





1. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
2. <sup>100</sup> CASTING SURFACES MUST BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.
3. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY.
4. ALL DETAILS SHOWN IN VIEWS 'P' AND 'Q' EXCEPT MELT No. AND INSPECTION SEAL, ARE TO BE CAST.
5. CASTING SHALL COMPLY WITH LATEST APPLICABLE QUALITY PROCEDURE.
6. UNSPECIFIED CASTING RADII R3-R5
7. HEIGHT OF CASTING LETTERS 20MM.
8. ☒ SURFACE TO BE MACHINED.

**BHARAT HEAVY ELECTRICALS LTD.,**  
**BOILER PLANT UNIT, TIRUCHIRAPALLI-14**

FIRST ANGLE	SCALE	DRAWN	EC - 005	TOTAL NET WT (KG)
		CHECKED	J SHIV WAGLEY	TYPE
		APPROVED	N KAGARAJAN	NEW/OLD DRG. NO.
ALL DIMENSIONS IN MILLIMETRES		DATE	1 - 1 - 86	
<p align="center"><b>CAUTION</b></p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. BOLLER PLANT UNIT, TIRUCHY-14 AND SHALL NOT BE USED WITHOUT THEIR EXPRESS WRITTEN PERMISSION IN ANY FORM OR PART THEREOF FOR WHICH IT IS SENT TO YOU.</p>			<p align="center"><b>BODY</b></p> <p align="center">[8" 150C]</p>	
			DRAWING NO.	REVISION
33-113			1 - V - 0000 - 02774 R	01

REV	DATE	ALTERED T.C.L.
01	10-3-97	CHECKED RAPPD <i>dm</i>
ZONE	NOTES UPDATED REFER DCN: CS:0670	