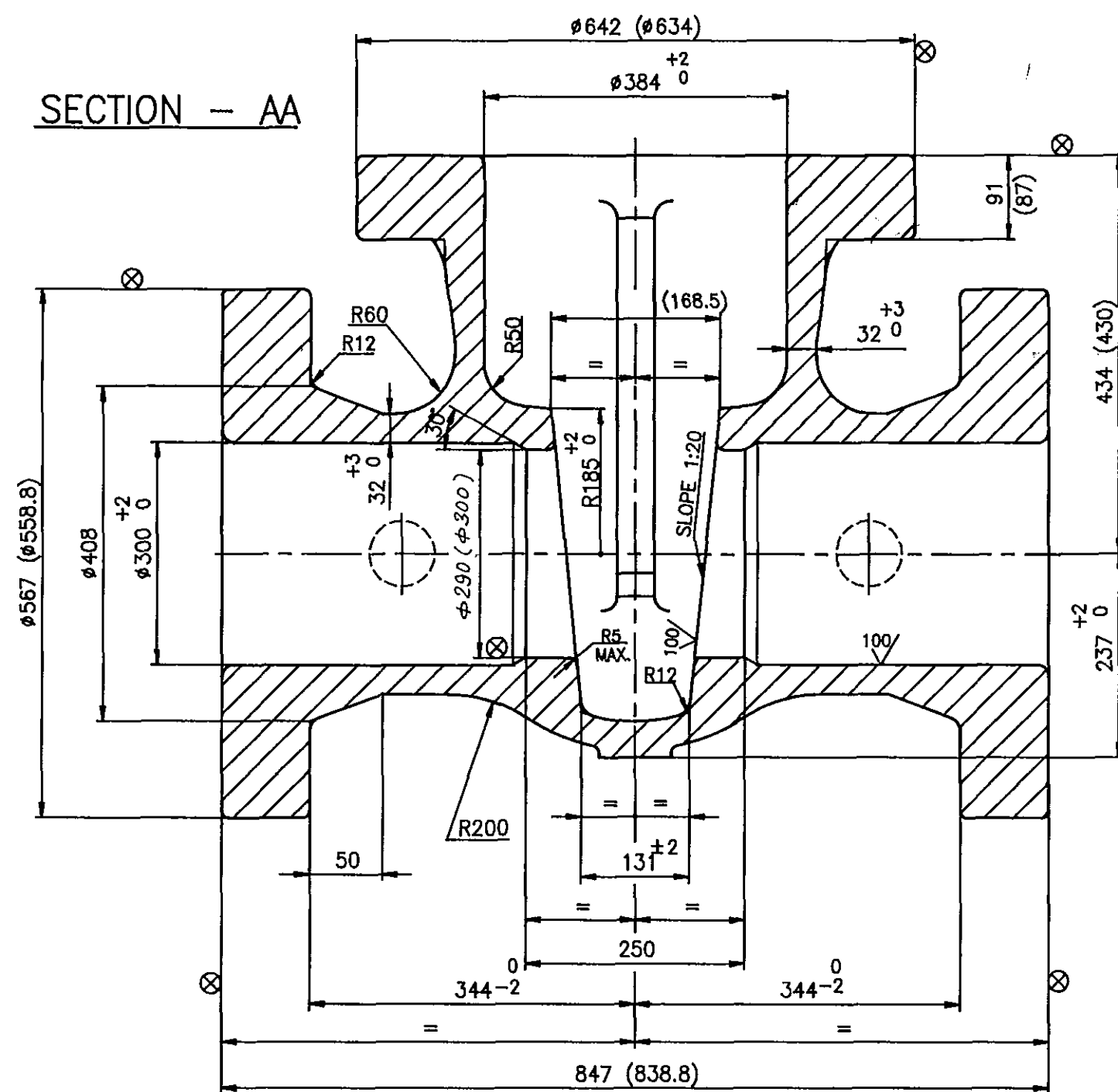


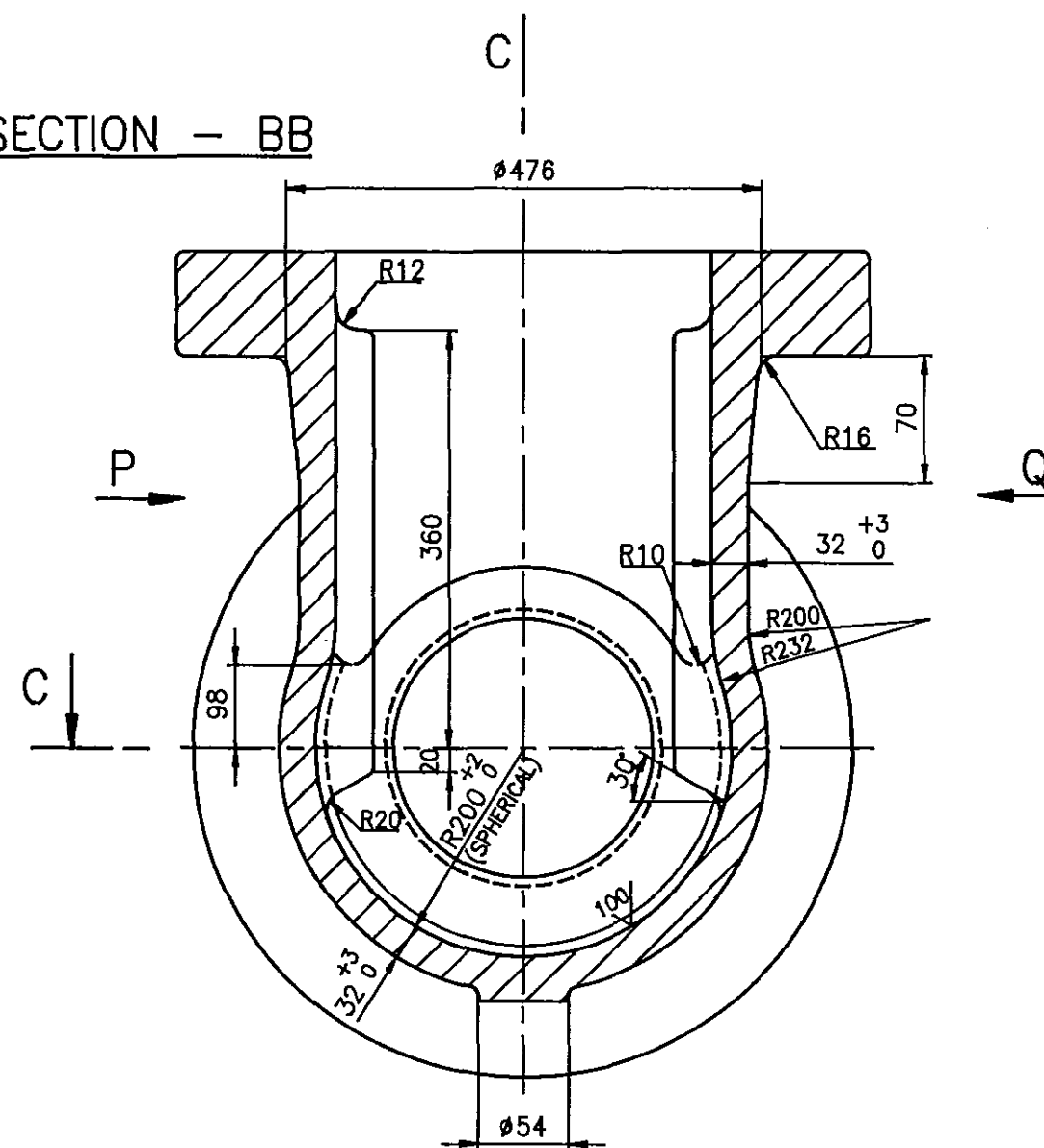
DRAWING NO. 2-V-F507-06084R

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

SECTION - AA



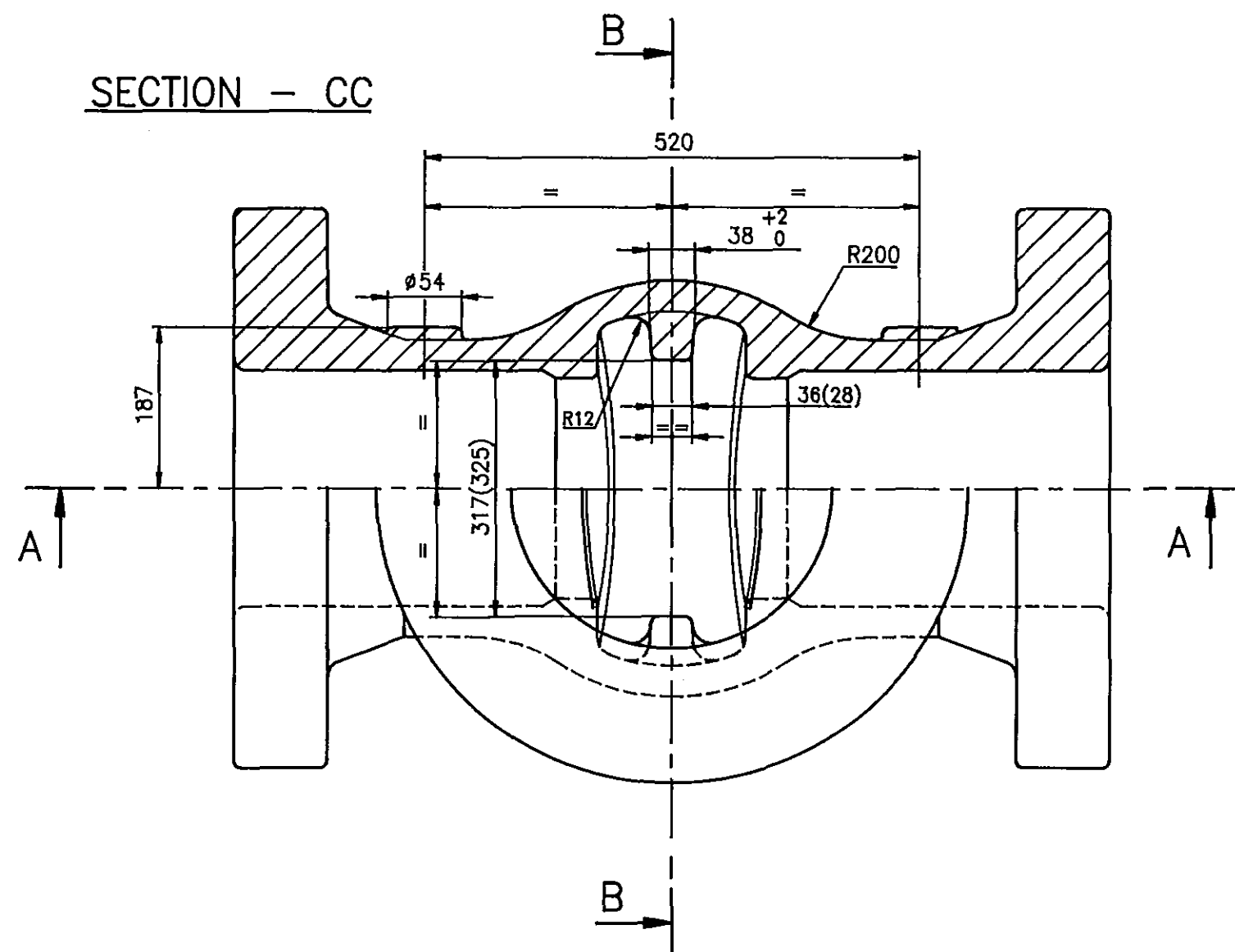
SECTION - BB



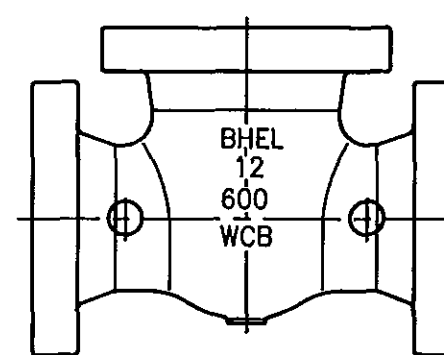
## NOTE

01. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
02. PERMISSIBLE DEVIATIONS OF NON TOLERANCED CASTING DIMENSIONS REFER APPLICABLE TDC
03. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY.
