## **BHARAT HEAVY ELECTRICALS LTD**

## **HPVP, VISAKHAPATNAM-12**

## OPERATIONS DIVISION OUTSOURCING DEPARTMENT

Dated: 17.08.2019

## **CORRIGENDUM 01**

**Sub:** Service Contract to carry out skilled operations inside the production shops of M/s BHEL-HPVP, Visakhapatnam by engaging ITI Qualified Fitters, Welders, Gas cutters, Turners and EOT Crane operators for period of Six months – Reg.

Tender Enquiry No: OPS/OS/SC/2019-20/36/044, Dated: 14.08.2019

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The following changes are effected in the above referred NIT instead of existing clauses.

SI. No.	Existing	Read As
Scope of Work {Clause No: 2.0}	Work is to be carried out by engaging fitters / welders / welders having gas cutting skills / turners with technical educational qualification (minimum ITI), General conditions of contract (Annexure-I) & Schedule of Quantities (Annexure-VII)	Work is to be carried out by engaging fitters / welders / Gas cutters / turners / machinists / EOT Crane operators, General conditions of contract (Annexure-I) & Schedule of Quantities(Annexure-VII).  Fitters / welders / Gas cutters / turners / machinists shall possess the following:  1. Welders shall be ASME qualified having ITI qualification preferably welding of plate to plate with minimum 1 year experience.  2. Gas cutters shall be having ITI welder qualification with minimum 1 year experience of manual gas cutting  3. Fitter shall have minimum 1 year experience in fabrication works having ITI qualification  4. Turners/machinists shall possess ITI qualification with minimum 1 year experience in operating conventional Lathe, drilling machines, CNC based