOOLS AND TEST EQUIPMENT:

The following tools and equipment are required but not limited to for the erection and commissioning of instrumentation works to be arranged by the contractor.

DESCRIPTION

1. Pipe bending machines (5 mm to 25 mm)
 2. Pipe wrenches (6",8",12")
 3. Screw spanners (6",8",12")
 4. Tap set for the above sizes
 5. Set of screw drivers
 6. Set of allen keys
 7. Set of spanners
 8. Set of small files
 9. S.S tube cutters
 10. Tube bend for 1/2", 3/8", 1/2" SS tubing.
 11. Small size hacksaw
 12. Cutting pliers
 13. Nose pliers
 14. Insulation stripper
 15. Die set 1/4", 1/2", 1 1/2 ", 2" ET
 16. Tap set for the above sizes
 17. Drill bits
 18. Number punch
 19. Alphabet punch
 20. Embossing machine with cassettes (number and alphabet)
 21. Portable drilling machine
 22. Soldering gun, Soldering iron
 23. Digital multimeter
 24. Megger 1000 volts and 500 volts
 25. Calibration kit for thermocouple
 26. Continuity tester
 27. Standard gauges for pneumatic instruments
 28. Standard pressure gauges 0-2,0-4,0-10,0-16,0-25,0-100,0-160,0-250 Kg/cm²
 29. Pneumatic calibration kit
 30. Telephone set for cable testing
 31. Hydraulic pump capable of generating 400 Kg/cm²
 32. Dead weight tester
 33. Universal watch makers screw driver set
 34. Bay welding and cutting set with all accessories
 35. Welding DC generator
 36. Air filter regulator
 37. 1/4" PVC tube of sufficient length
 38. Output receiver gauge
 39. Decade resistance box
 40. Temperature bath
 41. Calibration kit for generation and measurement of 4-20 mA DC signal.
 42. 24 Volts Dc & 110 Volts AC power supply units.
- Any other tool / equipment for testing instrument to be arranged by the contractor.

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CHAPTER -1

GENERAL INSTRUCTION TO TENDERERS

1.1. DESPATCH_INSTRUCTION:

- i) The General Conditions of Contract form part of the Tender specifications. **All pages of the tender documents shall be duly signed, stamped and submitted along with the offer in token of complete acceptance thereof.** The information furnished shall be complete by itself. The tenderer is required to furnish all the details and other documents as required in the following pages.
- ii) Tenderers are advised to study all the tender documents carefully. Any submission of tender by the tenderer shall be deemed to have been done after careful study and examination of the tender documents and with the full understanding of the implications thereof. Should the tenderers have any doubt about the meaning of any portion of the Tender Specification or find discrepancies or omissions in the drawings or the tender documents issued are incomplete or shall require clarification on any of the technical aspect, the scope of work etc., they shall at once, contact the authority inviting the tender well in time (so as not to affect last date of submission) for clarification before the submission of the tender. Tenderer's request for clarifications shall be with reference to Sections and Clause numbers given in the tender documents. The specifications and terms and conditions shall be deemed to have been accepted by the tenderer in his offer. Non compliance with any of the requirements and instructions of the tender enquiry may result in the rejection of the tender.
- iii) Integrity pact (IP) shall be applicable for all tenders / contracts if indicated in NIT. This integrity pact shall be issued as part of the Tender documents and shall be returned by the bidder along with Techno-commercial bid duly filled, signed and stamped by the authorized signatory who signs the bid. Only those vendors / bidders who have entered into such an IP with BHEL shall be considered qualified to participate in the bidding. Entering into this pact shall be a preliminary qualification

1.2. SUBMISSION OF TENDERS:

- 1.2.1 The tenderers must submit their tenders as per instructions in the NIT
- 1.2.2 Tenders submitted by post shall be sent by 'REGISTERED POST ACKNOWLEDGEMENT DUE / by COURIER' and shall be posted with due allowance for any postal/courier delays. BHEL takes no responsibility for delay, loss or non-receipt of tenders sent by post/courier. **The tenders received after the specified time of their submission are treated as 'Late Tenders' and shall not be considered under any circumstances.** Offers received by Fax/Email/Internet shall be considered as per terms of NIT.
- 1.2.3 Tenders shall be opened by authorised Officers of BHEL at the place, time and date as specified in the NIT, in the presence of such of those tenderers or their authorised representatives who may be present
- 1.2.4 Tenderers whose bids are found techno commercially qualified shall be informed the date and time of opening of the Price Bids and such Tenderers may depute their representatives to witness the opening of the price bids. BHEL's decision in this regard shall be final and binding.
- 1.2.5 Before submission of Offer, the tenderers are advised to inspect the site of work and the environments and be well acquainted with the actual working and other prevalent conditions, facilities available, position of material and labour, means of transport and access to Site, accommodation, etc. No claim will be entertained later on the grounds of lack of knowledge of any of these conditions.

1.3. LANGUAGE:

- 1.3.1 The tenderer shall quote the rates in English language and international numerals. These rates shall be entered in figures as well as in words. For the purpose of the tenders, the metric system of units shall be used.
- 1.3.2 All entries in the tender shall either be typed or written legibly in ink. Erasing and over-writing is not permitted and may render such tenders liable for rejection. All cancellations and insertions shall be duly attested by the tenderer.

1.4 PRICE DISCREPANCY:

- 1.4.1 **Conventional (Manual) Price Bid opening:** In the case of price bid opening without resorting to Reverse Auction, if there are differences between the rates given by the tenderer in words and figures or in amount worked out by him, the following procedure for evaluation and award shall be followed:
 - i) When there is a difference between the rates in figures and in words, the rates which corresponds to the amounts worked out by the contractor, shall be taken as correct
 - ii) When the amount of an item is not worked out by the contractor or it does not correspond with the rate written either in figure or in words, then the rate quoted by the contractor in words shall be taken as correct
 - iii) When the rate quoted by the contractor in figures and words tallies but the amount is not worked out correctly, the rate quoted by the contractor shall be taken as correct and not the amount.

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- iv) In case of lump sum price, if there is any difference between the amount in figures and in words, the amount quoted by the bidder in words shall be taken as correct.
- v) In case of omission in quoting any rate for one or more items, the evaluation shall be done considering the highest quoted rate obtained against the respective items by other tenderers for the subject tender. If the tenderer becomes L-1, the notional rates for the omission items shall be the lowest rates quoted for the respective items by the other tenderers against the respective omission items for the subject job and the 'Total quoted price (loaded for omissions)' shall be arrived at. However, the overall price remaining the same as quoted originally, the rates for all the items in the 'Total quoted price (loaded for omissions)' shall be reduced item wise in proportion to the ratio of 'Original' total price and the 'Total quoted price (loaded for omissions)'.
- vi) The 'Final Total Amount' shall be arrived at after considering the amounts worked out in line with 'i' to 'iv' above.
- 1.4.2 **Reverse Auction:** In case of Reverse Auction, the successful bidder shall undertake to execute the work as per overall price offered by him during the Reverse Auction process. In case of omission of rates, the procedure shall be as per 'Guidelines for Reverse Auction' enclosed.
- 1.5. **QUALIFICATION OF TENDERERS:**
- Only tenderers who have previous experience in the work of the nature and description detailed in the Notice Inviting Tender and/or tender specification are expected to quote for this work duly detailing their experience along with offer.
 - Offers from tenderers who do not have proven and established experience in the field shall not be considered
 - Offers from tenderers who are under suspension (banned) by any Unit/Region/Division of BHEL shall not be considered.
 - Offers from tenderers who do not comply with the latest guidelines of Ministry/Commissions of Govt. of India shall not be considered.
- 1.6. **EVALUATION OF BIDS:**
- Techno-commercial Bids submitted by the tenderer will be opened first and evaluated for fulfilling the Pre-Qualification criteria and other conditions in NIT/Tender documents, based on documentary evidences submitted along with the offer
 - In case the same qualifying experience is claimed by more than one agency, then the agency who has executed the work as per documentary evidence submitted shall only be qualified. Scope of qualifying work should be totally with the agency who has executed and in case it is only labour + consumables without T&P, then the responsibility of execution is assigned to the first agency and not to the agency who has executed only as labour supply contractor. Further, BHEL reserves the right to ask for further proofs including submission of TDS certificates for the said job
 - In case the qualifying experience is claimed by private organizations based on Work Order and completion certificates from another private organization, BHEL reserves the right to ask for further proofs including submission of TDS certificates for the said job
 - Assessing Bidder Capacity for executing the current tender shall be as per Notice Inviting Tender
 - Price Bids of shortlisted bidders shall only be opened either through the conventional price bid opening or through electronic Reverse Auction, at the discretion of BHEL
 - Price Bids of unqualified bidders shall not be opened. After release of Letter of Intent / Work Order, the un-opened bids (including price bids) shall be returned to respective bidder along with reasons for not opening the bid.
- 1.7. **DATA TO BE ENCLOSED:**
- Full information shall be given by the tenderer in respect of the following. Non-submission of this information may lead to rejection of the offer.
- INCOME TAX PERMANENT ACCOUNT NUMBER**
Certified copies of Permanent Account Numbers as allotted by Income Tax Department for the Company/Firm/Individual Partners, etc. shall be furnished along with tender.
 - GSTIN REGISTRATION NUMBER**
Certified copies of GSTIN Numbers for the Company/Firm/Individual Partners, etc. shall be furnished along with tender
 - ORGANIZATION CHART**
The organization chart of the tenderer's organization, including the names, addresses and contact information of the Directors/Partners shall be furnished along with the offer.
An attested copy of the Power of Attorney, in case the tender is signed by an individual other than the sole proprietor
 - IN CASE OF INDIVIDUAL TENDERER:**
His / her full name, address and place & nature of business.

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v) **IN CASE OF PARTNERSHIP FIRM**

The names of all the partners and their addresses, A copy of the partnership deed/instrument of partnership duly certified by the Notary Public shall be enclosed.

vi) **IN CASE OF COMPANIES:**

- Date and place of registration including date of commencement certificate in case of Public Companies (certified copies of Memorandum and articles of Association are also to be furnished).
- Nature of business carried on by the Company and the provisions of the Memorandum relating thereof.

1.8. AUTHORISATION AND ATTESTATION:

Tenders shall be signed by a person duly authorized/empowered to do so. An attested copy of the Power of Attorney, in case the tender is signed by an individual other than the sole proprietor shall be submitted along with the tenders

1.9. EARNEST MONEY DEPOSIT:

1.9.1 Every tender must be accompanied by the prescribed amount of Earnest Money Deposit (EMD) in the manner described herein.

- ~~Cash Deposit as permissible under the extant Income Tax Act (before tender opening).~~
- Electronic Fund Transfer credited in BHEL account (before tender opening).
- ~~Banker's Cheque/ Pay Order/ Demand Draft, in favour of BHEL, Visakhapatnam along with offer~~
- ~~Fixed Deposit Receipt (FDR) issued by Scheduled Banks/ Public Financial Institutions as defined in the Companies Act (FDR should be in the name of the Contractor, a/c BHEL)~~

~~In case total EMD amount is more than ₹ 20 Lakh, the amount in excess of ₹ 20 lakhs may be accepted in the form of Bank Guarantee from scheduled bank. The Bank Guarantee in such cases shall be valid for at least six months.~~

1.9.2 EMD by the tenderer will be forfeited as per NIT conditions, if:

- After opening the tender and within the offer validity period, the tenderer revokes his tender or makes any modification in his tender which is not acceptable to BHEL.
- The contractor fails to deposit the required security deposit or commence the work within the period as per LOI/ Contract.
- EMD by the tenderer shall be withheld in case any action on the tenderer is envisaged under the provisions of extant "Guidelines on Suspension of business dealings with suppliers/ contractors" and forfeited/ released based on the action as determined under these guidelines.

1.9.3 EMD given by all unsuccessful tenderers shall be refunded normally within 15 days of award of work.

1.9.4 EMD shall not carry any interest.

1.9.5 EMD of successful tenderer will be retained as part of Security Deposit.

1.10. SECURITY DEPOSIT:

- Security deposit means the security provided by the contractor towards fulfilment of any obligations in terms of the provisions of the contract.
- The total amount of the security deposit will be **5%** of the contract value. EMD of the successful tenderer shall be converted and adjusted towards the required amount of Security deposit.

C. Modes of Deposit:

The balance amount to make up the required Security Deposit of **5%** of the contract value may be accepted in the following forms:

- Cash (as permissible under the extant Income Tax Act)
- Local Cheques of Scheduled Banks (subject to realization)/ Pay Order/ Demand Draft/ Electronic Fund Transfer in favour of BHEL.
- Bank Guarantee from Scheduled Banks/ Public Financial Institutions as defined in the company's act. The bank guarantee format should have the approval of BHEL.
- Fixed Deposit Receipt issued by Scheduled Banks/ Public Financial Institutions as defined in the company's act (FDR should be in the name of the contractor, a/c BHEL).

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- e) Securities available from Indian Post offices such as National Savings Certificates, Kisan Vikas Patras etc. (held in the name of Contractor furnishing the security and duly endorsed/ hypothecated/ pledged, as applicable, in favour of BHEL)
(Note: BHEL will not be liable or responsible in any manner for the collection of interest or renewal of the documents or in any other matter connected therewith)

D. Collection of Security deposit:

At least 50% of the required security deposit, including the EMD, should be submitted before start of the work. Balance security deposit can be collected by deducting 10% of the gross amount progressively from each of the running bills of the contractor till the total amount of the required security deposit is collected.

If the value of work done at any time exceeds the contract value, the amount of Security Deposit shall be correspondingly enhanced and the additional Security Deposit shall be immediately deposited by the Contractor or recovered from payment/s due to the Contractor.

The recoveries made from running bills (cash deduction towards balance SD amount) can be released against submission of equivalent Bank Guarantee in acceptable form, but only once, before completion of work, with the approval of the authority competent to award the work.

(Note: In case of (a) small value contracts not exceeding ₹ 20 Lakh or (b) SAS jobs, work can be started before the required Security Deposit is collected. However, payment can be released only after collection/ recovery of initial 50% Security Deposit).

- E. Security deposit shall be released to the contractor upon fulfilment of contractual obligations as per the terms of the contract.

- F. The security deposit shall not carry any interest.

- G. Bidder agrees to submit performance security required for execution of the contract within the time period mentioned. In case of delay in submission of performance security, enhanced performance security which would include interest (SBI rate +6%) for the delayed period, shall be submitted by the bidder. Further if performance security is not submitted till such time the first bill becomes due, the amount of performance security due shall be recovered as per terms defined in NIT/ contract, from the bills along with due interest.**

- 1.10.1 The validity of Bank Guarantees towards Security Deposit shall be initially up to the completion period as stipulated in the Letter of Intent/Award + 3 months, and the same shall be kept valid by proper renewal till the acceptance of Final Bills of the Contractor, by BHEL

- 1.10.2 BHEL reserves the right of forfeiture of Security Deposit in addition to other claims and penalties in the event of the Contractor's failure to fulfil any of the contractual obligations or in the event of termination of contract as per terms and conditions of contract. BHEL reserves the right to set off the Security Deposit against any claims of other contracts with BHEL.

1.11. RETURN OF SECURITY DEPOSIT:

Security Deposit shall be refunded/Bank Guarantee(s) released to the Contractor along with the 'Final Bill' after deducting all expenses/ other amounts due to BHEL under the contract / other contracts entered into with them by BHEL.

