

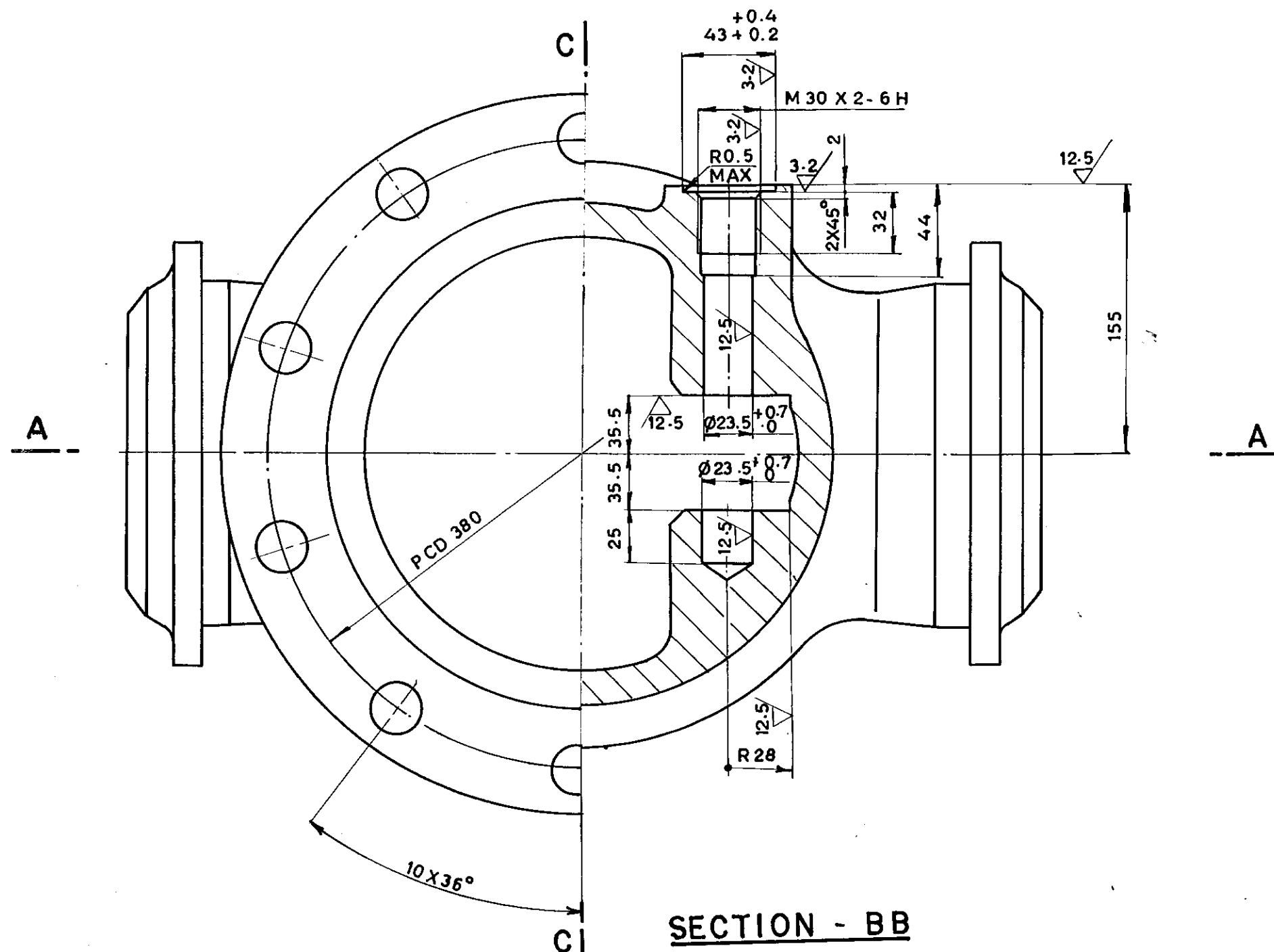
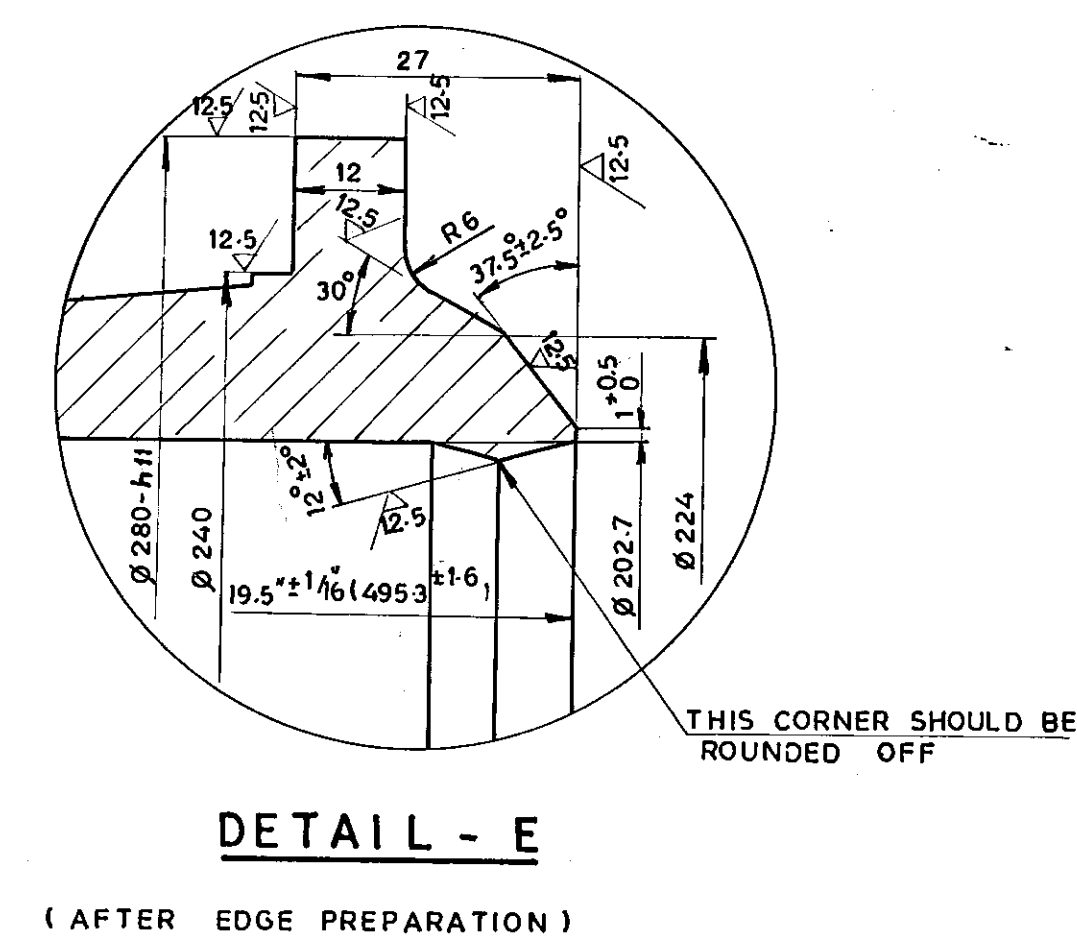
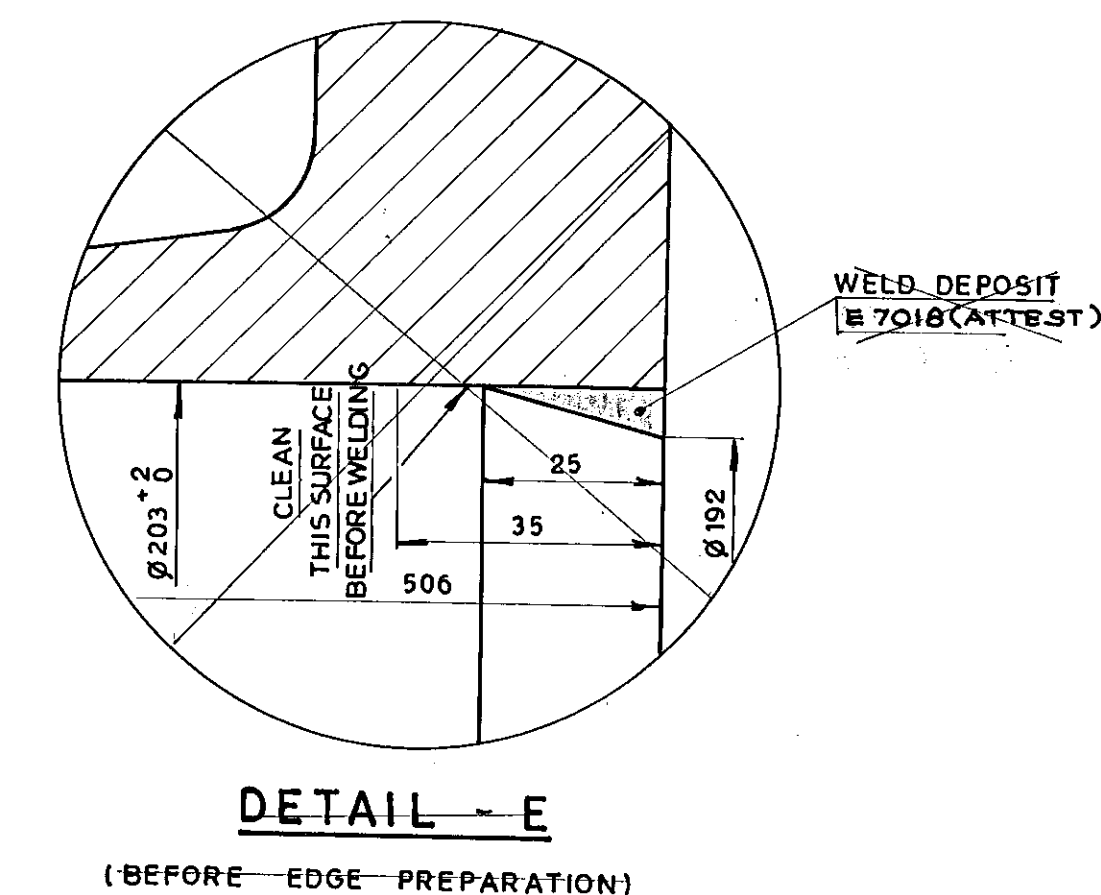
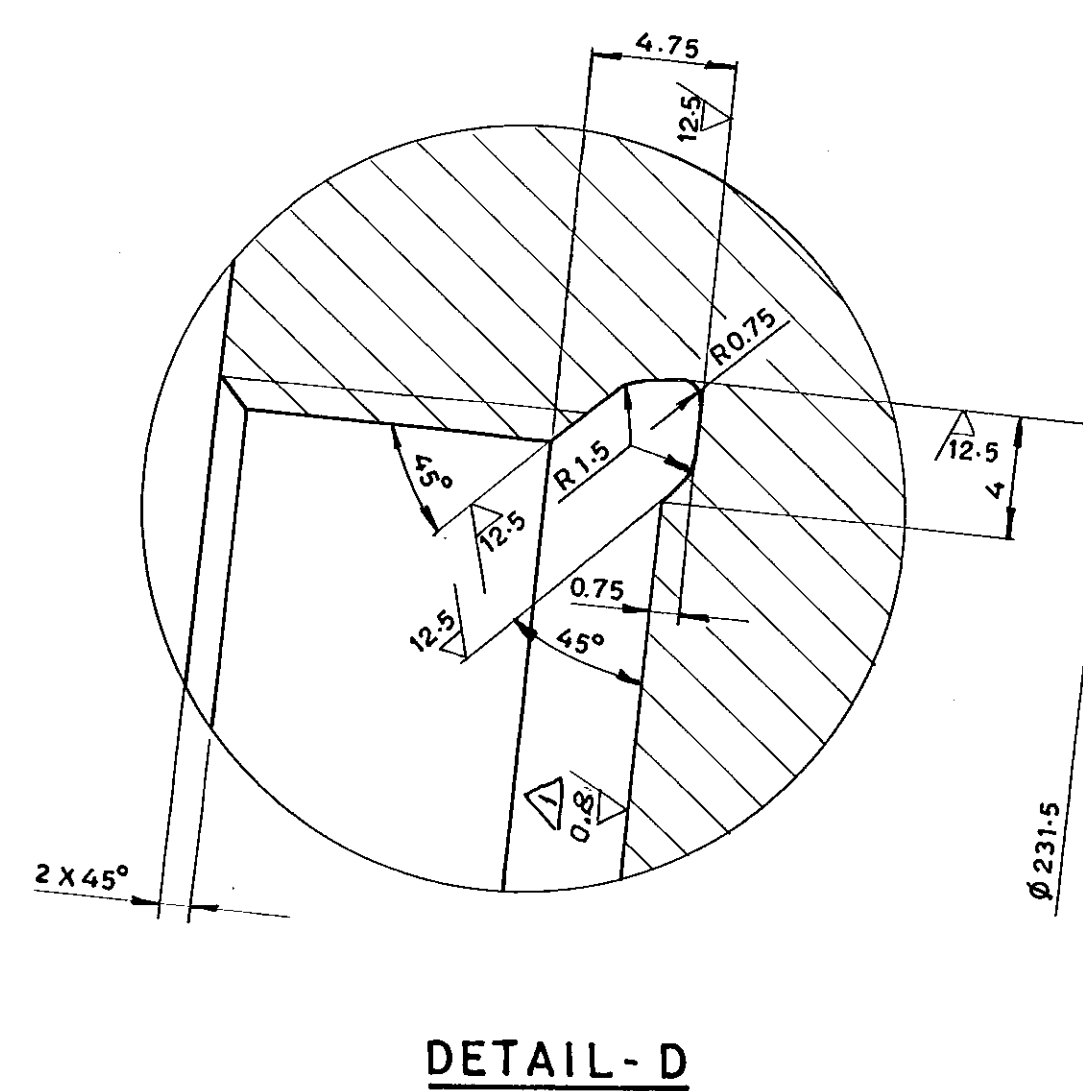
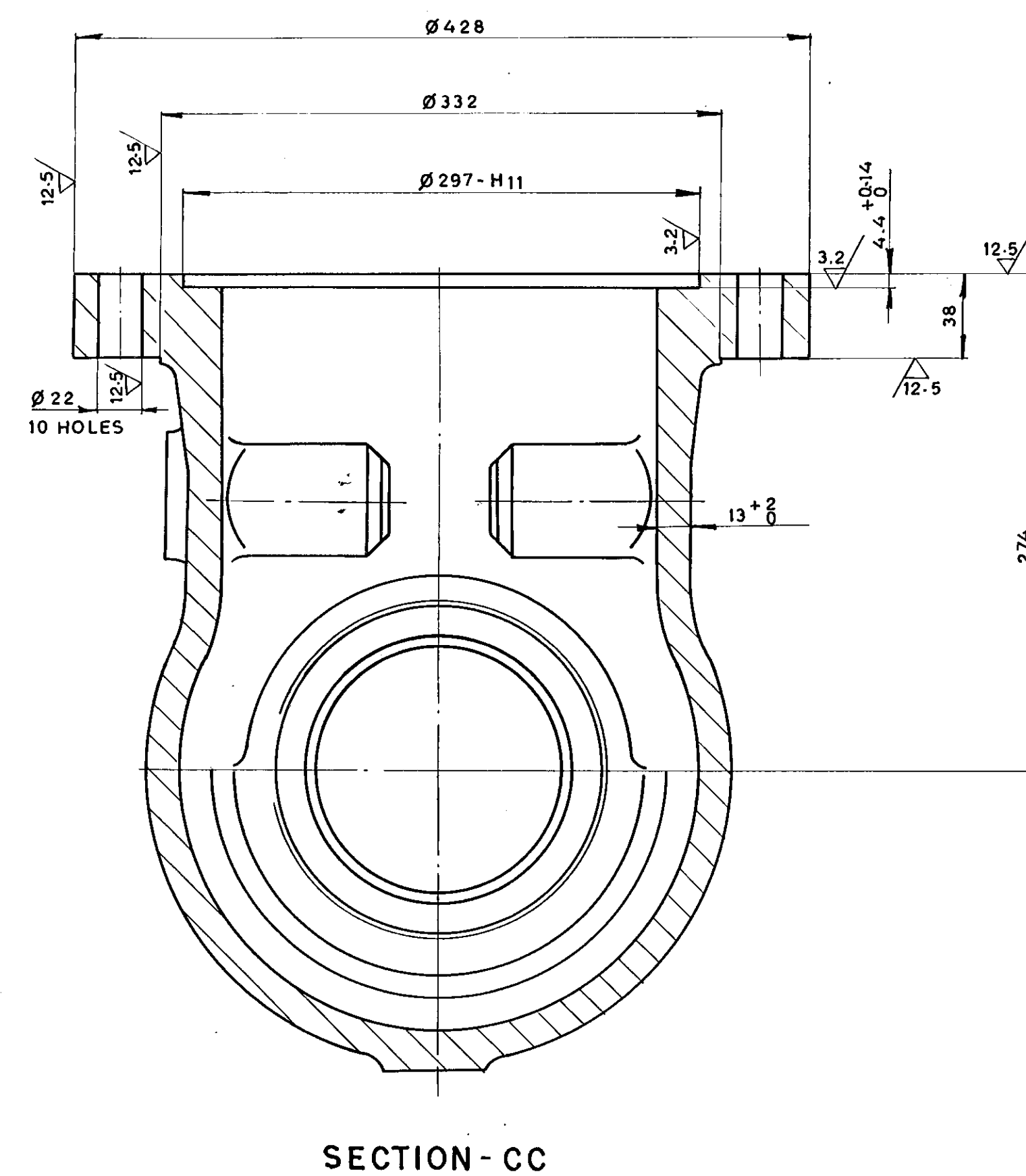
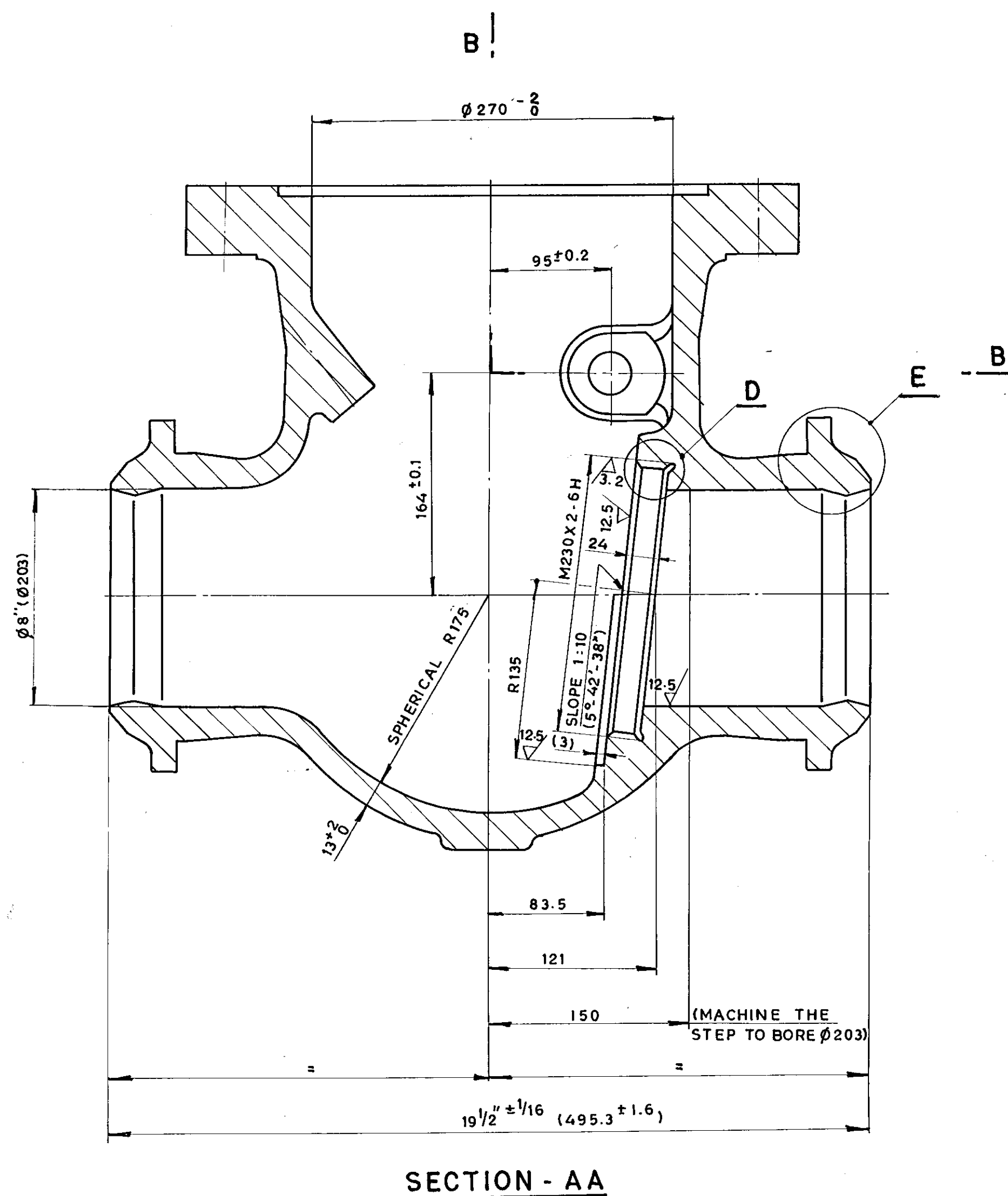
