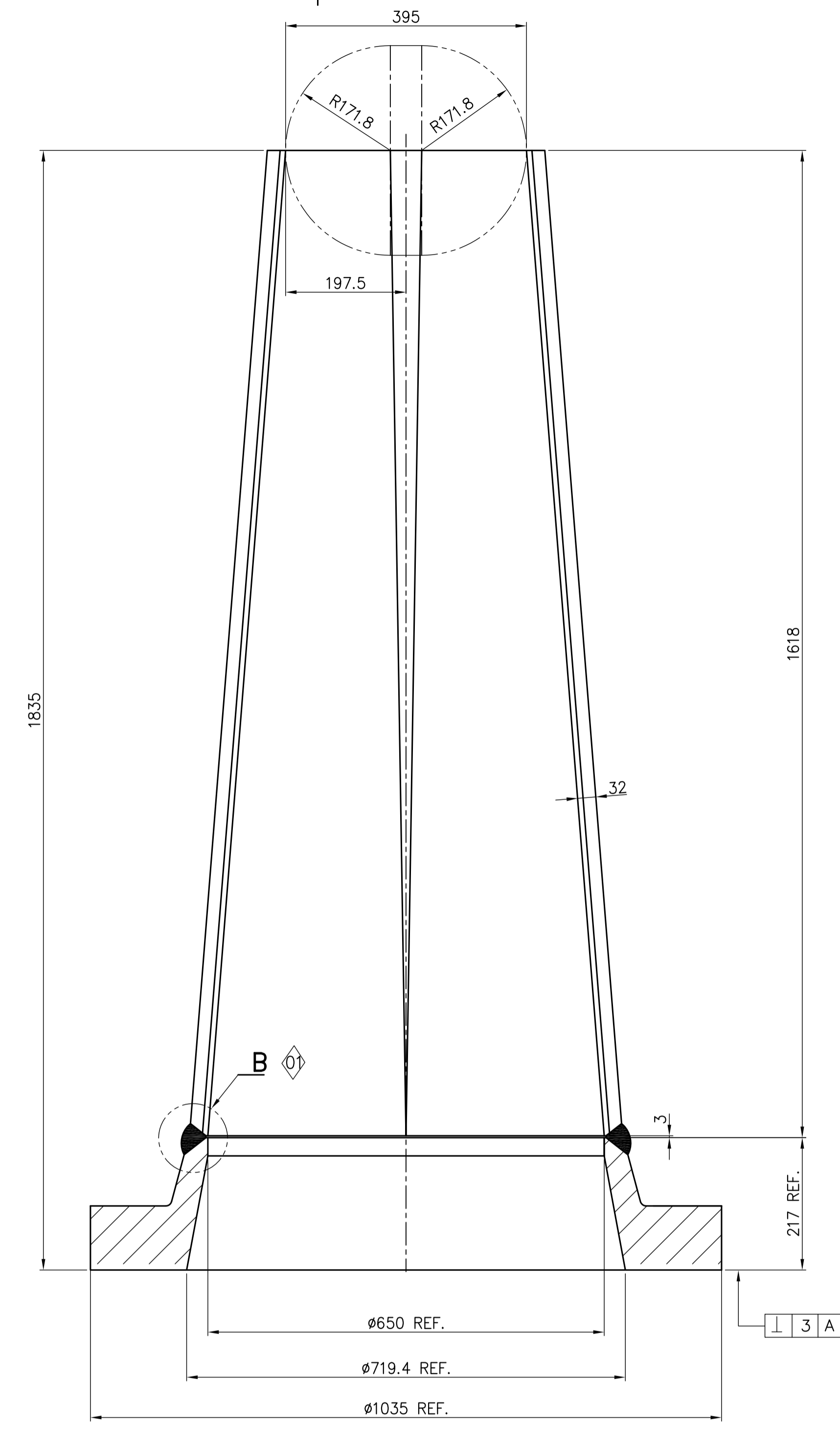
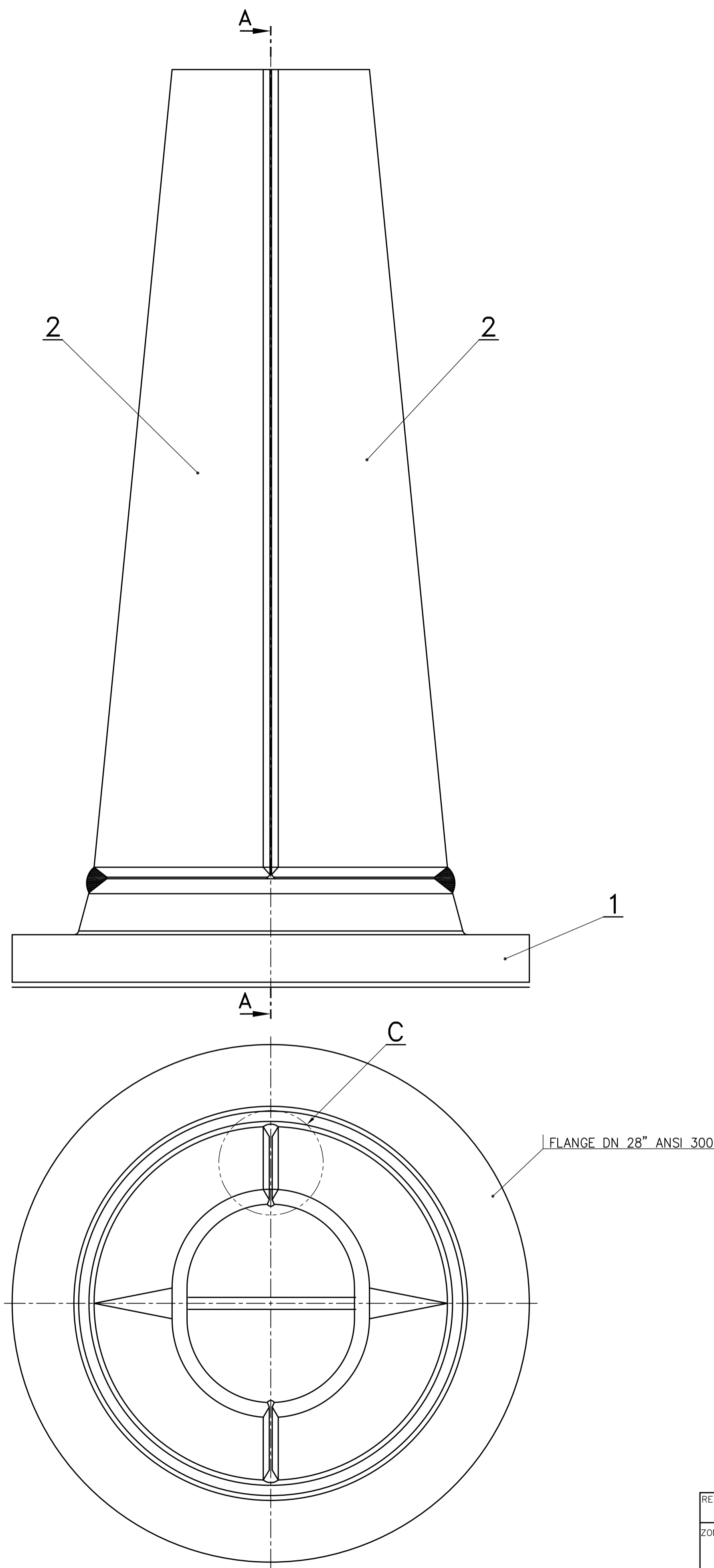


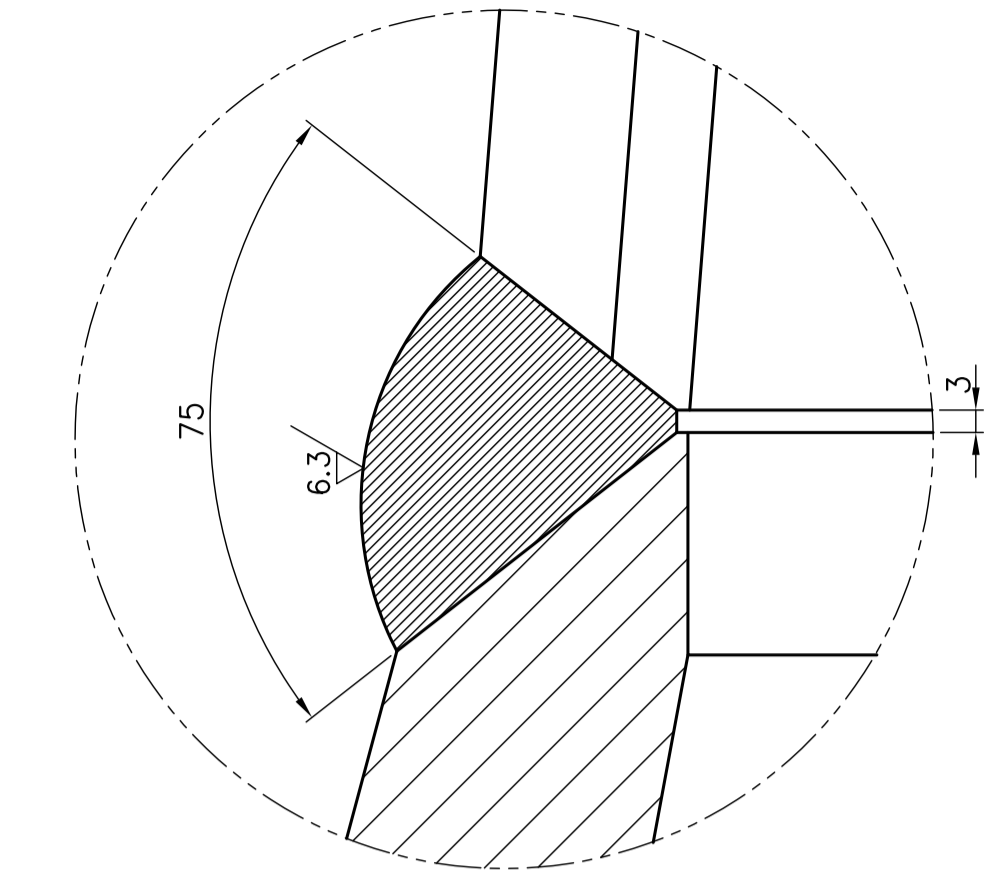
THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

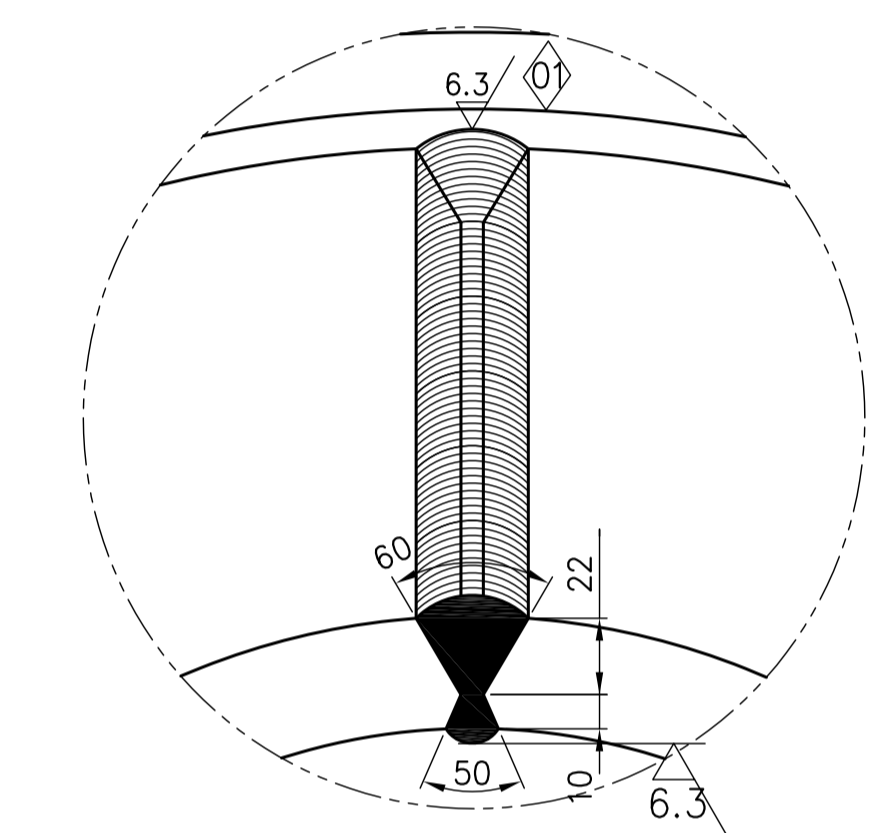
INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME



SECTION A-A



DETAIL-B



DETAIL-C

NOTES AND DOCUMENTS MENTIONED:

1. THE VALUES OF THE GEOMETRICAL TOLERANCES ARE THE MAX READING ON THE GAUGE (F.I.R.).
2. CARRY OUT WELDING AS PER WPS - WE001.
3. SEQUENCE OF WELDING SHALL BE FOLLOWED AS SPECIFIED IN TECHNOLOGICAL PROCESS.
4. USE ONLY QUALIFIED WELDERS.
5. ALL WELDS SHALL BE CHECKED FOR 100% RADIOGRAPHY AS PER TC 72062.
6. WHEREEVER 100% RADIOGRAPHY IS NOT FEASIBLE ALL WELDS SHALL BE SUBJECTED TO 100% UT AS PER TC 72063.
7. 100% MPI AS PER TC 72060.

TYPE OF PRODUCT		2MCL 1007			
OR		NAME OF CUSTOMER/PROJECT			
DRN.	J.C.S./K	NAME	SIGN.	DATE	NO. OF VAR.
CHD.	S.D.R	BHARAT HEAVY ELECTRICALS LTD.		4.2.2010	-N.A.-
APPD.	P.N.R	HYDERABAD		4.2.2010	-N.A.-
DEPT.	COMPR	SCALE	WEIGHT (KG)	REF. TO GENP. DRG.	ITEM NO.
420	420	NTS	1020	SW 4586404	-N.A.-
TITLE		CARD CODE	DRAWING NO.		
1st DISCH. NOZZLE		N.A.	1-331-07-0008 02		
DN 28" ANSI 300			REV.		
			SHT. No 01 NO. OF SHT. 01		

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD
	02	24.11.22		01	04.12.10						

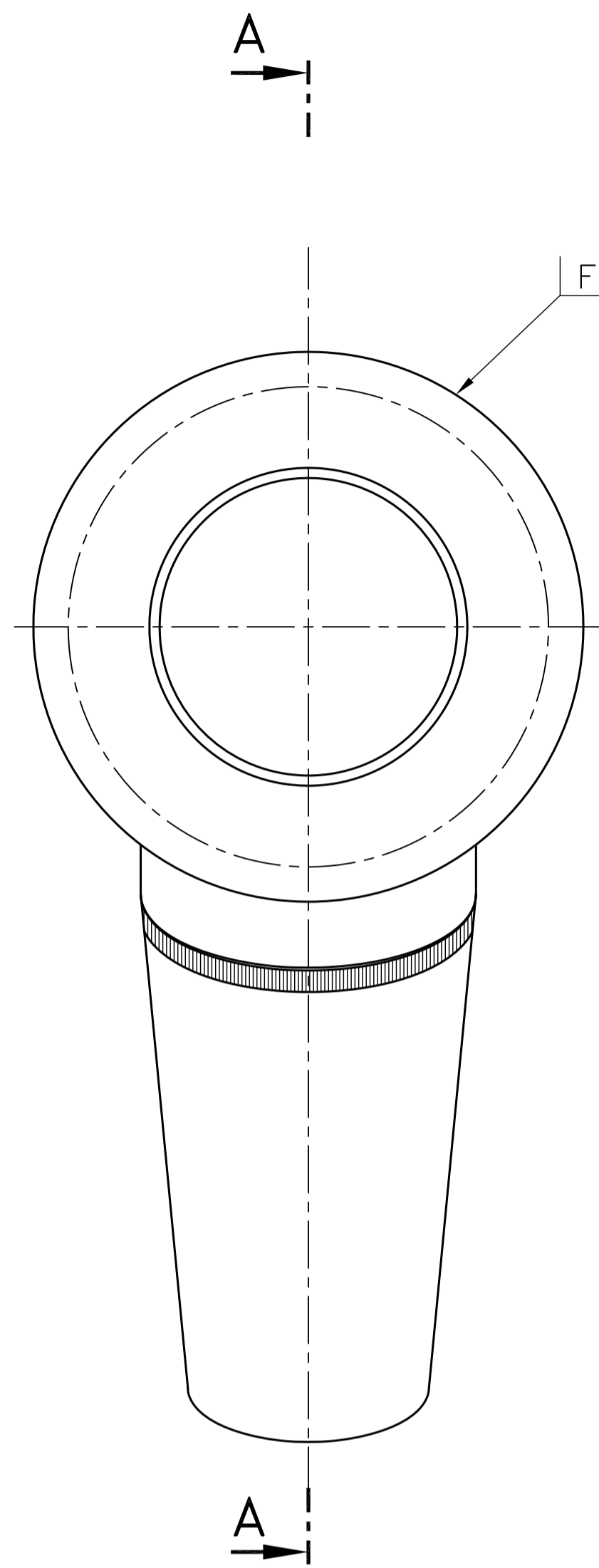
NOTES AND DOCUMENTS MENTIONED ARE REVISED

60000-20-1331-07-00009

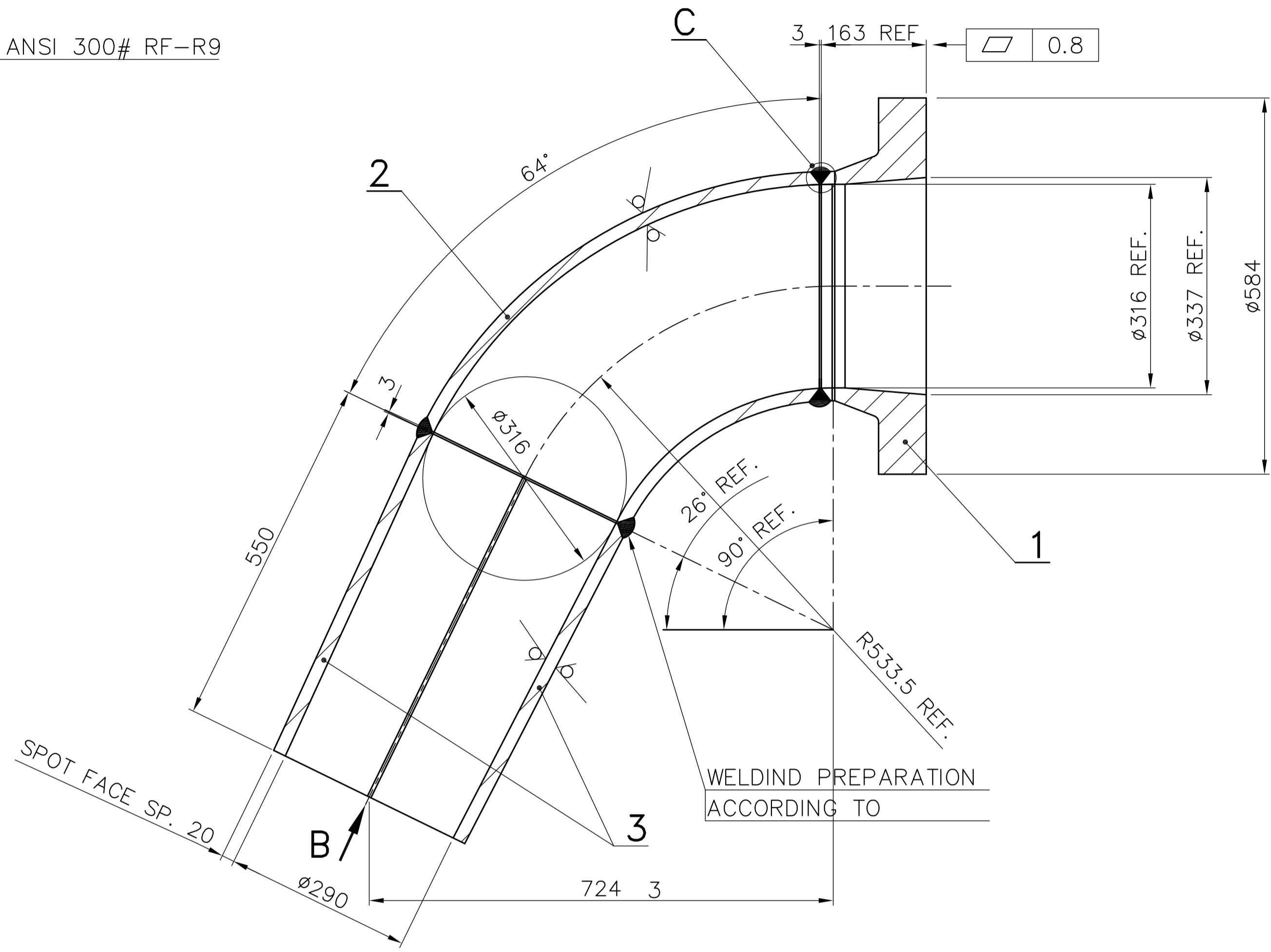
DRG. NO. SH. 01 OF 01

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

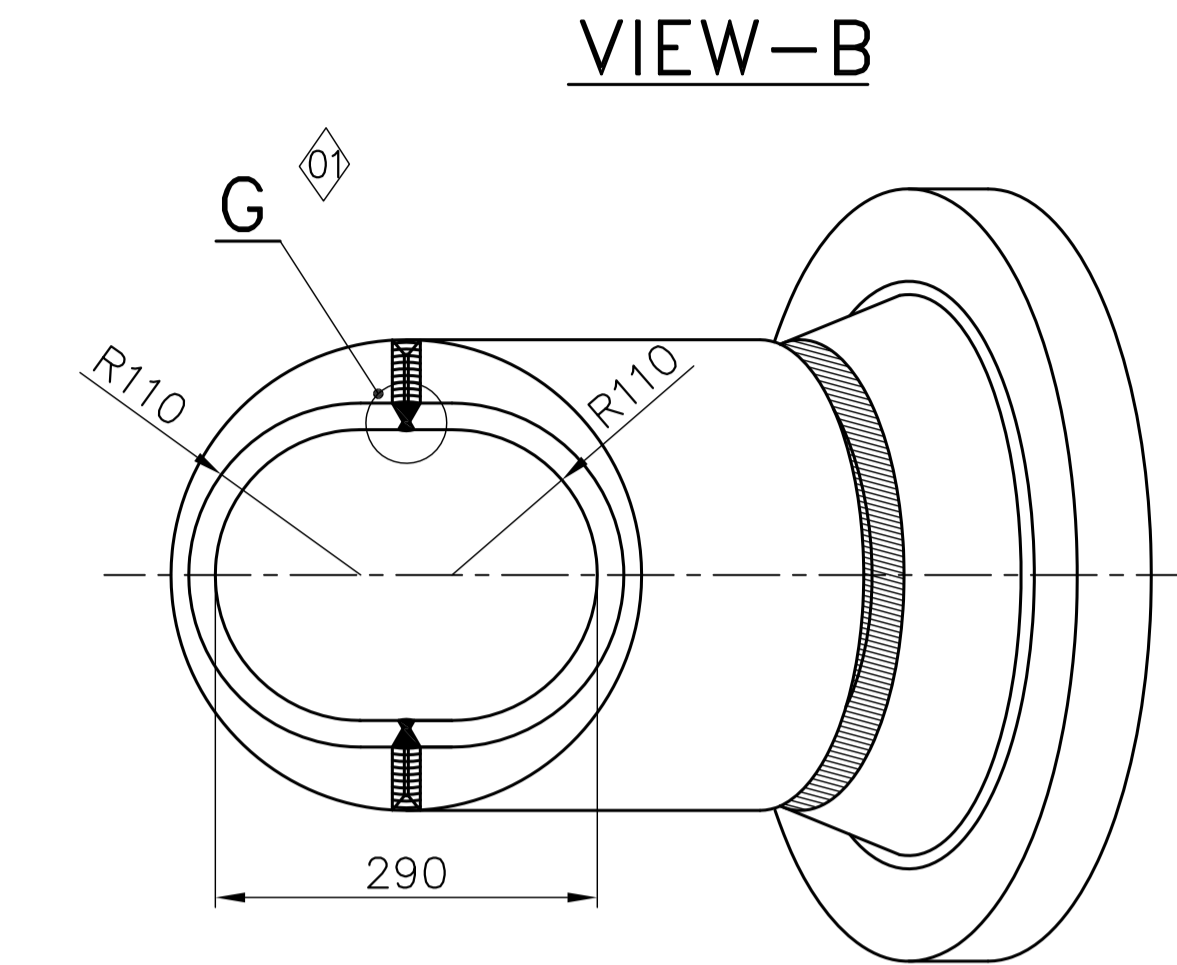
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