1.12. BANK GUARANTEE:

Where ever Bank Guarantees are to be furnished/ submitted by the contractor, the following shall be complied with

- Bank Guarantees shall be from Scheduled Banks/ Public Financial Institutions as recommended by BHEL time to time.
- The Bank Guarantees shall be as per prescribed formats of BHEL.
- It is the responsibility of the bidder to get the Bank Guarantees revalidated/extended for the required period (subject to a minimum period of six months), as per the advice of BHEL Engineer-in-Charge / Site Engineer / Construction Manager. BHEL shall not be liable for issue of any reminders regarding expiry of the Bank Guarantees.
- In case extension/further extensions of any Bank Guarantees are not required, the bidders shall ensure that the same is explicitly endorsed by the Engineer-in-Charge / Construction Manager and submitted to the BHEL Visakhapatnam.
- In case the Bank Guarantees are not extended before the expiry date, BHEL reserves the right to invoke the same by informing the concerned Bank in writing, without any advance notice/communication to the concerned bidder.

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- vi) Bidders to note that any corrections to Bank Guarantees shall be done by the issuing Bank, only through an amendment in an appropriate non judicial stamp paper.
- vii) The Original Bank Guarantee shall be sent directly by the Bank to BHEL under Registered Post (Acknowledgement Due), addressed to the Finance Bills, BHEL, HPVP, Visakhapatnam – 530012

1.13. VALIDITY OF OFFER:

The rates in the Tender shall be kept open for acceptance for a minimum period of **THREE MONTHS** from latest due date of offer submission (including extension, if any). In case BHEL (Bharat Heavy Electricals Ltd) calls for negotiations, such negotiations shall not amount to cancellation or withdrawal of the original offer which shall be binding on the tenderers.

1.14. EXECUTION OF CONTRACT AGREEMENT:

The successful tenderer's responsibility under this contract commences from the date of issue of the Letter of Intent / Work Order by Bharat Heavy Electricals Limited. The Tenderer shall submit an unqualified acceptance to the Letter of Intent/Work order within the period stipulated therein.

The successful tenderer shall be required to execute an agreement in the prescribed form, with BHEL, within a reasonable time after the acceptance of the Letter of Intent/Work Order, and in any case before releasing the first running bill. The contract agreement shall be signed by a person duly authorized/empowered by the tenderer. The expenses for preparation of agreement document shall be borne by Contractor.

1.15. REJECTION OF TENDER AND OTHER CONDITIONS:

- 1.15.1 The acceptance of tender will rest with BHEL which does not bind itself to accept the lowest tender or any tender and reserves to itself full rights for the following without assigning any reasons whatsoever:
 - a. To reject any or all of the tenders.
 - b. To split up the work amongst two or more tenderers as per NIT
 - c. To award the work in part if specified in NIT
 - d. In case of either of the contingencies stated in (b) and (c) above, the time for completion as stipulated in the tender shall be applicable.
- 1.15.2 Conditional tenders, unsolicited tenders, tender which are incomplete or not in the form specified or defective or have been materially altered or not in accordance with the tender conditions, specifications etc., are liable to be rejected.
- 1.15.3 Tenders are liable to be rejected in case of unsatisfactory performance of the tenderer with BHEL or tenderer under suspension (hold/banning /delisted) by any unit / region / division of BHEL or tenderers who do not comply with the latest guidelines of Ministry/Commissions of Govt. of India. BHEL reserves the right to reject a bidder in case it is observed that they are overloaded and may not be in a position to execute this job'. The decision of BHEL will be final in this regard.
- 1.15.4 If a tenderer who is a proprietor expires after the submission of his tender or after the acceptance of his tender, BHEL may at their discretion, cancel such tender. If a partner of a firm expires after the submission of tender or after the acceptance of the tender, BHEL may then cancel such tender at their discretion, unless the firm retains its character.
- 1.15.5 BHEL will not be bound by any Power of Attorney granted by changes in the composition of the firm made subsequent to the execution of the contract. They may, however, recognize such power of Attorney and changes after obtaining proper legal advice, the cost of which will be chargeable to the contractor concerned.
- 1.15.6 If the tenderer deliberately gives wrong information in his tender, BHEL reserves the right to reject such tender at any stage or to cancel the contract if awarded and forfeit the Earnest Money/Security Deposit/any other money due.
- 1.15.7 Canvassing in any form in connection with the tenders submitted by the Tenderer shall make his offer liable to rejection.
- 1.15.8 In case the Proprietor, Partner or Director of the Company/Firm submitting the Tender, has any relative or relation employed in BHEL, the authority inviting the Tender shall be informed of the fact as per specified format, along with the Offer. Failing to do so, BHEL may, at its sole discretion, reject the tender or cancel the contract and forfeit the Earnest Money/Security Deposit.
- 1.15.9 The successful tenderer should not sub-contract part or complete work detailed in the tender specification undertaken by him without written permission of BHEL's Construction Manager/Site-in-charge / Engineer-in-Charge. The tenderer is solely responsible to BHEL for the work awarded to him.
- 1.15.10 The Tender submitted by a techno commercially qualified tenderer shall become the property of BHEL who shall be under no obligation to return the same to the bidder. However unopened price bids and late tenders shall be returned to the bidders.

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1.15.11 Unsolicited discount received after the due date and time of Bid Submission shall not be considered for evaluation. However, if the party who has submitted the unsolicited discount/rebate becomes the L-I party, then the awarded price i.e. contract value shall be worked out after considering the discount so offered.

1.15.12 BHEL shall not be liable for any expenses incurred by the bidder in the preparation of the tender irrespective of whether the tender is accepted or not.

1.16. EMD EXEMPTION FOR MSME VENDORS:

~~MSE suppliers can avail the intended benefits only if they submit along with the offer, attested copies of either EM II certificate in similar works having deemed validity (five years from the date of issue of acknowledgement in EM II) or valid NSIC certificate or EM II certificate along with attested copy of a CA certificate (Format enclosed at annexure A where deemed validity of EM II certificate of five years has expired) applicable for the relevant financial year (latest audited). Date to be reckoned for determining the deemed validity will be the date of bid opening (Part 1 in case of two part bid). Non submission of such documents will lead to consideration of their bid at par with other bidders. No benefits shall be applicable for this enquiry if any deficiencies in the above required documents are not submitted before price bid opening. Documents should be notarized or attested by a Gazetted officer".~~

1.17. FRAUD PREVENTION POLICY:

The bidder along with its associate/collaborators/sub-contractors/sub-vendors/consultants/ service providers shall strictly adhere to BHEL Fraud Prevention Policy displayed on BHEL website <http://www.bhel.com> and shall immediately bring to the notice of BHEL management about any fraud or suspected fraud as soon as it comes to their notice

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CHAPTER-II

2.1 DEFINITIONS:

In these general conditions of contract, the following terms shall have the meaning hereby assigned to them except where the context otherwise requires: -

- (a) The "CONTRACT" means the documents forming the tender and acceptance thereof together with all the documents referred to therein including General and Special conditions of contract, CPWD specifications Vol. I to VII as amended up to date and the drawings. All the documents as applicable taken together shall be deemed to form one contract and shall be complementary to one another.
- (b) The "TENDER DOCUMENT" means the form of tender as applicable General and Special Conditions of contract, and the specifications and/or drawings as given to contractors for the purpose of preparing their tender including "Notice Inviting Tender".
- (c) The "WORK" means the work described in the tender documents in individual work order and/ or accompanying drawings and specifications as may be issued from time to time to the contractor by the Engineer-in-Charge in writing the power conferred upon them, including all modifications or additional works and obligations to be carried out either at the site or in factory, workshop or any other place as may be essentially required for the performance of the work.
- (d) The "SITE" means the land and/ or other place on into or through which the work is to be executed under the contract or any adjacent land, part or structure which may be allotted to or used for the purpose of carrying out the contract.
- (e) The "CONTRACTOR" means the individual firm or company whether incorporated or not, undertaking the work and shall include the legal personal representatives of such individuals or the person(s) composing the firm or company and the permitted assigns of such individuals or firm or company.
- (f) The abbreviations "SE/ Dy. Mgr/ Mgr./ Sr. Mgr/ DGM/ Sr. DGM/ AGM/ GM" means Senior Engineer/ Deputy Manager/ Manager/ Senior Manager/ Deputy General Manager/ Sr. Dy. General Manager / Additional General Manager / General Manager respectively who will direct the contract.
- (g) The "ENGINEER-IN-CHARGE " means the Engineer/ Sr. Engineer or any other executive deputed by BHEL to supervise the work or part of the work on behalf of the First Party.
- (h) Accepting authority: As per BHEL Delegation of Power
- (i) "APPROVED" means the approval of directions of the Sr. Manager/ Manager/ Dy. Manager or person deputed by them for the particular purpose.

"Bharat Heavy Electricals Limited" hereinafter referred to as BHEL shall mean the Head of the contracting / Outsourcing department / Other Administrator or other Administrative Officers of the said Company including the Engineer-in-Charge, Sr. Manager or other executive deputed by BHEL is authorized to invite tenders and enter into contract for works on behalf of the Company. BHEL means the Bharat Heavy Electricals Limited/ HPVP plant of the said Company at Visakhapatnam.
- (j) In the case of percentage rate contract, "Contractor's percentage" shall if the context so permits means the uniform percentage tendered by the contractor and accepted by the Accepting Officer and expression "Contract Rates" shall refer to rates in the Schedule of Quantities & Rates (SOQR).
- (k) The "CONTRACT SUM" means the sum accepted or the sum calculated in accordance with the prices accepted in tender and/ or the Contract rate as applicable to the contractor for the entire execution and full completion of the work.
- (l) The "FINAL SUM" means the actual amount payable under the contract by BHEL to the contractor for the entire execution and full completion of the work.
- (m) The "TIME OF COMPLETION" is the date or dates for completion of the work or any part of the work as set out in or ascertained in accordance with the individual work or the tender documents or any subsequent amendments thereto.
- (n) A "WEEK" means seven days without regard to the number of hours worked in any day in that week.
- (o) A "DAY" means a day of 24 (twenty-four) hours irrespective of the number of hours worked or not worked in that day.
- (p) A "WORK DAY" means day other than that prescribed by the Negotiable Instruments Act, as being a holiday and consists of the number of hours of labour as commonly recognized by good employers in the trade, in the district where the work is carried out or as laid in the BHEL Rules and Regulations.
- (q) "DEVIATION ORDER" means any order given by the Engineer-in-Charge to effect an alteration, addition or deduction, which does not radically affect the scope and nature of the contract.
- (r) "EMERGENCY WORK " means any urgent measures which in the opinion of the Engineer-in-Charge become necessary during the progress of the work to obviate any risk of accident or failure or which become necessary for security.

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- (s) "PROVISIONAL SUM" or "PROVISIONAL LUMPSUM" means a lump sum included by the BHEL in the work for which details are not available at the time of inviting tender.
- (t) "PROVISIONAL ITEMS" means items for which approximate quantities have been included in the tender documents.

SCOPE OF WORK

2.2 HEADING OF THE CONDITIONS:

The heading to these conditions shall not affect the interpretation thereof. The decision of BHEL regarding interpretation of any of terms and conditions set forth in this agreement shall be final and binding on the contractor

2.3 CONTRACT DOCUMENTS:

The accepting officer shall furnish to the contractor on demand, two copies of the signed drawings and schedule, and copies of all other relevant documents and specifications and the Engineer in- charge or his representative shall have, at all reasonable times, access to them.

2.4 WORKS TO BE CARRIED OUT:

The contractor shall, except as provided under schedule include all labour, materials, tools, plant, equipment & transport which may be required in preparation for, and in the entire execution and full completion of work. Schedule shall be deemed to have prepared in accordance with good practice and recognized principles & unless otherwise stated the descriptions given therein shall be held to include rate on materials, carriage, and cartage, lead, return of empties, hoisting, setting, fitting in position and all other labour necessary in and for the entire execution and full completion aforesaid. Any error in description or in quantity in schedule or any omission there from shall not vitiate the contract or release the contractor from the execution of the whole or any part of the work comprised there in accordance to the drawings and material workmanship but the articles or materials specified may be obtained from any other firm subject to the prior written approval of the Unit Head of the First Party.

In case of any discrepancy between schedule, the specification and/ or the drawings, the Accepting Officer shall be the deciding authority as to which shall prevail and his decision shall be final and conclusive. If neither drawings nor specifications contain any mention of minor details of construction, which in the opinion of the Accepting Officer are essentially as are reasonably and obviously and fairly intended for the satisfactory completion of the work, whose decision shall be final and conclusive. Such details shall be provided by the contractor without any extra cost as if they were specifically mentioned and shall be deemed to be included in the contract. The contractor shall be deemed to have satisfied himself as to the nature of site, local facilities of access and all matters affecting the execution and completion of the work. No extra charges consequent on any misunderstanding in these respects or otherwise will be allowed by the First Party.

2.5 DEVIATIONS:

The contractor shall not make any alteration and addition to or omission from the work as described in the tender documents except in pursuance of the written instructions of the Engineer-in-Charge. No such DEVIATION from the work described in the tender documents shall be valid unless the same has been specifically confirmed in writing.

The Accepting Officer may deviate, either by way of addition or deduction from the work so described provided that the contract sum thereby carried on the whole, by not more than the percentage set out in the tender documents. The value, of all additions and deductions will be added to or deducted from the contract sum. Whenever the Accepting Officer intends to exercise such a right, his intention shall specify the deviations, which are to be made on the lump sum assessment or the proposed basis of payment, the extra items allowed, if any, and the date for completion of entire contract. Any objection by the contractor to any matter consisting the order shall be notified by him in writing to Engineer-in-Charge within seven days from the date of such order, but under no circumstance shall the work be stopped (unless so ordered by the Engineer-in-Charge) owing to such difference or controversy that may arise from such an objection by the contractor. The Contractor shall be deemed to have accepted the order and the conditions stated therein. In the event of the contractor failing to agree with Engineer-in-Charge regarding the terms of proposed deviation, the objection shall be referred to the Accepting Officer or officer authorized by Accepting Officer whose decision shall be binding on the contractor.

2.6 TIME:

Time is the essence of the contract and is specified in the tender document or in each individual work order.

As soon as possible after the contract is let or any substantial work order is placed and before the work is to begin, the Engineer-in-Charge and the contractor shall (if so required by the Engineer-in-Charge) agree a time and progress chart for completion of the work within the scheduled time. The chart in the work order shall have the completion date of the individual items thereof and/ or the contract or order as a whole. It shall indicate the forecast of the dates for commencement and completion of the various processes or sequences of the work, and shall be amended as may be required by agreement between Engineer-in-Charge and contractor writing the limitations of time imposed in the tender document or order.

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In the absence of any specific time and progress chart to be agreed to between the contractor and Engineer-in-Charge, the contractor shall ensure and maintain, uninterrupted progress of the work such that the entire work shall be completed within the time imposed in the tender documents or order and the proportion of work that shall be completed up to any time in relation to the entire work to be done under the contract or order shall not be less than the proportion that the time elapsed bears to the total time of completion provided in the tender documents or order. The contractor shall suspend the execution of the work or any part or parts thereof whenever called upon in writing by the Engineer-in-Charge. The contractor will be allowed an extension of time for completion limited to not less than the period of suspension but no other claim in respect for compensation or otherwise whatsoever will be admitted. Time may also be extended to allow for alteration of work made by the deviation order as may be decided upon by the Engineer-in-Charge in consultation with the contractor.

