

विनाक एवं हस्ताक्षर SIGN & DATE			संस्थान मानक (हीप : हरिद्वार) PLANT STANDARD (HEEP: HARIDWAR)	HW0993008 पृष्ठ 2 का 1 Page 1 of 2																																																
सुपरसेड INVENTORY NO.		Own Experience DIMENSION AND TOLERANCES OF BAR MATERIAL OF BLADES FOR SPEC NO HW10663, HW10670, HW10786, HW10687																																																		
1. Dimension & Tolerances: The dimension shall be as per purchase order. Unless otherwise stated in the purchase order, length or bars shall be 2.5- 5 meters with maximum 10% short down to 1 meter. Tolerance on thickness and width are as follows:																																																				
Table: 1 <table border="1" style="width:100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th>B, width across flats (mm)</th> <th>Max Allowable deviation on B, mm</th> <th>S, Thickness (mm)</th> <th>Max Allowable deviation on S, mm</th> </tr> </thead> <tbody> <tr> <td>$B \leq 35$</td> <td>+1.5</td> <td>$S \leq 20$</td> <td>+1</td> </tr> <tr> <td>$35 < B \leq 75$</td> <td>+2</td> <td>$20 < B \leq 40$</td> <td>+2</td> </tr> <tr> <td>$B > 75$</td> <td>+3</td> <td>$S > 40$</td> <td>+3</td> </tr> </tbody> </table>					B, width across flats (mm)	Max Allowable deviation on B, mm	S, Thickness (mm)	Max Allowable deviation on S, mm	$B \leq 35$	+1.5	$S \leq 20$	+1	$35 < B \leq 75$	+2	$20 < B \leq 40$	+2	$B > 75$	+3	$S > 40$	+3																																
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जांचकर्ता CHECKED BY	RAJIV KUMAR RAJAK	<i>Rajiv Kumar</i>	2/5/17