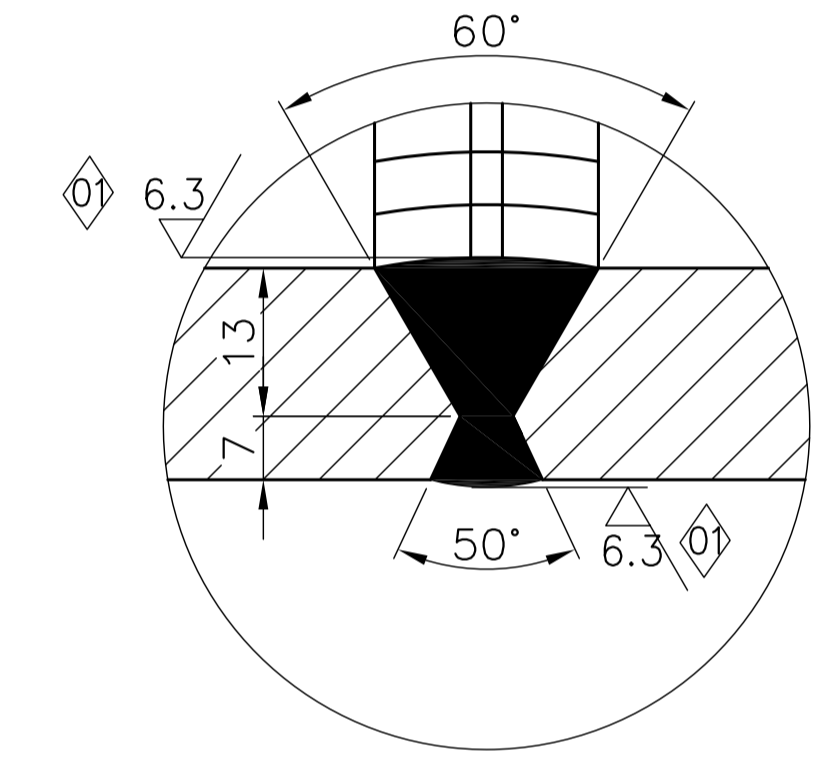
FLANGE $\phi 14''$ ANSI 300# RF-R9



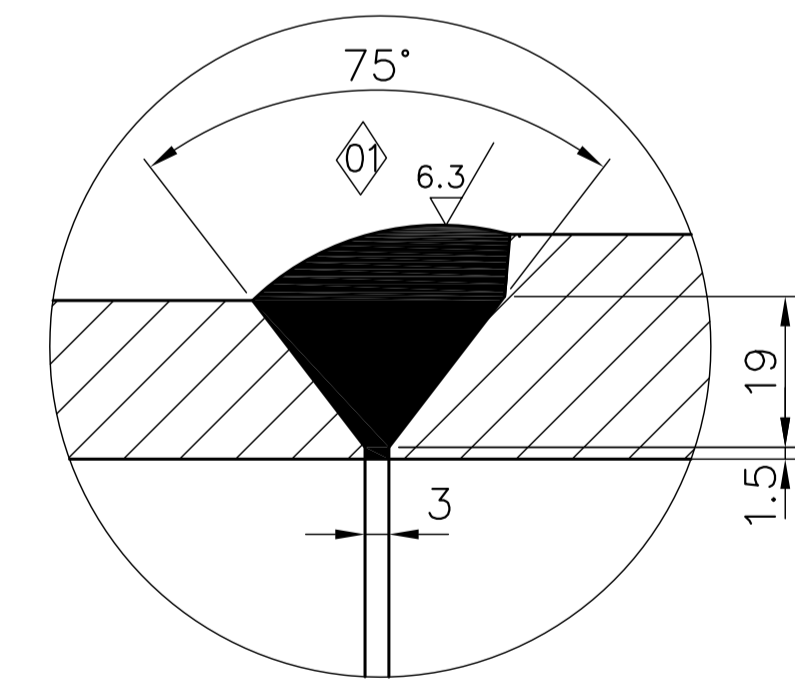
SECTION A-A



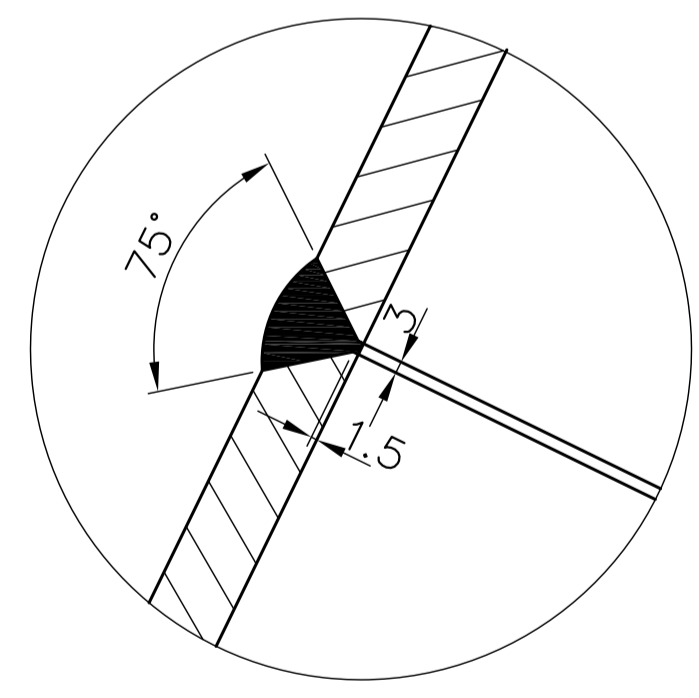
VIEW-B



DETAIL-G



DETAIL-C



DETAIL-F

NOTES AND DOCUMENTS MENTIONED:

1. THE VALUES OF THE GEOMETRICAL TOLERANCES ARE THE MAX READING ON THE GAUGE (F.I.R.).
2. CARRY OUT WELDING AS PER WPS - WE001.
3. SEQUENCE OF WELDING SHALL BE FOLLOWED AS SPECIFIED IN TECHNOLOGICAL PROCESS.
4. USE ONLY QUALIFIED WELDERS.
5. ALL WELDS SHALL BE CHECKED FOR 100% RADIOGRAPHY AS PER TC 72062.
6. WHEREEVER 100% RADIOGRAPHY IS NOT FEASIBLE ALL WELDS SHALL BE SUBJECTED TO 100% UT AS PER TC 72063.
7. 100% MPI AS PER TC 72060.

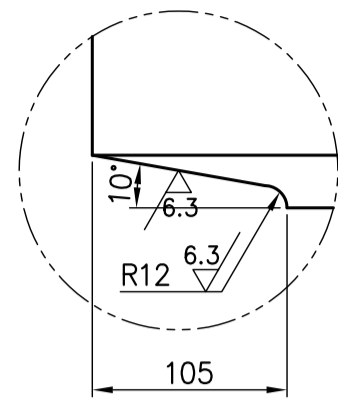
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007			
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	NAME	SIGN.	DATE	NO. OF VAR.	
	J.C.S./K		4.2.2010	N.A	
	S.D.R		4.2.2010	N.A	
	P.N.R		4.2.2010	N.A	
DEPT. COMPR. CODE 420	UNTL. DIR. GR. G/M/F	SCALE NTS	WEIGHT (KG) 567	REF. TO GENP. DRG. SW 4586405	ITEM NO. -N.A.-
TITLE		2nd DISCH. NOZZLE DN 14" ANSI 300		REV. 02	
		SHT. No 01		NO. OF SHT. 01	

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
02	24.11.22	CHD/APPD YVRL	01	04.12.10	CHD/APPD P.N.R						

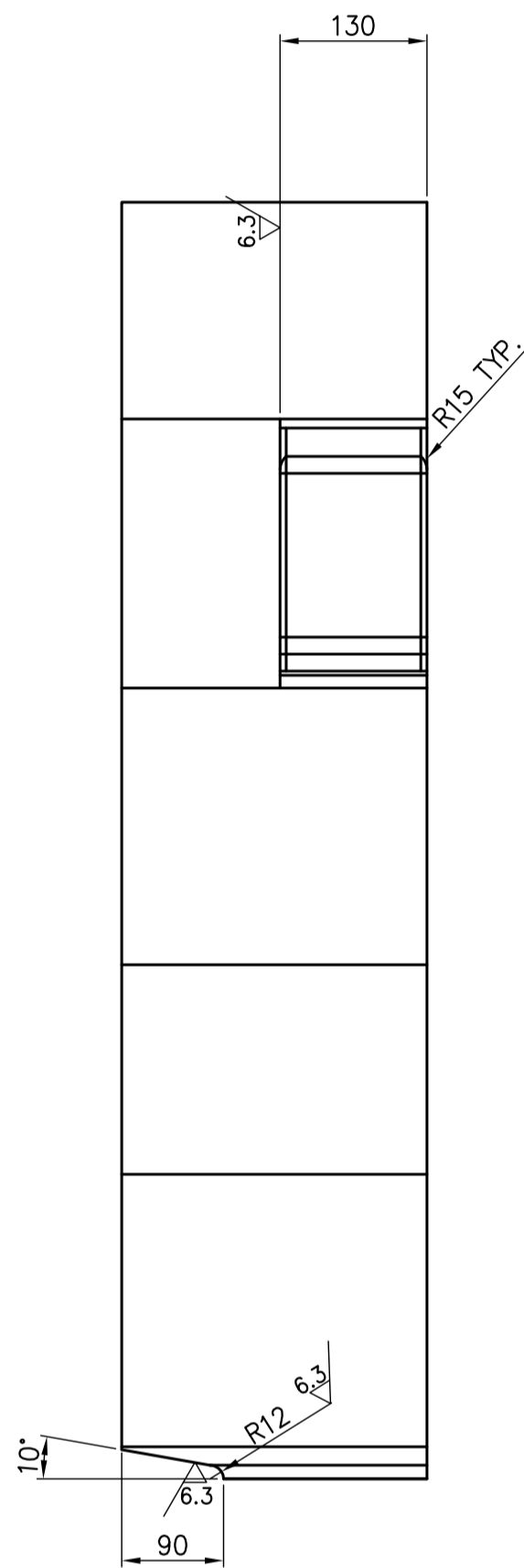
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GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

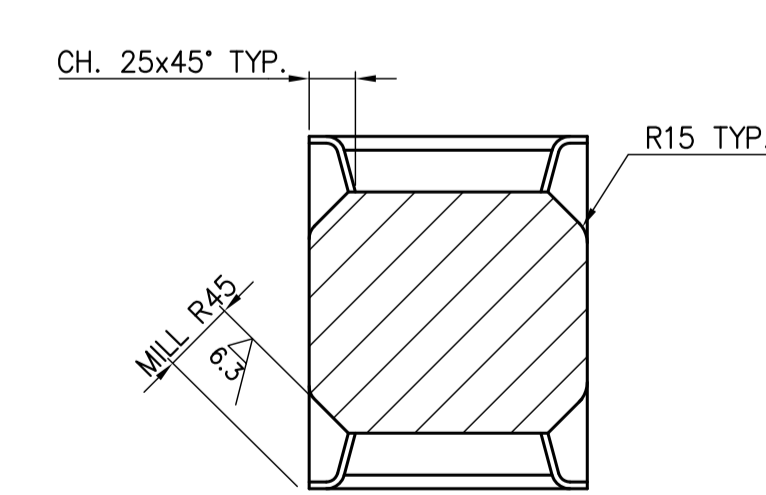
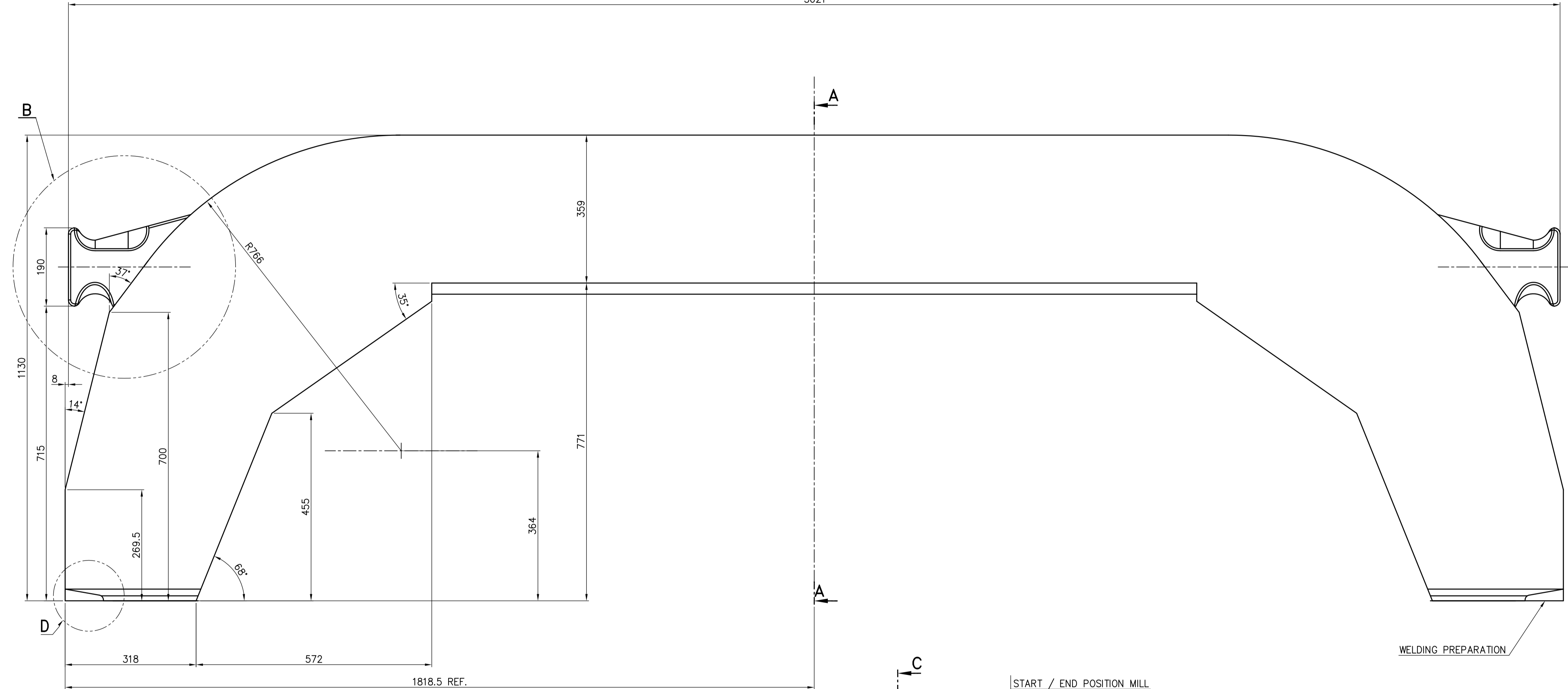
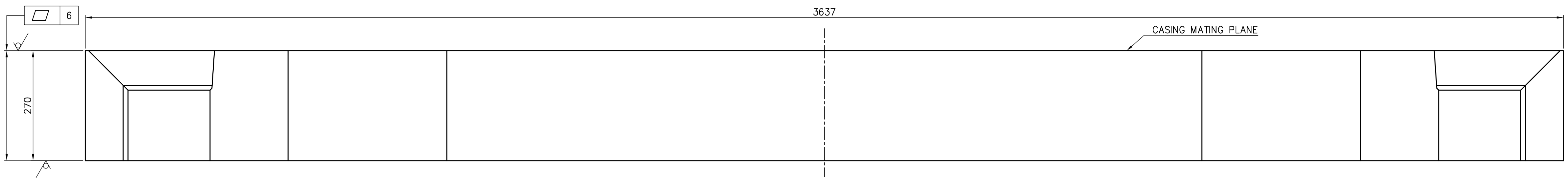
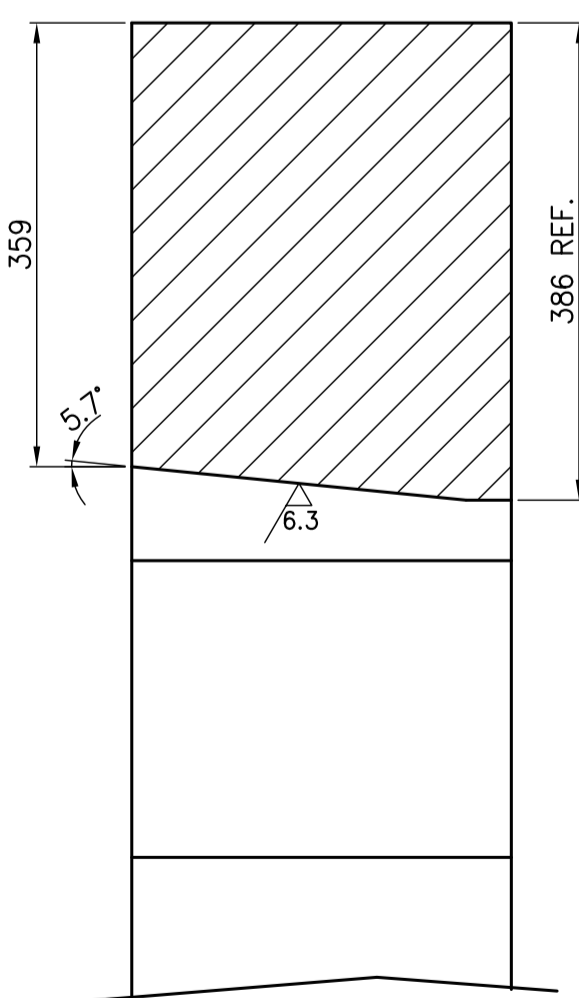
INVENTORY NO



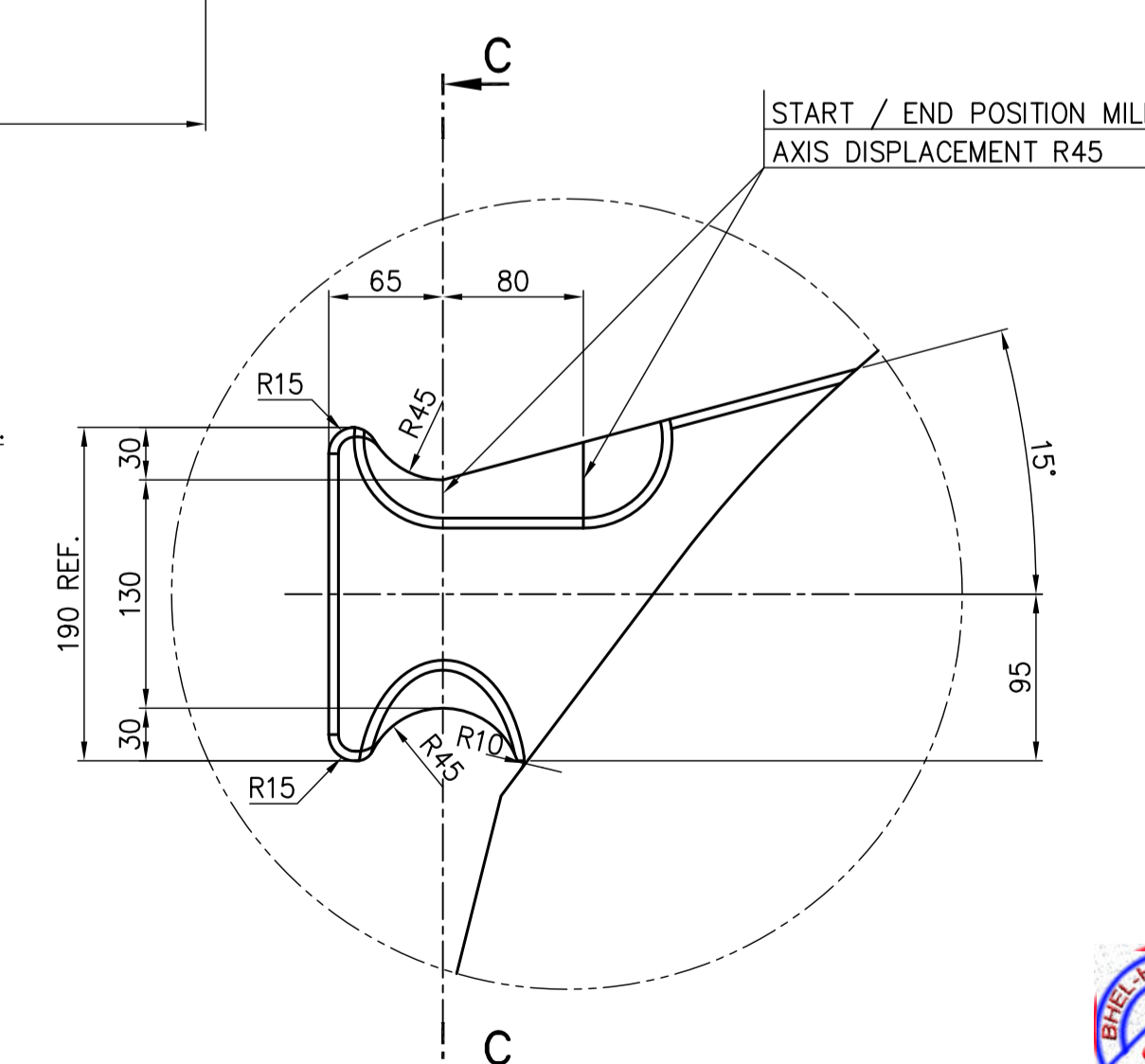
DETAIL D



SECTION A-A



SECTION C-C



NOTES AND DOCUMENTS RECALLED:

- CONTROL WITH DYE-PENETRANTS THE WELDING PREPARATIONS MACHINING ACCORDING TO TC72061 (ITN02192) ACC. CLASS 3
- DEVIATIONS FOR DIMENSIONS WITHOUT INDICATION OF TOLERANCE ACCORDING TO TC72066 (ITN02312)
- THE PARTING PLANE IS SYMMETRIC REGARD TO THE AXIS IDENTIFIED FROM LINE OF SECTION A-A

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007			
DEPT. CODE	UNTO. DIMS. GR. G/M/F	SCALE NTS	WEIGHT (KG)	REF. TO GENP. DRG.	ITEM NO. NO. OF ITEMS
420			3920		
TITLE		DRAWING NO. 1-331-07-00027			
PARTING PLANE - UPPER		REV. 00			
SHT. No 01		NO. OF SHT. 01			

