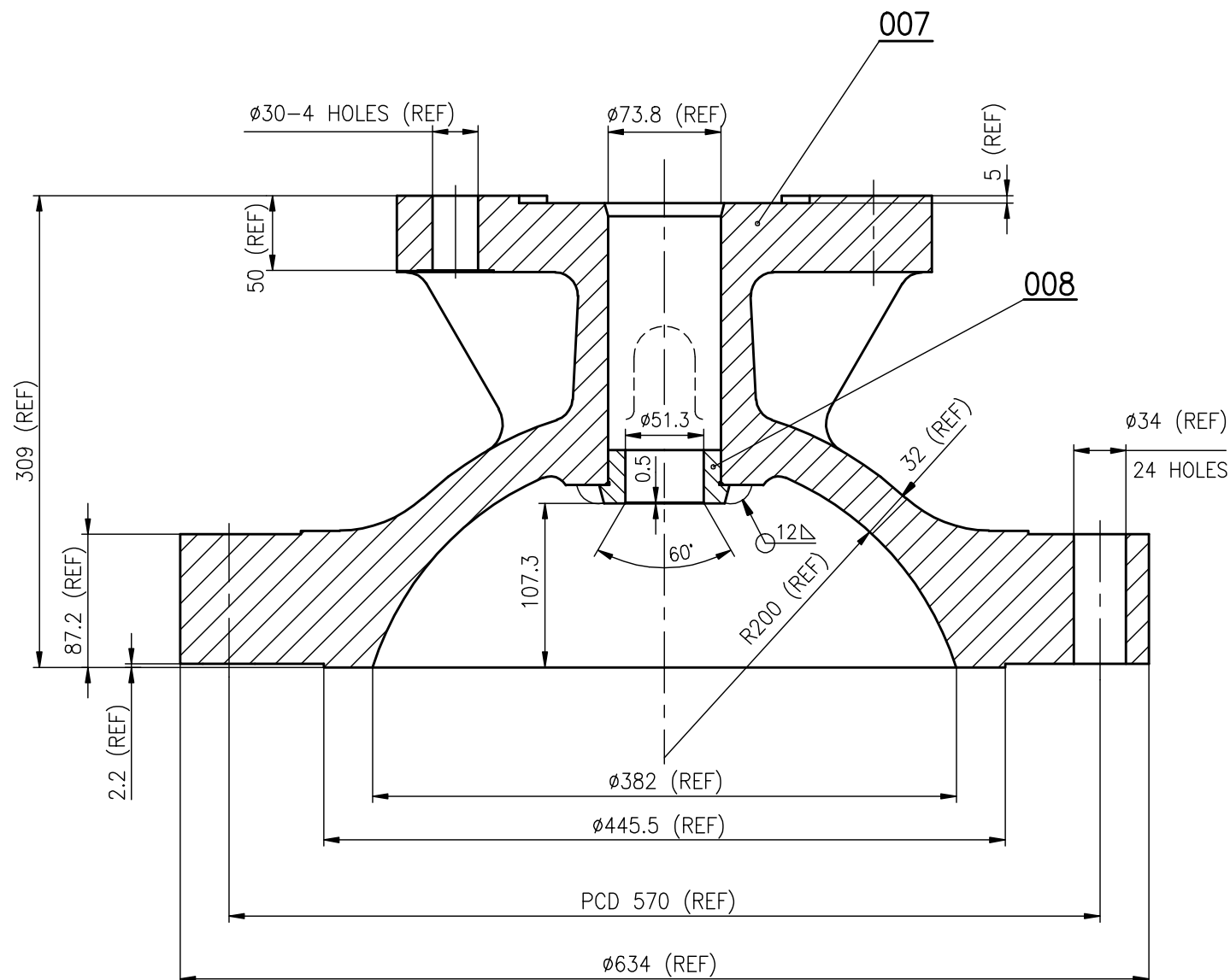


ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP.

3-V-0000-17648


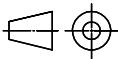
DRAWING NO.



05	SEAL WELD	—	E347	—	—	0.17	—	93 201 589 0000	—	
	BACK SEAT ASSY	93 201 591	ASTM A182 F316 CERTIFY	—	—	0.73	—		3.V.F510.17648	008
	BONNET	93 201 590	ASTM A351 CF8 CERTIFY	—	—	199.0	—			007
04	SEAL WELD	—	E 9018—B3	—	—	0.17	—	93 108 695 0000	—	
	BACK SEAT ASSY	93 166 875	ASTM A182 F22 CERTIFY	—	—	0.73	—		3.V.F537.17648	008
	YOKE CUM BONNET	93 108 648	ASTM A217 WC9 CERTIFY	—	—	199.0	—			007
03	SEAL WELD	—	E 9018—B3	—	—	0.17	—	93 108 591 0000	—	
	BACK SEAT ASSY	93 166 875	ASTM A182 F22 CERTIFY	—	—	0.73	—		3.V.F527.17648	008
	YOKE CUM BONNET	93 108 579	ASTM A217 WC6 CERTIFY	—	—	199.0	—			007
02	SEAL WELD	—	E 7018	—	—	0.17	—	93 108 694 0000	—	
	BACK SEAT ASSY	93 166 874	ASTM A105 CERTIFY	—	—	0.73	—		3.V.F517.17648	008
	YOKE CUM BONNET	93 108 647	ASTM A216 WCC CERTIFY	—	—	199.0	—			007
01	SEAL WELD	—	E 7018	—	—	0.17	—	93 167 073 0000	—	
	BACK SEAT ASSY	93 166 874	ASTM A105 CERTIFY	—	—	0.73	—		3.V.F507.17648/02	008
	BONNET	93 167 019	ASTM A216 WCB— CERTIFY	—	—	199.0	—			007
S L N o.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING N o COMP. CODE	ITEM N o.	

[illegible]

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TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT											
<div><div>BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.</div></div>					<div>DRN</div>	<div>NAME</div> <div>M.SRINIVASAN</div>		<div>SIGN</div>		<div>DATE</div> <div>30.03.98</div>	NO. OF VAR.
					<div>CHD</div>	<div>K.S.RAMAN</div>				<div>30.03.98</div>	
					<div>APPD</div>	<div>N.NAGARAJAN</div>				<div>30.03.98</div>	
<div>DEPT</div>	<div>VL</div>	<div></div>	<div>SCALE</div>		<div>WEIGHT (KG).</div>		<div>REFERENCE INFORMATIONS</div>				NO. OF ITEMS
<div>CODE</div>	<div>320</div>		<div>NTS</div>		<div>199.9</div>		<div>CAD :C317648</div>				
<div>TITLE</div> <div>BONNET ASSY ( 12 - 600 - NSG )</div>					<div>CARD CODE</div> <div>U 01</div>	<div>DRAWING NO.</div> <div>3-V-0000-17648</div>					<div>REV</div> <div>03</div>