2.7 STORE AND MATERIALS:

The contractor shall, at his own expense, supply all stores and material required for the contract other than free issue materials provided by BHEL at the rates detailed therein subject to their availability at the place of issue indicated therein. All stores and materials to be supplied by the contractor shall be of the best kind as described in the specification and the contractor shall ensure that the stores and materials so comply with the specifications. The contractor shall, at his own expense and without delay, supply samples of stores and materials proposed to be used in the execution of the work for the approval of Engineer-in-Charge, who may reject all stores and materials not corresponding either in quantity or character to the approved samples. The stores and materials so rejected shall be duly replaced by the Contractor in time to ensure completion of the work as scheduled and the rejected stores/ materials shall also be replaced by him at his own cost and effort.

In case of stores and material provided by BHEL, the contractor shall bear the cost of loading, transporting to site, unloading, storing under cover and as required, assembling and jointing the several parts together as necessary and incorporating fixing these stores and materials in the work including all preparatory work of whatever description that may be required, and returning empty cases or containers to the place of issue without any extra charge.

2.8 DELAY AND TIME EXTENSION:

If in the opinion of Engineer-in-Charge the work is delayed by any one or more of the following:

- 1) By reason of abnormally bad weather,
- 2) By reason of serious loss or damage by fire,
- 3) By reason of civil commotion, local combination of worker, strike or lockout, affecting any of the trades employed on the work,
- 4) By delay on the part of the agency or tradesmen engaged by B.H.E.L./ HPVP in executing work not performing part of this contractor,
- 5) Earthquake & floods
- 6) Busy of nation
- 7) Riots
- 8) Non-availability of stores which are responsibility of BHEL etc. the same shall be covered under force majeure.
- 9) Any Other Reason.

By reason of any other cause, which in the absolute discretion of the Engineer-in-Charge (when he is the accepting officer of the contract), is beyond the contractor control. When in such case(s) the accepting officer, on recommendation of the Engineer-in-Charge (or higher authority) to be specified in this regard, may make fair and reasonable extension in the completion date of the individual items of work of the contract as a whole. Such extension, which will be communicated to the contractor by the Engineer-in-Charge in writing, but shall nevertheless use constantly his best endeavour to prevent or make good the delay and shall do all that may be reasonably required to the satisfaction of the Engineer-in-Charge to proceed with the work. The delay caused on this account may be waived by the Accepting Officer on merit, based on the written request of the Contractor.

2.9 PATENT RIGHTS:

The contractor shall fully indemnify BHEL or the agent servant or employees or BHEL against any action, claim or proceeding to infringement or the use of any patent or design or any alleged patent or design rights, and shall pay any royalties which may be payable in respect of article or part thereof included in the contract. In the event of any claims being made or action against BHEL in respect of any of the matters aforesaid, the contractor shall immediately be notified thereof for taking necessary action provided that the payment of indemnity shall not apply when such infringement has taken place, in complying with the specific direction issued by BHEL but the contractor shall pay any royalties payable in respect of any such use.

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2.10 TAXES & DUTIES:

All charges on account of taxes and/or duties on materials obtained for the work (excluding materials provided by BHEL) shall be as per Notice of Inviting tender.

2.11 ROYALTIES:

Royalties fixed from time to time as per prevalent local rules will be recovered for materials, after which the contractor may be allowed to remove from quarries situated on land, which is in the charge of BHEL authorities.

2.12 PLANT:

The contractor, shall at his own expense, supply all tools plants and equipment (herein after referred to as T & P) required for the execution of the contract, as specified in the tender documents.

2.13 ASSIGNMENT OR TRANSFER OF CONTRACT:

The contractor shall not without prior written approval of the accepting officer, assign or transfer the contract or any part thereof or any share, or interest wherein to any other person. No sum of money which may become payable under the contract shall be payable to any person other than the contractor without prior written approval of Accepting Officer to the assignment or transfer of such money.

SUB CONTRACT: The contractor shall not sub-contract any portion of the contract without the prior written approval of the Accepting Officer.

2.14 LAWS GOVERNING THE CONTRACT:

BHEL reserves the right to take penal action as deemed fit if any information provided by the vender / contractor is found to be incorrect. This contract shall be governed by the Indian Laws for the time being in force.

2.15 COMPLIANCE TO REGULATION AND BYE LAWS:

The contractor shall conform to the provisions of any statute relating to the work and regulations and bye-laws of any local authority and of any water and lighting companies or undertakings with whom/whose systems the work is proposed to be connected. Before making any variation from the drawings or specifications so as to necessitate for such connections the contractor shall give notice to Engineer-in-Charge specifying the variations proposed to be made and the reasons thereof. Until he has received instructions from the Engineer-in-Charge in respect thereof, the contractor required shall be bound to give all notice by statute regulations or bye-laws as aforesaid and to pay all fees and taxes payable to any authority in respect thereof.

PERFORMANCE OF THE CONTRACT

2.16 ORDERS UNDER THE CONTRACT:

All orders, notices etc. to be given under the contract shall be in writing, typescript or printed and if sent by registered post to the address given in tender of the contractor, shall be deemed to have been on the date when in ordinary course they would have been delivered to him. The contractor shall carry out without delay all orders given to him.

2.17 ADMISSION TO THE SITE:

The contractor shall not enter on (other than for inspection purpose) or take possession of the site unless permitted to do so by Engineer-in-Charge. The portions of the site to be occupied by the contractor shall be clearly defined and marked on the site plan, and the contractor will not on any account be allowed to extend his operations beyond these areas.

The contractor shall be provided if necessary or required at site, temporary access thereto and shall modify and maintain the same as required from time to time. He shall take out and clear away and access route when no longer required, restoring the area to its original condition. The Engineer-in-Charge shall have power to execute other works whether or not connected with the work in contract agreement on the site contemporaneously with the execution of the original work and the contractor shall give reasonable facilities for this purpose.

BHEL reserves the right of taking over, at any times any portion of the site which they may require and the contractor shall at his own expense clear such portion forthwith. The photographs of the site of work or any part therein shall be taken, published or otherwise circulated with the prior approval of Engineer-in-Charge.

No such approval shall, however, exempt the contractor from complying with any statutory provision in regard to the taking and publication of such photograph. No such approval shall, however, exempt the contractor or shall give him the right to entry to the site at all time. The Engineer-in-Charge shall have the power to exclude from the site any person of the Contractor whose admission thereto may in his opinion be undesirable for any reason whatsoever.

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2.18 CONTRACTORS SUPERVISORS:

The contractor shall either himself supervise the execution of the contract or shall appoint competent agent approved by the Engineer-in-Charge to act in his stead.

The contractor shall employ such Agent having at least DEGREE of BACHELOR of Engineering from a recognized University for contract value exceeding rupees ten lacs, or having at least a diploma in engineering from a recognized college for contract value exceeding Rs.5 lacs but not exceeding Rs ten lacs. The employment of any agent as aforesaid shall not be necessary if the contractor himself is in possession of recognized technical qualification and is in opinion of the Engineer-in-Charge, capable of receiving instructions of the Engineer-in-Charge and for execution of the works to the full satisfaction of the Engineer-in-Charge. If the contractor fails to appoint a suitable Engineer/ agent as aforesaid, the Engineer-in-Charge shall have full power to suspend the execution of work and stop payment of any advance that may become due until such date till a suitable Engineer/ agent is appointed and the contractor shall be held responsible for the delay caused to the work and no extension of time on this account shall be given to him as stipulated in condition mentioned above.

Orders given to contractor's agent shall be considered to have the same force as if they had been given to the contractor himself.

The contractor or his accredited agent shall attend whenever required and without making any claim for doing so, either to the office of the Engineer-in-Charge or the work site to receive instructions. The Engineer-in-Charge shall have full power and without assigning any reason, to require the contractor immediately and cease to employ in connection with this contract any agent, servant or employee whose continued employment is, in his opinion, undesirable. The contractor shall not be allowed any compensation on this account.

2.19 LABOUR LAWS TO BE COMPLIED WITH BY THE CONTRACTOR:

The contractor shall employ labour in sufficient number to maintain the required rate of progress and of quality required to ensure workmanship of the degree required by the specifications and to the satisfaction of the Engineer-in-Charge.

Contractor shall decide the number of employees to be deployed for execution of the work awarded to him and he or his authorized representative will be solely entitled to dictate such workers about the manner of carrying out the work as per the prescribed specifications and quality plan.

Contractor to ensure that the employees deployed in the premises of BHEL are physically and mentally fit and do not have any criminal record. Such employees should possess requisite skill, proficiency, qualification, experience etc. Contractor to provide employment card / identity with photograph duly verified and attested by the contractor to his employees. Contractor to indicate the name of the proprietary/ partnership firm/ company, place of work, contract no. and duration of validity of card. Contractor will be responsible for good conduct of his employees. In case of any misconduct / misbehaviour by any employee, the contractor will replace such employee(s) immediately.

BHEL shall have the privity of the contract with the contractor only and will give instructions to the contractor or his authorized representatives. BHEL will have nothing to do or be concerned with the employment of employees working for the contractor. The relationship between BHEL and the contractor will be that of independent entities and nothing herein contained will amount to joint venture, partnership or an employer employee relationship.

The contractor shall obtain a valid labour licence under the Contract Labour (R&A) Act 1970, and the Contract Labour (Regulation and Abolition) Central Rules 1971, before the commencement of the work, and continue to have a valid licence until the completion of work. The contractor shall also abide by the provisions of the Child Labour (Prohibition and Regulation) Act 1986. The relevant statutory provisions of the State Government of Andhra Pradesh shall also be applicable in toto. The contractor shall observe provisions of the Factories Act in respect of working hours, holidays, rest intervals, leaves and overtime to his employees. No work shall be done on second/ third shift, overtime, Sundays or on other declared holidays without written permission from BHEL.

Any failure to fulfil this requirement shall attract the penal provisions of the Contract arising out of the resultant non-execution of the work.

Payment of wages:

The contractor shall pay to labour employed by him either directly or through sub-contractors, in accordance with the provisions of the Contract Labour (Regulations and Abolition) Act 1970 and the Contract Labour (Regulation and Abolition) Central Rules 1971 or Minimum Wages Act wherever applicable, including the relevant statutory provisions of the State Government. The contractor shall ensure payment of wages to the Contract labour employed by him latest by 7th of the following month. The above payments shall be verified by the departmental supervisor under his name and designation.

- II. In respect of all labour directly or indirectly employed in the works for performance of the contractor's part of this contract, the Contractor shall comply with or cause to be complied with the BHEL's Contractor's Labour Regulations made by BHEL from

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time to time or as per the provisions of the Contract Labour (Regulations and Abolition) Act 1970 and the Contract Labour (Regulation and Abolition) Central Rules 1971 and Minimum Wages Act wherever applicable.

- III. (A) The Engineer-in-Charge concerned shall have the right to deduct from the moneys due to the contractor any sum required or estimated to be required for making good the loss suffered by a worker or workforce by reason of non-fulfilment of the conditions of the contract for the benefit of the workers, non-payment of wages or of deductions made from his or their wages which are not justified by their terms of the contract or non-observance of the regulations.
- B) Under the provisions of Minimum Wages (Central) Rules 1950, the contractor is bound to allow to the labours directly or indirectly employed in the works one-day rest for 6 days continuous work and pay wages at the same rates as for duty. In the event of default, the Engineer-in-Charge shall have the right to deduct the sum or sums not paid on account of wages for weekly holidays to any labour and pay the same to the persons entitled thereto from any money due to the contractor by the Engineer-in-Charge concerned.
- IV. The contractor shall duly comply with the provisions of the Payment of wages Act-1936, Minimum Wages Act 1948, Employees liability Act-1938, Workmen's compensation Act-1923, Industrial Disputes Act 1947, Maternity Benefits Act 1961, EPF and MP Act 1952, Payment of Gratuity Act 1972, Income tax Act, Service Tax Act, Employees State Insurance Act, Payment of Bonus Act 1967 etc. and the Contract Labour (Regulations and Abolition) Act 1970, or the modifications thereof or any other laws relating thereto and the rules made there under from time to time.
- Contractor must ensure payment of PF, pension dues under EPF and MP Act 1952 to the RPFC.
 - Contractor must ensure payment of ESI contribution under ESI Act 1948 and provide ESI membership No. / Card of each employee.
 - Contractor shall produce proof of deductions as well as remittances of PF, Pension, ESI contribution; administrative charges etc. wherever applicable and shall maintain proper records. Contractor to issue wage slip to his employees.
 - The contractor shall furnish proper returns to the concerned statutory authorities like PF etc. and also provide a copy of the same to BHEL.
 - In case of non compliance of any of the labour laws e.g. payment of minimum wages to his employees or remittance of contribution to the concerned authorities etc., the contractor shall be responsible for all the expenses /liability occurring/ accruing on BHEL because of this including expenditure of legal proceedings. All such expenses shall be recoverable from the contractor from any of his running contracts / security deposit / other dues with BHEL or from any contract entered with BHEL thereafter.
 - Payment of bonus under the Payment of Bonus Act, payment of Gratuity under the Gratuity Act and retrenchment compensation under act will be the sole responsibility of contractor.
 - Contractor shall pay minimum wages as applicable from time to time including leave with wages to their workers as per rules /act.
 - Contractor will give three National Holidays to his workers.
- V. The contractor shall indemnify and keep BHEL indemnified against statutory payments to be made under for due observance of the laws aforesaid as well as the BHEL contractor's Labour Regulations without prejudice to his rights to claim indemnity from his sub-contractors not affecting BHEL under any event or statutory violation by the contractor.
- VI. The laws aforesaid shall be deemed to be part of this contract and any breach thereof shall be deemed to be a breach of the contract.
- VII. Whatever is the minimum wage for the time being, such wage shall be paid by the contractor to the workmen directly without any intervention of jamadar and that jamadar shall not be entitled to deduct or recover any amount from the minimum wage payable to the workmen and by way of commission or otherwise.
- VIII. The contractor shall ensure that no amount by way of commission or otherwise is deducted or recovered by that jamadar from the wages of workmen engaged by him in the work premises of BHEL.
- IX. All the registers and records shall be preserved in original for a period of 3 years from the passing of final bill and shall be produced on demand before any officer, inspector, etc. of the Government/ BHEL.
- In respect of all labours directly or indirectly employed in the work of the performance of the contractor's part of the contract, the contractor shall its own expenses arrange for the safety provisions as per BHEL safety clause framed from time to time and shall its own expense provide for all facilities in connection therewith. In case the contractor fails to make arrangement and provide necessary facilities aforesaid the Engineer-in-Charge shall be at liberty to make arrangement and provide facilities as aforesaid and recover in full the costs incurred in that behalf from the contractor.
- Should it appear to the Engineer-in-Charge that the contractor is not properly observing and complying with the provisions of the BHEL Contractor's Labour Regulations and Model Rules and the Contract Labour (Regulation and Abolition) Central

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Rules 1971, for the protection of health and sanitary arrangements for the workmen employed by the contractor, (hereinafter referred as "the said Rules") the Engineer-in-Charge shall have the power to give notice in writing to the contractor requiring that the said rules be complied with and the amenities prescribed therein be provided to the workmen within a reasonable time to be specified in the notice. If the contractor shall fail within the period specified in the notice to comply with and/observe the said Rules and to provide the amenities to the workmen as aforesaid, the Engineer-in-Charge shall have the power to provide amenities herein before mentioned at the cost of the contractor.