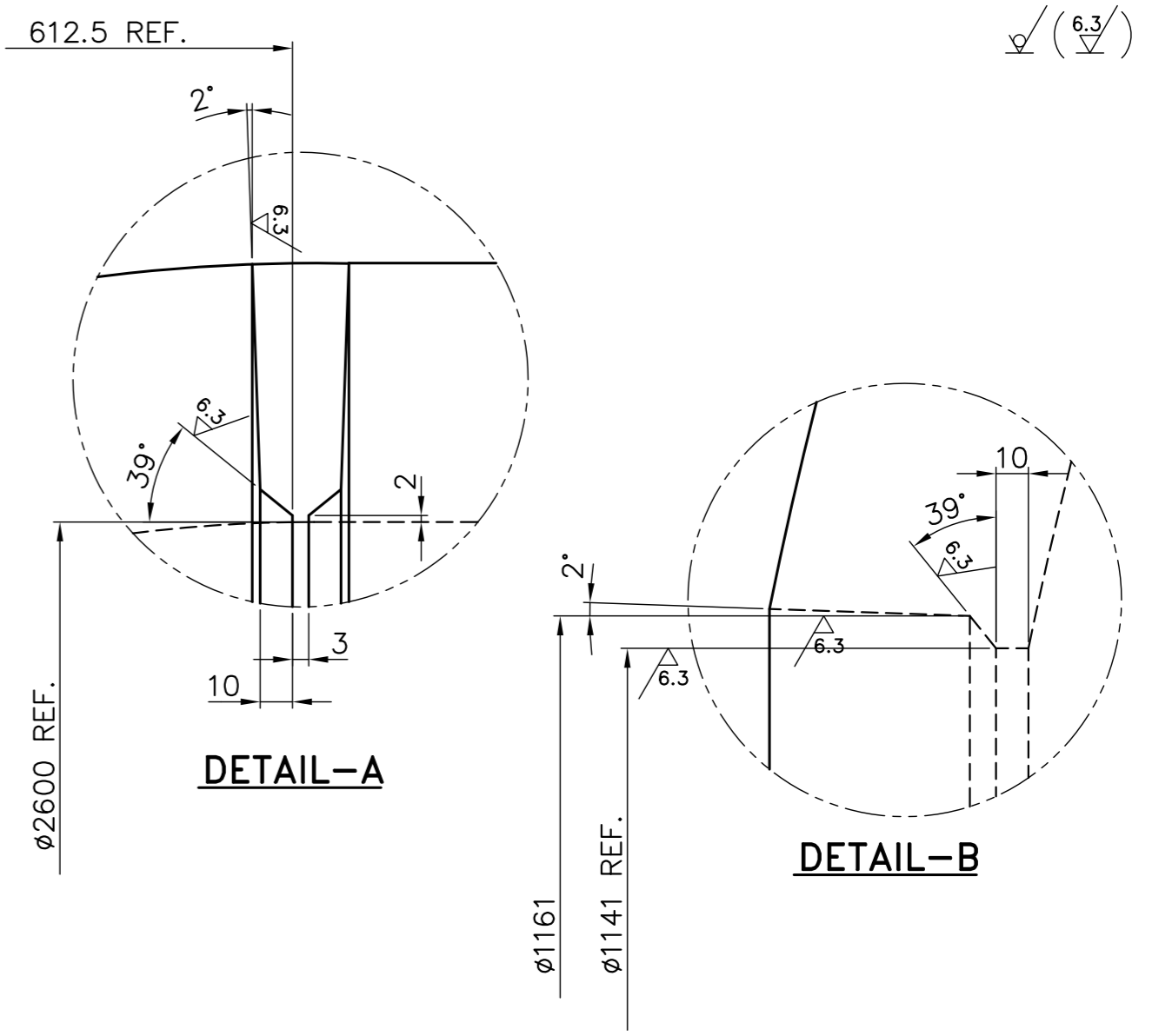
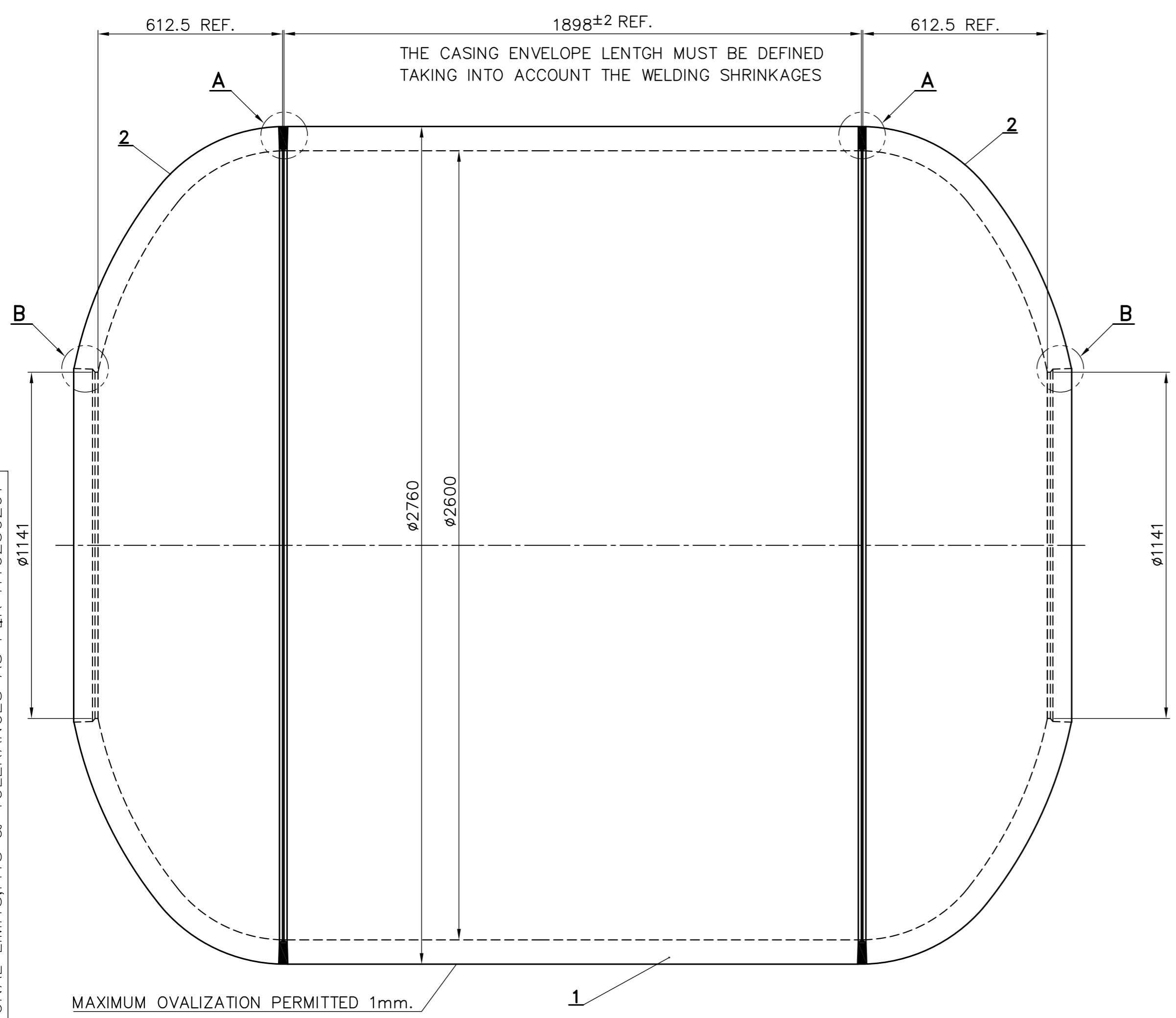


DRG. NO. 2-331-07-00049

SH. 01 OF 01

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



NOTES AND DOCUMENTS MENTIONED:

1. THE VALUES OF THE GEOMETRICAL TOLERANCES ARE THE MAX READING ON THE GAUGE (F.I.R.)
2. CARRY OUR WELDING AS PER WPS - WE001
3. SEQUENCE OF WELDING SHALL BE FOLLOWED AS SPECIFIED IN TECHNOLOGICAL PROCESS
4. USE ONLY QUALIFIED WELDERS
5. CASING ENVELOPE SHALL BE WELDED TO ROUNDED BOTTOMS AS PER THIS DRG
6. THE CASING ENVELOPE & ROUNDED BOTTOMS SHALL BE CUT INTO TWO HALVES AS PER CASING ASSEMBLY DRAWING No. 03310700027
7. ALL WELDS SHALL BE CHECKED FOR 100% RADIGRAPHY AS PER TC 72062.
8. WHEREVER 100% RADIOGRAPHY IS NOT FEASIBLE ALL WELDS SHALL BE SUBJECTED TO 100% UT AS PER TC 72063.
9. 100% MPI AS PER TC 72060.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007						
DEPT. COMPR. CODE	UNTOL. DIMS. GR.	SCALE	WEIGHT (KG)	REF. TO GENP DRG.	ITEM NO.			
	420			G/M/F	N T S	19014	SW 4586394/2	-N.A.-
	TITLE CASING ENVELOPE WITH ROUNDED BOTTOMS			CARD CODE	DRAWING NO. 2-331-07-00049		REV. 00	
				SHT. No 01	NO. OF SHT. 01			



BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
DRN. RAGHU		25.07.22	
CHD. NEMA		25.07.22	N.A
APPD. YVRL		25.07.22	

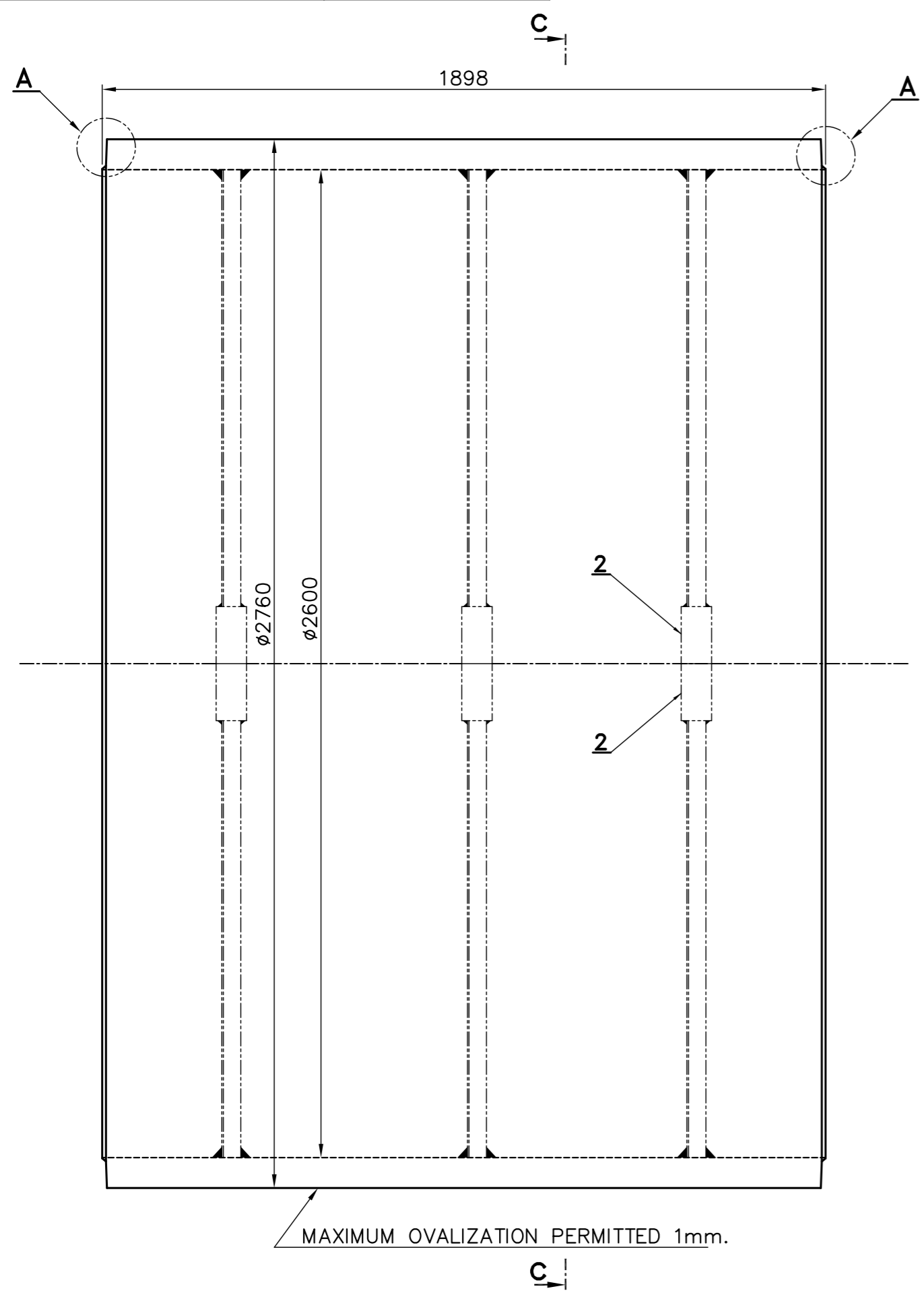
REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD
1			2			3			4			5		

DRG. NO. 2-331-07-00050

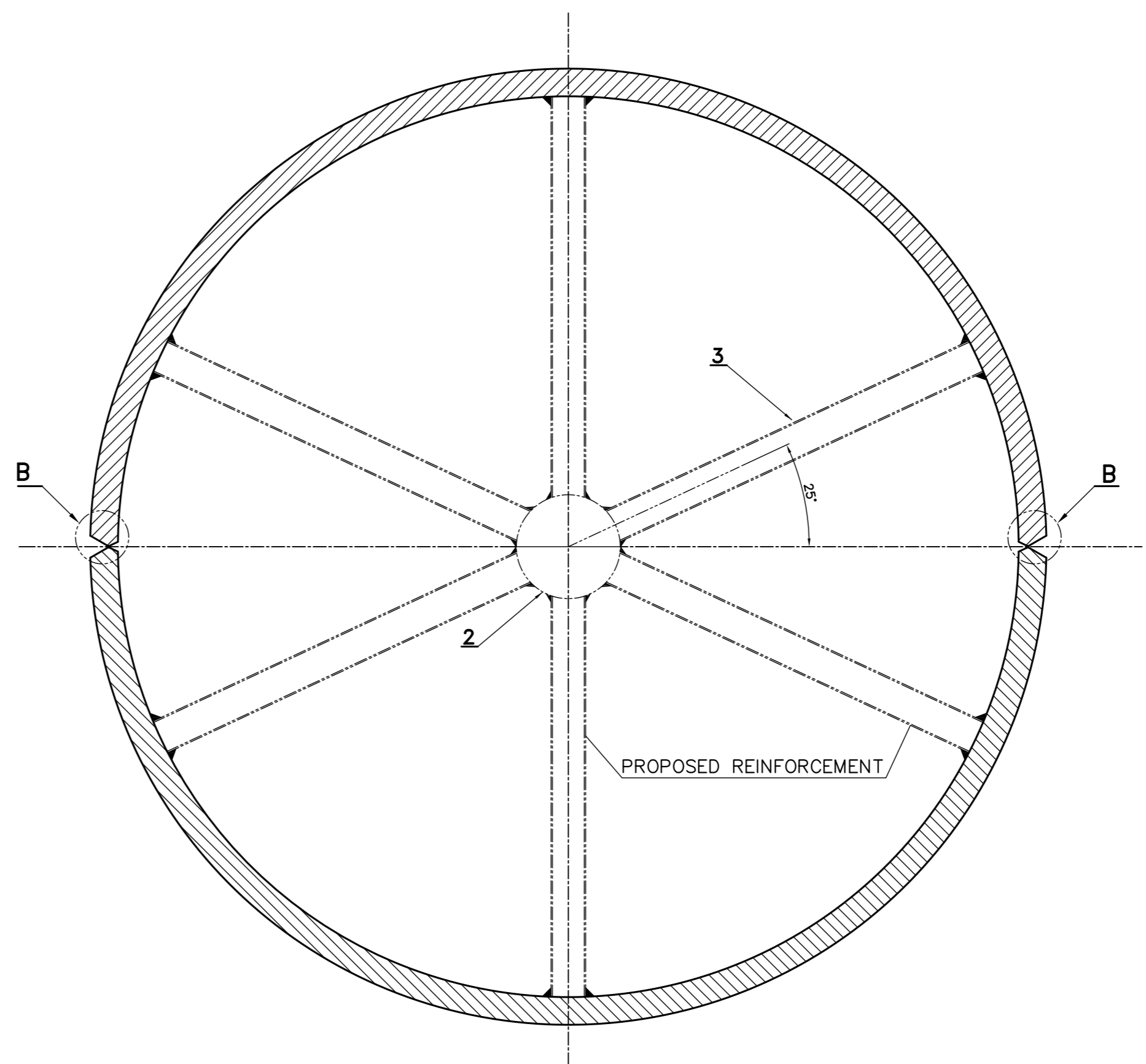
SH. OF 01

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

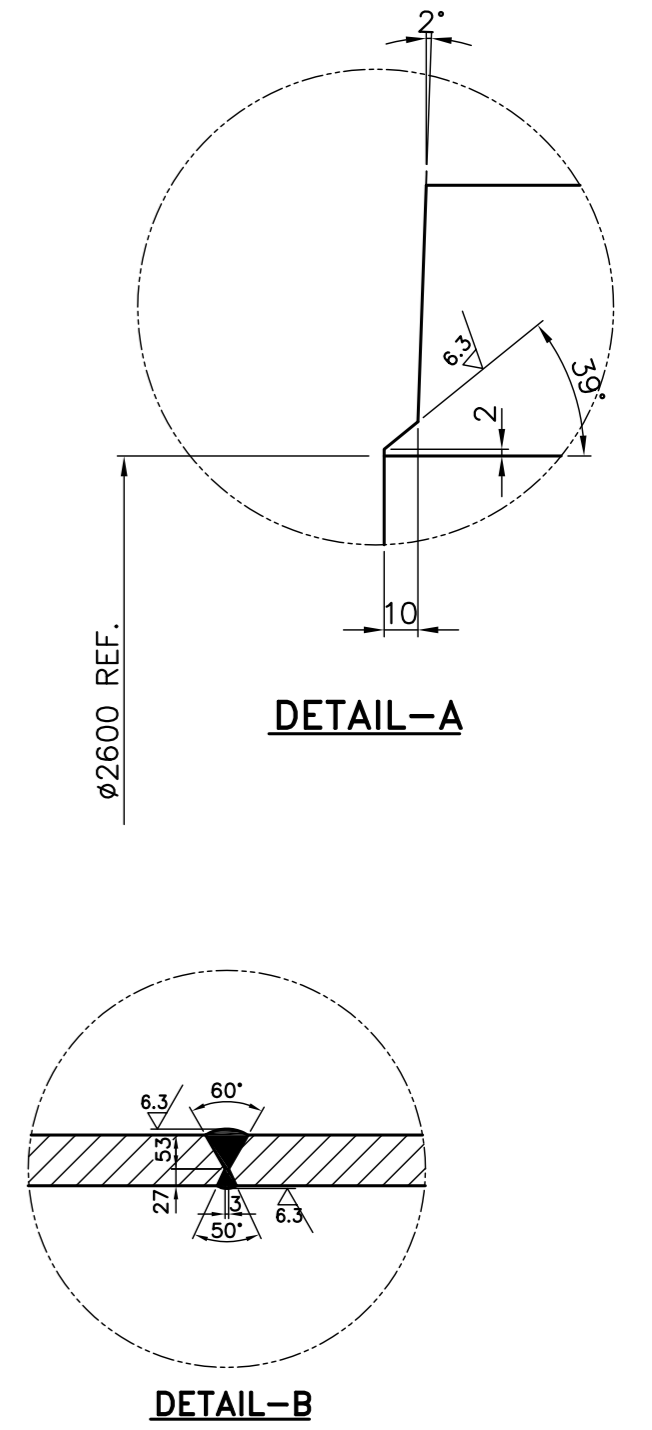
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



MAXIMUM OVALIZATION PERMITTED 1mm.



SECTION C-C



NOTES AND DOCUMENTS MENTIONED:

1. MACHINING AND CHECKING RULES ACCORDING TO TC72059
2. DEVIATIONS FOR DIMENSIONS WITHOUT INDICATION OF TOLERANCE ACCORDING TO TC72066
3. THE VALUES OF THE GEOMETRICAL TOLERANCES ARE THE MAX READING ON THE GAUGE (F.I.R.)
4. CARRY OUR WELDING AS PER WPS - WE001
5. USE ONLY QUALIFIED WELDERS
6. TWO PLATES ISSUED SHALL BE WELDED FIRST TO FORM A SINGLE PLATE AND CASING ENVELOPE SHALL BE ROLLED OUT OF THAT SINGLE PLATE,
7. CHANNELS & PLATES FOR REINFORCEMENT OF CASING ENVELOPE IS PROVIDED AS INDICATED. TECHNOLOGY MAY DECIDE THE SAME SUITABLY
8. ALL PLATES SHALL BE CHECKED FOR 100% UT AS PER A435/A435M BEFORE CUTTING.
9. ALL WELDS SHALL BE CHECKED FOR 100% RADIGRAPHY AS PER TC 72062.
10. WHEREVER 100% RADIOGRAPHY IS NOT FEASIBLE ALL WELDS SHALL BE SUBJECTED TO 100% UT AS PER TC 72063.
11. 100% MPI AS PER TC 72060.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007			
DEPT. CODE	UNTOL. DIMS. GR. C/A/F	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
		N T S	9909	-N.A.-	-N.A.-
TITLE		CARD CODE	DRAWING NO.	REV.	
CASING ENVELOPE		N.A.	2-331-07-00050	00	
		SHT. No	NO. OF SHIT.		



BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
DRN. RAGHU		29.08.22	
CHD. NEMA		29.08.22	N.A
APPD. YVRL		29.08.22	

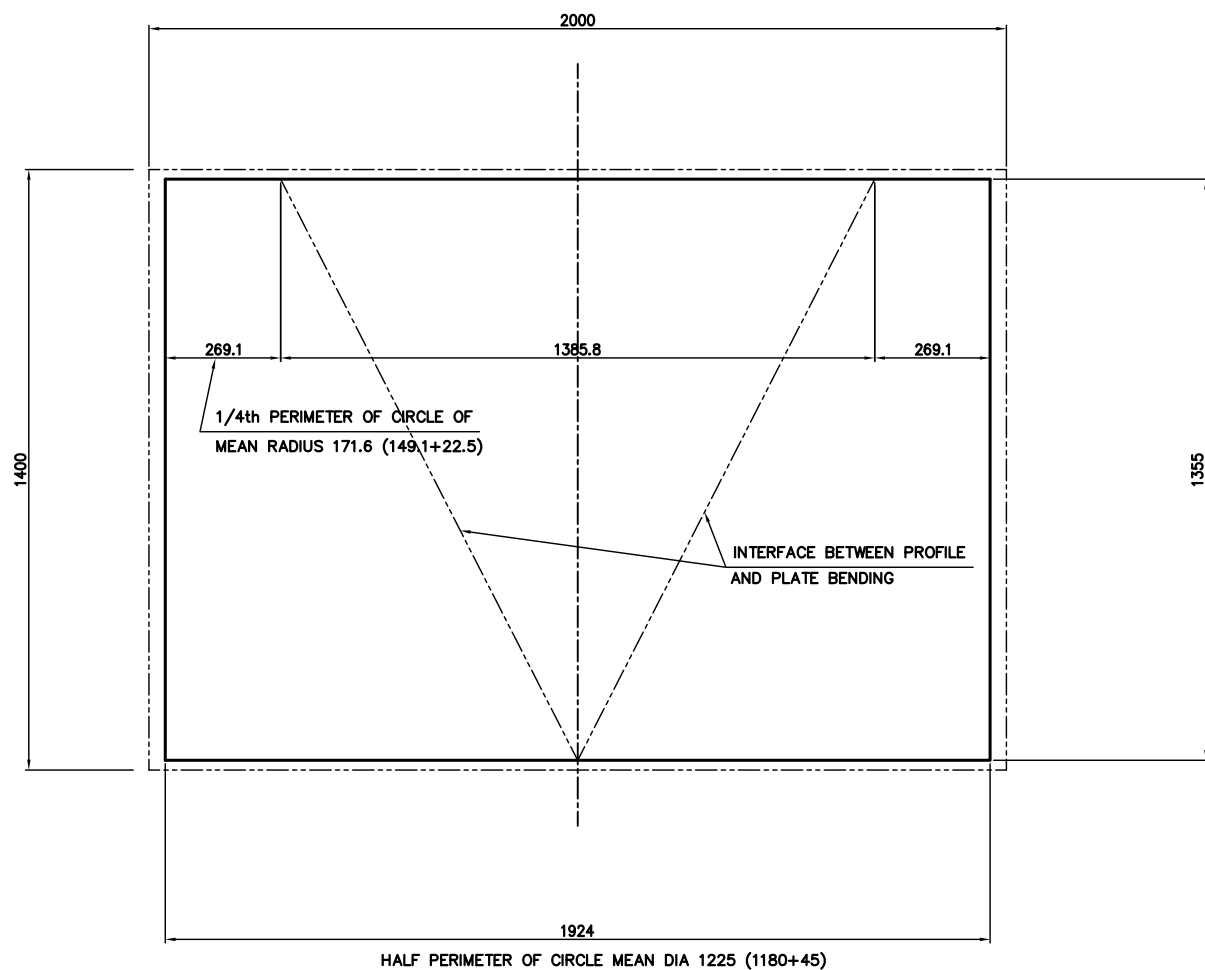
REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD
1			2			3			4			5		

DRG. NO. 3-331-07-00053

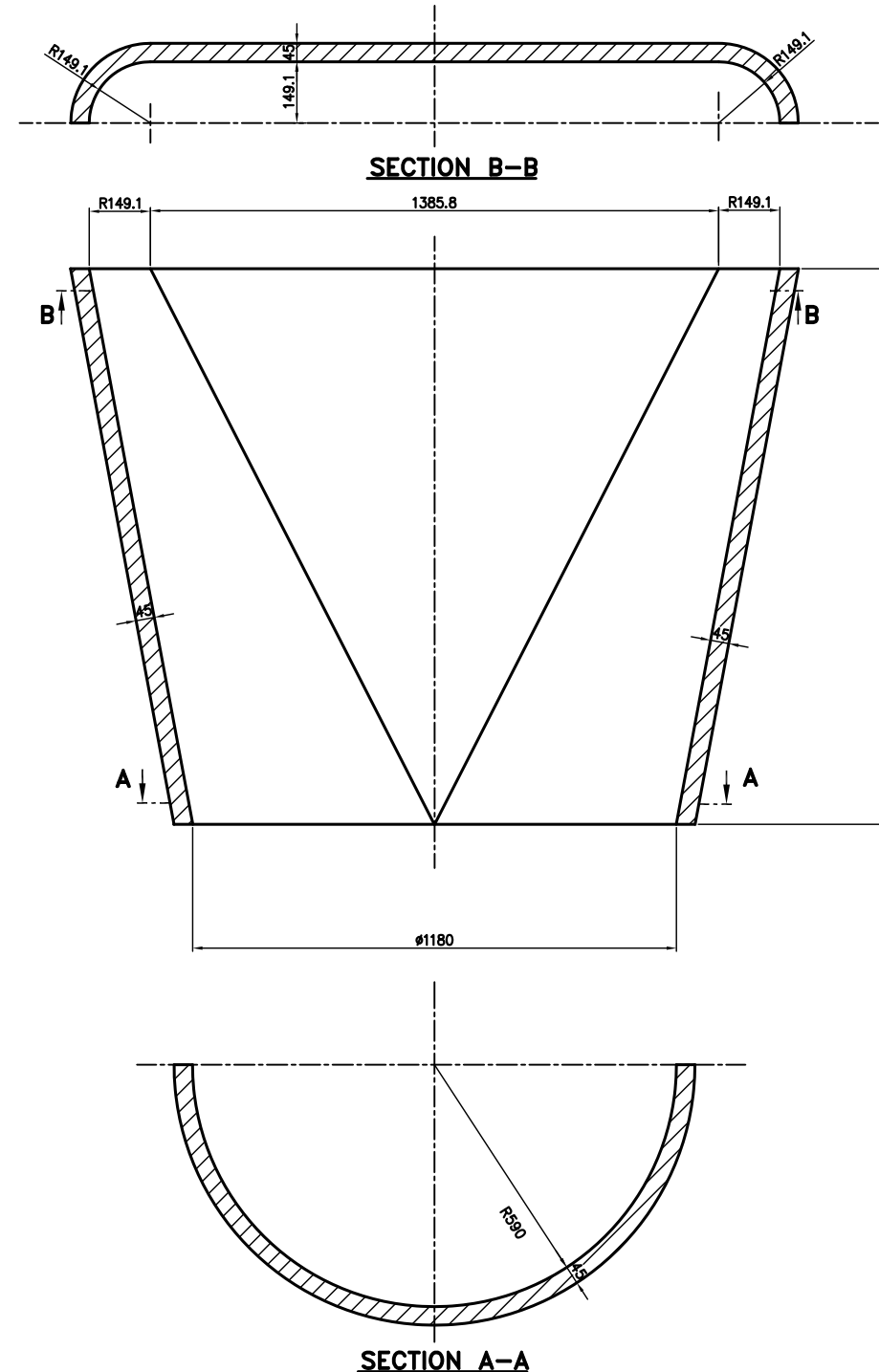
SHT. 01 OF 01

COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



DEVELOPED PLATE FOR FABRICATION



NOTE:

1. ALL PLATES SHALL BE CHECKED FOR 100% UT AS PER A435/ A435M BEFORE CUTTING.
2. TENTATIVE DEVELOPED PLATE REQUIREMENT IS INDICATED ABOVE. TECHNOLOGY TO PROVIDE PROCESS INSTRUCTIONS TO ENSURE THAT ADEQUATE MATERIAL IS PROVIDED TO MEET THE FABRICATION OF THE ITEM AS PER THE REFERRED ASSEMBLY DRAWING.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT **2MCL 1007**



BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

DRN.	NAME	SIGN.	DATE	NO. OF VAR.
JCS/K			23.04.10	
SDR			23.04.10	NA
PNR			12.05.10	

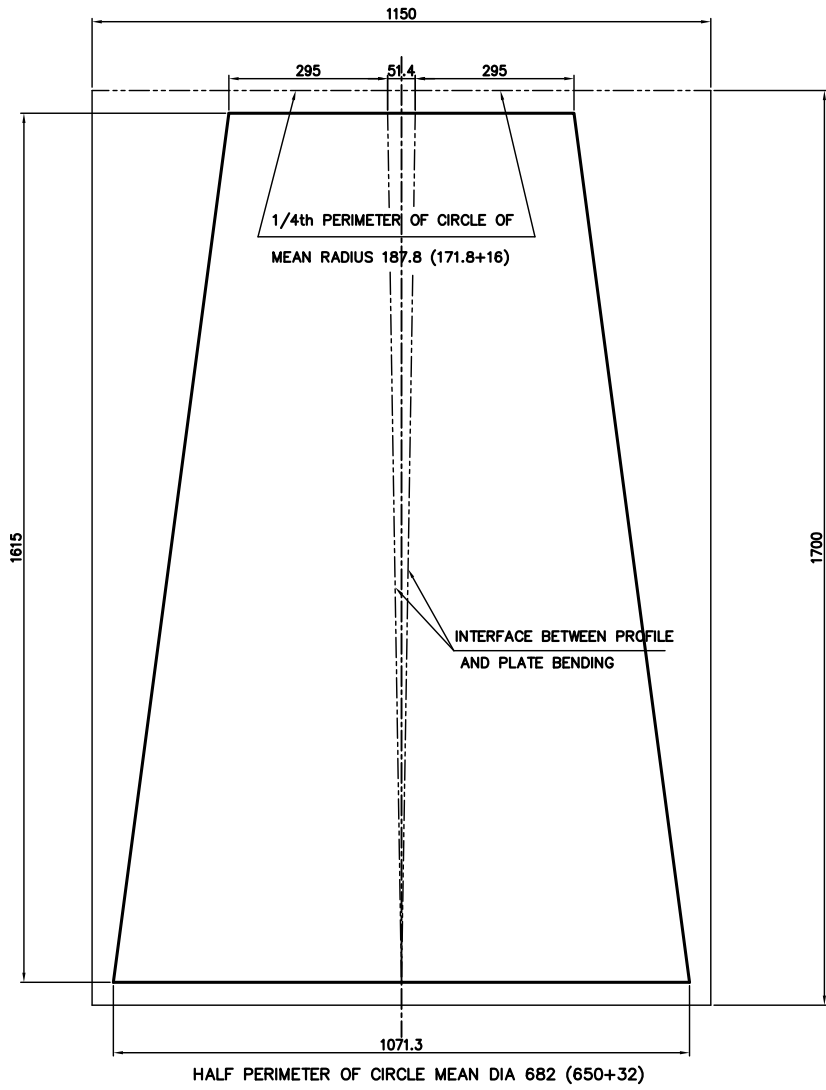
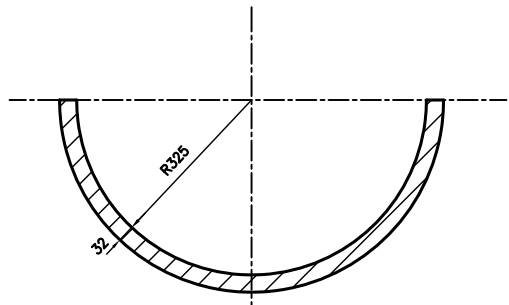
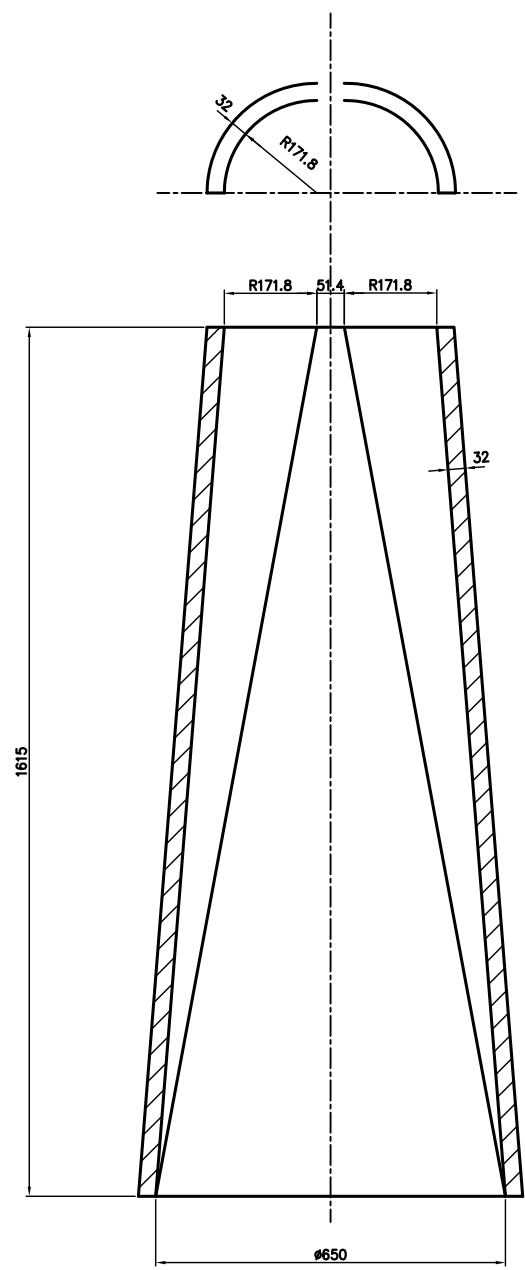
REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REVISIONS
01	24.11.22	CHD/APPD			CHD/APPD			YVRL	NOTES REVISED

DEPT. CODE	UNTOL. DIMS. GR. ϕ /M/f	SCALE NTS	WEIGHT (KG) 921	REF. TO ASSY. DRG. 1-331-07-00007	ITEM NO. NA	NO. OF ITEMS NA
TITLE HALF PIPE FOR DIA 50" NOZZLE			CARD CODE NA	DRAWING NO. 3-331-07-00053		REV. 01
			SHT. No 01	NO. OF SHT. 01		

SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



DRG. NO. 3-331-07-00055 SHT. 01 OF 01



DEVELOPED PLATE FOR FABRICATION

NOTE:

1. ALL PLATES SHALL BE CHECKED FOR 100% UT AS PER A435/ A435M BEFORE CUTTING.
2. TENTATIVE DEVELOPED PLATE REQUIREMENT IS INDICATED ABOVE. TECHNOLOGY TO PROVIDE PROCESS INSTRUCTIONS TO ENSURE THAT ADEQUATE MATERIAL IS PROVIDED TO MEET THE FABRICATION OF THE ITEM AS PER THE REFERRED ASSEMBLY DRAWING.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007				
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	JCS/K	SIGN.	DATE	NO. OF VAR.
 		CHD.	SDR		23.04.10	NA
		APPD.	PNR		12.05.10	
DEPT. CODE	UNTOL. DIMS. GR. ϕ /M/f	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
		NTS	348	1-331-07-00008	NA	NA
TITLE		CARD CODE	DRAWING NO.		REV.	
HALF PIPE FOR DIA 28" NOZZLE			3-331-07-00055		01	
		SHT. No 01		NO. OF SHT. 01		

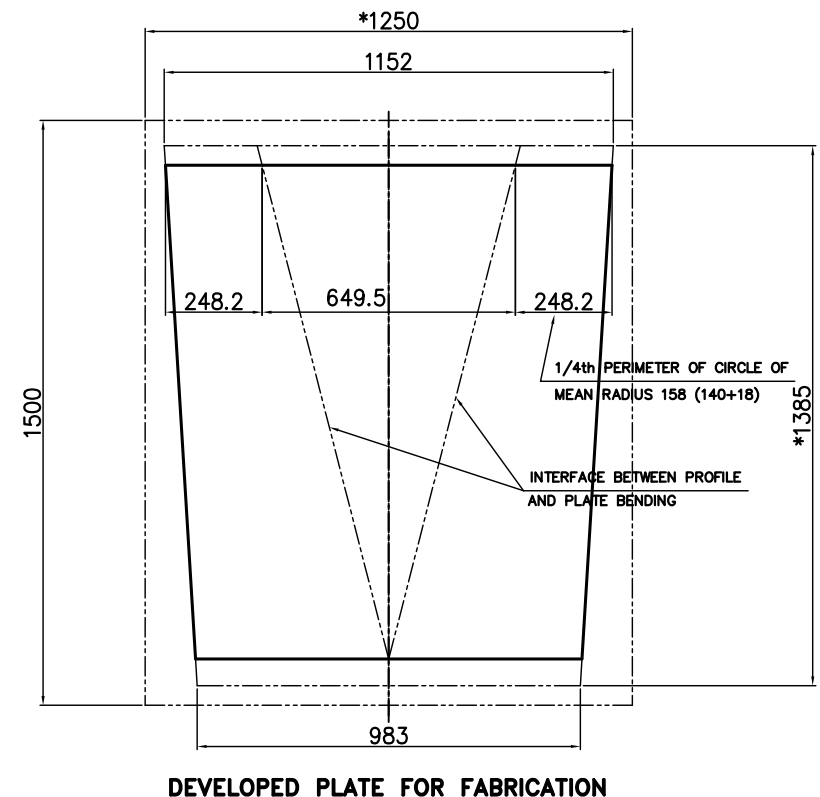
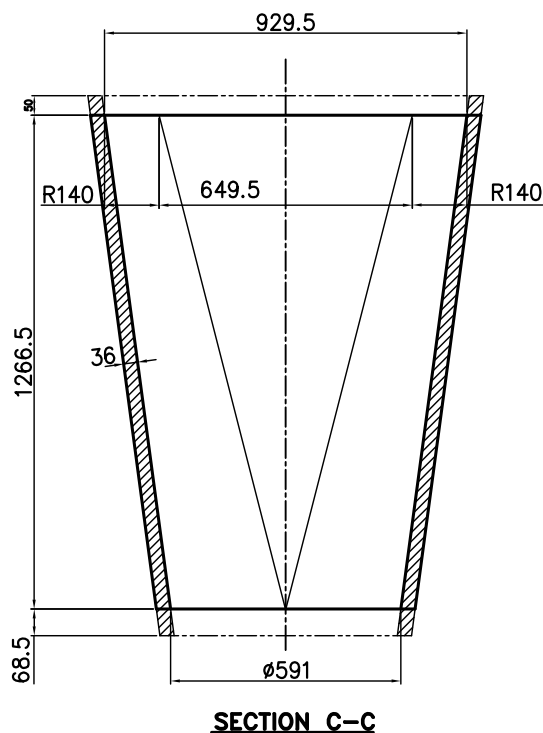
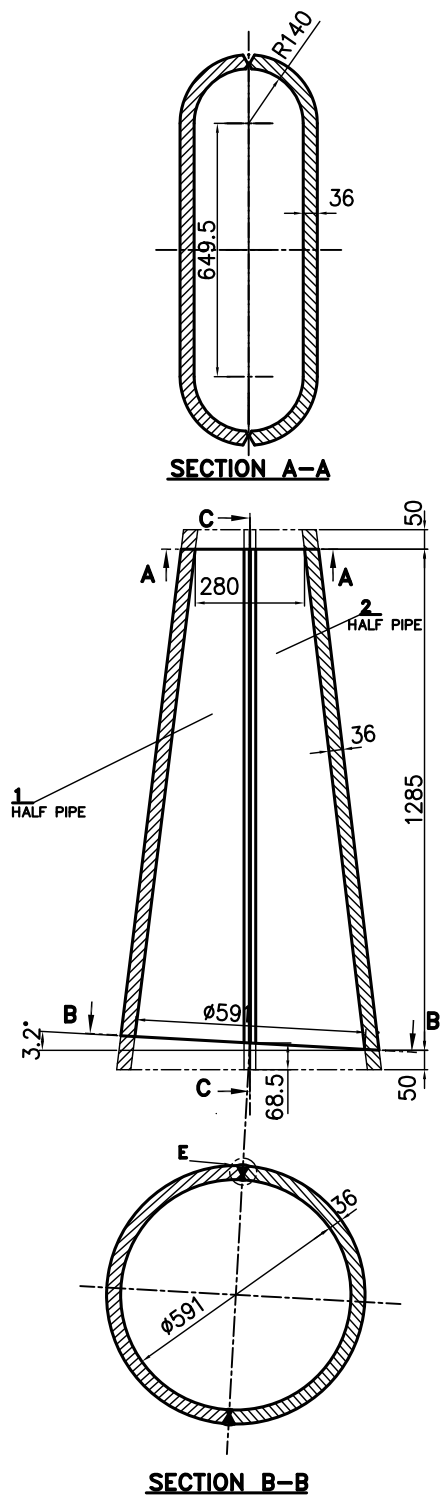
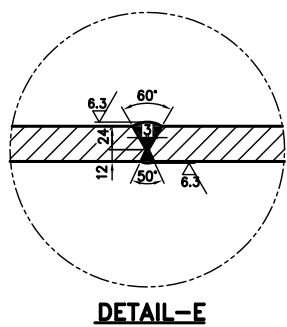
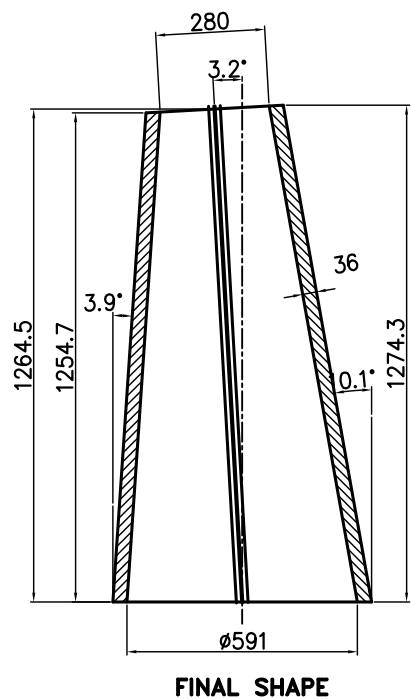
REV.	DATE	ALTERED	REV.	DATE	ALTERED	ZONE
01	24.11.22	CHD/APPD			CHD/APPD	
						NOTES REVISED

SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

DRG. NO. 3-331-07-00056

SHT. 01 OF 01



NOTES:

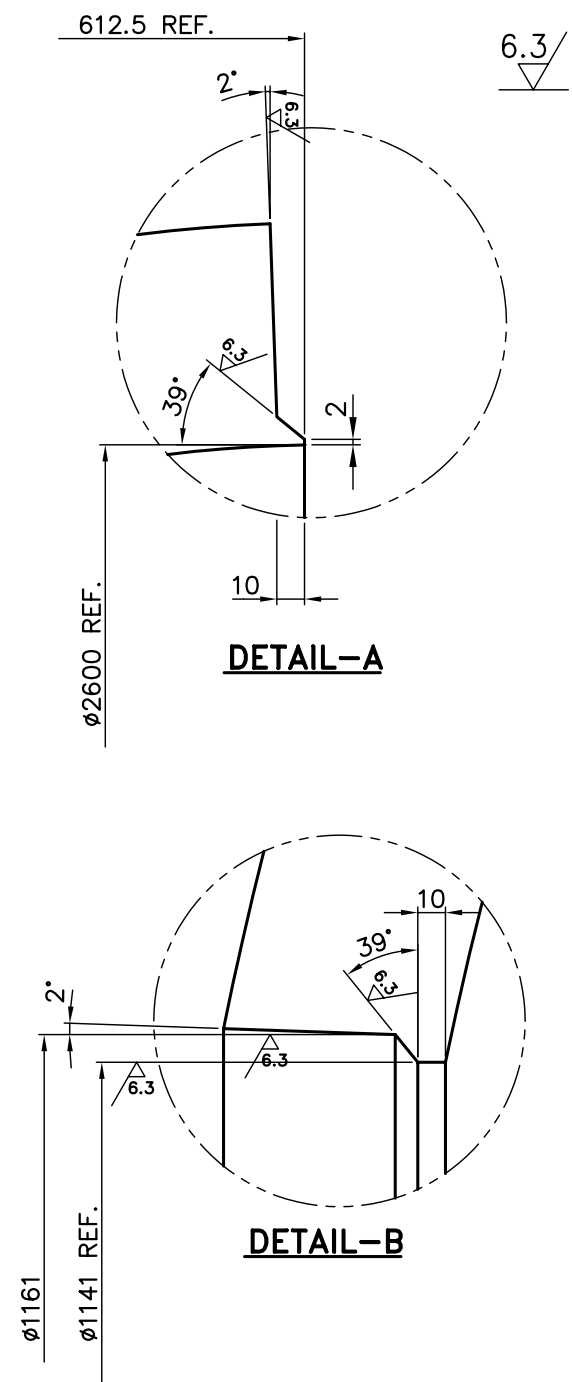
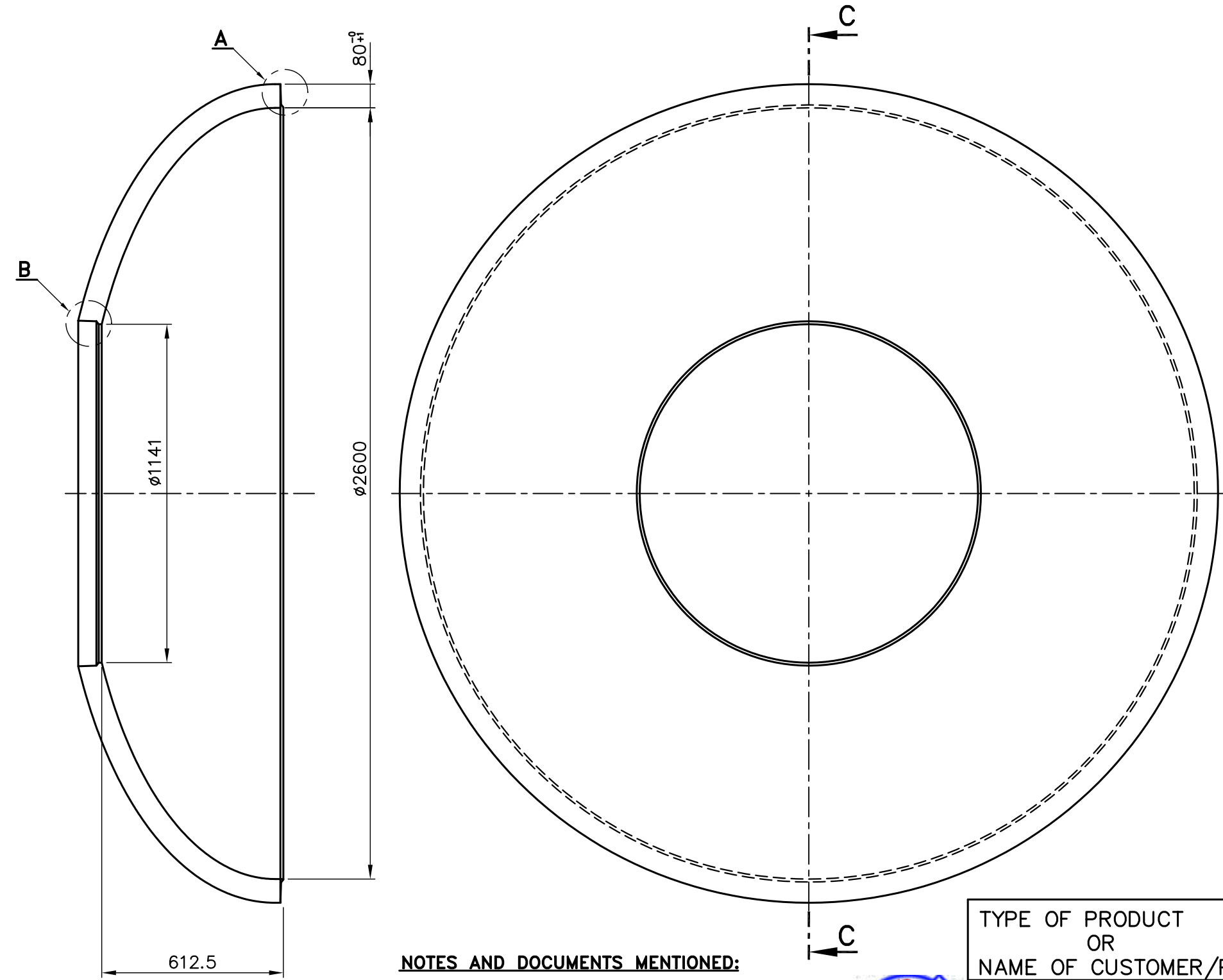
1. ALL PLATES SHALL BE CHECKED FOR 100% UT AS PER A435/ A435M BEFORE CUTTING.
2. TENTATIVE DEVELOPED PLATE REQUIREMENT IS INDICATED.
3. HALF PIPES MAY BE FABRICATED TO THE SHAPE IN VERTICAL PLANE, WELDED AND CUT THROUGH PLANES B-B & A-A TO GET THE REQUIRED SHAPE
4. TECHNOLOGY TO PROVIDE PROCESS INSTRUCTIONS TO ENSURE THAT ADEQUATE MATERIAL IS PROVIDED TO MEET THE FABRICATION OF THE ITEM AS PER THE REFERRED ASSEMBLY DRAWING.
5. * - RAW MATERIAL SIZE

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007				
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	JCS/K	SIGN.	DATE	NO. OF VAR.
		CHD.	SDR		07.06.10	NA
		APPD.	PNR		08.06.10	
DEPT.	UNTOL. DIMS. GR. ϕ /M/f	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
		NTS	379	1-331-07-00010	NA	NA
TITLE		CARD CODE	DRAWING NO.		REV.	
PIPE FOR DIA 26" NOZZLE		NA	3-331-07-00056		01	
		SHT. No	01	NO. OF SHT.	01	

DRG. NO. 3-331-07-00063 SH. 01 OF 01

SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



SECTION C-C

NOTES AND DOCUMENTS MENTIONED:

1. MACHINING AND CHECKING RULES ACCORDING TO TC72059 (I)
2. DEVIATIONS FOR DIMENSIONS WITHOUT INDICATION OF TOLERA ACCORDING TO TC72066 (ITN02312)
3. THE VALUES OF THE GEOMETRICAL TOLERANCES ARE THE MAX READING ON THE GAUGE (F.I.R.)



TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007			
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	NAME	SIGN.	DATE
DEPT. COMP. CODE 420		J.C.S / K			21.06.10
		K.GOURAIAH			21.06.10
		S.D.R			21.06.10
UNTOL. DIMS. GR. G/M/F	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
	N.T.S	4374	-N.A.-	-N.A.-	-N.A.-
TITLE		DRAWING NO.		REV.	
ROUNDED BOTTOM MACHINED		3-331-07-00063		00	
		SHT. No 01		NO. OF SHT. 01	

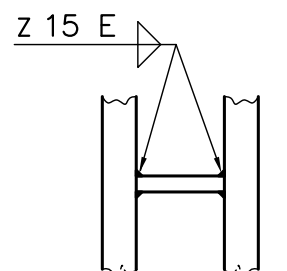
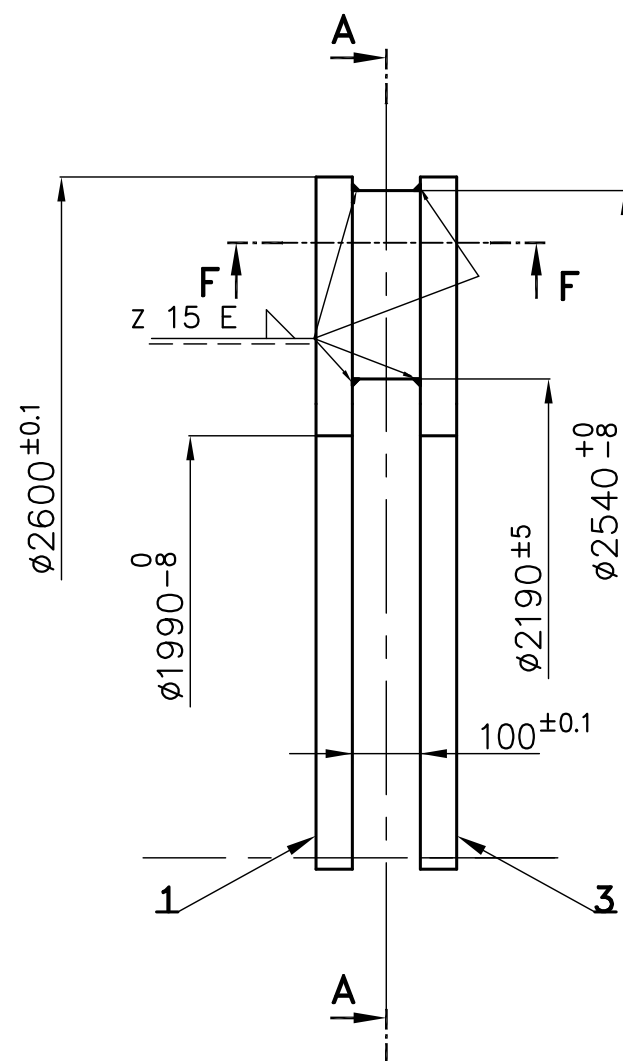
RESTRICTED USE

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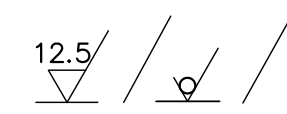
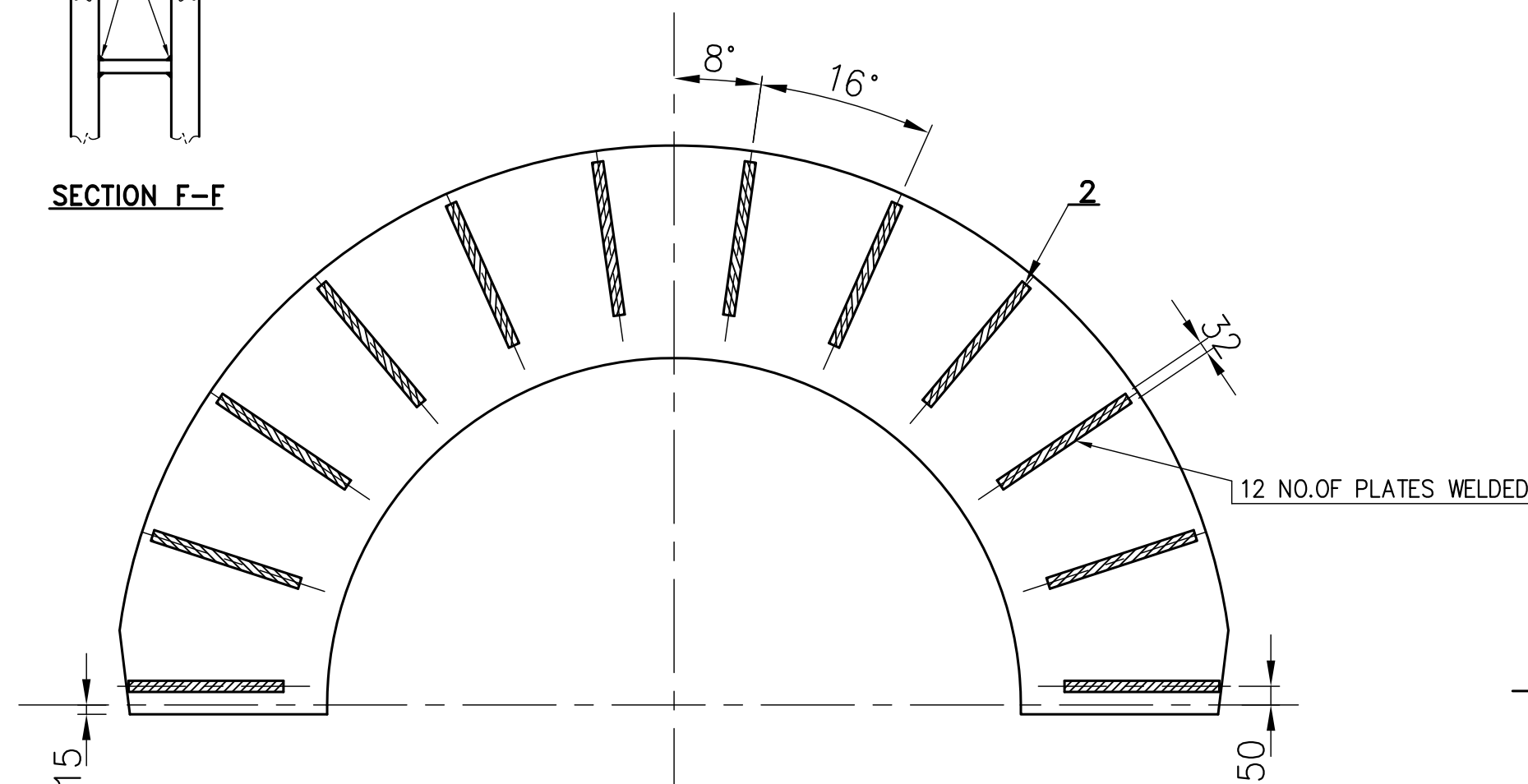
DRG. NO. 3-331-07-00085

SHT. 01 OF 01

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261





SECTION F-F



NOTE:

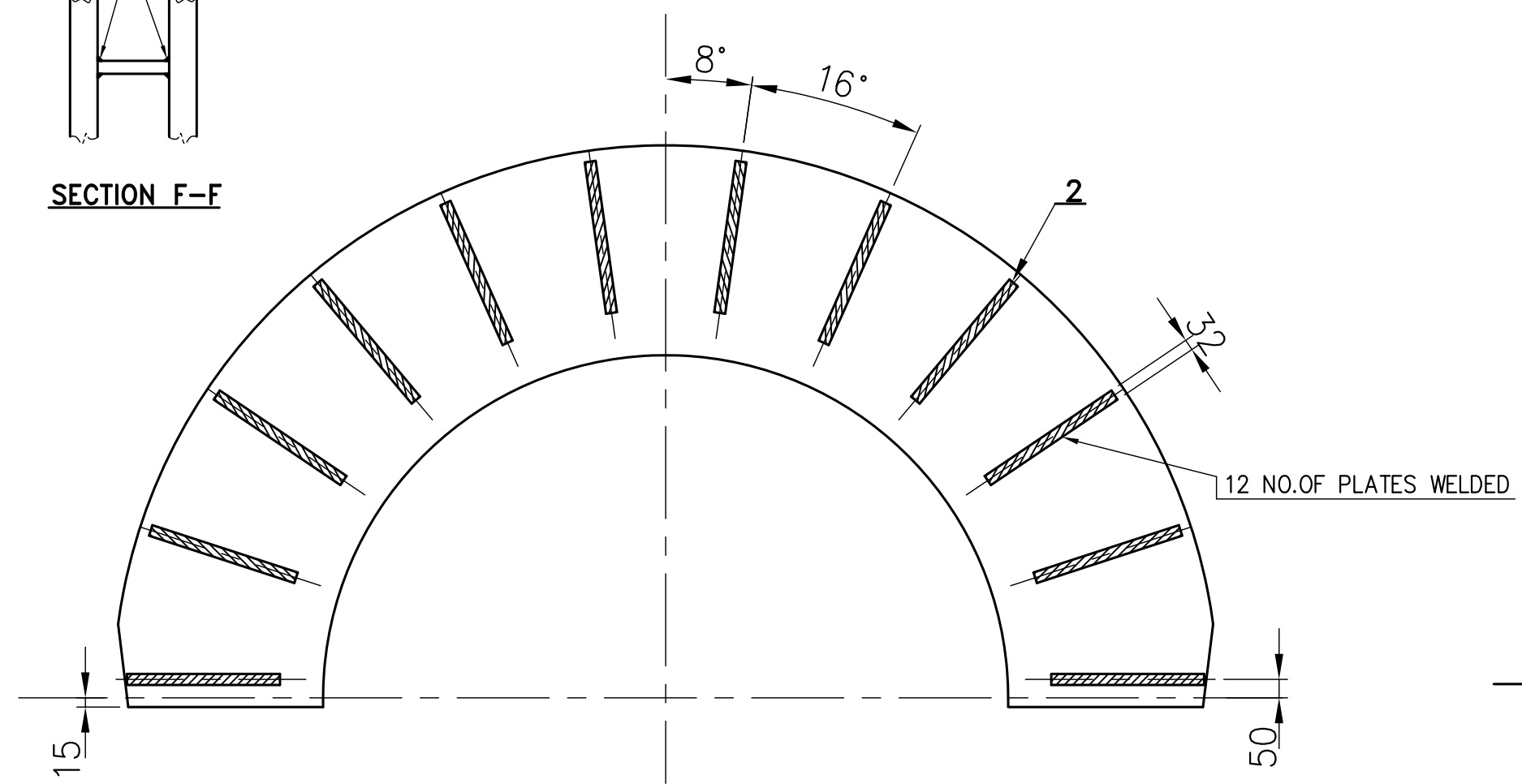
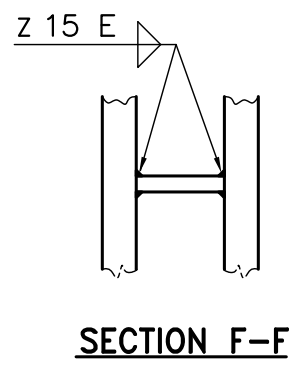
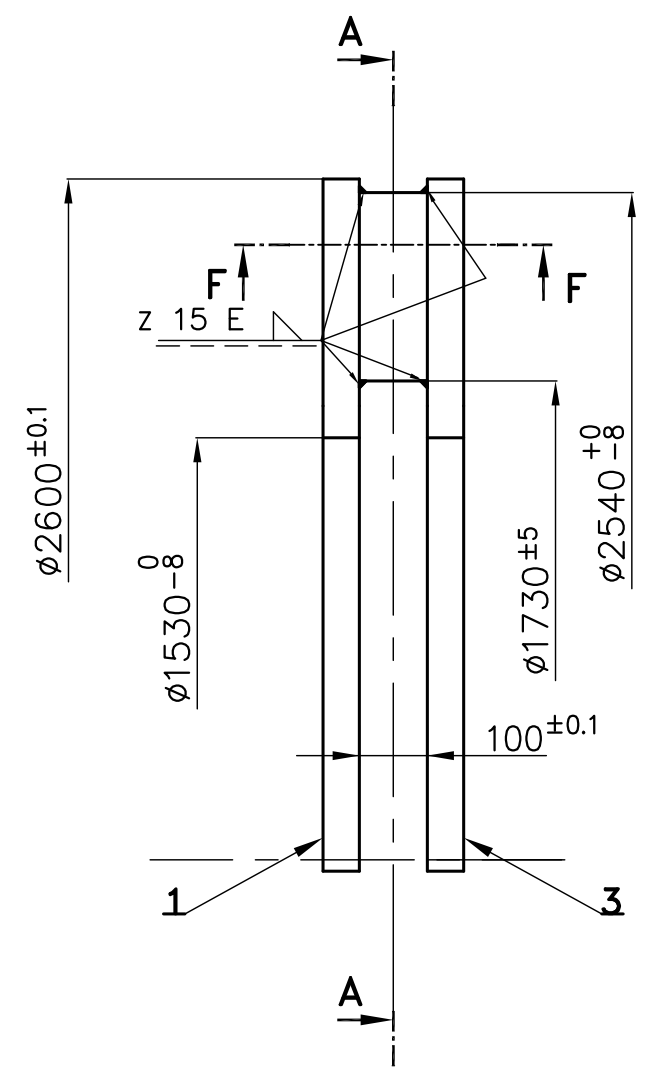
1. ALL PLATES SHALL BE CHECKED FOR 100% UT AS PER A435/ A435M BEFORE CUTTING.
2. ALL WELDS SHALL BE CHECKED FOR 100% RADIGRAPHY AS PER TC 72062.
3. WHEREVER 100% RADIOGRAPHY IS NOT FEASIBLE ALL WELDS SHALL BE SUBJECTED TO 100% UT AS PER TC 72063.
4. 100% MPI AS PER TC 72060.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		IOCL FCCU 2MCL 1007			
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	NAME	SIGN.	DATE
 		CHD.	RAGHU		29.10.22
		APPD.	NEMA		31.10.22
			YVRL		31.10.22
DEPT. CODE	UNTOL. DIMS. GR. ϕ /M/f	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
		NTS	1500	0-331-07-00027	NA
TITLE			CARD CODE	DRAWING NO.	REV.
HALF RING FOR COUNTER CASING FIXING			NA	3-331-07-00085	00
		SHT. No	01	NO. OF SHT.	01

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DRG. NO. **3-331-07-00086** SHT. 01 OF 01



GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



12.5 / / /

NOTE:

1. ALL PLATES SHALL BE CHECKED FOR 100% UT AS PER A435/ A435M BEFORE CUTTING.
2. ALL WELDS SHALL BE CHECKED FOR 100% RADIGRAPHY AS PER TC 72062.
3. WHEREVER 100% RADIOGRAPHY IS NOT FEASIBLE ALL WELDS SHALL BE SUBJECTED TO 100% UT AS PER TC 72063.
4. 100% MPI AS PER TC 72060.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		IOCL FCCU 2MCL 1007			
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	NAME	SIGN.	DATE
 		CHD.	RAGHU		29.10.22
		APPD.	NEMA		31.10.22
			YVRL		31.10.22
DEPT.	UNTOL. DIMS.	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
CODE	GR. ϕ /M/f	NTS	1950	0-331-07-00027	NA
TITLE			CARD CODE	DRAWING NO.	REV.
HALF RING FOR COUNTER CASING FIXING			NA	3-331-07-00086	00
		SHT. No	01	NO. OF SHT.	01

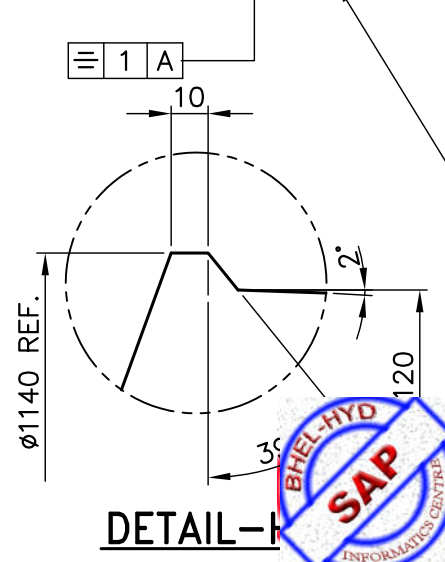
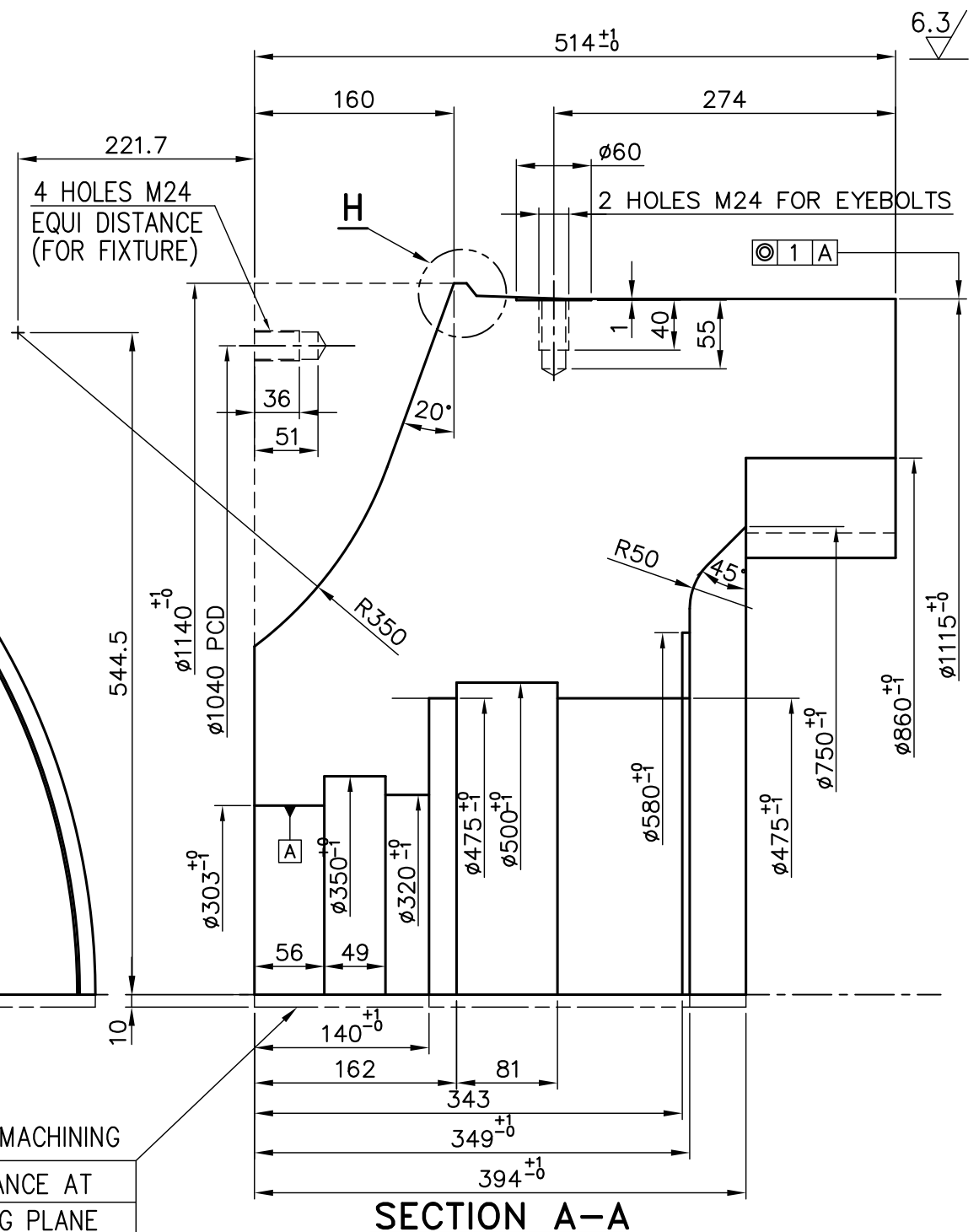
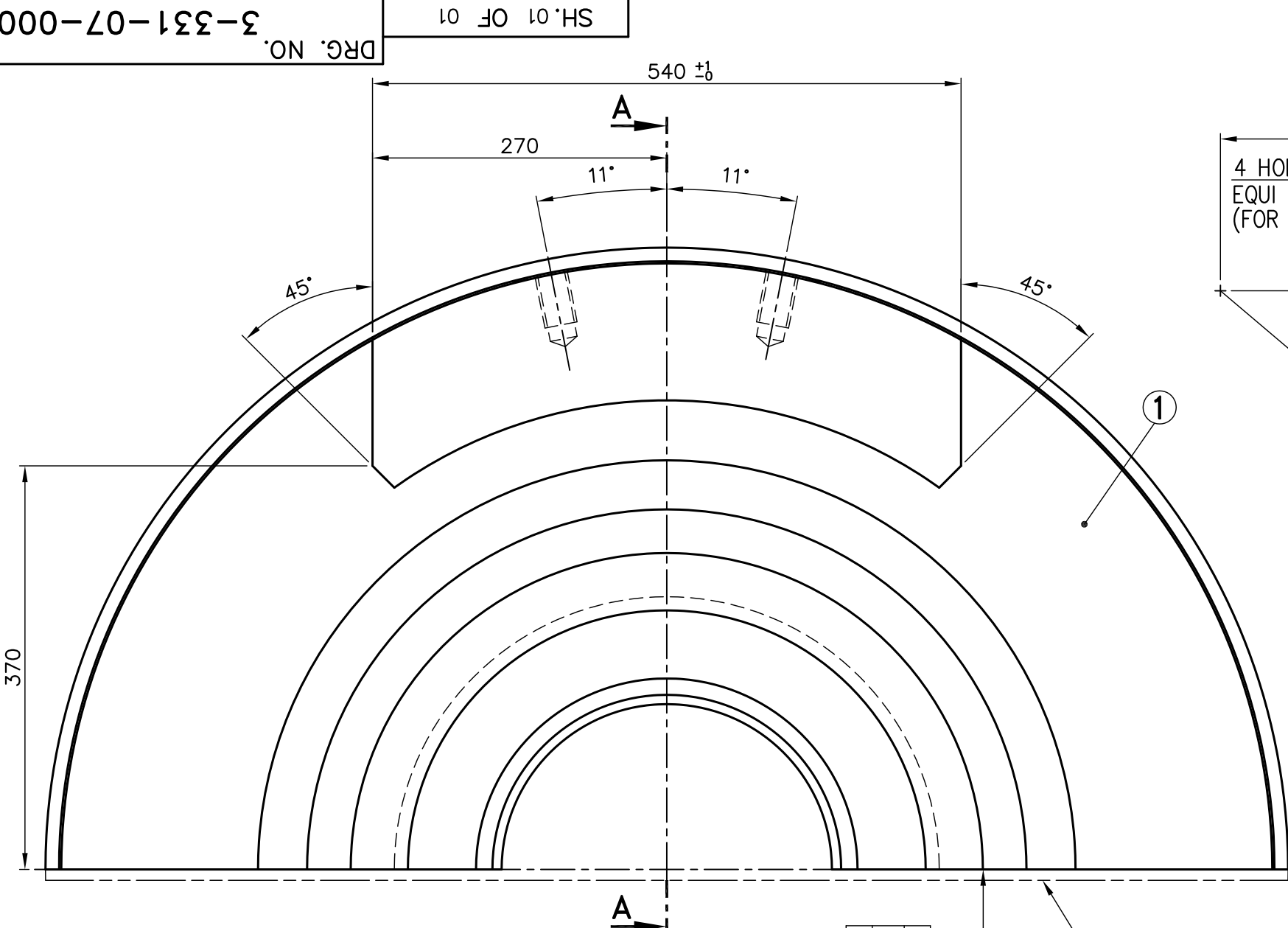
REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHD/APPD	ZONE		CHD/APPD

