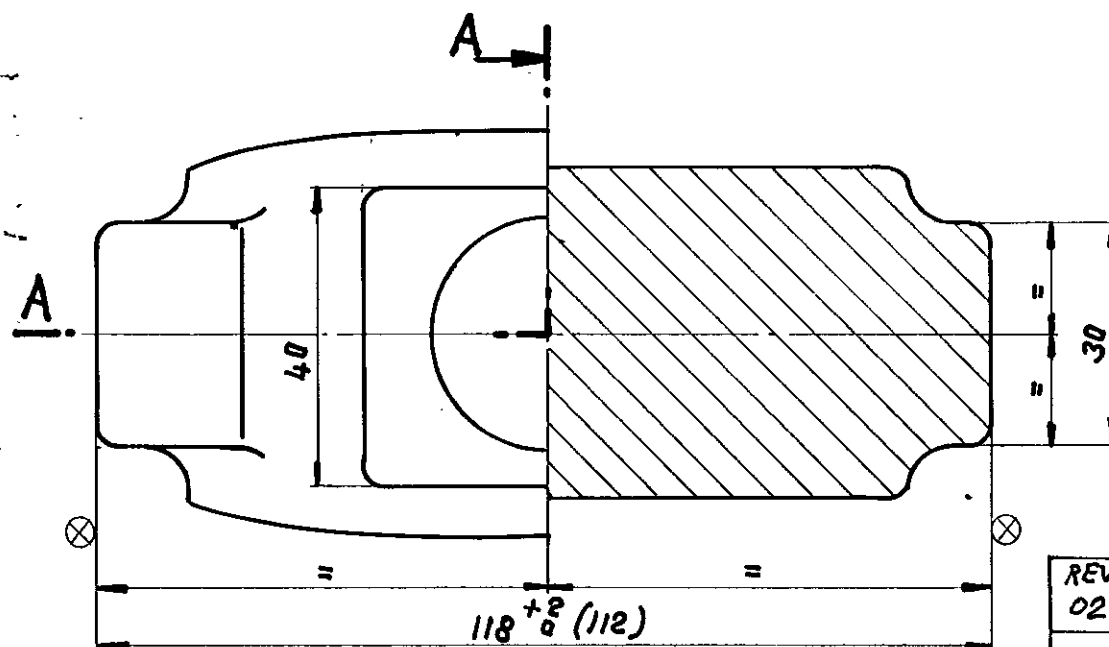


SECTION-BB



SECTION-AA

NOTE:

1. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
2. ⊗ SURFACES TO BE MACHINED
3. UNSPECIFIED CASTING RADII R3-R5
4. 100% CASTING SURFACES MUST BE HIGH QUALITY WITHOUT SURFACE UNEVENNESS.
5. PERMISSIBLE DIMENSIONAL DEVIATION OF CASTING SURFACES - REFER TO CHART
6. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS
7. CASTING SHALL MEET THE REQUIREMENTS OF APPLICABLE TDC (WITH LATEST REVISION)
8. THE FOLLOWING IDENTIFICATION MARKING TO BE PUNCHED IN THE ZONE SPECIFIED IN THE DRG.
3" 150C
MATL. MARK
SUPPLIERS CODE
MELT NO.

REV	DATE	ALTD: T.C.L.
05	17-6-97	CHD&APPD.

SL. NO. 06 INCLUDED.

SL NO.	DRAWING NO.	MATL. CODE	MATL. SPECN.	MATERIAL MARK TO BE CAST	APPLICABLE TYPE NO.
01	3-V-N025-06598R	92 034 283	ASTM A216 WCB NORMALISED	A 216 WCB	N049
02	3-V-N286-06598R	92 200 311	ASTMA351CF8-CERTIFY SOLUTION HEAT TREATED	A351 CF8	N286
03	3.V.N338-06598R	92 200 406	ASTMA351-CF8M CERTIFY SOLUTION HEAT TREATED	CF8M	N338
04	3.V.N291-06598R	92 200 678	A217 WC6 CERTIFY NORMALISED & TEMPERED	WC6	N291
05	3-V-N292-06598R	92 200 700	A217 WC9 CERTIFY NR&TEMP	WC9	N292
06	3-V.M768-06598R	92 200 896	A352 LCB CERTIFY	LCB	M768

BHARAT HEAVY ELECTRICALS LTD.
BOILER PLANT UNIT, TIRUCHIRAPALLI-14

REV	DATE	ALTD: T.C.L.	FIRST ANGLE	SCALE	DRAWN	TOTAL NET WT. (kg)
02	3-10-95	CHD&APPD.		NTS	L. RENGASAMY	2.75
SL. NO. 03 INCLUDED			ALL DIMENSIONS IN MILLIMETRES		CHECKED	TYPE
					APPROVED	
					DATE	NEW/OLD DRG. NO

CAUTION
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD., BOILER PLANT UNIT, TIRUCHY-14 AND SHALL NOT BE USED WITHOUT THEIR EXPRESS WRITTEN PERMISSION IN ANY FORM OR PART THEREOF FOR ANY OTHER PURPOSE THAN FOR WHICH IT IS SENT TO YOU.

TITLE	DRAWING NO	REVISION
WEDGE 3" 150C	3-V-0000-06598R	05

REV	DATE	ALTD: T.C.L.	REV	DATE	ALTD: T.C.L.	REV	DATE	ALTD: T.C.L.
04	10-8-86	CHD&APPD.	03	30-5-96	CHD&APPD.	01	31-05-98	CHD&APPD.
SL NO: 05 INCLUDED.			SL. NO. 04 INCLUDED			SL. NO. 02 IS INCLUDED		