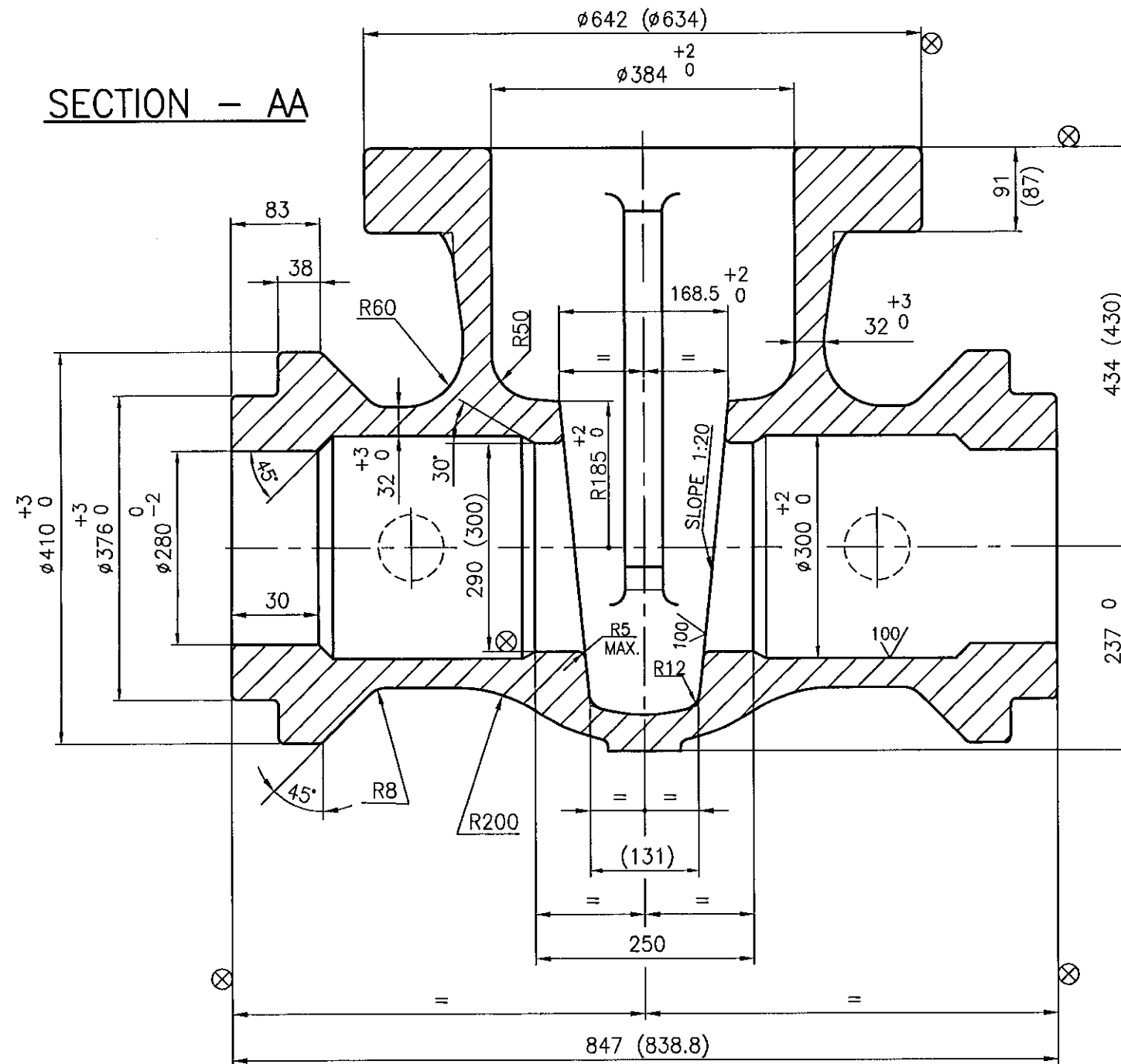


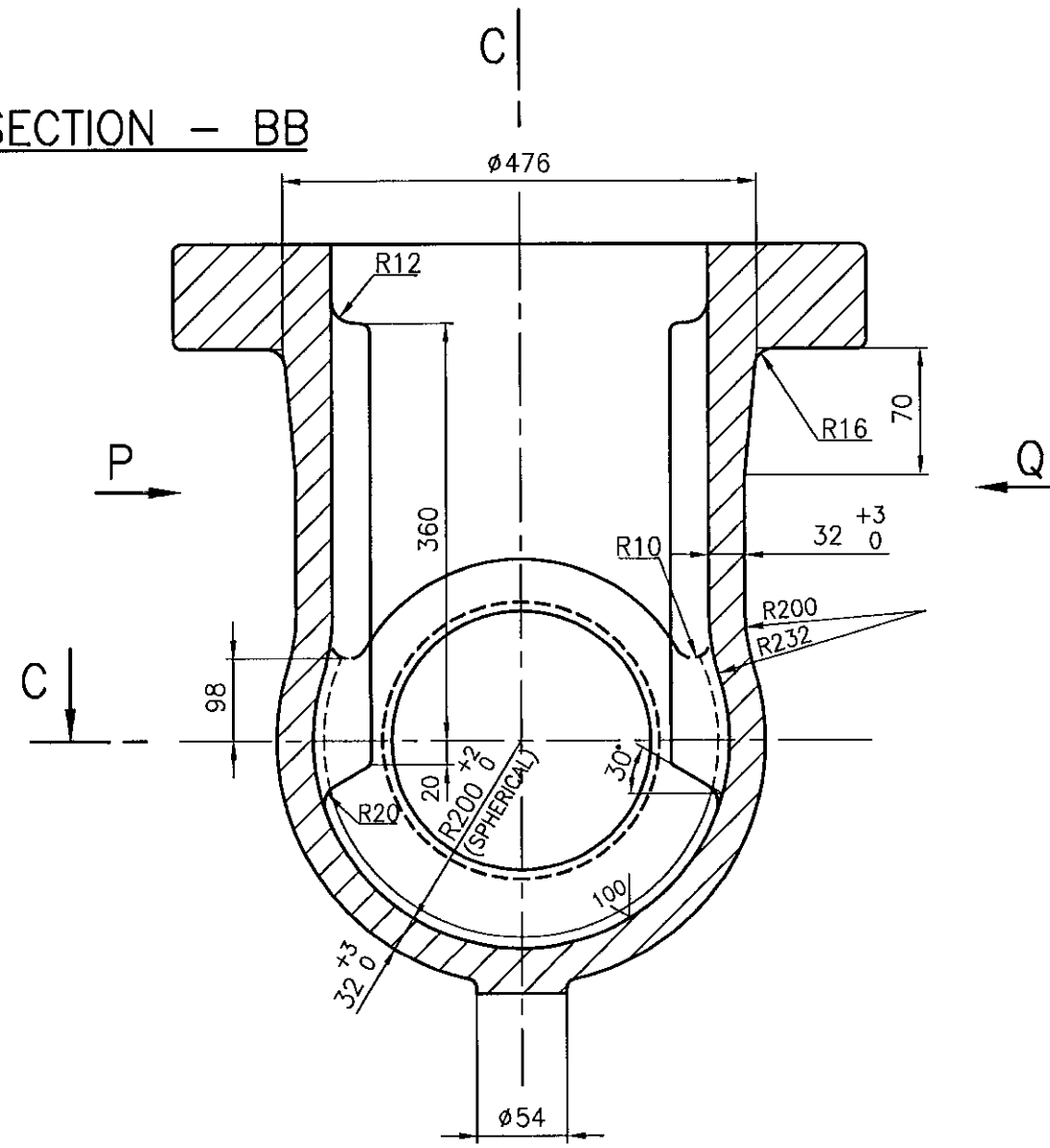
DRAWING NO. 2-V-F607-06106R

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

SECTION - AA



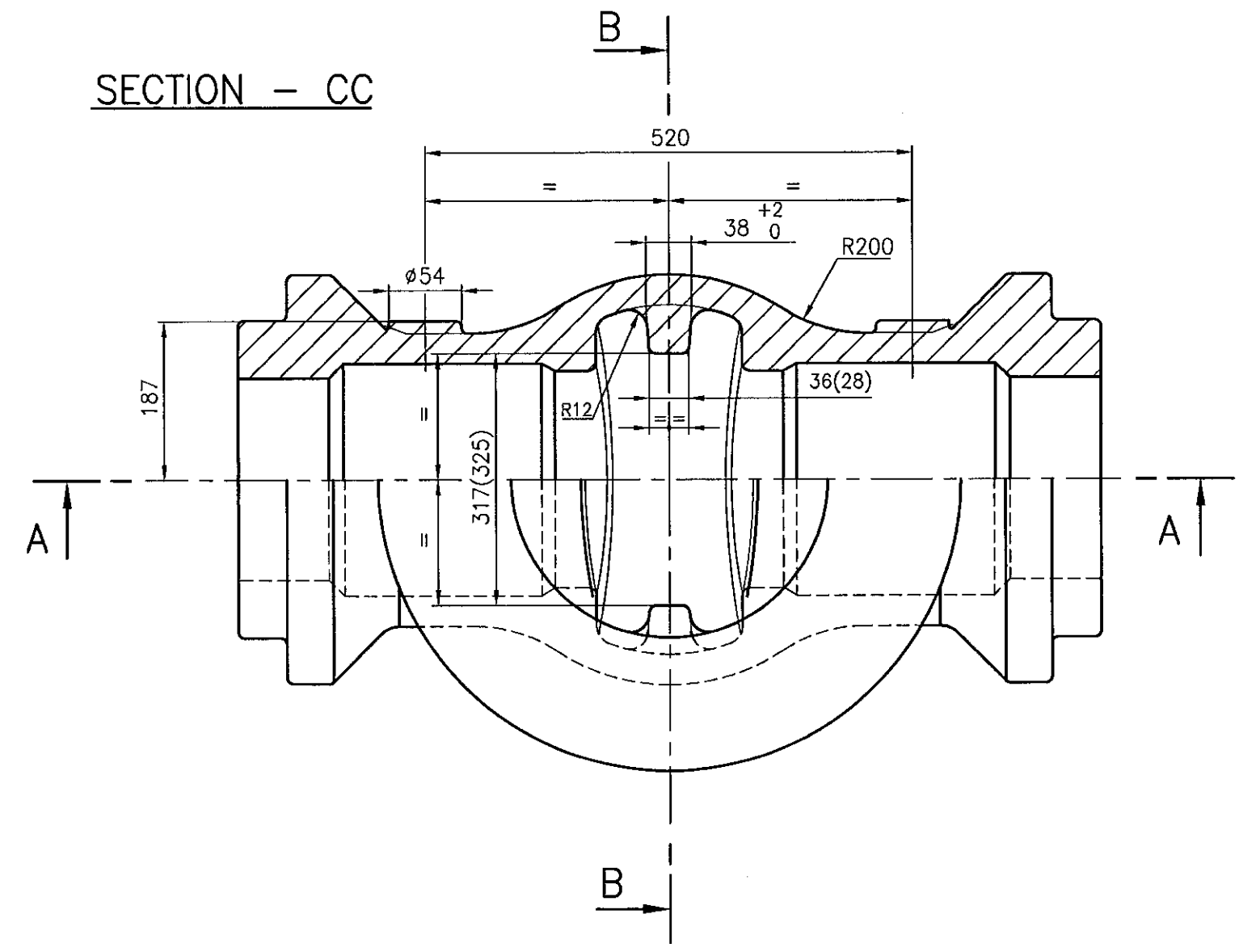
SECTION - BB



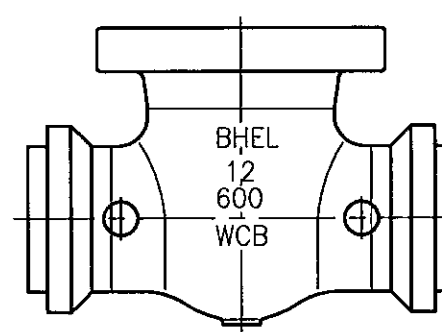
NOTE

- NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
- PERMISSIBLE DEVIATIONS OF NON TOLERANCED CASTING DIMENSIONS REFER APPLICABLE TDC
- FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY.