06-227/C

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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

FOR TOLERANCE OF UNTOOLERANCE DIMENSION DURING MANUFACTURE REFER RELEVANT QCP/QP

$\phi 297 - H11$	$+0.320$
	0
$\phi 280 - h11$	-0.320
	0

 $\sqrt{12.5}$ $\sqrt{3.2}$ $\sqrt{0.8}$ 

REV	DATE	ALTERED BY	CHKD	APPD	REV	DATE	ALTERED BY	CHKD	APPD
02	14-5-97	CHD & APPD			01	1-1-93	CHD		
DETAIL-E DELETED. REFER DCN CS:0702.					SURFACE FINISH R _s CHANGED TO 0.8 NOTE DELETED. REFER DCN NO:CS/0076				

01	93 101 335 0000	92 200 248	ASTM A216	NORMALISED	66.0	82.0	10	001
	I-V-5170-02652	2.V.5170-05856R/1	WCB ATTEST	OR ANNEALED				
SL.NO.	COMPONENT CODE	MATL CODE	MATL SPECN	HEAT TREATMENT	NET WT (kg)	GROSS WT (kg)	SCR SORT	ITEM NO.
	DRAWING NO.	BODY CASTING	269-NO.					
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT								
Bharat Heavy Electricals Ltd., BOILER PLANT UNIT TIRUCHIRAPALLI-620 014								
DRN V. BALASUBRAMANIAM			SIGN S. J. WESLEY			DATE 18.1.96		
CHD N. NAGARAJAN			APPD N. NAGARAJAN			DATE 13.6.96		
DEPT VL			SCALE NTS			WEIGHT (kg)		
CODE 320			REF TO ASSY / OLD DRG			ITEM NO.		
TITLE BODY (8 - C150 - BW)			CARD CODE U 01			DRAWING NO. I-V-5170-02652		
			REV 02					

Size A1