



BHARAT HEAVY ELECTRICALS LTD
Industrial Valves Plant, Goindwal
WCM Department

Notice Inviting Expression of Interest

Sub: Expression of interest for carrying out repair work of HMT MAKE MILLING MACHINE MODEL NO. MODEL-EM3V for BHEL Goindwal as per following details.

Sl. No.	Category of Works	BRIEF DESCRIPTION OF REPAIR WORK
1	Name of Work	Carrying out repair work of HMT MAKE MILLING MACHINE MODEL NO. MODEL-EM3V, <u>Miscellaneous repair work includes:</u> 1. Material Cost (Spares) required for repair of milling machine includes guide-ways & wedges for clamping main table, Lead Screw & nut assembly for Vertical Axis, EM Inner plate & outer plate (clutch plate) EK2DC, EM Inner & outer plate (Clutch plate) EK5DC, Overtake coupling, Roller dia. 9X20 for Overtake coupling & Compression Spring for Overtake coupling etc. 2. Labour Cost includes fitting & proper levelling work of Table Bed with the machine's main vertical column, assembly of lead screw assembly of vertical table axis & assembly of EM clutches assembly. 3. Transportaion Cost of spare parts & misc. specialized tools required for the work. 4. Final testing of Milling machine operation at BHEL IVP Goindwal.
1.1	Comments of the bidder on the scope of work if any: -	
2	Eligibility, Pre-Qualification and experience	Prospective contractors should have experience of having successfully completed similar repair work in the last 5 years or is a machine tool manufacturer in the past 5 years. Documental proof required
3	Location of Work	BHEL IVP Goindwal Sahib
4	Enquiry Number	2022-23/WC-02
5	Enquiry Date	20.06.2022
6	Last Date for Submission of offer	05.07.2022 at 15:00 hrs
	Proposal To be addressed to	Address: BHARAT HEAVY ELECTRICALS LTD 433, INDUSTRIAL COMPLEX Goindwal Sahib, Distt. Tarn-Taran, Punjab PIN- 143422. Contact Person: Sh. Amit Kumar Dy. Manager/ WCM, MPIC,SDC amit.garg@bhel.in , Phone- 01859-224618 9815344974 OR Sh. Rakesh Kumar Sr DGM/MM kumarrakesh@bhel.in , Phone- 01859-224615