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

DRG. NO. 3-331-07-00087

SH. 01 OF 01

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



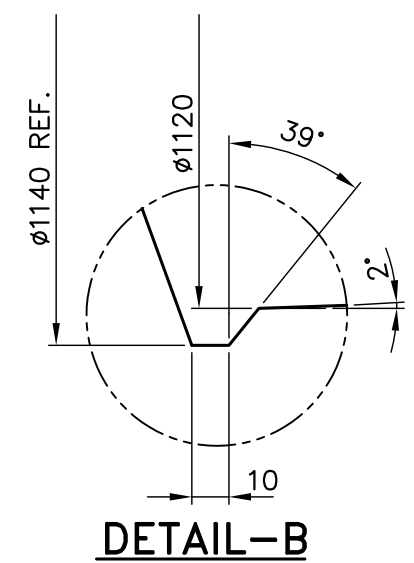
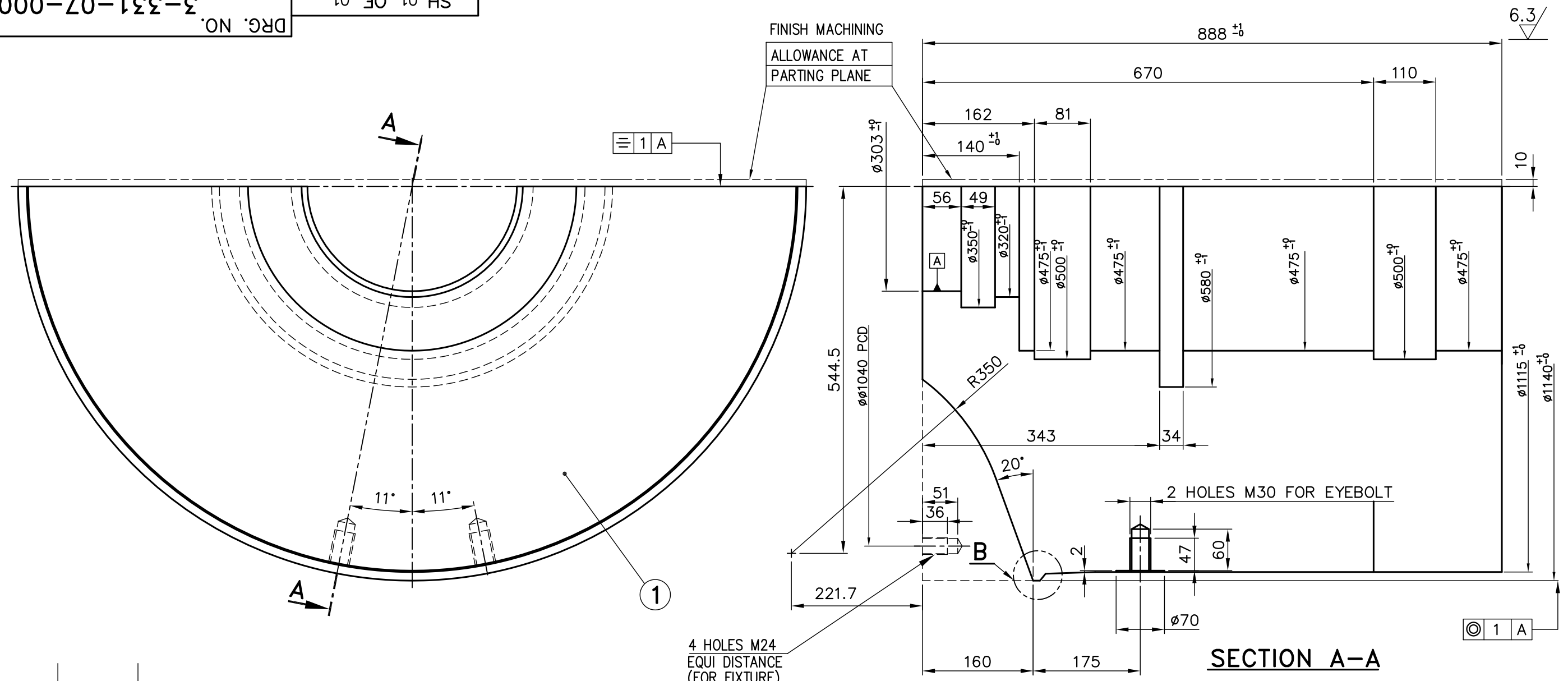
CAUTION
 DIMENSIONS INDICATED ARE WITHOUT CONSIDERING FINISH MACHINING ALLOWANCE AT THE PARTING PLANE. FINISH MACHINING ALLOWANCE OF 10mm AT ALL PARTING PLANES SHALL BE ENSURED DURING MACHINING STAGE.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007				
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	RAGHU	SIGN.	DATE	NO. OF VAR.
		CHD.	NEMA		27.10.22	
		APPD.	YVRL		29.10.22	-N.A.-
DEPT. COMP. CODE 420	UNTOL. DIMS. GR. G/M/F	SCALE NTS	WEIGHT (KG) 1032	REF. GENP DRG.	ITEM NO. -N.A.-	NO. OF ITEMS -N.A.-
TITLE UPPER END COVER TB SIDE			CARD CODE N.A.	DRAWING NO. 3-331-07-00087	REV. 00	
			SHT. No 01	NO. OF SH. 01		

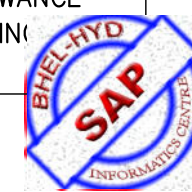
DRG. NO. 3-331-07-00088 SH.01 OF 01

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



CAUTION
 DIMENSIONS INDICATED ARE WITHOUT CONSIDERING FINISH MACHINING ALLOWANCE AT THE PARTING PLANE. FINISH MACHINING ALLOWANCE OF 10mm AT ALL PARTING PLANES SHALL BE ENSURED DURING MACHINING STAGE.

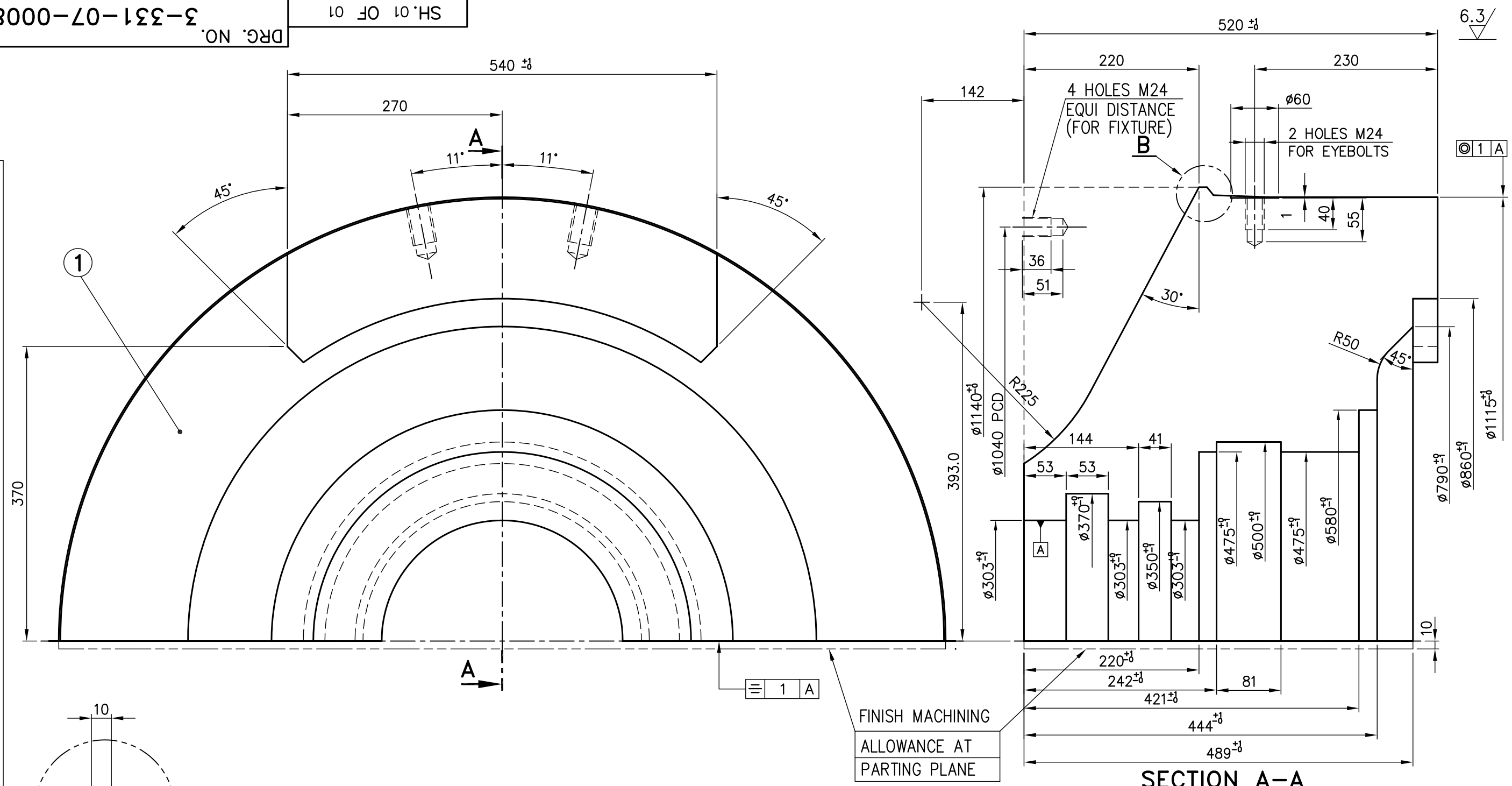


TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		2MCL 1007				
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	RAGHU	SIGN.	DATE	NO. OF VAR.
		CHD.	NEMA		27.10.22	
		APPD.	YVRL		29.10.22	-N.A.-
DEPT. COMP. CODE 420	UNTOL. DIMS. GR. G/M/F	SCALE NTS	WEIGHT (KG) 2600	REF. GENP. DRG. SW4586416	ITEM NO. -N.A.-	NO. OF ITEMS -N.A.-
TITLE LOWER END COVER TB SIDE			CARD CODE N.A.	DRAWING NO. 3-331-07-00088 00		REV. 00
			SHT. No 01		NO. OF SHT. 01	

DRG. NO. 3-331-07-00089 SH.01 OF 01

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 COMPUTER FILE NAME
 REF. DRG. NO. NSW-4586420
 SIGN. AND DATE
 INVENTORY NO.

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



CAUTION
 DIMENSIONS INDICATED ARE WITHOUT CONSIDERING FINISH MACHINING ALLOWANCE AT THE PARTING PLANE. FINISH MACHINING ALLOWANCE OF 10 mm AT ALL PARTING PLANES SHALL BE ENSURED DURING FINISH MACHINING STAGE.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: **2MCL 1007**

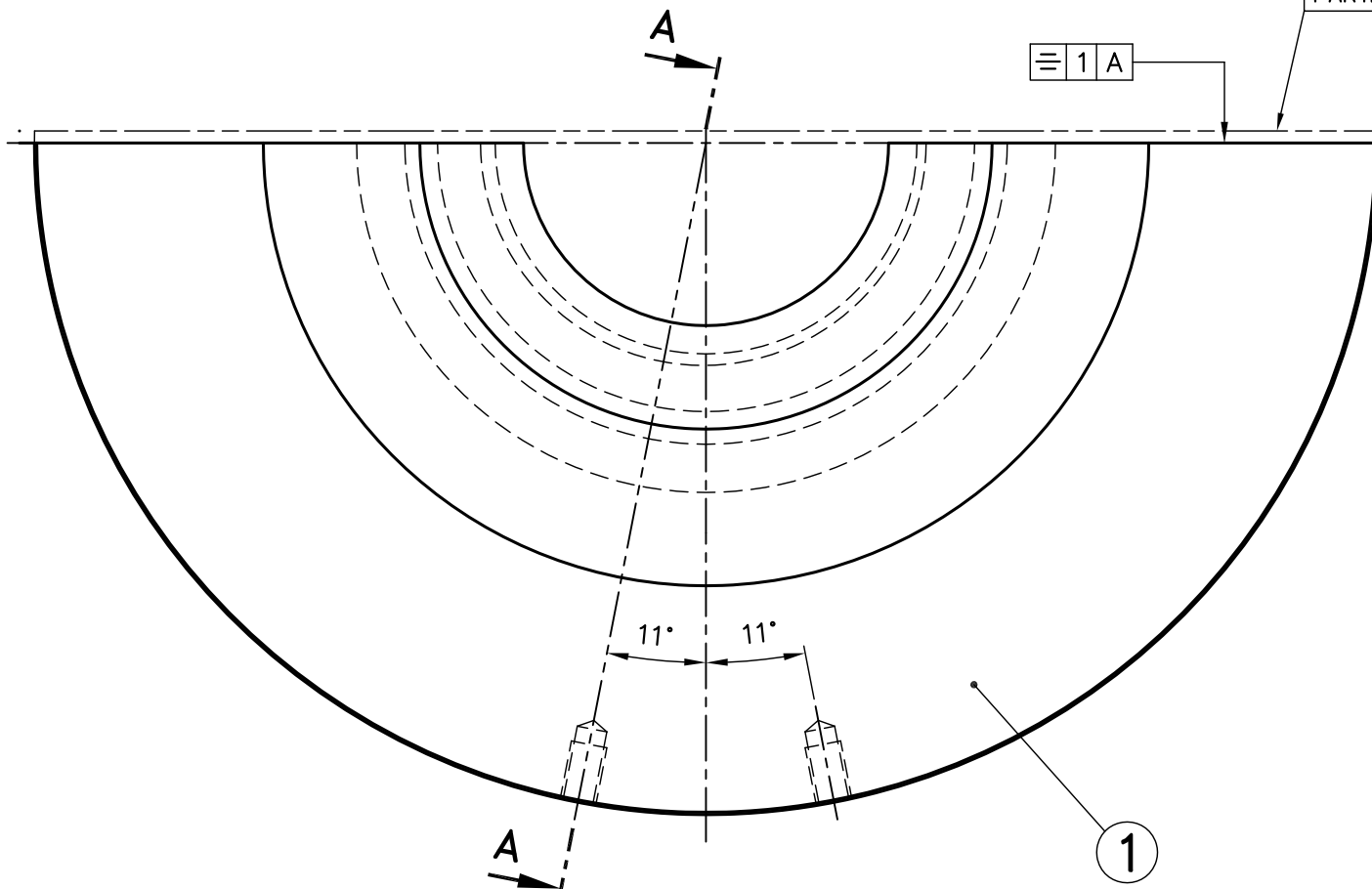
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	NAME	SIGN.	DATE	NO. OF VAR.
	DRN. RAGHU		27.10.22	
	CHD. NEMA		29.10.22	-N.A.-
APPD. YVRL		29.10.22		

DEPT. COMP. CODE 420	UNTOL. DIMS. GR. G/M/F	SCALE NTS	WEIGHT (KG) 1160	REF. GENP. DRG.	ITEM NO. -N.A.-	NO. OF ITEMS -N.A.-
TITLE: UPPER END COVER OTB SIDE			CARD CODE N.A.	DRAWING NO. 3-331-07-00089	REV. 00	
		SHT. No 01		NO. OF SHT. 01		

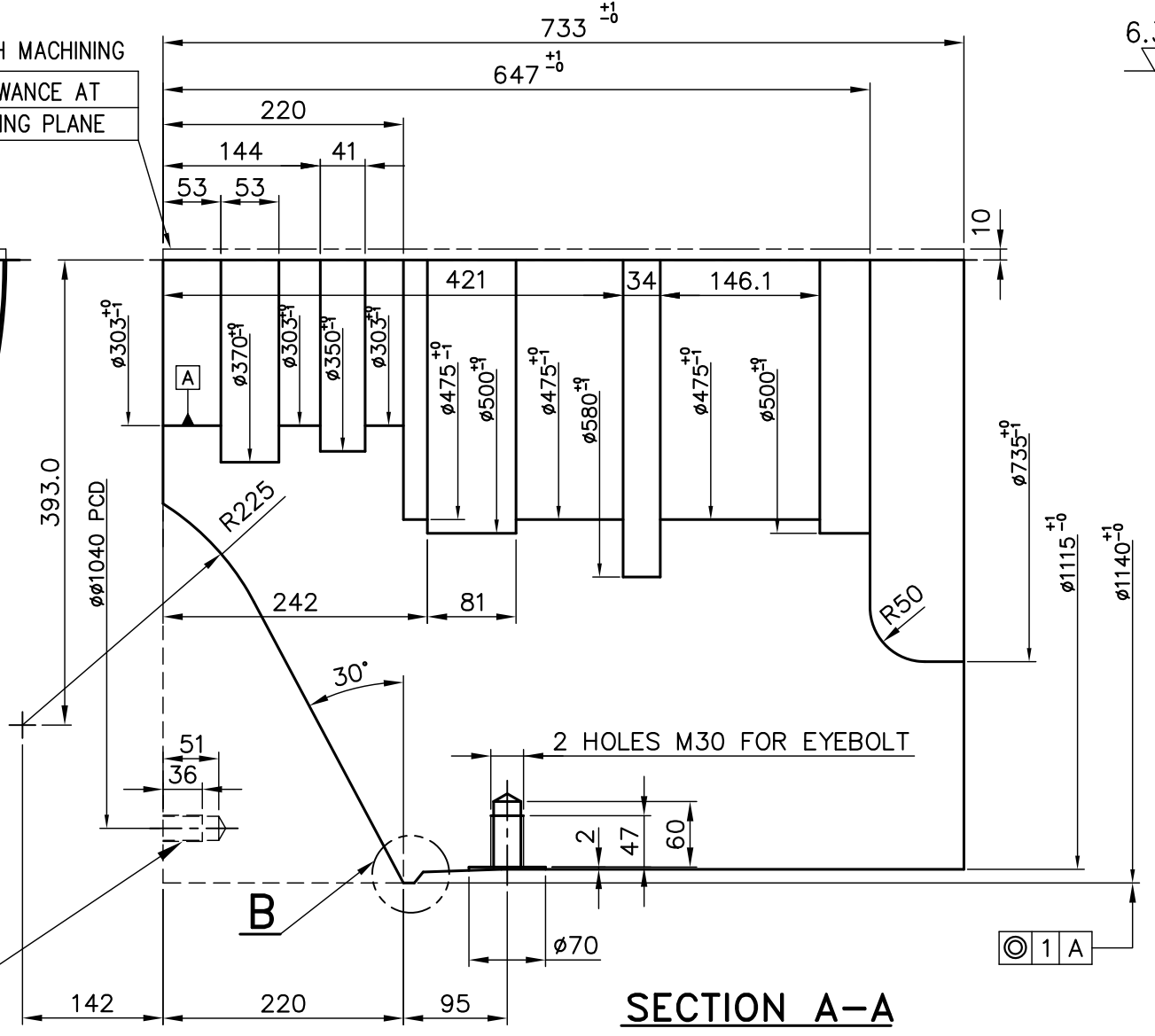
DRG. NO. 3-331-07-00090 SH. 01 OF 01

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

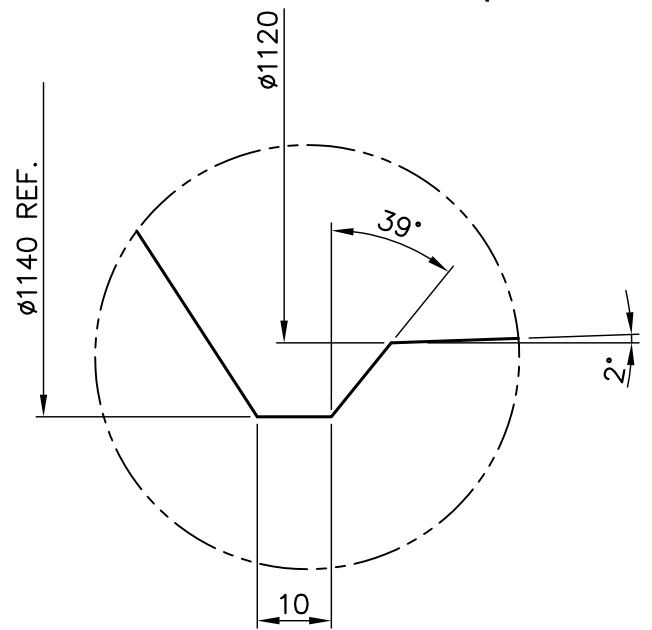
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



FINISH MACHINING ALLOWANCE AT PARTING PLANE



SECTION A-A



DETAIL-B

CAUTION

DIMENSIONS INDICATED ARE WITHOUT CONSIDERING FINISH MACHINING ALLOWANCE AT THE PARTING PLANE. FINISH MACHINING ALLOWANCE OF 10 mm AT ALL PARTING PLANES SHALL BE ENSURED DURING MACHING STAGE.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT **2MCL 1007**

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	NAME	SIGN.	DATE	NO. OF VAR.
	DRN. RAGHU		27.10.22	
	CHD. NEMA		29.10.22	-N.A.-
APPD. YVRL		29.10.22		

