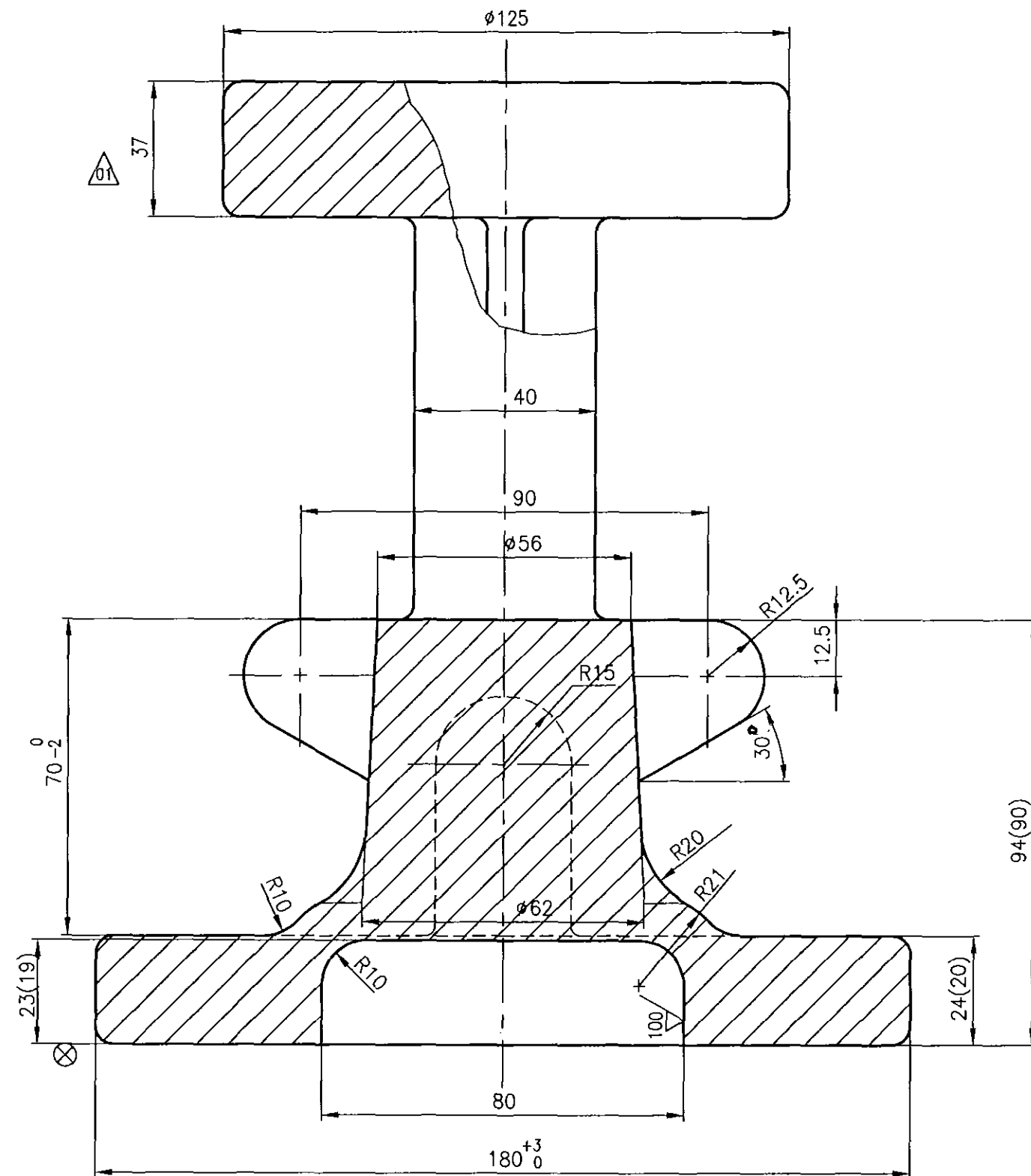


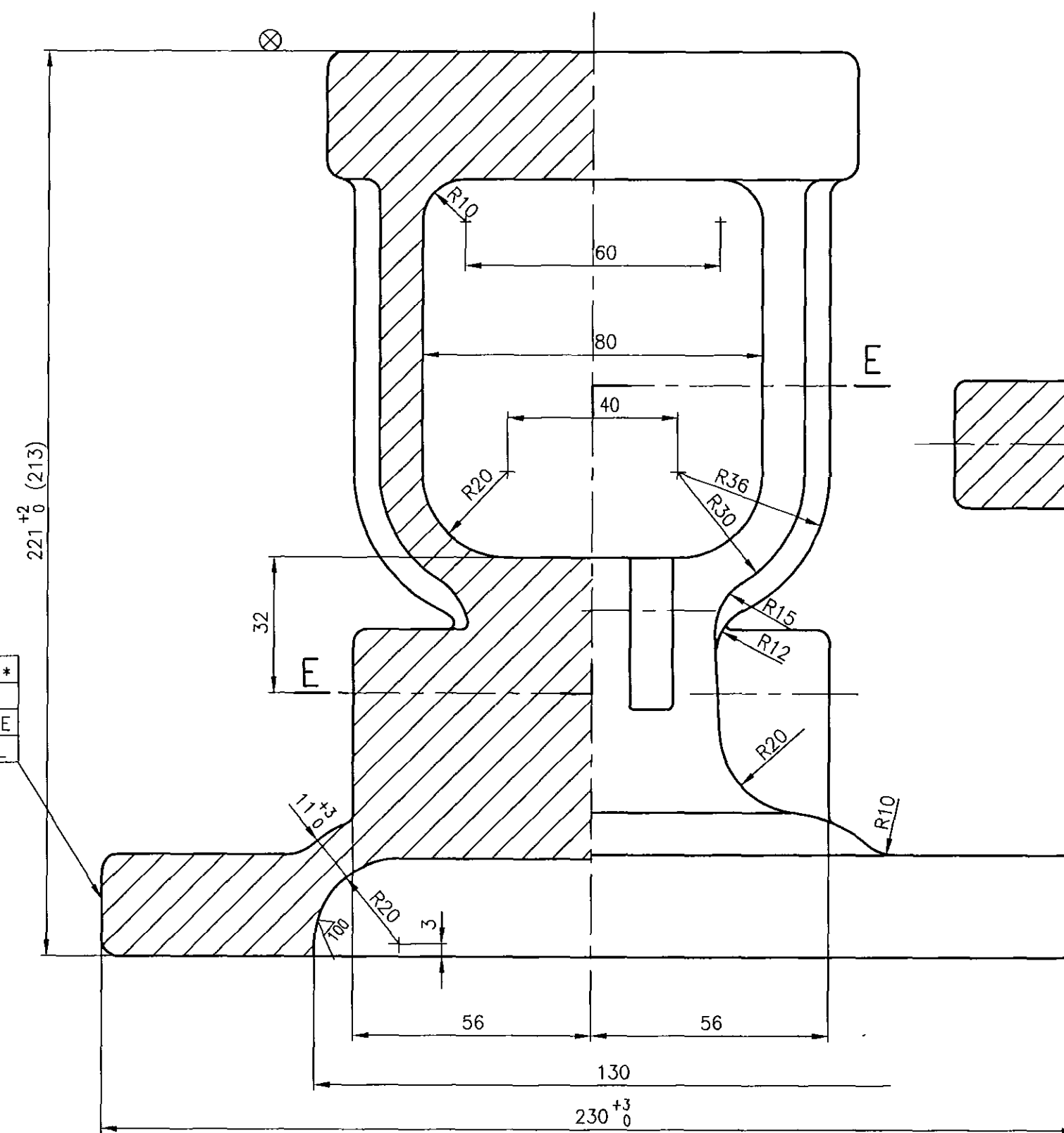
2-V-0000-05937R/03
DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

