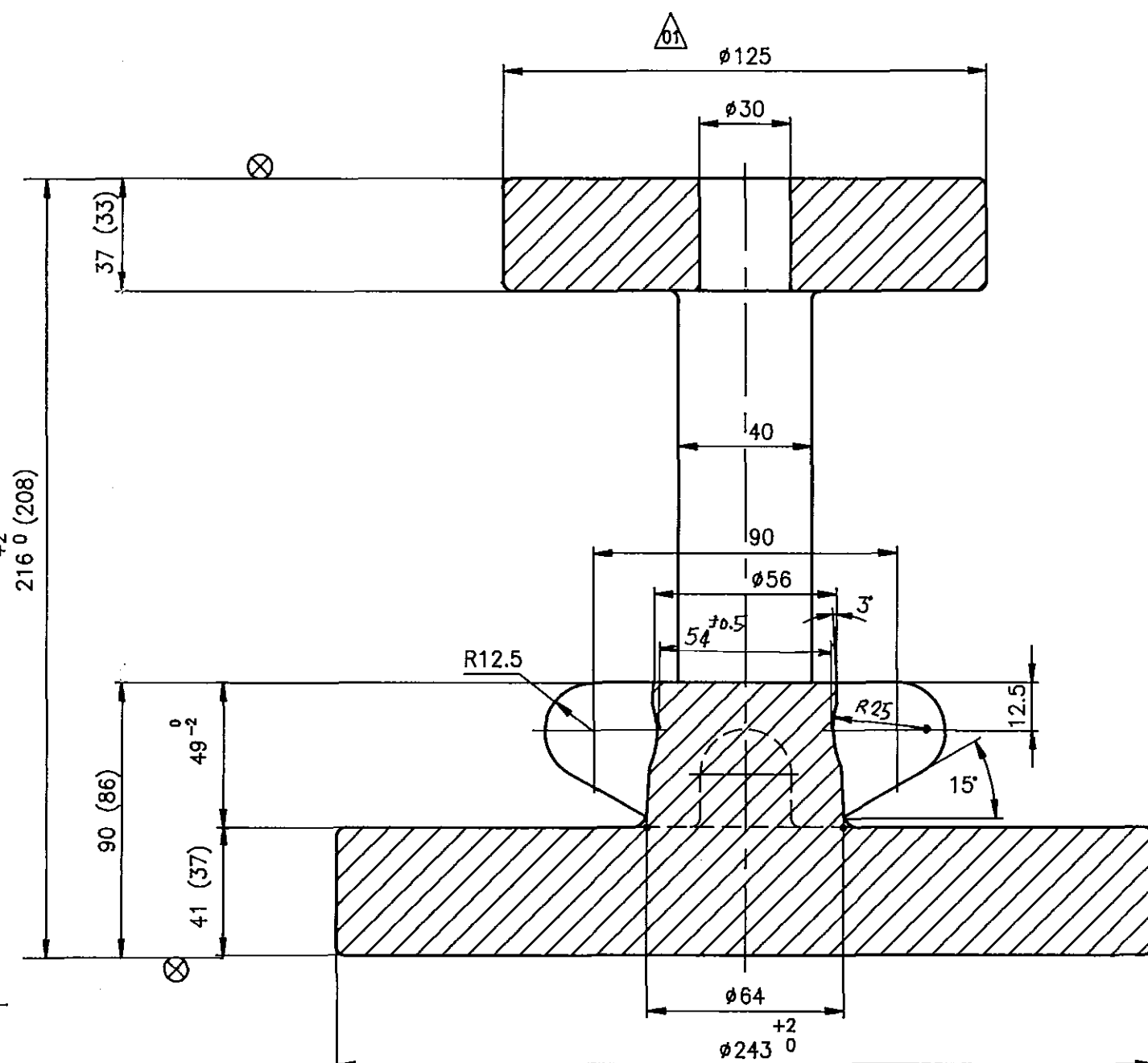


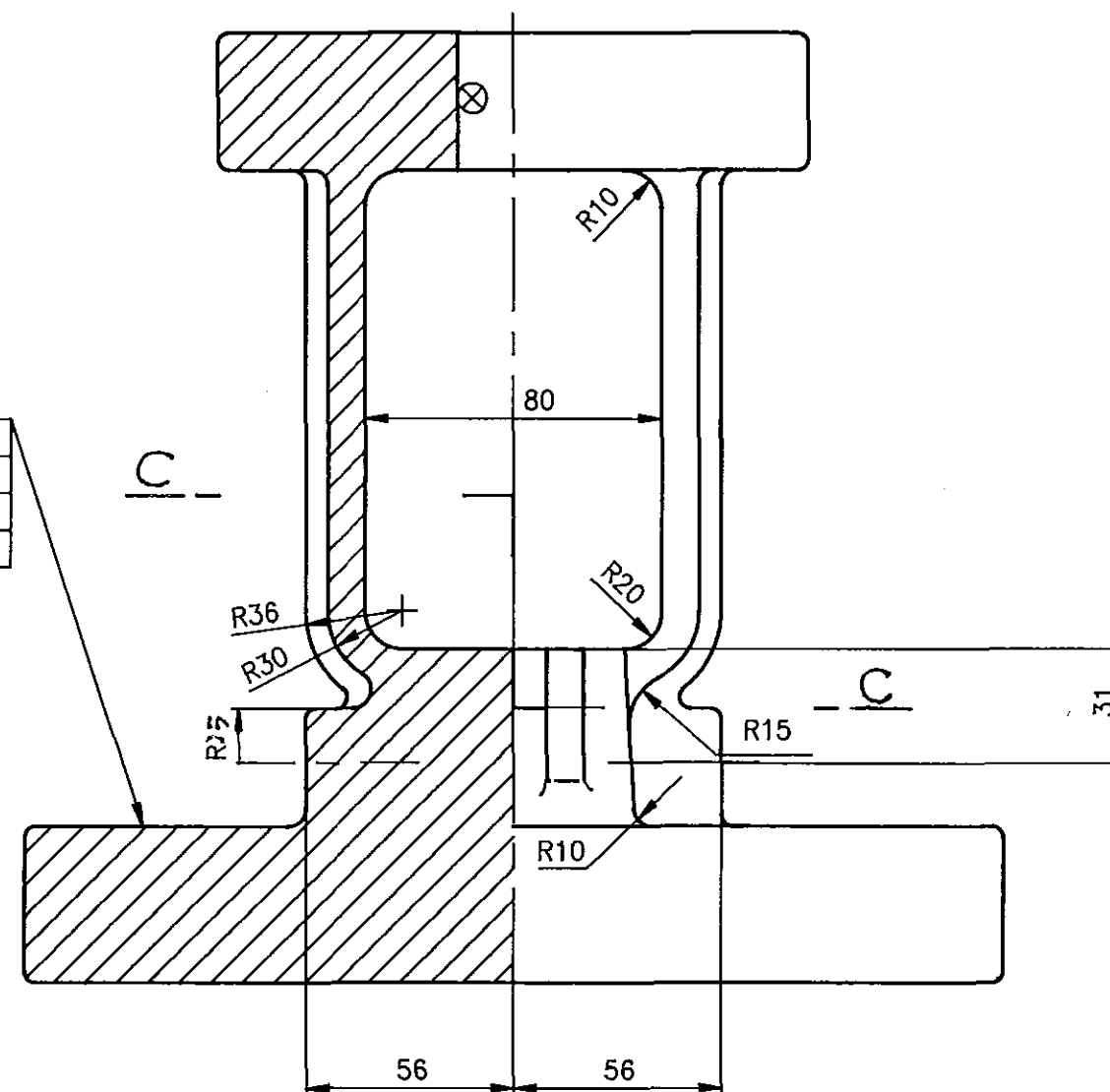
2-V-0000-05934R/03
DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