DEPT. COMP. CODE 420	UNTO. DIMS. GR. G/M/F	SCALE NTS	WEIGHT (KG) 1880	REF. GENP. DRG.	ITEM NO. -N.A.-	NO. OF ITEMS -N.A.-
----------------------	-----------------------	-----------	------------------	-----------------	-----------------	---------------------

TITLE LOWER END COVER OTB SIDE	CARD CODE N.A.	DRAWING NO. 3-331-07-00090	REV. 00
		SHT. No 01	NO. OF SHT. 01

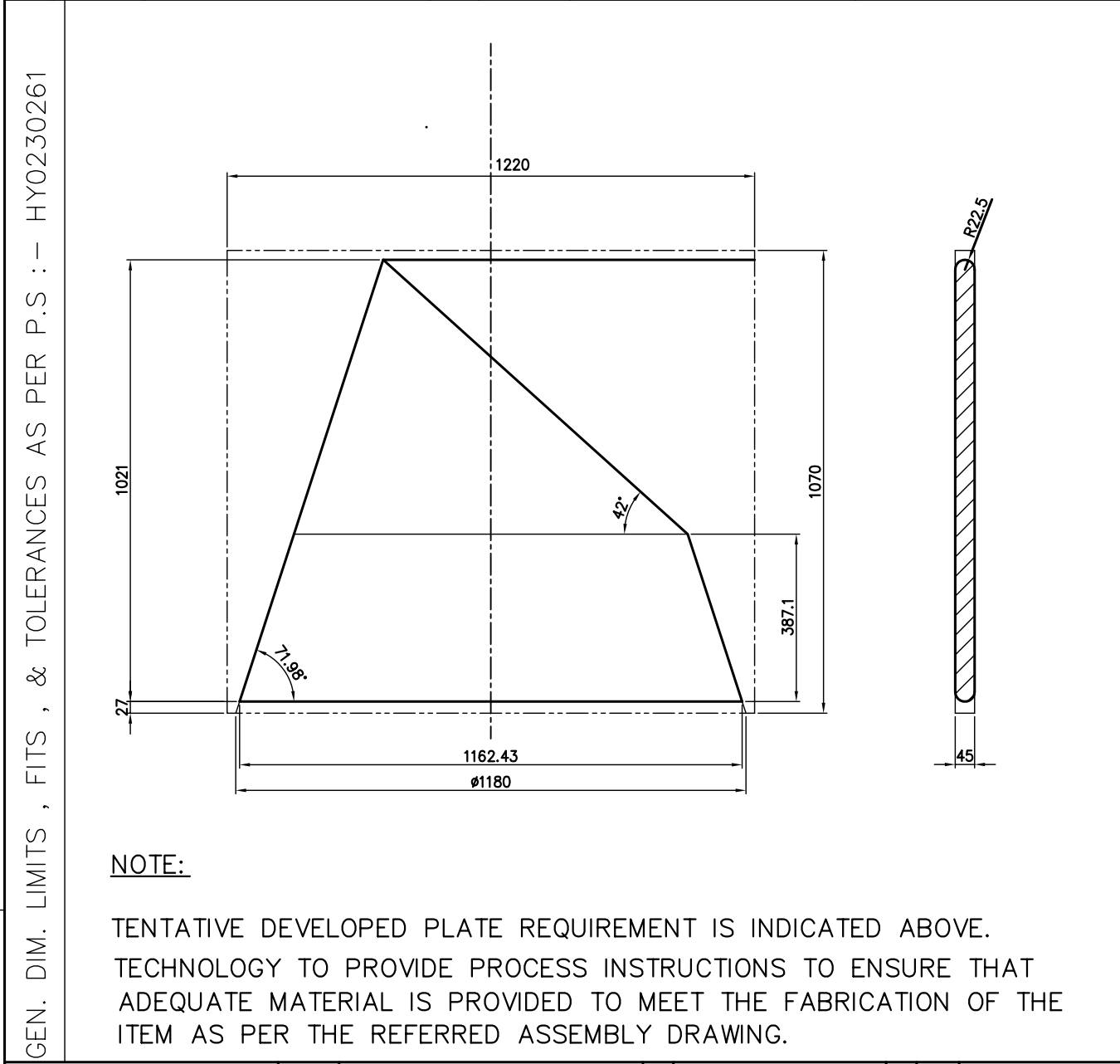
REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED

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FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED



REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A/C	UNIT	UNIT Wt.
				MATL. SPEN.			QTY.



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DRN.	JCS/K	SIGN.	DATE	NO. OF VAR.
CHD.	SDR		23.04.10	NA
APPD.	PNR		12.05.10	

DEPT. COMP.	UNTO. DIM. GR.		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
DEPT. CODE 420	c/M/F		NTS	245	1-331-07-00007	NA	NA

TITLE	CARD CODE	DRAWING NO.	REV.
RIB FOR DIA 50" NOZZLE	NA	4-331-07-00099	00
		SHT No. 01	NO OF SHT. 01

INVENTORY NO

12-05-2010
13:49:03

This Drawing is printed from Engineering Digital Archive System (EDAS). Therefore signatures are not essentially required.

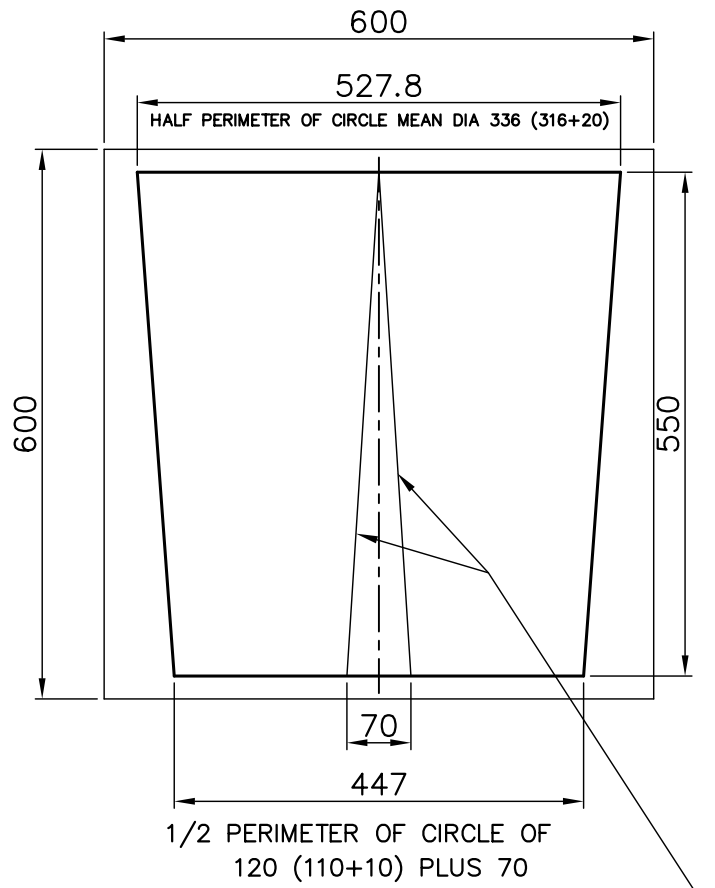
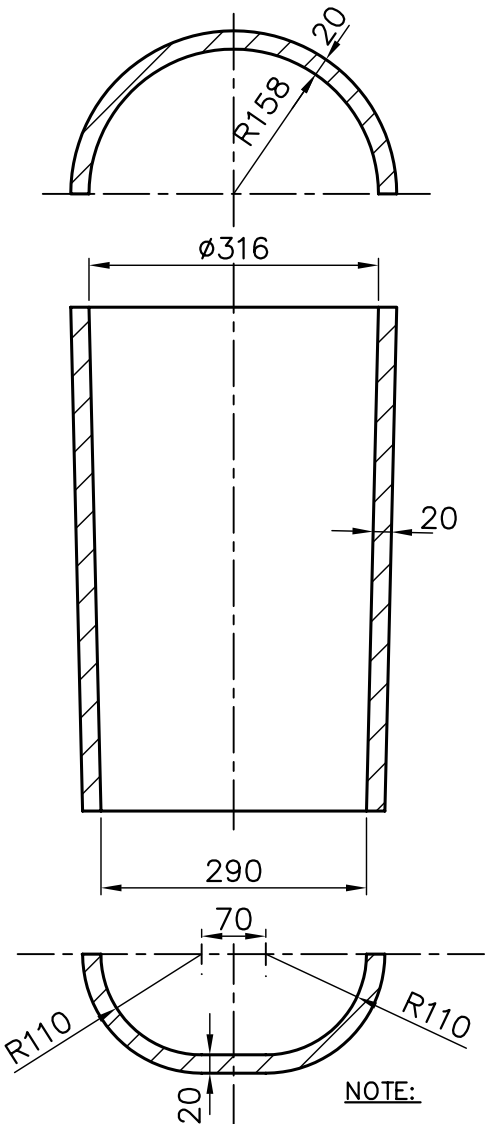
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 COMPUTER FILE NAME
 INVENTORY NO

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED

GEN. DIM. LIMITS, FITS, & TOLERANCES AS PER P.S. :- HY0230261



NOTE:

TENTATIVE DEVELOPED PLATE REQUIREMENT IS INDICATED ABOVE. TECHNOLOGY TO PROVIDE PROCESS INSTRUCTIONS TO ENSURE THAT ADEQUATE MATERIAL IS PROVIDED TO MEET THE FABRICATION OF THE ITEM AS PER THE REFERRED ASSEMBLY DRAWING.

INTERFACE BETWEEN PROFILE AND PLATE BENDING

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT Wt.
				MATL. SPEN.	C		QTY.



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DRN.	JCS/K	SIGN.	DATE	NO. OF VAR.
CHD.	SDR		23.04.10	
APPD.	PNR		12.05.10	NA

DEPT. COMP.	UNTOL. DIM. GR.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
DEPT. CODE 420	c/M/F	NTS	43	1-331-07-00009	NA	NA

TITLE	CARD CODE	DRAWING NO.	REV.
HALF PIPE FOR DIA 28" NOZZLE		4-331-07-00100	00
	SHT No.	NO OF SHT.	
	01	01	

RESTRICTED USE

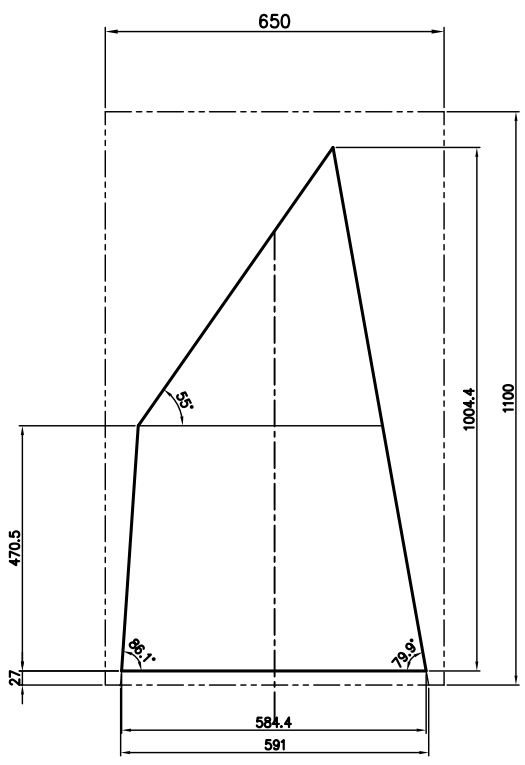
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FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED

GEN. DIM. LIMITS, FITS, & TOLERANCES AS PER P.S. :- HY0230261

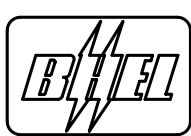


NOTE:

TENTATIVE DEVELOPED PLATE REQUIREMENT IS INDICATED ABOVE. TECHNOLOGY TO PROVIDE PROCESS INSTRUCTIONS TO ENSURE THAT ADEQUATE MATERIAL IS PROVIDED TO MEET THE FABRICATION OF THE ITEM AS PER THE REFERRED ASSEMBLY DRAWING.

DATE COMPUTER FILE NAME

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT Wt.
				MATL. SPEN.	C		QTY.



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DRN.	JCS/K	SIGN.	DATE	NO. OF VAR.
CHD.	SDR		23.04.10	NA
APPD.	PNR		12.05.10	

DEPT. COMP.	UNTO. DIM. GR.		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
DEPT. CODE 420	c/M/F		NTS	106	1-331-07-00010	NA	NA

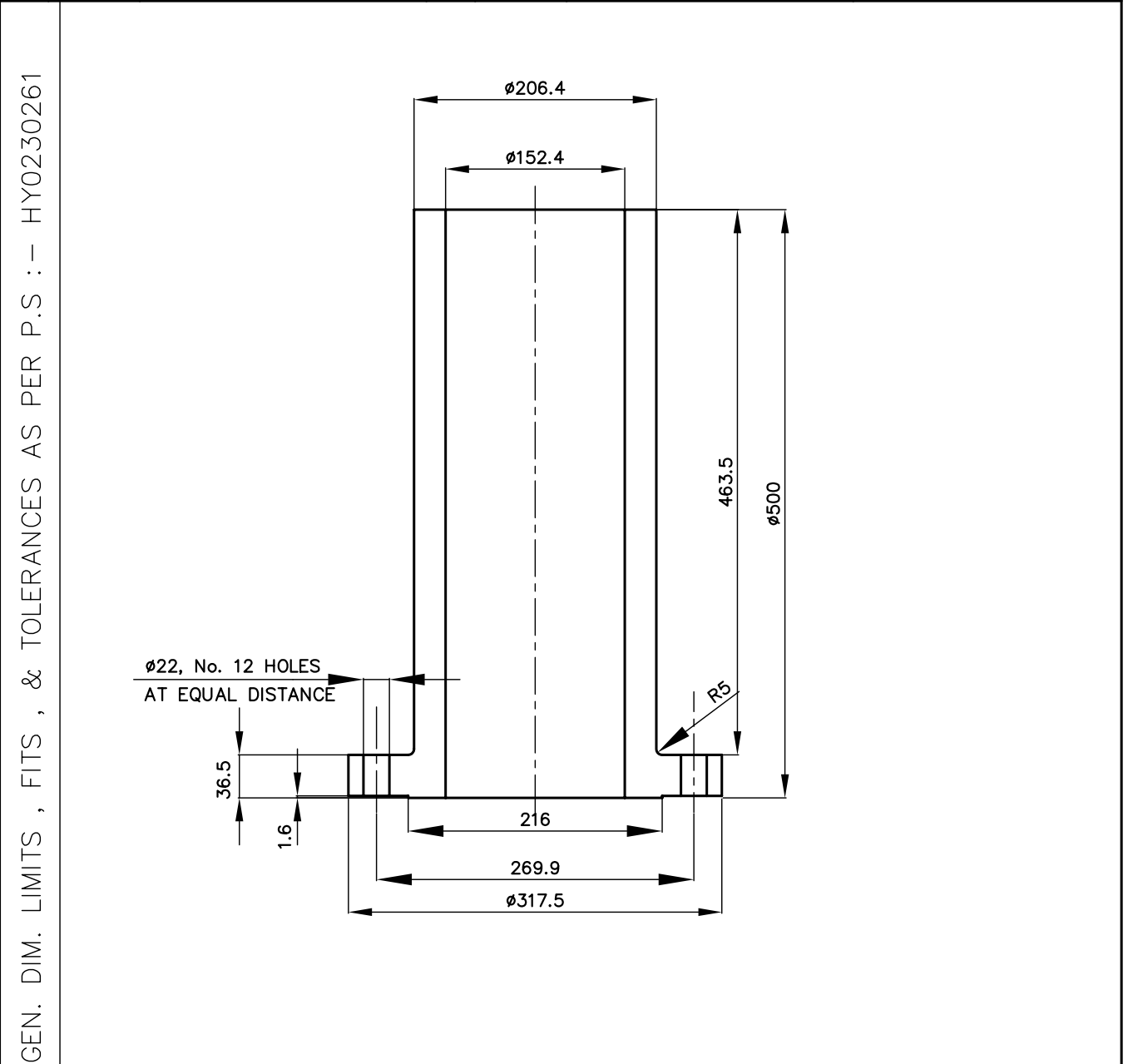
TITLE	CARD CODE	DRAWING NO.	REV.
RIB FOR DIA 26" NOZZLE	NA	4-331-07-00101	00
		SHT No. 01	NO OF SHT. 01

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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 GEN. DIM. LIMITS, FITS, & TOLERANCES AS PER P.S. :- HY0230261
 COMPUTER FILE NAME
 INVENTORY NO

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED



REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT Wt.
				MATL. SPEN.	C		QTY.



BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	JCS/K	SIGN.	DATE	NO. OF VAR.
		CHD.	SDR	RESTRICTED USE	01.07.10	NA
		APPD.	PNR		01.07.10	
DEPT. COMP.	UNTOL. DIM. GR.	SCALE	WEIGHT (KG)	REF. DRG	ITEM NO.	NO. OF ITEMS
DEPT. CODE 420	C/M/F	NTS	73	SW 4586406/3	-	-
TITLE			CARD CODE	DRAWING NO.	REV.	
SPECIAL FLANGE DIA 6"-300#				4-331-07-00102	00	
		SHT No.	1	NO OF SHT.	1	

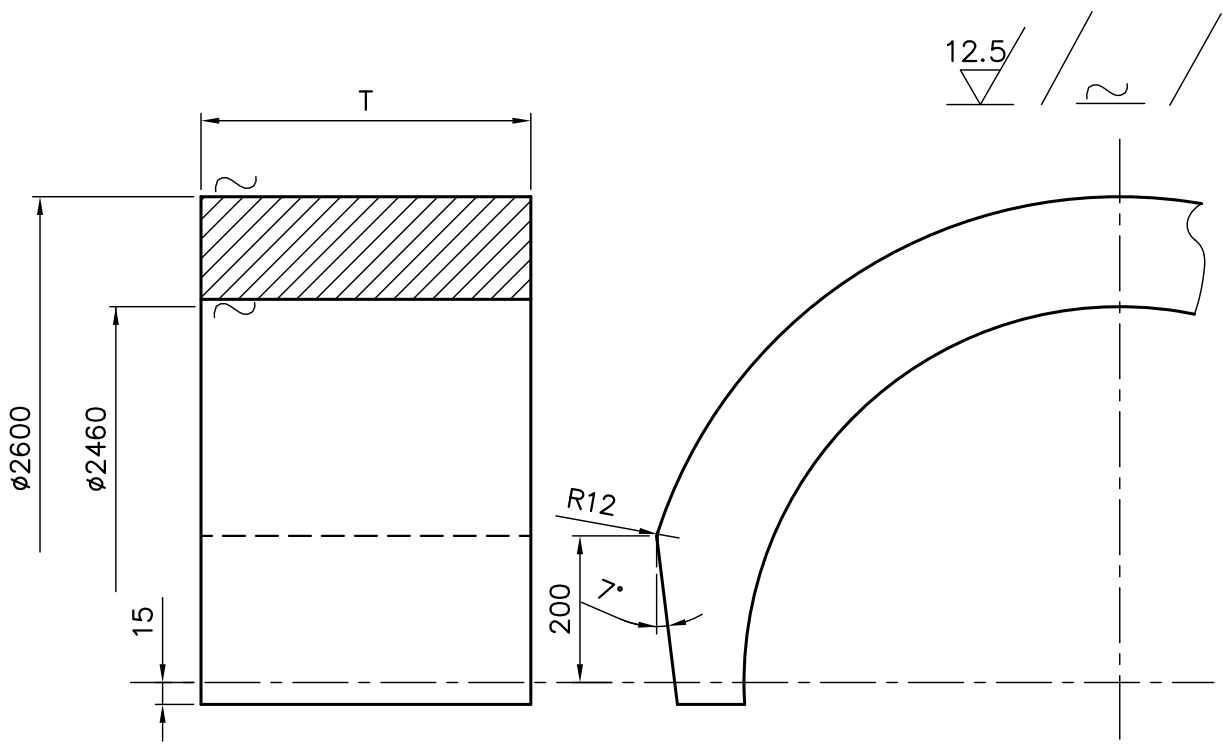
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED

GEN. DIM. LIMITS , FITS , & TOLERANCES AS PER P.S :- HY0230261



VAR. No	T	WEIGHT
01	270	600
02	160	352
03	200	440
04	120	300

DEVELOPED LENGTH ~ 4050

NOTE:

1. USE ONLY UT TESTED PLATES AS PER UT SPEC A435/A435M

SIGN. AND DATE

INVENTORY NO

REF. DRG. NO.									
REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A/C	UNIT	UNIT Wt.		
				MATL. SPEN.			QTY.		
<p>BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD</p>	NAME	SIGN.	DATE	NO.OF VAR.					
	DRN. JCS/K		01.07.10	03					
	CHD. S.D.R		01.07.10						
APPD. P.N.R		01.07.10							
DEPT. COMP.DES	UNTOL. DIM. GR.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS			
DEPT.CODE 420	C/M/F	N.T.S			18	NA			
TITLE				CARD CODE	DRAWING NO.	REV.			
HALF RING FOR DIAPHRAGM FIXING					4-331-07-00103	01			
				SHT No. 1	NO OF SHT. 1				

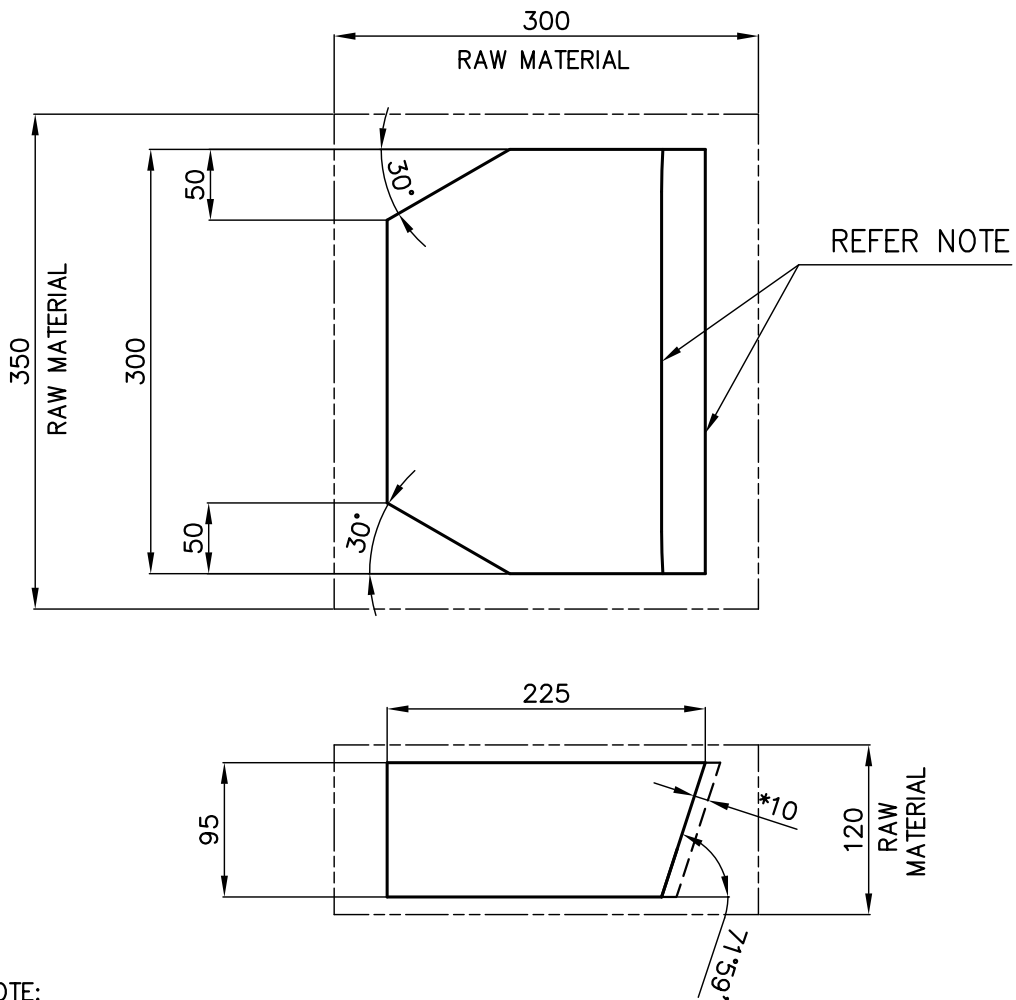
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 COMPUTER FILE NAME
 INVENTORY NO

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED

GEN. DIM. LIMITS, FITS, & TOLERANCES AS PER P.S. :- HY0230261



NOTE:
 THESE PROFILES SHALL BE MACHINED TO MATCH THE PROFILE OF THE FIRST SUCTION NOZZLE
 DIMENSIONS INDICATED ARE FINAL MACHINED VALUE. NECESSARY ALLOWANCE SHALL BE PROVIDED
 TO MATCH THE PROFILE OF THE NOZZLE

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A/C	UNIT	UNIT Wt.
				MATL. SPEN.			QTY.