The Engineer-In charge may require the contractor to dismiss or remove from the site of the work any person or persons in the contractor's employee upon the work who may be incompetent or misconduct himself and the contractor shall forthwith comply with such requirements.

It shall be the responsibility of the contractor to see that the building under construction is not occupied by anybody unauthorized during construction, and is handed over to the Engineer-in-charge with vacant possession of complete building. If such building though completed is occupied illegally, then the Engineer-in-charge shall have the option to refuse to accept the said building/ buildings in that position.

However, the Engineer-in-charge, through a notice, may require the contractor to remove the illegal occupation any time on or before construction and delivery. The contractor will be liable for all payments to be made under the law and for the observance of the regulations aforesaid without prejudice to his right to claim indemnity from his subcontractor.

2.20 ACCOMMODATION FOR LABOUR:

The contractor shall during the progress of the work, provide, erect and maintain at his own expense and approved standards and scales, all necessary temporary living and sanitary accommodation required for his work people on the site, in connection with the execution of the work and also arrange for supply of wholesome drinking water for his work people.

The planning, sitting, layout and erection of these temporary buildings shall be approved by the Engineer-in-Charge and the whole of such temporary accommodation shall at all times during the progress of the work be kept tidy and in clean sanitary conditions to the entire satisfaction of the Engineer-in-Charge and at the contractor's expenses. The contractor shall confirm generally to the sanitary requirements of the local medical and health authority and at all times with such precautions that may be necessary to prevent soil pollution of the site.

On completion of the work all such temporary buildings shall be cleaned away, all rubbish burnt, excrete or other disposal pits or trenches filled and effectively sealed off and the whole of the site left clean and tidy to the entire satisfaction of the Engineer-in-Charge and at the contractors expense.

2.21 ANTI MALARIAL PRECAUTION:

The contractor shall at his own expenses, conform to all anti-malarial instruction given to him by the Engineer-in-Charge including filling up of borrow pits, if any.

2.22 CONSERVANCY:

The contractor shall at his own expenses, carry out all instructions issued to him by Engineer-in-Charge to effect a proper disposal to night soil and other conservation work in respect of the contractors work people or his employees on the site.

The contractor will bear the cost of any charges levied by the local authority for the execution of such work on his behalf.

2.23 NUISANCE:

The contractor shall not at any time do, cause or permit any nuisance on the site or do anything which may cause unnecessary disturbance or inconvenience to the owners, tenants or occupier of other properties near the site and to the public generally and shall secure the efficient protection of streams and water ways against pollution.

2.24 WATER & ELECTRICITY:

Water and electricity shall be supplied to the contractor by the department subject to the following conditions:

- One/ two source of supply of water/ electricity points, to be decided by Engineer-in-Charge, shall be provided by BHEL. However, contractor shall have to make their own arrangement for laying of pipelines/ connection from the main source of supply for working at site.
- Department do not guarantee to maintain uninterrupted supply of water/ electricity and it will be incumbent on the contractor to make alternative arrangement for proper supply of the same at their own cost in the event of any break down in the government water/ electricity mains so that the progress of work is not held up for the want of the same. No claim of damage or refund will be entertained on account of such break down.
- In case of non-availability of above facilities at work place, contractor has to make his own arrangements at his cost or as mentioned in the NIT.

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2.25 TEMPORARY WORKSHOPS STORES etc.:

The contractor shall, during the progress of work, provide, erect and maintain at his own expense all necessary temporary work-shops, stores, offices etc. required for the proper and efficient execution of work. The planning, sitting and execution of these buildings/ works shall have the approval of the Engineer-in-Charge and the contractor shall at all times keep them tidy in a clean and sanitary condition to the entire satisfaction of the Engineer In-charge.

2.26 STORES AND MATERIALS ON SITE:

All stores and materials for the work are to be deposited by the contractor only in places to be indicated by the Engineer-in-Charge, where in accordance with the contract, stipulations certain stores and materials (for incorporation in the work) are to be issued to the contractor by BHEL as detailed.

BHEL free issue items will be so issued only to the extent required for the actual completion of the work as stipulated in the contract. The decision of Engineer—in-Charge / Head of the department regarding the quantities to be issued as above shall be final and binding on the contractor. For any excess quantities consumed on the work, the cost will be recovered from the contractor at punitive rates, which will be as mentioned in Schedule “B”.

As regard issue of material and stores to be issued to the contractor by BHEL, the contractor shall give the Engineer-in-Charge reasonable notice in writing of his requirement of such stores/ materials and on the approval of his demand being notified to him, he shall make immediate arrangement for drawing the same. Such stores and materials shall be transported by the contractor at his own expense direct from the place of issue to the site of work with the prior written approval, obtained from the Engineer-in-Charge to take them to a store or work shop or elsewhere. BHEL officers connected with the contract shall have the power at any time to inspect and examine any stores or at any factory or workshop or other place where material intended to be used in or on the workshop, or other places such stores or materials are being fabricated or manufactured, or at any place where the same are lying and the contractor shall give necessary facilities for such inspection and examination.

The Engineer-in-Charge shall be entitled to have tests made of any stores or materials supplied by the contractor who shall provide at his own expense all facilities which the Engineer-in-Charge may require for this purpose. If at the discretion of Engineer-in-Charge, independent expert is employed to make any such test, his charges shall be borne by the contractor only, if the test disclosed that the said stores or materials are not in accordance with the provisions of the contract.

Should the Engineer-in-Charge consider at any time during the construction or reconstruction or prior to the expiry of the maintenance period that the stores or materials provided by the contractor are unsound or of a quality inferior to the constructed or otherwise and not in accordance with the contract (in respect whereof the decision of the Engineer-in-Charge shall be final and conclusive). The contractor shall on demand in writing from the Engineer-in-Charge specifying the stores or materials complained or notwithstanding that the same may have been inadvertently passed, certified and paid for, forthwith remove the stores or materials so specified and provide other proper and suitable stores or materials at his own expense to the entire satisfaction of Engineer-in-Charge and in the event of his failing to do so within a period to be specified by Engineer-in-Charge in his demand aforesaid, the Engineer-in-Charge may replace with others, the stores or materials complained of, at the risk and expense in all respect of the contractor.

The liability of the contractor under this condition shall not extend beyond the maintenance period aforesaid except as regard stores or materials, which the Engineer-in-Charge shall have previously given, notice to the contractor to replace that. (Maintenance period for any work under this organization will be TWELVE MONTHS from the date of actual completion of the particular work and handing over to BHEL in the case of building works and SIX MONTHS for all other works.).

All stores and materials brought to the site shall become and remains the property of BHEL and shall not be removed from the site without the prior written approval of the Engineer-in-Charge. However, when the work is finally completed, the contractor shall at his own expense forthwith remove from the site surplus stores and materials originally supplied by him and upon such removal the same shall revert and become the property of the fixing in the work and which after making due allowance for the reasonable wear and tear/ or waste have not on completion of the works been so incorporated or fixed, shall be returned by the contractor at his own expense to the place of issue.

Credit for surplus stores and/ or material returned by the contractor to BHEL will be given to him at a price, based on the prevailing market rate but not exceeding that at which the said stores and materials were originally issued to him but due consideration shall be given to the allowance claimed by BHEL, in respect of any depreciation or damage suffered by the stores and / or materials while in the custody of the contractor regarding which the decision of Engineer-in-Charge shall be final and conclusive.

If in the opinion of the Engineer-in-Charge (which will be final and conclusive) any stores supplied by the BHEL have either during progress of work or after completion of work but under the custody of the contractor, become damaged to such an extent that they cannot be usefully utilized either in the same work or in other work, the Engineer-in-Charge shall not accept

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the stores and in the event of his so rejecting, the contractor shall be charged for the said stores at a rate fixed by the accepting officer. The contractor shall not be entitled to any claim whatsoever on this account.

2.27 TOOLS AND PLANTS ON SITE:

All tools, plants and equipment brought to site shall become the property of the BHEL and shall not be removed from the site without the prior written approval of the Engineer-in-Charge. When the work is finally completed or contract is terminated for reasons other than the default of the contractor, the contractor shall forthwith remove from the site all tools, plants and equipments (other than those as may have been provided by BHEL) and upon such removal the same shall become the property of the contractor.

2.28 STATEMENT OF HIRE CHARGES:

A monthly detailed statement of the hire charges incurred in respect of BHEL tools, plants, equipment etc. shall be given to the contractor by the Engineer-in-Charge.

2.29 PRECAUTIONS AGAINST RISK:

The contractor shall be responsible for providing at his own expense, for all precautions to prevent loss or damage from any and all risk and to minimize the amount of any such loss or damage and for necessary steps to be taken for the said purpose until the works have been handed over complete in all respect to the Engineer In-charge.

The contractor shall provide all watchmen necessary for the protection of site, the work, the materials, tools, plants, equipment and anything else lying in the site during the progress of work. He shall solely be responsible for and shall take all responsible and proper steps for protecting, securing and watching all and/ or about the work and the site which may be dangerous to any person whatsoever.

2.30 NOTICES AND FEES:

The contractor shall give all notices required by any statutory provisions or by the regulations and/ or bye-laws or any local authority and/ or of any public service, company or authority affected by the work or with those systems if the same are or will be contracted. The contractor shall pay and indemnify BHEL against any fees and charges demandable by law under such Acts, Regulations and/ or bye-laws in respect of the work and shall make and supply all drawings and plans required in connection with any such notice.

2.31 SETTING OUT OF THE WORK & PROTECTING/ MAINTAINING SIGNALS & MARKS:

The Engineer-in-Charge shall supply dimensions, drawings, levels and other information necessary to enable the contractor to set out the work. The contractor shall at his own expense set out accurately according to the drawings, figures and dimensions there, on all the work in the contract and any extras or additions thereto and shall be solely responsible for their being so set out and executed. All bench marks, pegs, signals on surface, alignment stones, mile stones and all similar marks whether putting by BHEL authorities for the purpose of checking the contractor's work in the tenure of the contractor, be put under the care of the contractor who shall, at his own expense take all proper and responsible precautions and care to preserve and maintain them in their true position. In the event of these marks being disturbed or obliterated by accident or due to any other cause whatsoever the same may, if deemed necessary, be replaced by Engineer-in-Charge / Head of the department to the contractor's expense and the cost thereof deducted from any money thereon or/ after becoming due to the contractor.

Where requested by the contractor, the level mark, centre line and chain age pegs corresponding to those as shown on the drawings, will be pointed out to the contractor on the ground but all bench marks or chain age pegs additional to these shown on the drawing shall be provided by the contractor at his expense.

2.32 SITE DRAINAGE:

All water that may accumulate on the site during the progress of the work or in trenches and excavations shall be removed by the contractor to the entire satisfaction of the Engineer-in-Charge at his own expense.

2.33 EXCAVATION RELICS etc.:

Material of any kinds obtained from excavation on the site shall remain the property of BHEL and shall be disposed off as the Engineer-in-Charge directs. All gold, silver, oil and other materials of any description and all precious stones, coins, treasures, relics, antiquities and other similar items which may be found on at/upon the site shall be the property of the BHEL.

2.34 FOUNDATIONS:

The contractor shall not lay any foundation until the excavations for the same have been examined and approved in writing by the Engineer-in-Charge.

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2.35 COVERING OF WORK:

The contractor shall give reasonable notices in writing to the Engineer-in-Charge whenever any work is to be permanently covered or cancelled, whether by earth or other means so that it can finally be inspected or measured if necessary. In default of doing so the contractor shall, if required by the Engineer-in-Charge uncover such work at his own expense.

2.36 APPROVAL OF WORKS BY STAGES:

All work embracing more than one process shall be subject to examination and approval at each stage and the contractor shall give due notice in writing to the Engineer-in-Charge when each stage is ready. In default of such notice being received, the Engineer-in-Charge shall be entitled to approve the quality and extent thereof at any time he may choose and in the event of any dispute, the decision of the Engineer-in-Charge thereon shall be final and conclusive.

2.37 EXECUTION OF WORK:

The work shall be executed in a workman like manner and to the satisfaction in all respect of the Engineer-in-Charge. The Engineer-in-Charge will communicate or confirm his instruction to the contractor in respect of the execution of the work in a "WORK SITE ORDER BOOK" maintained at his office and the contractor shall visit this office, daily and shall conform receipt of such instructions by signing the relevant entries in this book. Such entries will rank as order notices in writing within the intent and meaning of these conditions.

2.38 RESPONSIBILITY FOR BUILDINGS:

In the event of any building or part of any building being handed over to the contractor for execution of work thereto under provisions of the contract, he shall give a written receipt for all fixtures, glasses etc. and shall be required to make good at his own expense all damage resulting from whatsoever cause while in his charge and on completion of the work to deliver up the said building or part thereof in a clean stage complete in every particular to the entire satisfaction of the Engineer-in-Charge.

2.39 INSPECTION OF WORKS:

BHEL Officers / BHEL representatives concerned with the contract shall have power at any time in respect and examine any part of the work and the contractor shall provide such facilities as may be required for such inspection and examination. Should the Engineer-in-Charge consider at any time during the construction or reconstruction or prior to the expiry of maintenance period, that any work has been executed with unsound, imperfect or unskilled workmanship or of a quality inferior to that contracted for or not otherwise in accordance with the contract, in respect whereof the decision of the Engineer-in-Charge shall be final and conclusive. The contractor shall on demand in writing from the Engineer-in-Charge specifying the fault notwithstanding that the same may have been inadvertently passed, certified and paid for, forthwith rectify or remove and reconstruct, the work so specified, in whole or in part as the case may be, require at his own risk and expense to the entire satisfaction of Engineer-in-Charge, who may accept the work at reduced rate if deemed fit. However, the liability of the contractor under this condition shall not extend beyond the maintenance period except as regard workmanship, which the Engineer-in-Charge should have previously given notice to the contractor to rectify.

2.40 DAMAGE AND LOSS TO PRIVATE PROPERTY AND INJURY TO WORKS:

The contractor shall at his own expense reinstate and make good to the satisfaction of the Engineer-in-Charge and pay compensation for any injury, loss or damage caused to any property or right what so ever including property or/ and rights of BHEL (or agent /servants/any outsider or employees of BHEL) and the injury, loss or damage arising out of or in any way in connection with the execution or purported execution of the contract and further the contractor shall indemnify BHEL, against all claims enforceable against BHEL) or which would be so enforceable against BHEL were BHEL a private person in respect of any such injury (including injury resulting in death, loss or damage to any person whatsoever or property, including all claims which may arise under Workman's Compensation Act or otherwise.

2.41 COMPLETION:

The works shall be completed to the entire satisfaction of the Engineer In-charge and in accordance with contractor's forecast of time and progress where operative and that, all unused stores and materials, tools, plant, equipment, temporary buildings and things shall be removed and the site and work cleared of rubbish and all waste material and delivered up clean and tidy to the satisfactions of the Engineer In-charge at the contractor's expense on or before the scheduled date of completion. BHEL shall have power to take over from the contractor from time to time such section of work as have been completed to the satisfaction of the Engineer In-charge. The Engineer-in-Charge shall certify to the state of the work at the end of the maintenance period where applicable.

