



[illegible][illegible]

Technical drawing of a mechanical part, likely a valve or plug, showing a cross-section with dimensions and tolerances. The drawing includes a central vertical axis labeled 'B' and a horizontal axis labeled 'A'. The part features a large outer flange with a radius of  $R127$  and a central bore with a diameter of  $\varnothing 50$ . The inner bore has a diameter of  $\varnothing 35$  and a length of  $7 \pm 1$ . The part is shown with a hatched section indicating a specific material or finish. Dimensions include a total length of  $50$  and a central bore length of  $7 \pm 1$ . The drawing also shows a central vertical axis labeled 'B' and a horizontal axis labeled 'A'.

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graph LR
    subgraph VIEW_P [VIEW-P]
        BHEL_P[3 BHEL]
        MATL_P[150 MATL. MARK]
        SUPPLIER_P[1 SUPPLIER'S CODE]
    end
    subgraph VIEW_R [VIEW-R]
        SEAL_R[1 INSPECTION SEAL]
        MELT_R[1 MELT NO.]
    end
    MATL_P --> SEAL_R
    SUPPLIER_P --> MELT_R
  
```

REV	DATE	ALTD:	T.L.C.	DATE	ALTERED:	T.L.C.
02	10-3-97	CHD	RAPPD	01	8-5-96	CHECKED & APPD: J.W.
NOTES UPDATED				ZONE		
REFER DCN CS: 0670				HYD. TEST PR. NOTE DELETED REFER DCN CS0579		

01.	92 027 037 I.V. N025. 02864R/02	ASTM A216 WCB NORMALISED	A216 WCB	(N0251)
SL.No.	MATL. CODE CASTING DRG. NO.	CORRESPONDING MATERIAL (ATTESTED)	MATL. MARK TO BE CAST	TYPE NO.
<h1 style="text-align: center;">BHARAT HEAVY ELECTRICALS LTD.,</h1> <h2 style="text-align: center;">BOILER PLANT UNIT,                      TIRUCHIRAPALLI-14</h2>				
FIRST ANGLE	SCALE 1:1	DRAWN V. Baiyavan	TOTAL NET WT (KG) 210	
		CHECKED N. D. B. C. / 10/11	TYPE 3"/C150	
		APPROVED S. KUMAR		
ALL DIMENSIONS IN MILLIMETRES	DATE 05.06.89		NEW/OLD DRG. NO.	
<p style="text-align: center;"><b>CAUTION</b></p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD., BOILER PLANT UNIT, TIRUCHY-14 AND SHALL NOT BE USED WITHOUT THEIR EXPRESS WRITTEN PERMISSION IN ANY FORM OR PART THEREOF FOR ANY OTHER PURPOSE THAN FOR WHICH IT IS SENT TO YOU.</p>			<p style="text-align: center; font-size: 2em;">BODY</p>	
			DRAWING NO.	REVISION
33-113			1-V-0000-02864R	02