

3-V-0000-03038F/07

DRAWING NO

SL.NO.	DRG.NO.	IDENTIFICATION SYMBOL	RAW MATL. DETAILS				DIMENSIONS						SCRAP SORT	APPLICABLE TDC NO.	REMARKS
			MATL.SPECN.	HEATTREATMENT	MATL. CODE	Wt.(Kg)	L	L1	ØD	T	T1	W			
01	3-V-1423-03038F/3	A	SA 105 (CERTIFY)	NORMALISED	92 017 088	0.129	66	30	30	8	12	20	10		
02	3-V-2465-03038F/2	F	SA 182 F316 (CERTIFY)	SOLUTION HEAT TREATED	92 017 090	0.129	66	30	30	8	12	20	40		
03	3-V-1370-03038F/3	B	SA 105 (CERTIFY)	NORMALISED	92 017 072	0.610	115	60	50	13	16	30	10		
04	3-V-1372-03038F/3	C	SA 105 (CERTIFY)	NORMALISED	92 017 073	1.050	135	75	65	17	20	35	10		
05	3-V-1373-03038F/3	D	SA 105 (CERTIFY)	NORMALISED	92 017 074	1.700	155	85	75	20	25	40	10		
06	3-V-1375-03038F/3	E	SA 105 (CERTIFY)	NORMALISED	92 017 075	2.150	180	90	80	22	26	40	10		
07	3-V-2454-03038F/1	G	SA 105 (CERTIFY)	NORMALISED	92 017 126	0.289	95	50	36	9	12	26	10		
08	3-V-2467-03038F	H	SA182-F6a cl.3 (CERTIFY)	HARDENED & TEMPERED	92 017 127	0.289	95	50	36	9	12	26	40		
09	3-V-M357-03038F	I	SA 350 LF2	NORMALISED & TEMPERED	92 200 199	1.050	135	75	65	17	20	35	10		
10	3-V-M358-03038F	J	SA 350 LF2	NORMALISED & TEMPERED	92 200 200	1.700	155	85	75	20	25	40	10		
11	3-V-N081-03038F	K	SA182-F316 (CERTIFY)	SOLUTION HEAT TREATED	92 200 487	0.610	115	60	50	13	16	30	40		
12	3-V-N001-03038F	L	SA182-F316 (CERTIFY)	SOLUTION HEAT TREATED	92 200 488	1.700	155	85	75	20	25	40	40		
13	3-V-N057-03038F	N	SA182-F316 (CERTIFY)	SOLUTION HEAT TREATED	92 200 489	2.150	180	90	80	22	26	40	40		

NOTES:-

- EXTERNAL DRAFT 5° MAX.
- UNSPECIFIED RADII 1.5.
- FORGINGS ARE TO BE CLEANED FREE OF SCALES & COATED WITH RUST PREVENTIVE OIL BEFORE DESPATCH.

DRG. RETRACED ON 27.12.95 WITH 06 REVISION.

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT								
	BHARAT HEAVY ELECTRICALS LTD.	DRN	NAME K.P.LEON	SIGN	DATE 23.12.95	NO.OF VAR.			
	UNIT: HIGH PRESSURE BOILER PLANT.	CHD	N.DHANAPAL	M. GR. H.	24/12/95				
	TIRUCHIRAPALLI 620014.	APPD	A.VISWANATHAN		27/12/95				
DEPT VL	SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS		
CODE 320	NTS	REF. TABLE	CAD:0303038F						
TITLE	CARD CODE		DRAWING NO.				REV		
GLAND FLANGE	U 01		3-V-0000-03038F				07		

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV C	DATE	ALTERED	REV O	DATE	ALTERED	REV C	DATE	ALTERED
		CHD & APPD			CHD & APPD	07	27.12.95	CHD & APPD
						1. SL.NO. 11 TO 13 ARE INCLUDED.		