2.42 COMPENSATION AS LIQUIDATED DAMAGES FOR DELAY:

If the contractor fails to complete and clear the site on or before the scheduled date of completion or does not achieve the progress as set out under the caption "TIME" in clause 2.6 of these General Conditions, he shall without prejudice to any other right or remedy on BHEL on account of such breach, be liable to pay as compensation as liquidated damage an amount

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equal to 0.50 percentage of the total contract sum for every week (7 days) of extension sought beyond the scheduled date of completion of the contract provided always that the total amount of compensation as liquidated damages to be paid under this condition shall not exceed 10% of the contract sum. Such amount may be adjusted or set off against any sum payable to the contractor under this or any other contract. If delay is for 8 days, it will be counted as delay for 2 weeks for liquidated damages. In case any penalty is to be levied at any stage during the progress of work, reference shall be made to the clause as mentioned in special condition of tender.

2.43 CANCELLATION OF CONTRACT FOR CORRUPT ACTS:

The Accepting Officer, whose decision shall be final and conclusive, shall without prejudice to any other right or remedy which shall have accrued or shall accrue thereafter, BHEL cancel the contract if any of the following cases and the contractor shall be liable to pay to BHEL for any loss or damage relating from any such cancellation to the same extent as provided in the case of cancellation of defaults.

If the contractor---

- a) Offer to give or agree to give to any person in BHEL service, any gift or consideration of any kind as an inducement or reward for doing or forbearing to do for having done or for borne to do any act in relation to obtaining or execution of this or any other contract for BHEL service

OR

- b) Enter into a contract with BHEL in connection with which commission has been paid or agreed to be paid by him or with his knowledge, unless the particulars of any such commission and the terms of payment thereof have previously been disclosed in writing to the Accepting Officer.

OR

- c) Obtain a contract with BHEL as a result of ring tendering or by non-bearing methods or competitive tendering without first disclosing the fact in writing to the Accepting Officer.

OR

- d) Steel or misuse of any property of BHEL either by himself or through his workmen within his knowledge or convince.

2.44 CANCELLATION OF CONTRACT DUE TO INSOLVENCY, ASSIGNMENT OR TRANSFER OR SUBLETTING OF CONTRACT:

The Accepting Officer, without prejudice to any other right or remedy, which shall have accrued or shall accrue thereafter to BHEL, shall cancel the contract in any of the following cases:

If the contractor -----

- a) Being an individual or if a firm, or any partner thereof shall at any time to be adjudged bankrupt or having a receiving order or order for administration of his estate made against him or shall take any proceedings for liquidation or composition under any Bankruptcy Act for the time being enforce or make any connivance or assignment or makes unauthorized or illegal arrangement for the benefit of his creditors or propose to do so, or if any application be made under any bankruptcy and for the time being in force for the sequestration of his estate or if a trust deed be granted by him on behalf of his creditors,

OR

- b) Being a company, shall pass a resolution or the court shall make an order for the liquidation of its affairs, or a receiver or Manager on behalf of the debenture holders shall be appointed or circumstances shall arise which entitle the court of debenture holders to appoint a receiver or Manager.

OR

- c) Assigns, sublets or attempts to assign, transfer or sublet any portion of the work without the prior written approval of the Accepting Officer,

Whenever the Accepting Officer exercises his authority to cancel the contract under this condition, he may complete the work by any means at the contractor's risk and expense, provided that, in the event of the cost of completion (as certified by Engineer-in-Charge, which is final and conclusive) being less than the contract cost the advantage shall accrue to the BHEL, and that if the cost of completion exceeds the money due to the contractor under the contract, the contractor shall either pay the excess amount ordered by the Engineer-in-Charge or the same shall be recovered from the contractor by other means

In case BHEL completes the work under the provisions of this condition, the cost of such completion to be taken into account in determining the excess cost to be charged to the contractor under this condition shall consist of the cost of materials purchased and/ or labour provided by BHEL with an addition of such percentage to cover superintendence and establishment charges as may be decided by the DGM / GM, whose decision shall be final and conclusive.

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2.45 CANCELLATION OF CONTRACT IN PART OR IN FULL FOR CONTRACTOR'S DEFAULT:

If the contractor—

- a) Makes default in commencing the work within a reasonable time from the date of handing over of the site and continues in that state after a reasonable notice from the Engineer-in-Charge.

OR

- b) In the opinion of the Engineer-in-Charge at any time, whether before or after the date or extended date for completion, makes default in proceeding with the work with due diligence and continues in that state after reasonable notice from Engineer-in-Charge.

OR

- b) Fails to complete the work, without prejudice to any other right or remedy which shall have accrued, or shall accrue thereafter to BHEL contract.

OR

- c) Fails to comply with any of the terms and conditions of the contract after reasonable notice in writing with order properly issued.

OR

- d) Fails to complete the work, work order, and items of work with individual dates for completion and clear the site on or before the date of completion, or if fails to achieve the conditions of contract, the Accepting Officer, may without prejudice to any other right or remedy which shall have accrued or shall accrue thereafter or do only such work order or items of work in default from the contract at the expense and cost of the contractor. Whenever the Accepting Officer exercises his authority to cancel the contract as a whole or in part under this condition, he may complete the work as a whole or part to under this contract, the contractor shall either pay the excess amount ordered by Engineer-in-Charge or the same shall be recovered from the contractor by other means.

In case of BHEL completes the work or any part thereof under the provisions of this condition, the cost of such completion to be taken into account in determining the excess cost to be charged to the contractor under this condition, shall consist of the materials purchased and/ or labour provided by BHEL with an addition of such percentage to cover superintendence and establishment charges as may be decided by the DGM whose decision shall be final and conclusive.

In the event of termination of contract for any reason whatsoever, the contractor shall withdraw all his employees from the establishment of BHEL. In case contractor decides to terminate services of his employees he should settle all terminal dues including retrenchment compensation.

2.46 TERMINATION OF CONTRACT DUE TO DEATH:

Without prejudice to any of the rights or remedies under this contract, if the contractor dies, the Accepting Officer shall have the option of terminating the contract without compensation to the contractor authorized survivors.

2.47 SPECIAL POWERS OF TERMINATION:

If at any time after the acceptance of the tender, BHEL shall for any reason whatsoever not require the whole or any part of the work, to be carried out, the Engineer-in-Charge shall give notice in writing of the fact to the contractor, who shall have no claim to any payment of compensation or otherwise, howsoever on account of any profit or advantage which he might have derived from the execution of the work in full but which he did not derive in consequence of the foreclosing of the work.

The contractor shall be paid at contract rates for the full amount of the work executed including such additional work i.e., cleaning of site etc. as may be rendered necessary by the said foreclosing. He shall also be allowed a reasonable payment (as decided by the Accepting Officer) for any expenses sustained on account of labour and material collected but which could not be utilized on the work as verified by the Engineer-in-Charge but the contractor shall not have any claim for compensation on account of any alterations having been made in the original specifications, drawings, designs and instructions involving and curtailment of the work as originally contemplated.

2.48 FAIR WAGE:

Refer clause 2.19 of General terms and conditions of Contract.

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CHAPTER-III

VALUATION AND PAYMENT

3.1 RECORDS AND MEASUREMENTS:

All items having a financial value shall be entered in the BHEL Measurement book so that a complete record is obtained on all work performed under the contract.

Measurement shall be carried out as per unit mentioned in the bill of quantity (price-bid).

The measurements shall be taken jointly by any person or persons duly authorized on the part of the BHEL and the contractor.

The Engineer-in-Charge shall give reasonable notice in writing to the contractor of appointments for measurements.

The contractor shall without extra charge, provide assistance with appliance and other things necessary for measurements.

The contractor shall bear all the cost of measurement of his work.

Measurements shall be entered in the BHEL measurement book and signed and dated by both parties each day on the site on completion of measurement. If the contractor objects to any of the measurement recorded on behalf of BHEL in the Measurement Book or against the item or items objected to, and such note shall be signed and dated by both parties engaged in taking the measurements.

If as a result of such objection it becomes necessary to remeasure the work wholly or in part, the expense of such measurement shall be borne by the party requiring the measurement to be retaken provided that net error found by this remeasurement amount to less than 5 % (five percent) of the value as recorded by the first measurement.

If the contractor's representative fails to attend when required, the Engineer-in-Charge shall have power to proceed by himself to take measurements, and in that case these measurements shall be accepted by the contractor as final.

The contractor shall once in every month, submit to the Engineer with a copy to the concerned Engineer-in-Charge details of his claims for the work done by him up to and including the previous month which are not covered by his contract agreement in any of the following respects: -

- a) Deviation from the item and specification provided in the contract documents.
- b) Extra items / new items of the work.
- c) Quantities in excess of those provided in the contract agreement.
- d) Items in respect of which rates have not been settled, in addition furnish a clear certificate to the effect that the claims submitted by him as aforesaid cover all his claims and that no further claims shall be raised by him in respect of the work done up to and including the period under report.

3.2 FINAL BILLS:

As soon as possible after the completion of the work to the satisfaction of the Engineer-in-charge, the contractor shall forward a certified final account on BHEL forms in duplicate. It shall be accompanied with all abstracts; vouchers etc. in support thereof and shall be prepared, in the manner prescribed by the Engineer-in-Charge. No claims will be entertained after the receipt of the final bills.

The contractor shall be entitled to be paid the final sum less the value of payments already made on account subject to certification to the final bill by the Engineer-in-Charge. No charge shall be allowed to the contractor on account of the preparation of the final bills.

3.3 PAYMENTS OF BILLS:

The payment of final bill will be made only after successful proving. All payments to be made to the contractor under this contract shall be through online payment i.e., RTGS/ NEFT within a reasonable time after the certification by the Engineer-in-Charge.

3.4 RECOVERY FROM THE CONTRACTOR:

Whenever under the contract any sum of money shall be recoverable from or payable to the contractor, the same may be deducted from any sum then due or which at any time thereafter may become due to the contractor under the contract or under any other contract with BHEL or from his security deposit, or he shall pay the claim on demand.

3.5 POST TECHNICAL AUDIT OF WORK & BILLS:

BHEL reserves the right to carry out a post payment audit and technical examination of the work and bill including all supporting vouchers, abstracts etc. and to enforce recovery of any sums becoming due as a result thereof in the manner

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provided into the proceedings sub-paragraph provided, however, that no such recovery shall be enforced after three years of passing the final bills.

3.6 REFUND OF SECURITY DEPOSIT:

After expiration of the maintenance period, provided always that the contractor shall first have been paid final bill and have rendered a "No Demand" certificate, the security deposit mentioned *shall be released after satisfactory completion of the maintenance period of the work duly verified by Site In charge. The maintenance period of work is 3 months from the date of actual completion of work.*

3.7 ARBITRATION & CONCILIATION:

Except as provided elsewhere in this Contract, in case amicable settlement is not reached between the Parties, in respect of any dispute or difference; arising out of the formation, breach, termination, validity or execution of the Contract; or, the respective rights and liabilities of the Parties; or, in relation to interpretation of any provision of the Contract; or, in any manner touching upon the Contract, then, either Party may, by a notice in writing to the other Party refer such dispute or difference to the sole arbitration of an arbitrator appointed by Head of the BHEL Unit/Region/Division issuing the Contract.

The Arbitrator shall pass a reasoned award and the award of the Arbitrator shall be final and binding upon the Parties.

Subject as aforesaid, the provisions of Arbitration and Conciliation Act 1995 (India) or statutory modifications or re-enactments thereof and the rules made thereunder and for the time being in force shall apply to the arbitration proceedings under this clause. The seat of arbitration shall be at Visakhapatnam.

The cost of arbitration shall be borne as per the award of the Arbitrator.

Subject to the arbitration in terms of Clause- above, the Courts at Visakhapatnam shall have exclusive jurisdiction over any matter arising out of or in connection with this Contract.

Notwithstanding the existence or any dispute or differences and/or reference for the arbitration, the Contractor shall proceed with and continue without hindrance the performance of its obligations under this Contract with due diligence and expedition in a professional manner except where the Contract has been terminated by either Party in terms of this Contract."

3.8 IMPLEMENTATION OF PROVISION OF THE APPRENTICE ACT:

Contractor shall comply with the provisions of Apprentice Act-1961, and the Rules and Orders issued there under from time to time. If he fails to do so his failure will be a breach of the contract and the Accepting Authority may, in his discretion cancel the contract. The contractor shall also be liable for any pecuniary liability arising on account of any violation by him of the provision of the Act.

3.9 SAFETY AND SECURITY:

1. BHEL reserves the right to take penal action as deemed fit if any information provided by the vender / contractor is found to be incorrect.

2. Other safety related conditions:

- a) The contractor shall ensure proper safety of all the workmen, materials, plant and belonging to him or to BHEL or to others, working at or near the site. The contractor shall also be responsible for provision of all safety notices and safety equipment required both by the relevant legislation and the Engineer-in-charge as he may deem necessary.
- b) The contractor shall adopt adequate safety measures and use of protective clothing by all the workmen at site/work place whether engaged or not in actual of work or supervision thereof. The contractor shall ensure that the workmen on site use safety belt, gloves, helmets, masks etc. as are necessary for their safety.
- c) The contractor shall be responsible for safety arrangements of all equipment used in connection with the execution of the work and shall ensure employment of only trained person to operate the equipment. Only tested equipment, tools, wires, ropes etc. shall be used and shall periodically be tested to the satisfaction of the BHEL. All test certificates shall be made available to the BHEL at site as and when required.
- d) The contractor shall ensure provision and maintenance of lights, guards, fencing with gates and watching when and where necessary or required by the BHEL or by any one duly constituted authority for the protection of the work and / or for the safety and convenience of the public or others.
- e) The contractor shall take adequate safety precautions for prevention of accidents at site. The contractor shall also ensure that their employees / workmen comply with the statutory safety rules and regulations as and also those laid down by BHEL from time to time.
- f) The contractor shall provide at his cost necessary watch and ward force as may be approved by the BHEL to ensure security and safety of all buildings, structures, equipments and materials under their custody at the site of work.

