

DRAWING NO. 2-V-F507-06087R

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

SECTION - AA

SECTION - BB

NOTES:

1. NECESSARY ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
2. PERMISSIBLE DIMENSIONAL DEVIATIONS OF CASTING SURFACES REFER LATEST APPLICABLE TDC:
3. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION.
4. UNSPECIFIED CASTING RADII 3-5mm.
5. ⊗ SURFACE TO BE MACHINED.
6. HEIGHT OF CASTING LETTERS 10 mm.
7. $\sqrt{100}$ SURFACE MUST BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.

12" - C600
WCB
SUPPLIER'S CODE
MELT. NUMBER
INSPECTION SEAL

SECTION - EE

SECTION - DD

SECTION - CC

01	CASTING	92 033 877	ASTM A216 WCB CERTIFY	NORMALISED	-	34.0	-	-	-
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI - 620014.									
DEPT VL	SCALE	WEIGHT (KG).	REFERENCE INFORMATION						
CODE 320	NTS	34.0	Component Code : 92 033 877 0000 CAD : C206087R						
TITLE		CARD CODE	DRAWING NO.						
YOKE (12" - C600 - WCB)		U 01	2-V-F507-06087R						

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
		CHD & APPD
ZONE		