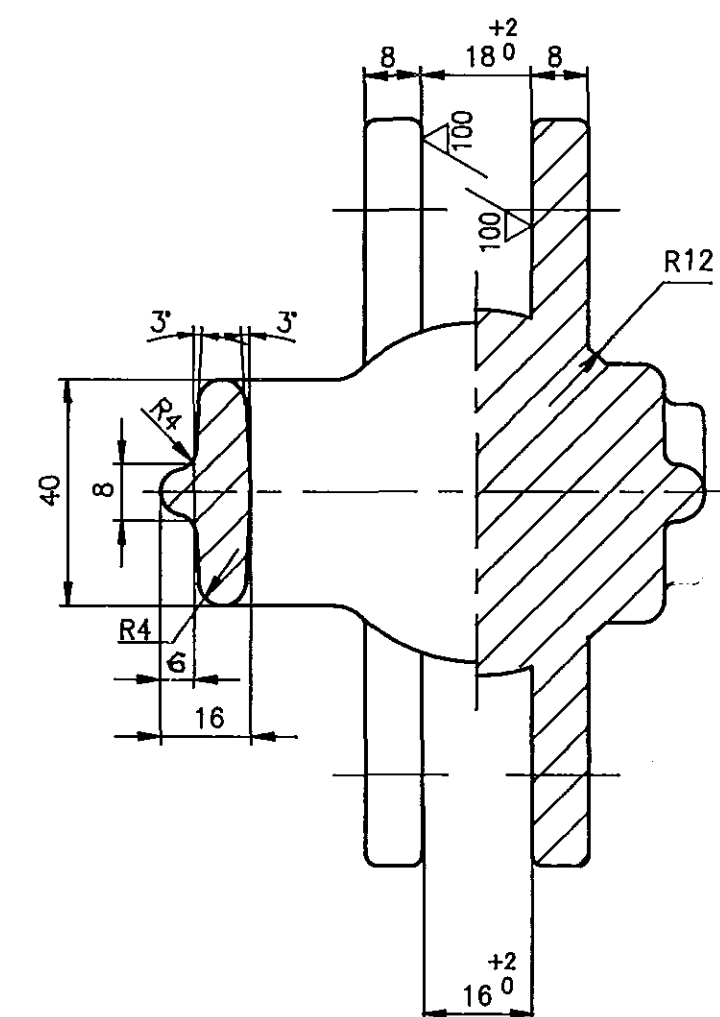
SECTION-AA



SECTION-BB



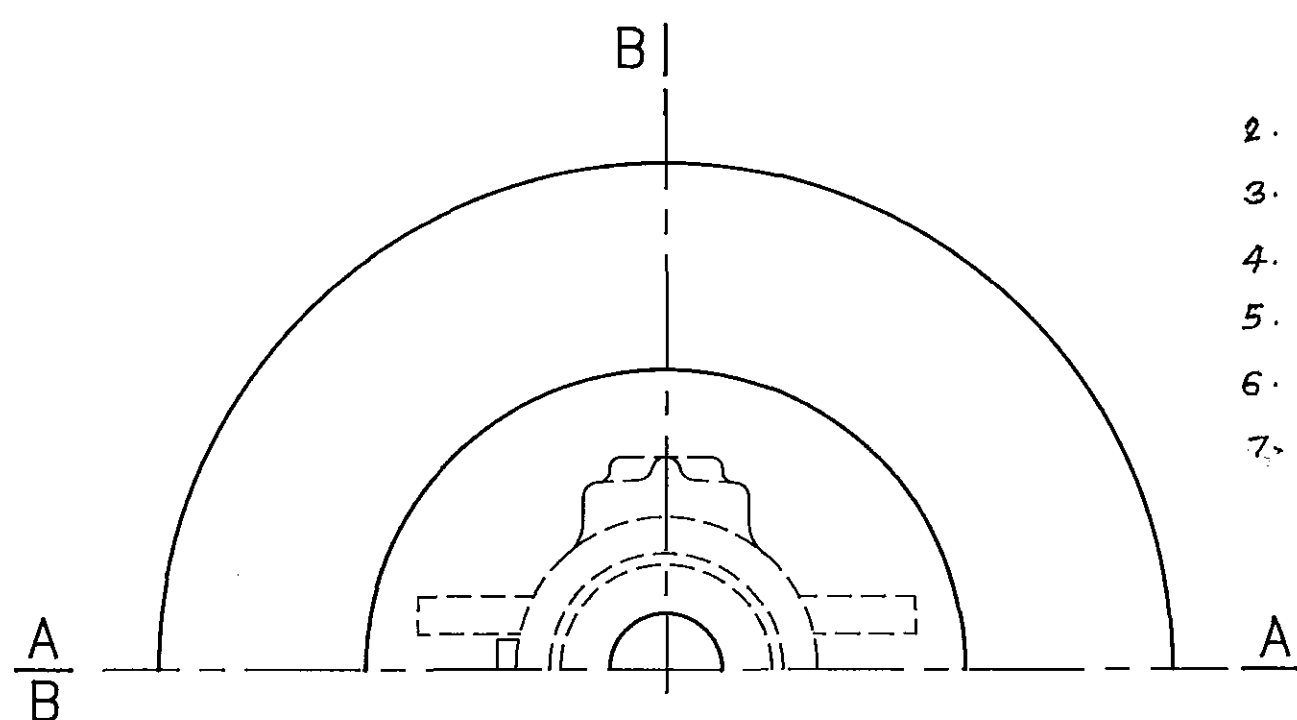
SECTION-CC



NOTES:

1. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES
2. FINISHED MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION
3. ∇ 100/ CASTING SURFACES MUST BE HIGH QUALITY WITHOUT SURFACE UNEVENNESS
4. UNSPECIFIED CASTING RADII 3 - 5 MM
5. HEIGHT OF CASTING LETTERS 12MM
6. \otimes SURFACES TO BE MACHINED
7. CASTING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE TDC WITH LATEST REVISION.

DRAWING RETRACED WITH REVISION 01 ON 26.03.96



REV	DATE	ALTD:- T.L.C.	REV	DATE	ALTERED K.P.LEON
03	22.12.97	CHD & APPD	02	26.03.96	CHD & APPD
IN STUFFING BOX ZONE R25 & 54 \pm 0.5 INCLUDED IN SECTION-CC DIMN. 6 WAS 10 REFER DCN. CS:0814					
SL No. 02 TO 06 INCLUDED					

06	A351 CF8	92 200 561	ASTM A351 CF8 CERTIFY	SH	--	--	--	2-V-N364-05934R/1	--
05	A351 CF8M	92 200 560	ASTM A351 CF8M CERTIFY	SH	--	--	--	2-V-N373-05934R/1	--
04	A217 WC9	92 200 559	ASTM A217 WC9 CERTIFY	N&T	--	--	--	2-V-N381-05934R/1	--
03	A217 WC6	92 200 558	ASTM A217 WC6 CERTIFY	N&T	--	--	--	2-V-N380-05934R/1	--
02	A216 WCC	92 200 557	ASTM A216 WCC CERTIFY	NR	--	--	--	2-V-N379-05934R/1	--
01	A216 WCB	92 200 357	ASTM A216 WCB CERTIFY	NR	--	--	--	2-V-N326-05934R/1	--
SL NO	MATL MARK DESCRIPTION TO BE CAST	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		Bharat Heavy Electricals Ltd. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI - 620014.		DRN	K.P.LEON	SIGN	DATE	NO. OF VAR.
DEPT VL		SCALE	WEIGHT (KG).	REFERENCE INFORMATION		NO. OF ITEMS		
CODE 320		NTS	20.2	CAD REF: C205934R		REV		
TITLE		YOKE COVER (3"-300C GVHW)		DRAWING NO.		REV		
U 01		2-V-0000-05934R/03						

CAUTION: The information on this document is the property of Bharat Heavy Electricals Ltd. It must not be used directly or indirectly in any way detrimental to the interest of the company.