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- g) The contractor shall abide by all security regulations at site by the BHEL from time to time. The contractor shall provide identify badges to their personnel and workmen, which must be properly displayed by them at site.
- h) In order to facilitate issue of exit gate permits by the BHEL for materials and equipments either during execution or the maintenance period, the CONTRACTOR shall submit to the BHEL list of construction / erection equipment etc. and / or other materials that shall be taken by them inside the site from time to time. Such movement of materials, equipment, tools, tackles etc. shall be subject to certification by the Engineer-in-Charge.
- i) The contractor and his personnel / workmen shall be subject to security check by BHEL's own security force or Central Industrial Security Force if engaged by the BHEL for the overall protection of the project.
- j) The contractor shall not allow any visitors on the works except with the written permission of the BHEL.
- k) From the commencement to the completion of work, the contractor shall take full responsibility for the care of the work, constructional plant and equipment and all temporary works and in case any damage or loss shall happen to the work, constructional plant and equipment or to plant temporary work from any cause whatsoever, the contractor shall at his own cost replace or repair and make good the same.
- l) The contractor will notify well in advance to the Engineer-in-charge of his intention to bring to site any container filled with liquid or gaseous fuel explosive or petroleum substance or such chemicals, which may involve hazards. The Engineer-in-charge shall have the right to prescribe the conditions under which such containers are to be stored, handled and used during the performance of the works and the contractor shall strictly adhere to and comply with such instructions. The Engineer-in-charge shall have to right at his sole discretion to inspect any such container or such construction plant / equipment, for which material in the container is required to be used and if in his opinion, its use is not safe, he may forbid its use. No claim due to such prohibition shall be entertained by BHEL nor shall BHEL entertain any claim of the contractor towards additional safety provisions/ conditions to be provided for/ constructed as per Engineer-in-Charge instructions compliance to statutory in respect of such conditions will be the sole responsibility of the contractor.
- m) Further any such decision of the Engineer-in-Charge shall not in any way absolve the contractor of his responsibilities for safety provisions and in case, use of such a container or entry thereof into the site area is forbidden by Engineer-in-Charge without any cost implications to BHEL or extension of work schedule.
- n) Where it is necessary to provide and/ or store petroleum products or petroleum mixtures and explosive, the contractor shall be responsible for carrying out such provision and / or storage in accordance with the rules and regulations laid down in Petroleum Act 1934, Explosives Act 1948 and Petroleum and Calcium Carbide Manual published by the Chief Inspector of Explosives of India. All such storage shall have prior approval of the Engineer-in-charge. In case, any approval is necessary from the Chief Inspector (Explosives) or other statutory authorities, the contractor shall be responsible for obtaining the same.
- o) All equipment used in construction & erection by the contractor shall meet Indian/ International Standards and where such standards do not exist, contractor shall ensure these to be absolutely safe. All equipment shall be strictly operated and maintained by the contractor in accordance with manufacturer's operation manual and safety instructions and as per guide lines/ rules of BHEL in this regard.
- p) Periodical examination and all tests for all lifting/ hoisting equipment and tackles shall be carried out in accordance with the relevant provisions of Factories Act 1948, Indian Electricity Rules 1910 and associated Law/ Rules in force from time to time. A register of such examinations and tests shall be promptly produced as and when desired by Engineer-in-charge or Safety Officer.
- q) Contractor shall provide suitable safety equipment of prescribed standard to all employees and workmen according to the need at his own cost as may be directed by Engineer-in-charge who will also have the right to examine these safety equipments to determine their suitability, reliability, acceptability and adoptability.
- r) The contractor shall provide safe working conditions to all workmen and employees at the site including safe means of access, railings, stairs, ladders, scaffolding, safety belts etc. the scaffoldings shall be erected under the control and supervision of an experienced and competent person.
- s) The contractor shall not interfere with or disturb electric fuses, wiring and other electrical equipment belonging to BHEL or other contractors under any circumstances whatsoever, unless specially permitted in writing by BHEL to handle such fuses, wiring or electrical equipment.

Before the contractor connects any electrical appliances to any plug or socket belonging to the other contractor or BHEL, he shall:

- i) Satisfy the Engineer-in-charge that the appliance is in good working condition.
- ii) Inform the Engineer-in-charge of the maximum current rating voltage and phases of the appliances.

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iii) Obtain permission of the Engineer-in-charge detailing the sockets to which the appliances may be connected.

The Engineer-in-charge will not grant permission to connect until he is satisfied that:

- i) The appliance is in good condition and is fitted with a suitable plug.
 - ii) The appliance is fitted with suitable cable having two earth conductors, one of which shall be an earthed metal sheet surrounding the cores.
 - iii) No electrical cable in use by the contractor will be disturbed without prior permission. No weight of any description will be imposed on any cable and no ladder or similar equipment will rest against or attached to it.
 - iv) No repair work shall be carried out on any live equipment, the equipment must be declared safe by the Engineer-in-charge and a permit to work shall be issued by Engineer-in-charge before any repair work is carried out by the contractor. While working on electric lines/ equipment whether alive or dead suitable type and sufficient quantity of tools will have to be provided by contractor to electricians/ workmen/ officers.
- t) The contractor shall employ necessary number of qualified full time electricians/ electrical supervisors to maintain his temporary electrical installations.
 - u) In case any accident occurs during the construction/ erection or other associated activities undertaken by the contractor thereby causing any minor or major or fatal injury to his employees due to reason whatsoever, it shall be the responsibility of the contractor to promptly inform the same to BHEL Engineer-in-Charge in prescribed form. The contractor will be responsible for all pecuniary liability if any under such circumstances.
 - v) The Engineer-In charge and Safety Officer shall have the right at his sole discretion to stop the work, if in his opinion, the work is being carried out in such a way that it may cause accidents and endanger the safety of the person and/ or property and/ or equipments. In such cases, the contractor shall also be informed in writing about the nature of hazards and possible injury/ accident and he shall remove the shortcomings promptly. The contractor after stopping the specific work can, if felt necessary, appeal against the order of stoppage of work to the respective General Manager within 3 days of such stoppage of work and decision of GM in this respect shall be conclusive and binding on the contractor.
 - w) Notwithstanding anything contrary to this, in the event of his workmen, the contractor shall be required to fill Injury Report and submit to the Shop Manager/ Engineer-in-Charge of BHEL immediately and ensure due compliance of Workmen Compensation Act 1923 and Rules made there under.
 - x) The contractor shall not be entitled to any damages/ compensation for stoppage of work due to safety reasons as provided above and the period of such stoppage of work will not necessarily be taken as an extension of time for completion of work and will not be the ground for waiver of levy of liquidated damages.
 - y) The contractor shall follow and comply with all BHEL safety rules, relevant provision of applicable law pertaining to the safety of workmen, plant and equipment as may be prescribed from time to time without any demur protest or contest or reservation. In case of any unconformity between statutory requirement and BHEL Safety Rules referred above, the later shall be binding on the contractor unless the statutory provisions are more stringent.
 - z) If the contractor fails in providing safe working environment as per the statutory requirements and / or BHEL Safety Rules or continue to work even after being instructed to stop the work by Engineer-in-charge or Safety Officer as provided above, the contractor shall promptly pay to BHEL, on demand, compensation at the rate of Rs. 500/- per day or part thereof till instructions are complied with and so certified by Engineer-in-charge/ Safety Officer. However, in case of accident taking place causing death/ injury to any individual the statutory provisions shall apply in addition to compensation mentioned in this para; and the contractor will be solely liable on account of this.

* * *

Ref: OS/SC/2022-23/61/44

Date: 13.10.2022

Sub: Service Contract for carrying out Electrical and Instrumentation Erection, testing, Calibration, Loop checking and commissioning works for HOT oil Heater at M/s. IOCL PANIPAT (S.O.7916)- Reg.

ACCEPTANCE TO TENDER TERMS & CONDITIONS

I / We hereby confirm that the Tender documents, all annexures etc. have been studied in detail and we have fully understood the scope of work.

I / We accept to all the **Terms and Conditions** of the Tender Enquiry and the prices quoted are in accordance with the same.

I / We accept to offer valid for a period of **3 months** from the last date for tender submission.

I / We give our acceptance to participate in **Reverse Auction** in case BHEL decides to go for reverse auction for this tender.

Tender documents duly signed on all the pages by the Owner / authorized representative of the bidder are attached herewith.

SIGNATURE OF TENDERER WITH SEAL

CONTRACTOR INFORMATION

Sl. No.	Particulars	To be Filled by Bidder
01.	Name of the Contractor	
02.	Nature of Firm / Concern (Proprietor/Partnership/Pvt. Limited/Public Ltd.) Note: In case of partnership concern, please enclose photo copies of the partnership deed	
03.	Full address	
04.	Name of the Proprietor/Partner	
05.	Name of the Person(s) and designation authorized for signing the contract/dealing with BHEL	
06.	Telephone No. of the firm	
07.	Fax No.	
08.	Mobile No.	
09.	E-mail ID	
10.	HSN Code/ SAC Code	
11.	Organizational structure with name and designation	

SIGNATURE OF THE TENDERER WITH SEAL**ANNEXURE- IX**

CHECK LIST

Sl. No.	Particulars	Document Enclosed (Yes / No)	Document No
01.	Name of the Contractor		
02.	Tender Document Signed & Stamped		
03.	Earnest Money Deposit (EMD)		
04.	PF Registration Certificate		
05.	ESI Registration Certificate		
06.	GSTIN Registration Certificate		
07.	HSN / SAC Code		
08.	PAN Number		
09.	Income Tax Returns for last 3 years		
10.	Profit & Loss account and Balance Sheet certified by the Practicing Chartered Accountant for the last 3 years		
11.	Work orders & Job Completion Certificates in similar works as mentioned in eligibility criteria.		
12.	MSE/ UDYAM Registration		

SIGNATURE OF THE TENDERER WITH SEAL

ACCEPTANCE FOR ELECTRONIC FUND TRANSFER / RTGS / NEFT TRANSFER

01	NAME & ADDRESS OF THE SUPPLIER / SUBCONTRACTOR	
02	VENDOR CODE ASSIGNED BY BHEL-HPVP LTD	

DETAILS OF BANK ACCOUNT

03	NAME & ADDRESS OF THE BANK	
04	NAME OF THE BRANCH	
05	BRANCH CODE	
06	MICR CODE	
07	ACCOUNT NUMBER	
08	TYPE OF ACCOUNT	
09	BENEFICIARY'S NAME	
10	IFSC CODE OF THE BRANCH	
11	EMAIL ID	
12	TELEPHONE / MOBILE NUMBER	

CERTIFICATE

I / We here by agree to receive the payments due from M/s Bharat Heavy Electricals Ltd., by the National Electronic Fund Transfer / or RTGS Transfer mode by credit to my / our above-mentioned Bank account. I / We also agree that payments made to the above-mentioned account are a valid discharge of the liability of M/s Bharat Heavy Electricals Ltd. I / We also agree to bear the applicable Bank charges for the above mode of transfer. A copy of the Cheque leaf/ cancelled Cheque leaf of the above account is sent herewith.

(Authorized Signatories with Name & Seal)

BANKER'S CERTIFICATION

We confirm that we are enabled for receiving RTGS and NEFT credits and we further confirm that the account number of _____ (name of account holder), the signature of authorized signatory and the MICR and IFSC codes of our branch mentioned above are correct.

Place:

Bank Manager / Officer

Date:

Signature with Bank stamp and Name seal

FORWARDED TO ACCOUNTS DEPARTMENT / CASH SECTION

We confirm the above details are verified with the records available with us

Signature of BHEL Official with Name & Seal
Operating the contract / Services

GST COMPLIANCE FOR INDIGENOUS SUPPLIERS / CONTRACTORS

1. In Response to Tenders for Indigenous supplier will be entertained only if the vendor has a valid GSTIN which should be clearly mentioned in the offer. If any specific exemption is available, a declaration with due supporting documents need to be furnished for considering the offer.
2. Supplier shall mention their GSTIN in all their invoices and invoices shall be in the format as specified/prescribed under GST laws. Invoices shall necessarily contain Invoice number (in case of multiple numbering system is being followed for billing like SAP invoice no, commercial invoice no etc., then the Invoice No which is linked/uploaded in GSTN network shall be clearly indicated), item description as per PO, Quantity, Rate, Value, applicable taxes with nomenclature (like IGST, SGST, CGST & UTGST) separately, HSN/ SAC Code, etc.
3. All invoices shall bear the HSN Code for each item separately (Harmonized System of Nomenclature)/ SAC code (Services Accounting Code).
4. A declaration to the effect that all invoice particulars are/were uploaded in the GSTN network/ portal & all tax liability as per GST rules and regulations have been and will be discharged, shall be mentioned in the invoice. If not mentioned in the invoice, a separate declaration shall be submitted as per the requirement of BHEL.
5. All documents like Test Certificate, LR copy, Guarantee/Warranty certificate, work completion certificate, any other document mentioned in PO, shall be sent along with the vehicle/consignment where ever applicable. For all consignments received within the calendar month, input credit will be availed within that month in line with monthly returns filing cycle. In case of any discrepancy in the document or non-submission of documents mentioned in the PO, then BHEL will not be able to accept or account the material, in such case availing of tax credit will be deferred to next month or so.
6. In case of discrepancy in the data uploaded by supplier in the GSTN portal or in case of any shortages or rejection in the supply, then BHEL will not be able to avail the tax credit and will notify the supplier of the same. Supplier has to rectify the data discrepancy in the GSTN portal or issue credit note (details to be uploaded in GSTN portal) for the shortages or rejections in the suppliers, within the calendar month notified by BHEL.
7. For any such delay in availing of tax credit for reasons attributable to supplier (as mentioned above), interest (calculated @ SBI Base Rate + 6%) along with penalty if any will be deducted for the delayed period i.e. from the month of receipt till the month tax credit is availed, from the running bills.
8. Under GST regime, BHEL has to discharge GST liability on LD recovered from suppliers/contractors. Hence applicable GST shall also be recoverable from suppliers/contractors on LD amount. For this Debit note will be issued by BHEL indicating the respective supply invoice number.
9. This is to inform that GST portion of invoice, shall be released only upon Vendor declaring such invoice in his GSTR-1 and receipt of goods and Tax invoice by BHEL and Confirmation of payment of GST thereon by vendor on GSTN portal. Alternatively, BG of appropriate value may be obtained from vendor which shall be valid At least one month after the confirmation of date of payment of GST by vendor on GSTN portal and receipt of Tax invoice and receipt of goods, whichever is later. Above is subject to receipt of goods/service and tax invoice thereof along with vendor declaring invoice in his return and paying GST within timeline prescribed for availing ITC by BHEL.
10. That in case vendor delays Declaring such invoice in his return and GST credit availed by BHEL is denied or reversed subsequently as per GST law, GST amount paid by BHEL towards such ITC reversal as per GST law shall be recoverable from vendor/contractor along with interest levied/ leviable on BHEL.

Note: The above will be followed strictly for Processing vendor payments to ensure GST Compliance

PART – II **(PRICE BID)**

Sub: Service Contract for carrying out Electrical and Instrumentation Erection, testing, Calibration, Loop checking and commissioning works for HOT oil Heater at M/s. IOCL PANIPAT (S.O.7916)-Reg.

Note:

- 1) The bidder shall quote the rates as per the schedule given below
- 2) **The quoted prices shall be fixed & firm without any escalation during the entire period of contract and till completion of the work.**
- 3) **L1 shall be evaluated based on total quoted price at Sl. No:20.** Lowest offer need not be the rate acceptable to BHEL-HPVP and BHEL-HPVP reserves the right to go for negotiation with L1 bidder.
- 4) **Contractor shall quote prices as per Schedule of Quantities & Rates mentioned below.**
- 5) The quoted prices shall be inclusive of all applicable taxes, duties **except GST** as applicable as on date of tender submission. However, GST as applicable shall be paid by contractor and same shall be reimbursed on submission of proof of payment along with the bill as per Annexure - GST.
- 6) **The quantities indicated in the schedule (SOQR) are indicative only and may increase/decrease or deleted** but total value of contract will not exceed the awarded value, unless otherwise order is amended. Payments will be made for actual quantities executed only.