04. LETTERS- BHEL, SIZE, MATL. & SUPPLIERS CODE ARE TO BE CAST IN THE INDICATED ZONE.
05. CASTING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE TDC
06. UNSPECIFIED CASTING RADII = R3 TO R5
07. HEIGHT OF CASTING LETTERS = 20 mm
08.  $\otimes$  INDICATES SURFACE TO BE MACHINED.
09.  $\sqrt{100}$  INDICATED CASTING SURFACES SHALL BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.

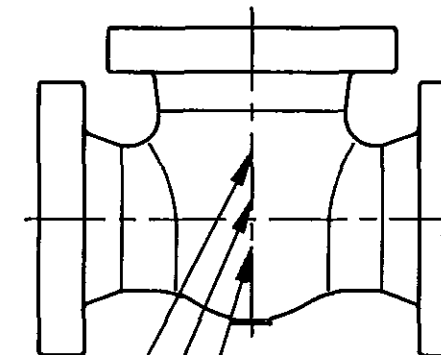
SECTION - CC



VIEW - P



VIEW - Q

SUPPLIER'S CODE  
MELT NUMBER  
INSPECTION SEAL

CASTING	920338740000	ASTM A216 WCB- ATTESTED	NORMALISED	-	640.0	-	-	-	-
DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD, UNIT: HIGH PRESSURE BOILER PLANT, TIRUCHIRAPALLI - 620014.									
DRN	M.SRINIVASAN	SIGN	DATE	NO. OF VAR.					
CHD	K.S.RAMAN	SIGN	16.12.95						
APPD	N.NAGARAJAN	SIGN	16.12.95						
DEPT	VL	SCALE	WEIGHT (KG).	REFERENCE INFORMATION			NO. OF ITDS		
CODE	320	NTS	640.0	Component Code : 92 033 874 0000					
TITLE				DRAWING NO.			REV		
BODY ( 12" - C600 - WCB )				2-V-F507-06084R					

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
ZONE		CHD & APPD