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
DRN. JCS/K		06.07.10	
CHD. SDR		06.07.10	NA
APPD. PNR		06.07.10	

DEPT. COMP.	UNTOL. DIM. GR.	SCALE	WEIGHT (KG)	REF. DRG	ITEM NO.	NO. OF ITEMS
DEPT. CODE 420	C/M/F	NTS	47	0-331-07-00016	-	-

TITLE	CARD CODE	DRAWING NO.	REV.
GUIDE BLOCK AT 1st SUCTION SIDE		4-331-07-00106	00
SHT No. 1		NO OF SHT. 1	

RESTRICTED USE

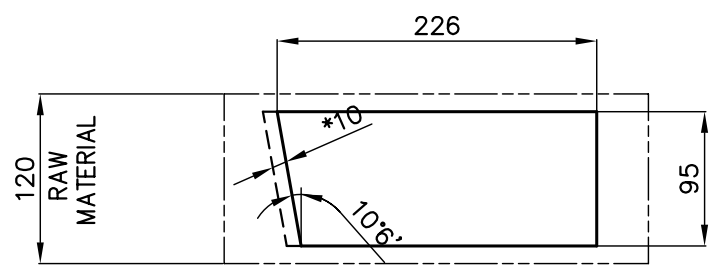
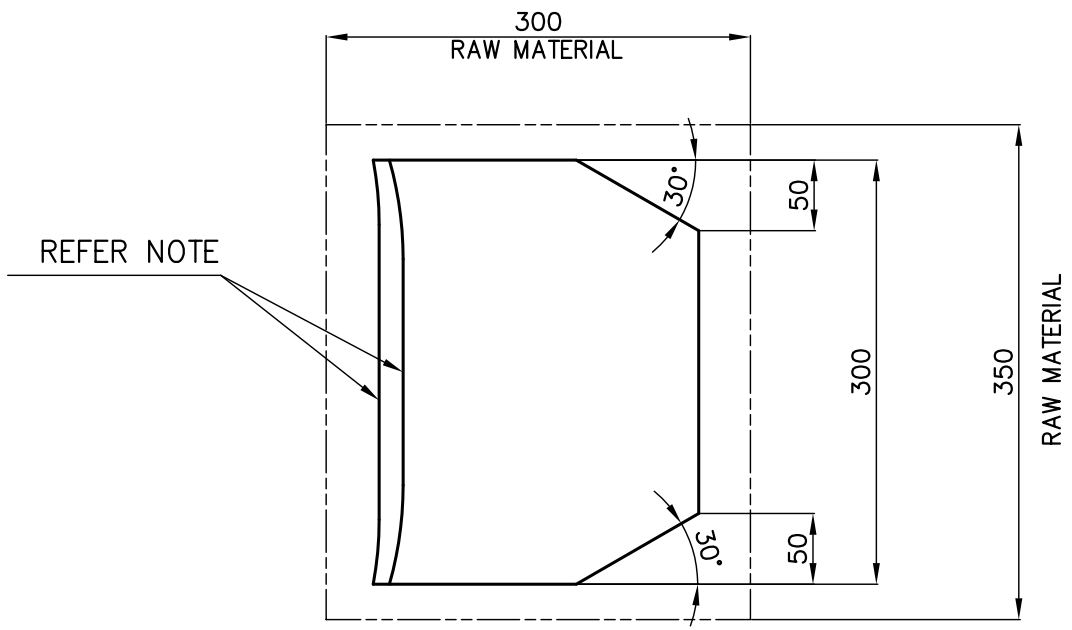
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FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED

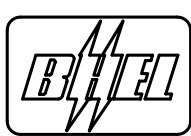
GEN. DIM. LIMITS, FITS, & TOLERANCES AS PER P.S. :- HY0230261



NOTE:
 THESE PROFILES SHALL BE MACHINED TO MATCH THE PROFILE OF THE SECOND SUCTION NOZZLE
 DIMENSIONS INDICATED ARE FINAL MACHINED VALUE. NECESSARY ALLOWANCE SHALL BE PROVIDED
 TO MATCH THE PROFILE OF THE NOZZLE

DATE COMPUTER FILE NAME INVENTORY NO

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT Wt.
				MATL. SPEN.	C		QTY.



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
DRN. JCS/K		06.07.10	
CHD. SDR		06.07.10	NA
APPD. PNR		06.07.10	

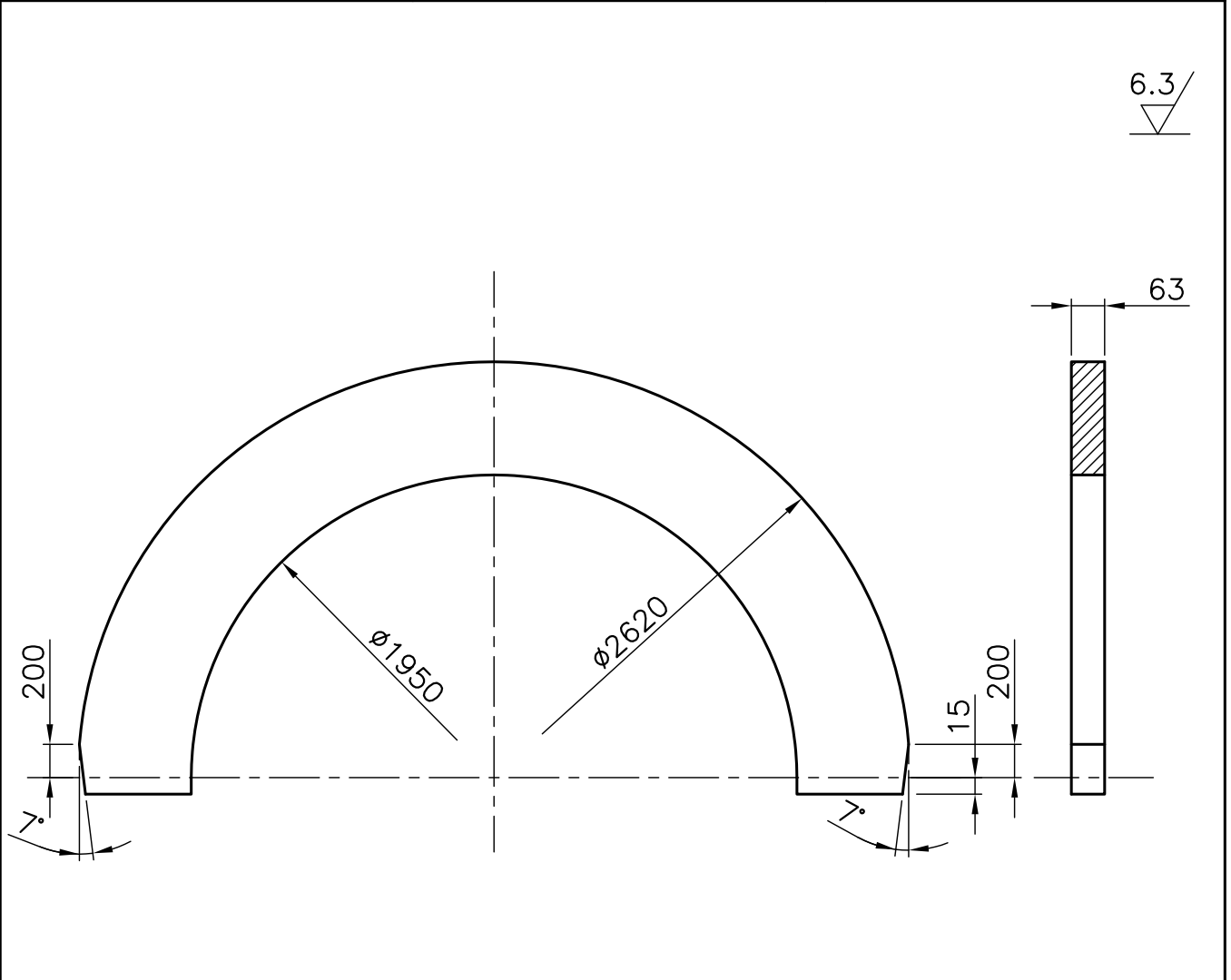
DEPT. COMP.	UNTOL. DIM. GR.	SCALE	WEIGHT (KG)	REF. DRG	ITEM NO.	NO. OF ITEMS
DEPT. CODE 420	C/M/F	NTS	47	0-331-07-00016	-	-

TITLE	CARD CODE	DRAWING NO.	REV.
GUIDE BLOCK AT 2nd SUCTION SIDE		4-331-07-00107	00
SHT No. 1		NO OF SHT. 1	

RESTRICTED USE

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED
		APPROVED			APPROVED			APPROVED



NOTE:



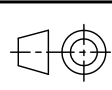
1. ALL THE PLATES SHALL BE CHECKED FOR 100% UT AS PER A435/ A435M BEFORE CUTTING.

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

COMPUTER FILE NAME

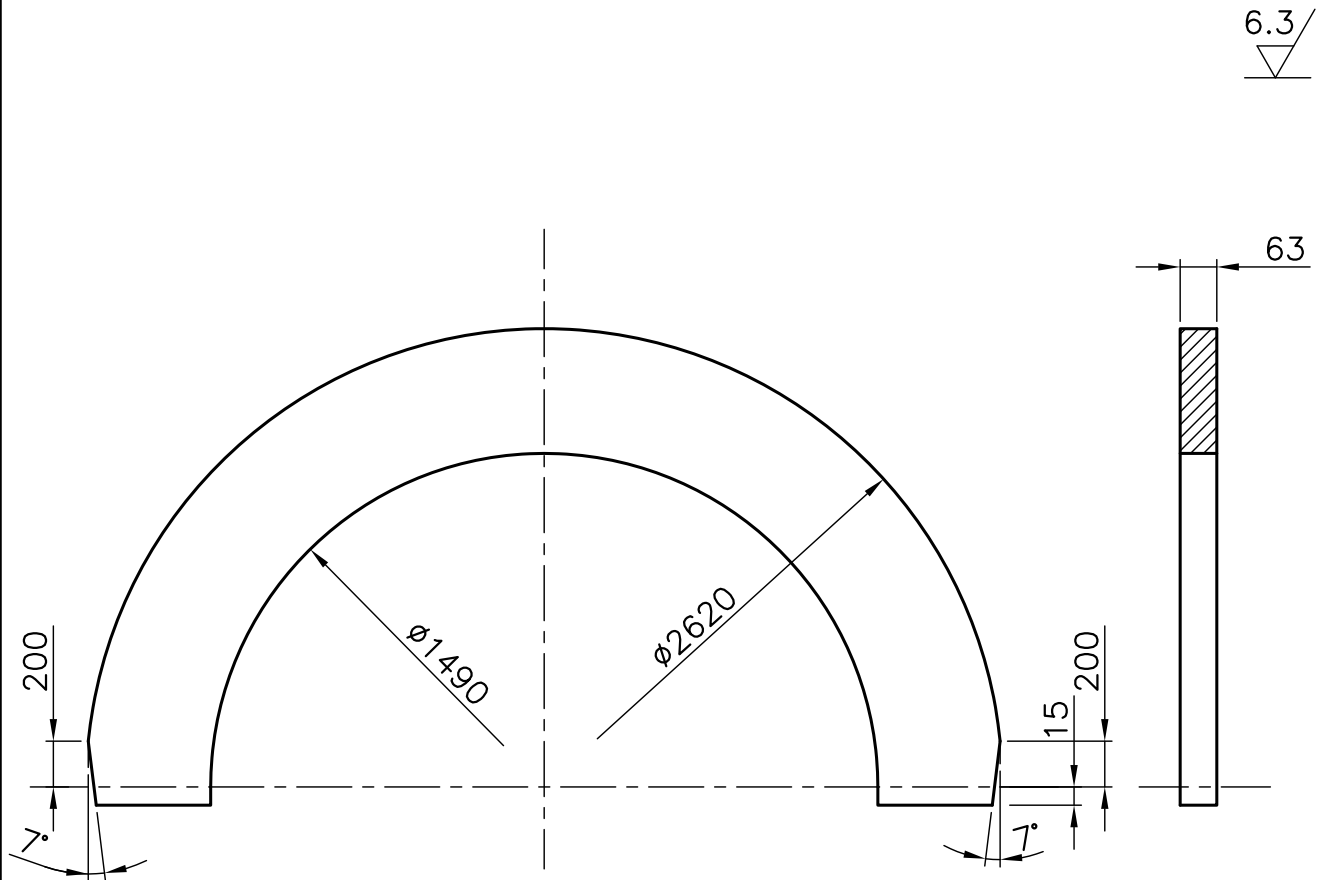
SIGN. & DATE

INVENTORY NO.

	 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN.	RAGHU	SIGN	DATE	NO.OF VAR. 00
			CKD.	NEMA		31.10.22	
			APPD.	YVRL		31.10.22	
REF. TO HY02301 UNSPECIFIED TOL	DEPT. COMP. CODE 420	UNTOL. DIMS. GR. ø/M/F	 SCALE NTS	WEIGHT(K.G.) 600	REF.TO ASSY.DRG. -NA-	ITEM NO. -NA-	NO.OF ITEM -NA-
TITLE HALF RING FOR COUNTER CASING FIXING					DRAWING NO. 4-331-07-00115		REV. 00
					SHT.NO. 01	NO.OF SHT. 01	

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED
		APPROVED			APPROVED			APPROVED

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NOTE:

1. ALL THE PLATES SHALL BE CHECKED FOR 100% UT AS PER A435/ A435M BEFORE CUTTING.

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

COMPUTER FILE NAME

SIGN. & DATE

INVENTORY NO.

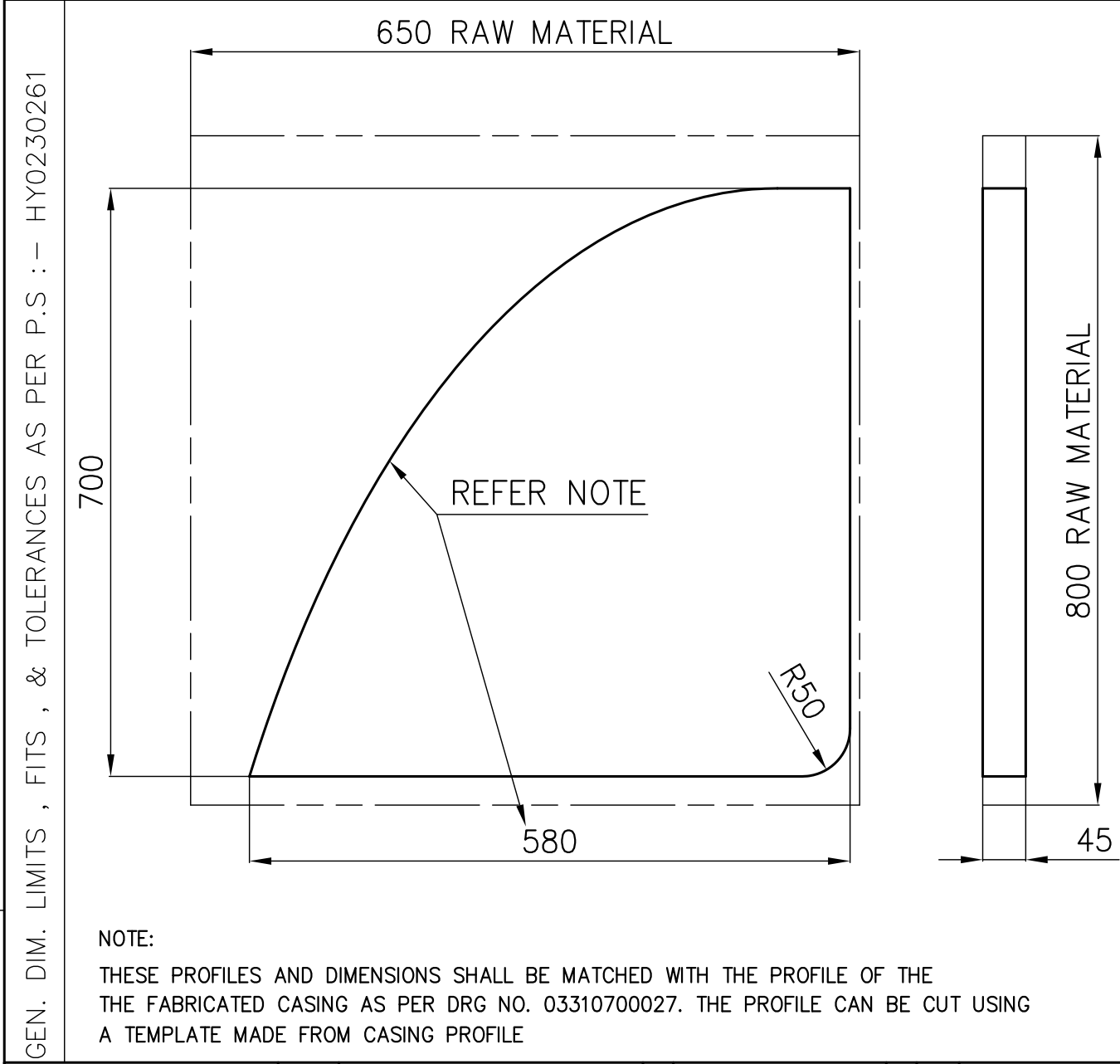
	BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		NAME	SIGN	DATE	NO.OF VAR. 00	
	DRN.	RAGHU		29.10.22			
	CKD.	NEMA		31.10.22			
	APPD.	YVRL		31.10.22			
REF. TO HY02301 UNSPECIFIED TOL	DEPT. COMP. CODE 420	UNTOL. DIMS. GR. ø/M/F	SCALE NTS	WEIGHT(K.G.) 910	REF.TO ASSY.DRG. -NA-	ITEM NO. -NA-	NO.OF ITEM -NA-
TITLE HALF RING FOR COUNTER CASING FIXING - PH 2					DRAWING NO. 4-331-07-00116		REV. 00
					SHT.NO. 01	NO.OF SHT. 01	

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FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED



NOTE:
 THESE PROFILES AND DIMENSIONS SHALL BE MATCHED WITH THE PROFILE OF THE THE FABRICATED CASING AS PER DRG NO. 03310700027. THE PROFILE CAN BE CUT USING A TEMPLATE MADE FROM CASING PROFILE

SIGN. AND DATE
COMPUTER FILE NAME
INVENTORY NO

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A/C	UNIT	UNIT Wt.
				MATL. SPEN.			QTY.



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
DRN. RAGHU		25.11.22	
CHD. NEMA		26.11.22	
APPD. YVRL		26.11.22	

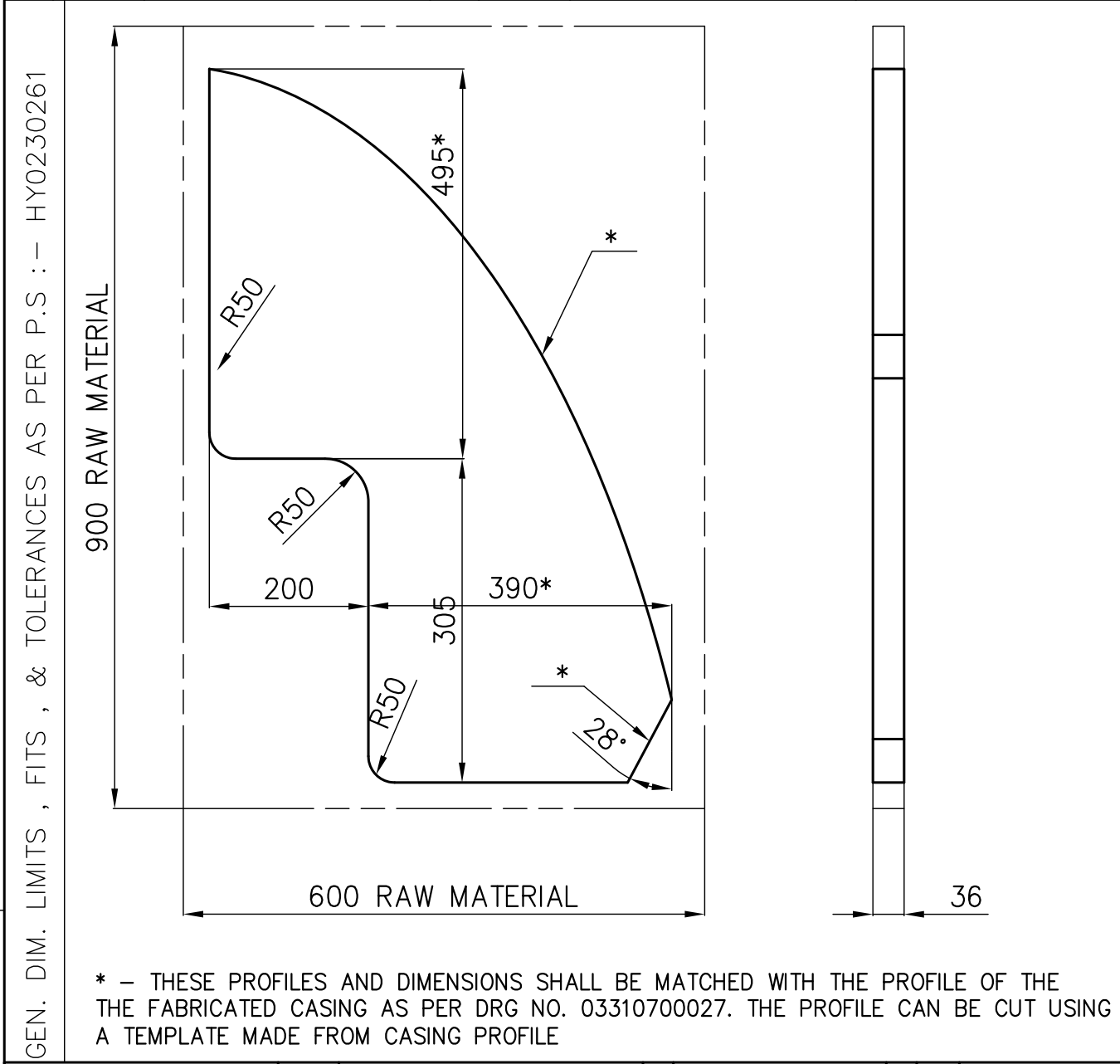
DEPT. COMP.	UNTO. DIM. GR.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
DEPT. CODE 420	e/M/F	NTS	102	0-331-07-00027		
TITLE				DRAWING NO.	REV.	
INLET RIB ON 1st SUCTION SIDE				4-331-07-00130	00	
				SHT No. 1	NO OF SHT. 1	

INVENTORY NO. SIGN. AND DATE COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED



GEN. DIM. LIMITS, FITS, & TOLERANCES AS PER P.S. :- HY0230261

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A/C	UNIT	UNIT Wt.
				MATL. SPEN.			QTY.



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
DRN. RAGHU		25.11.22	
CHD. NEMA		26.11.22	
APPD. YVRL		26.11.22	

DEPT. COMP.	UNTOL. DIM. GR.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
DEPT. CODE 420	c/M/F	NTS	64	0-331-07-00027		
TITLE INLET RIB ON 2nd SUCTION SIDE				CARD CODE	DRAWING NO. 4-331-07-00131	REV. 00
				SHT No.	NO OF SHT.	