SIGNATURE OF TENDERER WITH SEAL

BHARAT HEAVY ELECTRICALS LIMITED
HEAVY PLATES & VESSELS PLANT
VISAKHAPATNAM – 530 012

Name of Work: Service Contract for carrying out Electrical and Instrumentation Erection, testing, Calibration, Loop checking and commissioning works for HOT oil Heater at M/s. IOCL PANIPAT (S.O.7916)- reg.

SCHEDULE OF QUANTITIES & RATES (SOQR)

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
A	INSTRUMENTATION WORKS:				
1.0	Installation of the following instruments along with their accessories. ♦ Scope includes supply of anchor fasteners, U clamps, Bolts, nuts etc. as required, ♦and Fabrication and erection of Supports / stanchions/angles/ channels/ MS plate and installation of instruments on above as per site Engineers instruction. ♦Supply of all consumables & Tools & Tackles is in contractor scope.				
1.1	Pressure gauges (Direct mounted type with 150mm Dial)				
1.1.1	Inst. Installation	Nos	12	600.00	7,200.00
1.1.2	Calibration & Reports	Nos	12	350.00	4,200.00
1.2	Smart type Pr. Transmitters				
1.2.1	Fabrication, Installation of supports.	Nos	15	550.00	8,250.00
1.2.2	Inst. Installation	Nos	15	850.00	12,750.00
1.2.3	Calibration & Reports	Nos	15	475.00	7,125.00
1.2.4	Loop check & Reports	Nos	15	250.00	3,750.00
1.3	Smart type Temp. Transmitters				
1.3.1	Fabrication, Installation of supports.	Nos	22	550.00	12,100.00
1.3.2	Inst. Installation	Nos	22	850.00	18,700.00
1.3.3	Calibration & Reports	Nos	22	475.00	10,450.00
1.3.4	Loop check & Reports	Nos	22	250.00	5,500.00
1.4	Smart type DP. Transmitters				
1.4.1	Fabrication, Installation of supports.	Nos	1	550.00	550.00
1.4.2	Inst. Installation	Nos	1	950.00	950.00
1.4.3	Calibration & Reports	Nos	1	475.00	475.00
1.4.4	Loop check & Reports	Nos	1	250.00	250.00
1.5	Temp Element with thermowell				
1.5.1	Inst. Installation	Nos	16	600.00	9,600.00
1.5.2	Calibration & Reports	Nos	16	350.00	5,600.00
1.5.3	Loop Check & Reports	Nos	16	250.0.0	4,000.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
1.6	Temp. Gauges with Thermowell				
1.6.1	Inst. Installation	Nos	2	600.00	1,200.00
1.6.2	Calibration & Reports	Nos	2	350.00	700.00
1.7	Skin Type Thermocouples				
1.7.1	Inst. Installation	Nos	9	600.00	5,400.00
1.7.2	Calibration & Reports	Nos	9	450.00	4,050.00
1.7.3	Loop Check & Reports	Nos	9	250.00	2,250.00
1.8	Pressure Transmitters (Dia- seal type)				
1.8.1	Inst. Installation	Nos	3	950.00	2,850.00
1.8.2	Calibration & Reports	Nos	3	475.00	1,425.00
1.8.3	Loop Check & Reports	Nos	3	250.00	750.00
1.9	DPT (Dia- seal type)				
1.9.1	Fabrication & Installation of supports	Nos	7	550.00	3,850.00
1.9.2	Inst. Installation	Nos	7	850.00	5,950.00
1.9.3	Testing/ Calibration & Reports	Nos	7	450.00	3,150.00
1.10	Pressure gauges (Dia- seal type)				
1.10.1	Inst. Installation	Nos	6	600.00	3,600.00
1.10.2	Calibration & Reports	Nos	6	350.00	2,100.00
2.0	ON LINE INSTRUMENTS: Installation of the following on - Line Instruments is by Mechanical contractor. Identification and assistance to mechanical contractor if any, testing, stroke checking and calibration work as required by instrumentation contractor.				
2.1	Control valves along with Smart Positioner /SOVs, limit Switches, Air filter regulator etc.				
2.1.1	Testing/Calibration / Stroke checking & Reports	Nos	2	1,050.00	2,100.00
2.1.2	Loop checking & Reports	Nos	2	350.00	700.00
2.2	ON-OFF valves with SOV and limit switches				
2.2.1	Testing/Calibration / Stroke checking & Reports	Nos	6	1,050.00	6,300.00
2.2.2	Loop checking & Reports	Nos	6	350.00	2,100.00
2.3	Orifice plate Assembly				
2.3.1	Assistance for Installation of orifice plates	Nos	3	850.00	2,550.00
2.4	Mass Flow meter				
2.4.1	Assistance for installation	Nos	1	1,050.00	1,050.00
2.4.2	Testing & Loop checking & Reports	Nos	1	350.00	350.00
2.5	Self-Actuated press. Control valve				
2.5.1	Assistance for installation	Nos	1	1,050.00	1,050.00
2.5.2	Testing / Calibration of self-actuated PCV	Nos	1	750.00	750.00
2.6	Stack Damper Regulating type along with Control Panel near Damper, inter connecting hoses, etc.				
2.6.1	Assistance for installation of Damper	Nos	1	1,050.00	1,050.00
2.6.2	Damper Panel installation	Nos	1	3,050.00	3,050.00
2.6.3	Testing & Loop checking & Reports	Nos	1	950.00	950.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
3.0	LOCAL PANELS Fabrication of structural support (free standing or wall mounted), Installation & grouting if necessary as per site engineer instruction. Scope includes Installation of panels, laying of cables, glanding, termination & loop checking as per drawing or site engineer instruction. Contractor also to Supply of 6 AWG GI wire and earthing of BMS panels with 6 AWG G.I wire to the nearest earth point				
3.1	BMS FIELD PANEL (Tag No. LCP) EX-Proof Local BMS PANEL Consisting of Indication Lamps, Push Buttons , Selector switches etc. Approx. Size: 700mm (W)X800mm (H) X 250mm (D)				
3.1.1	Fabrication & Installation of supports for Ex-proof Local BMS panel	Nos	1	1,750.00	1,750.00
3.1.2	Installation of Ex-proof panels	Nos	1	5,500.00	5,500.00
3.1.3	Testing of Panels	Nos	1	2,250.00	2,250.00
3.1.4	Loop checking of Panels	Nos	1	1,250.00	1,250.00
3.1.5	Earthing of Ex-proof panels	Nos	1	550.00	550.00
4.0	BURNERS: Installation & testing/ Loop checking including fabrication and erection of supports for Burner instruments & control items like spark type ignitor assembly (consisting of Control box, Ignition transformer, solenoid valves, Limit switches (if any) Flame scanners, Flame amplifiers etc. Scope also includes supply of bolts and nuts for erection and supply of 6 AWG G.I wire including earthing of panels/units with 6 AWG G.I wire to the nearest point.				
4.1	Mains operated Ignitor with interconnecting cable (15 mtrs) to ignitor rod with its accessories.				
4.1.1	Fabrication & Installation of supports	Nos	1	4,500.00	4,500.00
4.1.2	Installation	Nos	1	9,500.00	9,500.00
4.1.3	Testing & Loop checking	Nos	1	1,750.00	1,750.00
4.1.4	Earthing of Ignitor control box	Nos	1	550.00	550.00
4.2	Flame Rods (4 Nos) & Flame detectors - 4 Nos installed in a Panel to be Mounted in field. Scope includes Installation, Cabling between sensor & Flame detector (Approx:15mtrs), testing & loop Checking of Flame Rods.				
4.2.1	Installation	Set	1	7,500.00	7,500.00
4.2.2	Testing & Loop checking	Set	1	2,750.00	2,750.00
4.2.3	Earthing of Flame Scanners.	Set	1	950.00	950.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
4.3	Battery operated Ignitor with interconnecting cable(15 mtrs) to ignitor rod with its accessories.				
4.3.1	Fabrication & Installation of supports	Nos	1	4,500.00	4,500.00
4.3.2	Installation	Nos	1	9,500.00	9,500.00
4.3.3	Testing & Loop checking	Nos	1	1,750.00	1,750.00
4.3.4	Earthing of Ignitor control box	Nos	1	550.00	550.00
5.0	Analysers Fabrication of structural support, Installation, grouting if necessary as per site engineer instruction in the analyser shed/ Field/Analyser room. Installation of sample probe, analyser control unit , sample handling system, inter connecting cabling, tubing among probe sample handling system to analysers, calibration Cylinder to analyser etc. as per site engineer instructions. Man power required for Testing and commissioning of Analysers will be considered on manpower rates offered in SI. No.17				
5.1	Analyser Shelter Exproof Type with Redundant HVAC Shelter Size Outer Dimension: 3 m (L) X 3 m (W) X 2.5 m (H) approx.(This is excluding outside shelter components) Approximate Weight of Analyzer System including all shelter accessories Probes. Sample lines (150 Mtrs Length), Sample Handling Systems, Panels inside and outside shelter, Inter connecting cables, Analysers, Flow meters, Calibration cylinders, etc: 8 Tonns. (No cost implication is applicable on the basis of weight) 6 Core Fibre Optic armoured Cable - 2 x 2000 Mtrs (Each Cable run shall be 2000 Mtrs).HDPE Conduit total: 2 x 2000 MtrsCDSU PC with all the software and licenses along with printerand located in Analyser shelter► Analysers: SO2, NOX, CO, HC► . Pitot Tube type Flowmeter along with Pressure and Temp measurement for stack – 1 Lot.signal cable between flowmeter & shelter: 150 mtrs Note : a) Vendor to carry out all installation works as per Analyzer vendors guidance.b) With regard to Testing & commissioning contractor shall provide necessary technician/Electrician/fitter as required on man power basis as quoted.c) Scope includes integration activities with other Stack Analyzers like Oxygen and SPM, etc.d)Contractor should be aware of Stack Analyzer System with Analyzer shelter general requirements. Extra cost implication related to Stack Analyzer system is not acceptable,e) The items covered in 5.1 is covered into 4 parts (5.1.1 to 5.1.4) for Billing purpose. However, completing total scope as per cl 5.1 is responsibility of the contractor without any price implication.				

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
5.1.1	Analyzer Shelter along with Redundant HVAC, Calibration cylinders, Inside panels, CDSU, other accessories.				
5.1.1.1	Fabrication & Installation of Frames	set	1	3,750.00	3,750.00
5.1.1.2	Installation	set	1	9,500.00	9,500.00
5.1.1.3	Calibration & reports	set	1	1,750.00	1,750.00
5.1.1.4	Loop check & Reports	set	1	1,250.00	1,250.00
5.1.2	Fibre Optic cable along with HDPE conduits (Total 2 Runs only)				
5.1.2.1	Fabrication & Installation of Frames as applicable	Mtrs	4000	2.00	8,000.00
5.1.2.2	Installation (Including Laying/Clamping and Dressing of cables with HDPE conduits and termination)	Mtrs	4000	36.00	1,44,000.00
5.1.2.3	Calibration & reports	Mtrs	4000	9.00	36,000.00
5.1.2.4	Loop check & Reports	Mtrs	4000	2.00	8,000.00
5.1.3	SO2, NOX, CO, HC Analysers along with Sample probes, Sample lines, Sample handling system inside and outside shelter, Inter connecting cables, etc.				
5.1.3.1	Fabrication & Installation of Frames	Lot	1	0.00	0.00
5.1.3.2	Installation	Lot	1	17,500.00	17,500.00
5.1.3.3	Calibration & reports	Lot	1	11,500.00	11,500.00
5.1.3.4	Loop check & Reports	Lot	1	1,750.00	1,750.00
5.1.4	Pitot Tube type Flowmeter along with Pressure and Temp measurement for stack, Interconnecting cables, Etc.				
5.1.4.1	Fabrication & Installation of Frames	Lot	1	0.00	0.00
5.1.4.2	Installation	Lot	1	12,500.00	12,500.00
5.1.4.3	Calibration & reports	Lot	1	5,750.00	5,750.00
5.1.4.4	Loop check & Reports	Lot	1	1,750.00	1,750.00
5.2	Combustible analyser at field along with all accessories.				
5.2.1	Fabrication & Installation of Frames	set	1	2,750.00	2,750.00
5.2.2	Installation	set	1	6,500.00	6,500.00
5.2.3	Calibration & reports	set	1	2,250.00	2,250.00
5.2.4	Loop check & Reports	set	1	1,250.00	1,250.00
5.3	Oxygen Analyser TDLAS Type along with all accessories.				
5.3.1	Fabrication & Installation of Frames	set	2	2,750.00	5,500.00
5.3.2	Installation	set	2	6,500.00	13,000.00
5.3.3	Calibration & reports	set	2	2,250.00	4,500.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
5.3.4	Loop check & Reports	set	2	1,250.00	2,500.00
5.4	SPM Analyser along with all accessories.				
5.4.1	Fabrication & Installation of Frames	set	1	2,750.00	2,750.00
5.4.2	Installation	set	1	6,500.00	6,500.00
5.4.3	Calibration & reports	set	1	2,250.00	2,250.00
5.4.4	Loop check & Reports	set	1	1,250.00	1,250.00
6.0	BMS PLC (NOT APPLICABLE) Fabrication of structural support, Installation, grouting if necessary as per site engineer instruction in the Control room.				
7.0	Cable work Note: For Clamping of cables, the necessary Aluminium strip of 25mm(W) x 3mm thk shall be supplied by Contractor. The necessary SS Tag plates shall be supplied by contractor. Supply of all consumables & Tools & Tackles is in contractor scope.				
7.1	1pair X 1.5 mm2 shielded and Armoured signal cables				
7.1.1	Meggering and laying of cables	Mtrs	3000	5.00	15,000.00
7.1.2	Glanding, lugging, ferruling and termination of cables	Mtrs	3000	9.00	27,000.00
7.1.3	Tagging with SS/Al plates on both sides	Mtrs	3000	3.00	9,000.00
7.1.4	Clamping and dressing of cables	Mtrs	3000	3.00	9,000.00
7.2	2pair X 1.5 mm2 shielded and Armoured signal cables				
7.2.1	Meggering and laying of cables	Mtrs	500	5.00	2,500.00
7.2.2	Glanding, lugging, ferruling and termination of cables	Mtrs	500	11.00	5,500.00
7.2.3	Tagging with SS/Al plates on both sides	Mtrs	500	3.00	1,500.00
7.2.4	Clamping and dressing of cables	Mtrs	500	3.00	1,500.00
7.3	1Pair X 16 AWG shielded & armoured T/C Extension cable				
7.3.1	Meggering and laying of cables	Mtrs	500	5.00	2,500.00
7.3.2	Glanding, Identification of cores, lugging, ferruling and termination of cables	Mtrs	500	11.00	5,500.00
7.3.3	Tagging with SS/Al plates on both sides	Mtrs	500	3.00	1,500.00
7.3.4	Clamping and dressing of cables	Mtrs	500	3.00	1,500.00
7.4	3C X 2.5 mm2 Armoured Power cables				
7.4.1	Meggering and laying of cables	Mtrs	1500	5.00	7,500.00
7.4.2	Glanding, lugging, ferruling and termination of cables	Mtrs	1500	12.00	18,000.00
7.4.3	Tagging with SS/Al plates on both sides	Mtrs	1500	3.00	4,500.00
7.4.4	Clamping and dressing of cables	Mtrs	1500	3.00	4,500.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
8.0	Cable Tray Work: Installation of supports and laying of following FRP perforated cable trays along with covers and coupler plates as required. The scope of work includes fabrication and installation of supports with structural steel at an interval of 1 meter for cable trays, bends hangers, fit up, welding/ bolting as required. (Note:-Nuts & bolts with washers for fixing coupler plates shall be supplied by BHEL).				
8.1	300mm(W) cable tray	Mtrs	150	315.00	47,250.00
8.2	200mm(W) cable tray	Mtrs	10	285.00	2,850.00
8.3	150 mm(W) cable tray	Mtrs	180	265.00	47,700.00
8.4	100mm(W) cable tray	Mtrs	400	225.00	90,000.00
8.5	50 mm(W) GI cable tray	Mtrs	450	185.00	83,250.00
9.0	Junction Box (SS or Cast Aluminium) work Installation of following types of junction Boxes (with double compression type cable glands and plugs) on suitable supports, welding, bolting as required. Scope includes fabrication and erection of supports and anchor fasteners, U clamps, Bolts, nuts etc.as required for JB erection. Supply of 6 AWG GI wire and earthing of Junction Boxes with 6 AWG G.I wire to the nearest earth point. Supply of all consumables & Tools & Tackles is in contractor scope.				0
9.1	12 Branch Cable Entry , Weather proof & Exproof (Appr size:350x350x160mm), Junction Boxes				0
9.1.1	Fabrication and Installation of supports for JB's	Nos	19	550.00	10,450.00
9.1.2	Installation of Junction Boxes	Nos	19	550.00	10,450.00
9.1.3	Earthing of Junction Boxes	Nos	19	175.00	3,325.00
10.0	Air Line Work/ Analyser Sample Tubing Work				
10.1	Signal Tubing/ Analyser Sample (Stainless Steel) Work: Blowing of tubes with air, laying and termination at both ends using double compression SS fittings and leak testing of 6mm OD x 1mm thick SS tube (for Pneumatic signal/ air supply) on trays / angles with supports, tagging at both ends clamping etc. Supply of anchor fasteners, U clamps, Bolts, nuts etc.as required for tubing is also in instrumentation contractor scope.				
10.1.1	Laying & Termination of SS tube with double compression fittings.	Mtrs	150	135.00	20,250.00
10.1.2	Blowing of SS tube with air	Mtrs	150	15.00	2,250.00
10.1.3	Leak testing of SS tube.	Mtrs	150	17.00	2,550.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
11.00	SS Air Line Work: Installation of Sch 40 pipe (SS) for Instrument air Distribution to various air sub headers along with SS fitting and leak testing of the same. Supply of anchor fasteners, U clamps, Bolts, nuts etc.as required for SS air line is in instrumentation contractor scope. Blowing of SS lines with air and Leak testing of the same.				
11.1	1" SS Pipe				
11.1.1	Installation of 1" SS Pipe.	Mtrs	60	220.00	13,200.00
11.1.2	Blowing the lines with air for 1" SS pipe	Mtrs	60	27.00	1,620.00
11.1.3	Leak test with air 1" SS pipe	Mtrs	60	32.00	1,920.00
11.2	1/2" SS Pipe				
11.2.1	Installation of 1/2" SS Pipe.	Mtrs	250	165.00	41,250.00
11.2.2	Blowing the lines with air for 1/2" SS pipe	Mtrs	250	22.00	5,500.00
11.2.3	Leak test with air 1/2" SS pipe	Mtrs	250	15.00	3,750.00
12.0	MCT Blocks: Installation of MCT Block Frame along with MCT Blocks (46 Nos. Insert Blocks)				
12.1	Frame Size: Size:(Approx) 520mm x 410mm	No.	0		
12.2	Frame Size: Size:(Approx) 400mm x 410mm	No.	0		
13.0	Impulse piping & Tubing				
13.1	SS Impulse tubing				
	Installation of 12 mm OD SS tube along with valves, double compression fittings including supports and clamping with U bolts wherever required as per the site conditions & as per Instrument Hook up drawings including Hydro Testing. Scope also includes blowing of tubes, laying and termination at both ends using double compression fittings and leak testing of SS tube (for impulse tubing) on trays / angles with supports, clamping etc. Scope also includes supply of anchor fasteners, U clamps, Bolts, nuts etc.as required for Instrument for SS tube is in instrumentation contractor scope.				
13.1.1	Installation of 12 mm OD SS tube	Mtrs	100	162.00	16,200.00
13.1.2	Clamping of 12 mm OD SS tube	Mtrs	100	22.00	2,200.00
13.1.3	Testing of 12 mm OD SS tube	Mtrs	100	15.00	1,500.00
13.2	CS/SS Impulse Piping				
	Installation, Fit up and welding of CS seamless pipe along with valves, fittings & nipples, flanges, condensate pots (where ever applicable) including supports and clamping with U bolts wherever required as per the site conditions from take - off (first root valve) to the instrument as per Instrumentation Hook up drawings including Hydro Testing etc. Scope includes supply of anchor fasteners, U clamps, Bolts, nuts etc.as required for Instrument for CS pipe is also in instrumentation contractor scope.				

