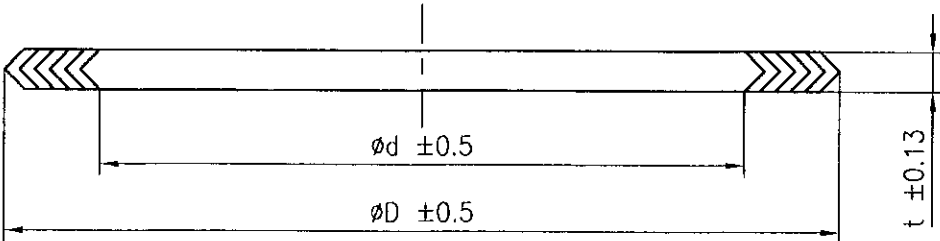


ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP.

91896-0000-Λ-Σ									
ON ENIMVRD									
SL. NO.	DRAWING NO.	COMPONENT CODE	DIMENSIONS			NET WT.(KG)	APPLICABLE VALVE PARAMETER		
			øD	ød	t		SIZE/RATING	MAX.TEMP.-°F	MAX.PR.-PSIG
01	3-V-N248-95816/01	964568710000	250	228.5	4.5	0.14	5"/150C GV 5",6"/300C GV	1100	750
02	3-V-N244-95816/01	964568720000	310	289.5	4.5	0.16	8"/300C GV	1100	750
03	3-V-N235-95816/01	964568730000	385	355.5	4.5	0.23	10"/300C GV	1100	750
04	3-V-N608-95816/01	964569340000	450.5	425.5	4.5	0.42	12"/300C GV	1100	750
05	3-V-Z021-95816/01	964608600000	595	555.0	4.5	0.91	20"/150C FV	1100	750
06	3-V-Z022-95816/01	964608610000	514	462.0	4.5	0.755	16"/300C FV	1100	750
07	3-V-Z023-95816/01	964608620000	422	382.0	4.5	0.14	14"/300C FV	1100	750
08	3-V-U085-95816/01	964650630000	426	402.0	4.5	0.38	12"/300C FV	1100	750



NOTES:-

01. FOR QUALITY REQUIREMENTS REFER LATEST APPLICABLE QUALITY PROCEDURE.
02. THESE SPIRAL WOUND GASKET SHALL WITHSTAND A SERVICE PRESSURE AND SERVICE TEMP. AS REFERED IN THE TABULATION.
03. MATERIAL : AISI 316 WITH SPIRAL WOUND GRAFOIL FILLED.

REV	DATE	ALTERED	K.P.LEON
03	03.04.02	CHD & APPD	

MATERIAL AISI 304/ AISI 316 REVISED TO AISI 316

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT CS DRG.RETRACED WITH REV.03 ON 03.04.2002									
BHARAT HEAVY ELECTRICALS LTD. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.						DRN	NAME K.P.LEON	SIGN	DATE 03.04.02
						CHD	P.BOOMINATHAN		03.04.02
						APPD	K.S.RAMAN		03.04.02
DEPT VL		SCALE N T S	WEIGHT (KG).	REFERENCE INFORMATION			NO. OF ITEMS		
CODE 320				CAD REF: C395816					
TITLE SPIRAL WOUND GASKET (CIRCULAR GRAFOIL FILLED)						CARD CODE U 01	DRAWING NO. 3-V-0000-95816		REV 03