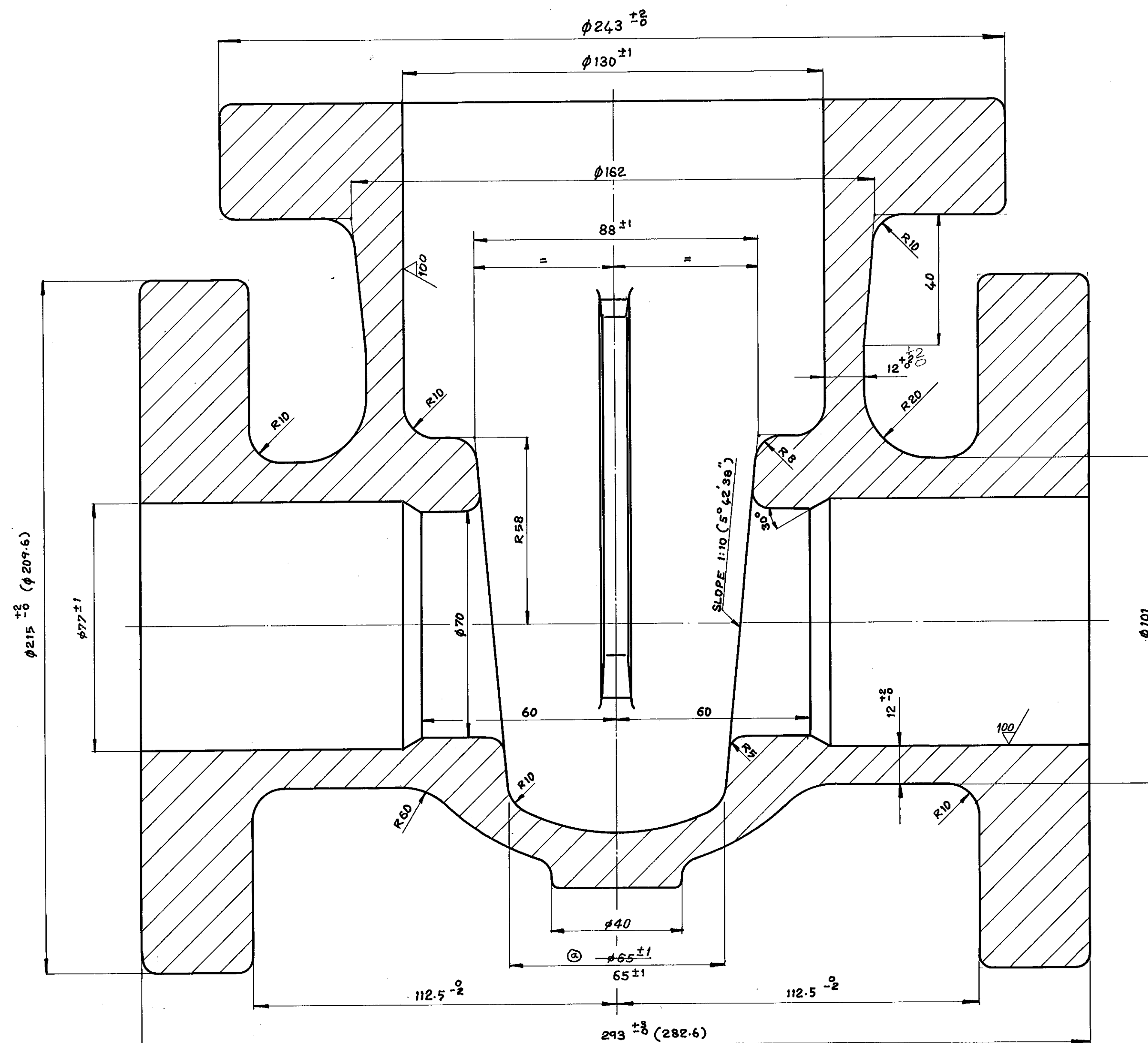
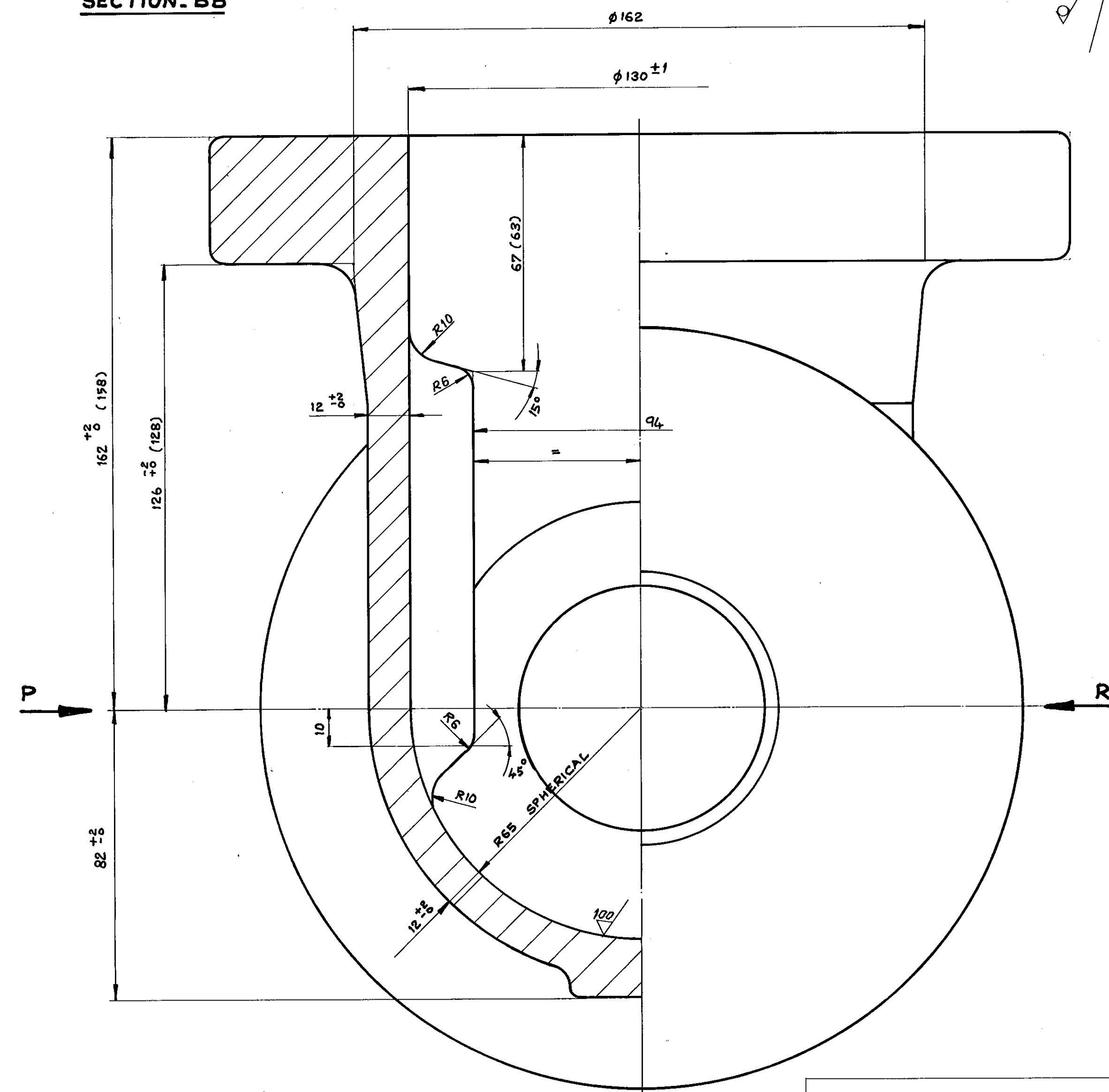