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
13.2.1	1/2"CS seamless pipe sch.80 ASTM A106 Gr.B (Non IBR)				
13.2.1.1	Installation of 1/2" CS seamless pipe	Mtrs	150	220.00	33,000.00
13.2.1.2	Clamping of 1/2" CS seamless pipe	Mtrs	150	32.00	4,800.00
13.2.1.3	Hydrotesting of 1/2" CS seamless pipe	Mtrs	150	42.00	6,300.00
14.0	Painting: Painting of all the structural steels works (Listed below) including Wire brushing/ cleaning of surface area, 2 coats of primer, 2 coats of Paint (as per site engineer instruction and as per applicable IOCL standards) for all structural work / supports. (Note : colour of paint will be indicated by site engineer during execution.)				
14.1	1/2"CS seamless pipe sch.80 ASTM A106 Gr.B (Non IBR)				
14.1.1	Supply of primer (2-coats) + First coat of Paint	Mtrs	150	15.00	2,250.00
14.1.2	Labour charges for primer (2-coats) + First coat of Painting	Mtrs	150	5.00	750.00
14.1.3	Supply of 2nd & Final coat of paint	Mtrs	150	12.00	1,800.00
14.1.4	Labour charges for 2nd & Final coat of Painting	Mtrs	150	4.00	600.00
14.2	MS Angles: (size: 75x75x6mm)				
14.2.1	Supply of primer (2-coats) + First coat of Paint	Mtrs	550	17.00	9,350.00
14.2.2	Labour charges for primer (2-coats) + First coat of Painting	Mtrs	550	5.00	2,750.00
14.2.3	Supply of 2nd & Final coat of paint	Mtrs	550	14.00	7,700.00
14.2.4	Labour charges for 2nd & Final coat of Painting	Mtrs	550	4.00	2,200.00
14.3	2" CS pipe (IS 1239)				
14.3.1	Supply of primer (2-coats) + First coat of Paint	Mtrs	230	17.00	3,910.00
14.3.2	Labour charges for primer (2-coats) + First coat of Painting	Mtrs	230	5.00	1,150.00
14.3.3	Supply of 2nd & Final coat of paint	Mtrs	230	14.00	3,220.00
14.3.4	Labour charges for 2nd & Final coat of Painting	Mtrs	230	4.00	920.00
14.4	MS Channel: (size: ISMC 100)				
14.4.1	Supply of primer(2-coats) + First coat of Paint	Mtrs	50	19.00	950.00
14.4.2	Labour charges for primer (2-coats) + First coat of Painting	Mtrs	50	6.00	300.00
14.4.3	Supply of 2nd & Final coat of paint	Mtrs	50	15.00	750.00
14.4.4	Labour charges for 2nd & Final coat of Painting	Mtrs	50	4.00	200.00
14.5	MS Plate : (size: 6 or 8mm Thk)				
14.5.1	Supply of primer (2-coats) + First coat of Paint	Sq. Mtrs	12	16.00	192.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
14.5.2	Labour charges for primer (2-coats) + First coat of Painting	Sq. Mtrs	12	5.00	60.00
14.5.3	Supply of 2nd & Final coat of paint	Sq. Mtrs	12	14.00	168.00
14.5.4	Labour charges for 2nd & Final coat of Painting	Sq. Mtrs	12	4.00	48.00
15.0	Canopy Installation of the Canopies (Supplied by others) for Field Instruments, Junction boxes, LCP's etc. as per site engineer instruction. Supply of anchor fasteners, U clamps, Bolts, nuts etc.as required is in the scope of contractor and the same shall be included in the unit rate.	Nos	82	750.00	61,500.00
16.0	Spare Instruments Calibration, testing, identification of Tag Nos/ codes and submission of calibration reports as per site engineer instructions & handing over to customer the following spares.				
16.1	Smart type Pressure transmitters	Nos	4	475.00	1,900.00
16.2	Smart type temperature transmitters	Nos	6	475.00	2,850.00
16.3	Smart type DP Transmitters	Nos	1	475.00	475.00
16.4	Temperature Elements	Nos	9	350.00	3,150.00
16.5	Pressure Gauges (150mm)	Nos	9	350.00	3,150.00
16.6	Temperature gauges	Nos	2	350.00	700.00
16.7	Dia. seal type Pressure Gauges (150mm)	Nos	3	475.00	1,425.00
16.8	Skin Type Thermocouples	Nos	6	475.00	2,850.00
16.9	Dia. seal type Pressure Transmitter	Nos	2	450.00	900.00
16. 10	Portable Gas detectors	Nos	1	1,250.00	1,250.00
16. 11	Dia. seal type DPT	Nos	2	450.00	900.00
17.0	Testing & Commissioning Assistance Instrument Contractor shall provide following man power during pre-commissioning & Commissioning of PGR plant with required tools and tackles etc, Note: The above rates shall also be applicable to carryout unspecified works, if any, on basis of man power				
17.1	Technician	Man days	35	900.00	31,500.00
17.2	Electrician	Man days	50	900.00	45,000.00
17.3	Fitter	Man days	20	900.00	18,000.00
17.4	Welder	Man days	20	900.00	18,000.00
17.5	Helper	Man days	125	650.00	81,250.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
B	ELECTRICAL WORKS:				
1	Installation of LCS for Blower fan motor (FLP) on pedestal, glanding, termination, testing and commissioning. Pedestal to be fabricated. All hardware/accessories required shall be form part of the scope of contractor. Required MS channel/Angles will be supplied by BHEL for manufacturing part.	Nos	2	4,750.00	9,500.00
2	Glanding, termination, testing and commissioning of 15KW motors. Suitable cu lugs to be supplied by contractor.	Nos	2	1,050.00	2,100.00
3	Equipment earthing				
3.1	installation of 50 x 6 mm /40x5 G.I Strip. Strip for earthing of motors, electrical equipment and further connection to nearest grid.	Mtr	450	95.00	42,750.00
3.2	installation of 8 SWG G.I wire (above ground)	Mtr	700	32.00	22,400.00
3.3	installation of 25 x3 mm G.I Strip. Strip for earthing of motors, electrical equipment and further connection to nearest grid.	Mtr	200	62.00	12,400.00
3.4	installation of 65mm 3M GI pipe Electrode Heavy duty CL-C	Set	3	1,050.00	3,150.00
3.5	Installation of 3/8" DIA GI FINE WIRE ROPE	Mtr	200	32.00	6,400.00
3.6	Installation of Copper, 10MM diameter, 2-meter-long Rod	Nos	2	750.00	1,500.00
4	Lighting				
4.1	Installation, glanding, termination, testing and commissioning of FLP lighting fixtures with lamps. Scope includes fabrication of brackets to suit site conditions with supply of clamps and other required hardware. Well glass luminaries' HPMV 125W (FLP) with separate control gear box shall be supplied by BHEL. Gear box shall be mounted on structures/pipes racks etc.	Nos	110	1,150.00	1,26,500.00
4.2	Installation of 3 Mtr Lighting poles Hot dip galvanized	Nos	90	3,000.00	2,70,000.00
4.3	Installation of miniature Jbs for grouping of lights	Nos	60	750.00	45,000.00
4.4	Installation, Testing and commissioning of Lighting PDB 240 VAC-1 No. and Lighting PDB 220 VDC-1 No.	Set	1	6,500.00	6,500.00
5	Installation, Testing and commissioning of UPSPDB 110 VAC-1No.	Set	1	6,500.00	6,500.00
6	Installation, testing of 63A welding receptacles along with accessories in the field.	Sets	3	950.00	2,850.00
7	Installation, testing and commissioning of Aviation Lamps along with accessories. Each set containing 2 Nos of LED lamps.	Sets	6	4,500.00	27,000.00

ITEM NO	DESCRIPTION	UNITS	QTY	Unit rate (₹.)	Amount (₹.)
8	Providing the services of following personnel required on man day(8hours) basis. This item is optional and shall be exercised by RM/RE in exigencies				
8.1	ELECTRICIAN	Man days	35	900.00	31,500.00
8.2	HELPER	Man days	50	650.00	32,500.00
8.3	Welder	Man days	15	900.00	13,500.00
18	TOTAL				20,84,008.00
19	Percentage of Increase/Decrease offered on Total Amount at Sl. No.:18				
20	Grand Total (Sl. No:18 + Sl. No:19)				

Total Amount in Words:

Note:

1. The cost of water supply and power are chargeable and shall be recovered by the BHEL from contractor's bill/ final bill value in all the Contracts irrespective of nature, type and discipline of the Contract. Charges are indicated in Annexure-II A.
2. Site works QAP is attached as Annexure-III & Annexure-IV

SIGNATURE OF TENDERER WITH SEAL



(A MAHARATNA COMPANY)

BHARAT HEAVY ELECTRICALS LIMITED

Heavy Plates & Vessels Plant (A Govt. of India Enterprise)

VISAKHAPATNAM - 530 012

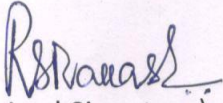
MANDATE FORM

OPTION TO RECEIVE E-PAYMENT THROUGH NEFT & RTGS

1. NAME : BHEL - HPVP
2. ADDRESS : NATHAYYA PALEM, VISAKHAPATNAM
3. PARTICULARS OF BANK ACCOUNT –
 - a. BANK NAME : STATE BANK OF INDIA
 - b. BRANCH NAME : BHPV Branch
 - c. BRANCH ADDRESS : BHPV POST, VISAKHAPATNAM
 - d. IFSC CODE : SBIN0001675
 - e. ACCOUNT NO. : 33276118389
 - f. WHETHER BRANCH IS NEFT ENABLED : YES
 - g. WHETHER BRANCH IS RTGS ENABLED : YES
4. E-MAIL ID FOR RECEIVING SYSTEM GENERATED PAYMENT ADVICE:
: rsprakash@bhel.in

I hereby declare that the particulars furnished above are correct

For Bharat Heavy Electricals Limited, Visakhapatnam,

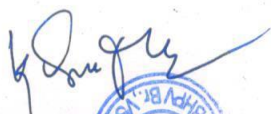

(Authorised Signatory)

BANK CERTIFICATION:

This is to certify that the particulars furnished above are correct & complete as per our records.

Date:

- 3 JUL 2020


Bank Manager / Officer

Signature with Bank stamp and Name seal

K. SAMBA MURTY
Deputy Manager M-10461
Branch - 1675, VSP