- LETTERS- BH,EL,SIZE,MATL.& SUPPLIERS CODE ARE TO BE CAST IN THE INDICATED ZONE.
- CASTING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE TDC
- UNSPECIFIED CASTING RADII = R3 TO R5
- HEIGHT OF CASTING LETTERS = 20 mm
- ⊗ INDICATES SURFACE TO BE MACHINED.
- ✓ INDICATED CASTING SURFACES SHALL BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.

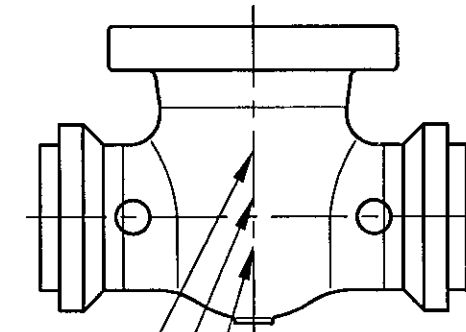
SECTION - CC



VIEW - P



VIEW - Q



SUPPLIER'S CODE
MELT NUMBER
INSPECTION SEAL

-	CASTING	92 033 882	ASTM A216 WCB- ATTESTED	NORMALISED	-	464.0	-	-	-
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
<div> BHARAT HEAVY ELECTRICALS LTD. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014. </div>									
DEPT	V L	SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF				
CODE	320	NTS	464.0	COMP. CODE : 92 033 882 0000	ITEMS				
TITLE				CARD CODE	REV				
BODY (12" - C600 - WCB - BW)				U 01					
DRAWING NO.				2-V-F607-06106R					

REV	DATE	ALTERED
ZONE		CHD & APPD

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.