## SECTION-AA



## SECTION-BB



## CAST IDENTIFICATION MARKING

VIEW-P

BHEL

3

300

WCB

VIEW-R

SUPPLIER'S CODE

MELT NO.

INSPECTION SEAL

## SPECIAL NOTE:-

01. GUIDE BAR DIMENSIONS TO BE MAINTAINED WITHIN THE TOLERANCES INDICATED.
02. BOTH GUIDE RIBS TO BE COPLANAR AND TRULY VERTICAL.

## NOTE:-

01. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED IN THIS DRG. ON MACHINABLE SURFACES.
02. PERMISSIBLE DIMENSIONAL DEVIATIONS OF CASTING SURFACES. REFER TO CHART.
03. UNSPECIFIED CASTING RADII R3-R5.
04. <sup>100</sup> CASTING SURFACES MUST BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.
05. HEIGHT OF CASTING LETTERS 12MM.
06. ⊗ SURFACES TO BE MACHINED.
07. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS.
08. CASTING SHALL MEET ALL THE REQUIREMENTS OF TDC:1/101 (WITH LATEST REVISION).
09. RISER REMAINS ARE TO BE COMPLETELY REMOVED SUITABLY.

01.	I.V. N049-02868R/	92 027 038	A216WCB - NR ATTEST	—	N049,
SL.NO	CASTING DRG. NO	MATL. CODE	MATL. SPECN	MATL. MARK TO BE CAST.	APPLICABLE TYPE NOS.

BHARAT HEAVY ELECTRICALS LTD.,  
BOILER PLANT UNIT, TIRUCHIRAPALLI-14

FIRST ANGLE	SCALE	DRAWN	J. PRABAKAR	TOTAL NET WT (KG)	40.0
CHECKED		APPROVED	J. S. KUMAR	TYPE	
ALL DIMENSIONS IN MILLIMETRES	DATE	08 JUNE 89	NEW/OLD DRG. NO.		
CAUTION			BODY (3" 300 CLASS)		
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD., BOILER PLANT UNIT, TIRUCHY-14 AND SHALL NOT BE USED WITHOUT THEIR EXPRESS WRITTEN PERMISSION IN ANY FORM OR PART THEREOF FOR ANY OTHER PURPOSE THAN FOR WHICH IT IS SENT TO YOU.			1.V. N049-02868R		
33-113			02		

REV.	DATE	16/01/90	REV.	DATE	16/01/90
02	8.5.96	CHD&APP: J. S. KUMAR	01	16/01/90	ALYER J. P.
HYD. TEST PR. NOTE DELETED. REFER DONGS0579			DIMENSION 65 ± 1 CHANGED AS 65 ± 1		