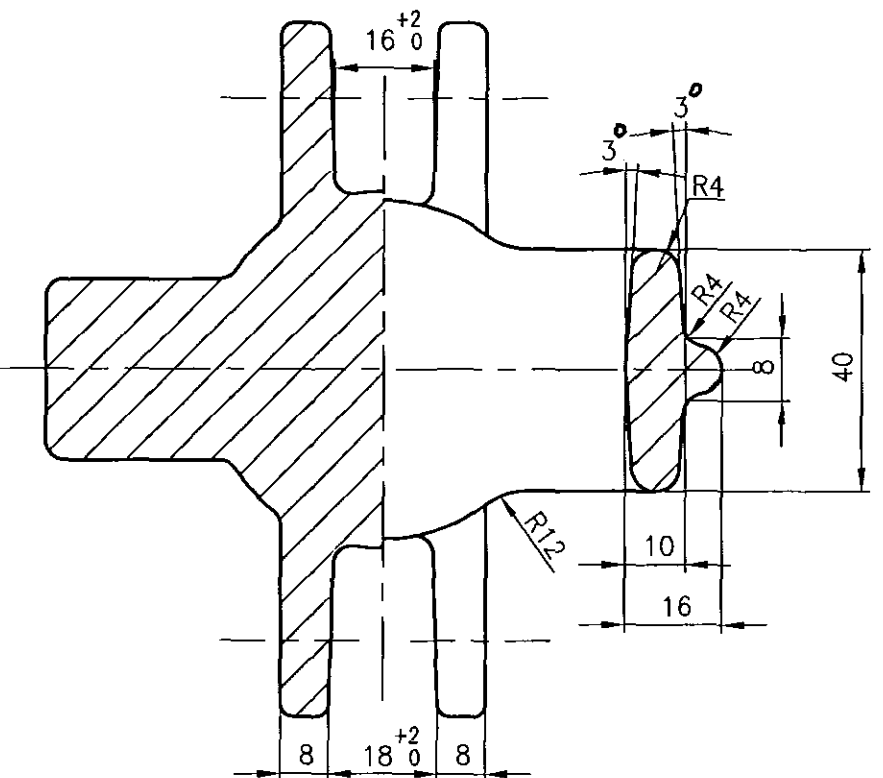
SECTION-AA



SECTION-BB



SECTION-EE



NOTES:

- NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES
- FINISHED MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION
- CASTING SURFACES MUST BE HIGH QUALITY WITHOUT SURFACE UNEVENNESS
- UNSPECIFIED CASTING RADII 3 - 5 MM
- CASTING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE QUALITY PROCEDURE, ISO 9001.
- SURFACES TO BE MACHINED
- HEIGHT OF CAST LETTERS 12 MM
- RISER REMAINS ARE TO BE COMPLETELY REMOVED SUITABLY.

DRAWING RETRACED WITH REV. 02 ON 17.06.97

07	LCB	92 200 892	A352 LCB CERTIFY	NR	10	--	--	2.V.M768.05937R	05
06	CF8M	92 200 590	A351 CF8M CERTIFY	SH	46	--	--	2.V.N338.05937R	05
05	CF8	92 200 589	A351 CF8 CERTIFY	SH	46	--	--	2.V.N286.05937R	05
04	WC9	92 200 588	A217 WC9 CERTIFY	N & T	20	--	--	2.V.N391.05937R	05
03	WC6	92 200 587	A217 WC6 CERTIFY	N & T	20	--	--	2.V.N390.05937R	05
02	WCC	92 200 586	A216 WCC CERTIFY	NORMALISED	10	--	--	2.V.N389.05937R	05
01	WCB	92 200 360	A216 WCB CERTIFY	NORMALISED	10	--	--	2.V.N313.05937R/1	05
SL No	MATL. MARK TO BE CAST	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

DEPT	VL	SCALE	WEIGHT (KG)	REFERENCE INFORMATION	NO. OF ITEMS
CODE	320	NTS	7.5	CAD REF: C205937R	
TITLE	YOKE CUM BONNET (3"-150C GV SG)				
CARD CODE	U 01	DRAWING NO.	2-V-0000-05937R	REV	03

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	03	DATE	17.06.97	ALTERED	T.C.L.
ZONE	SL.No. 07 INCLUDED.				

