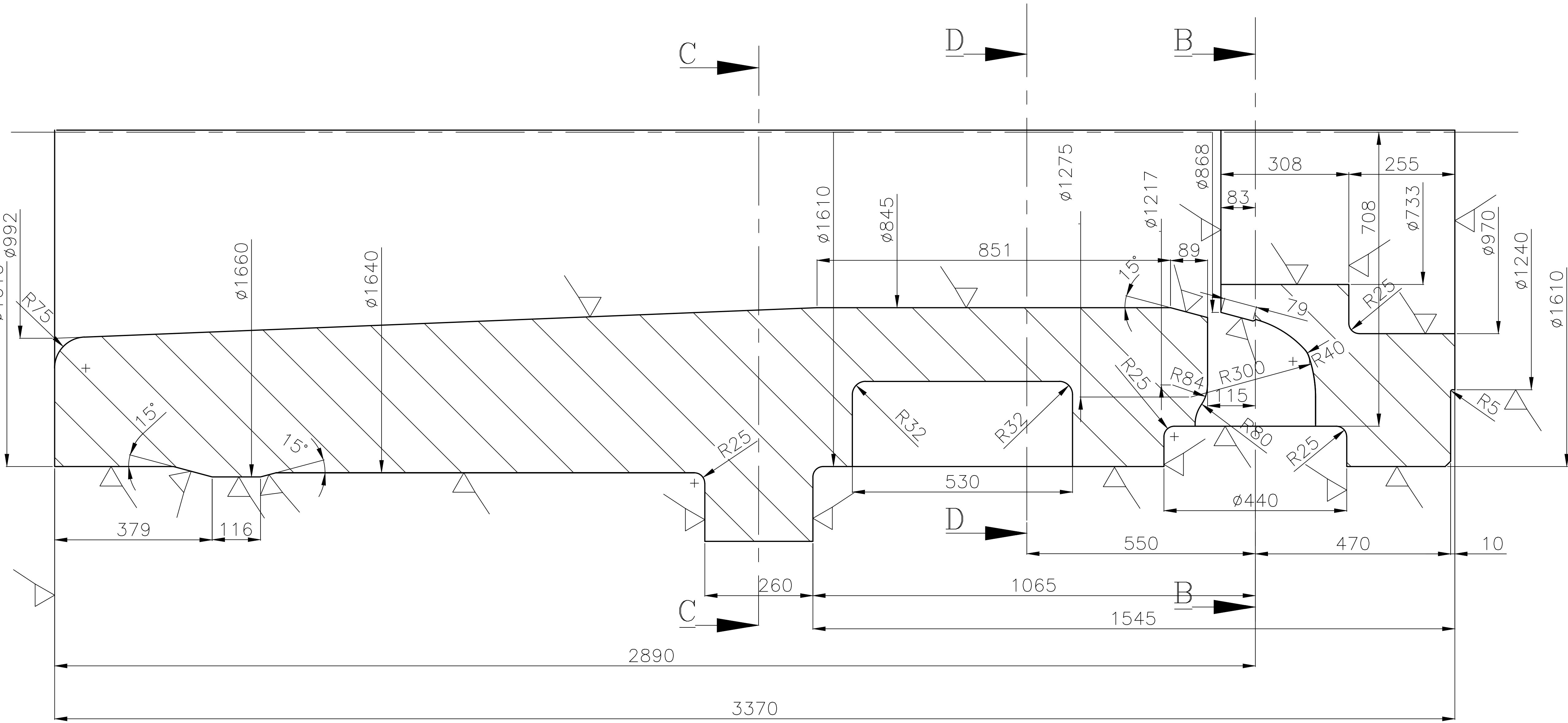
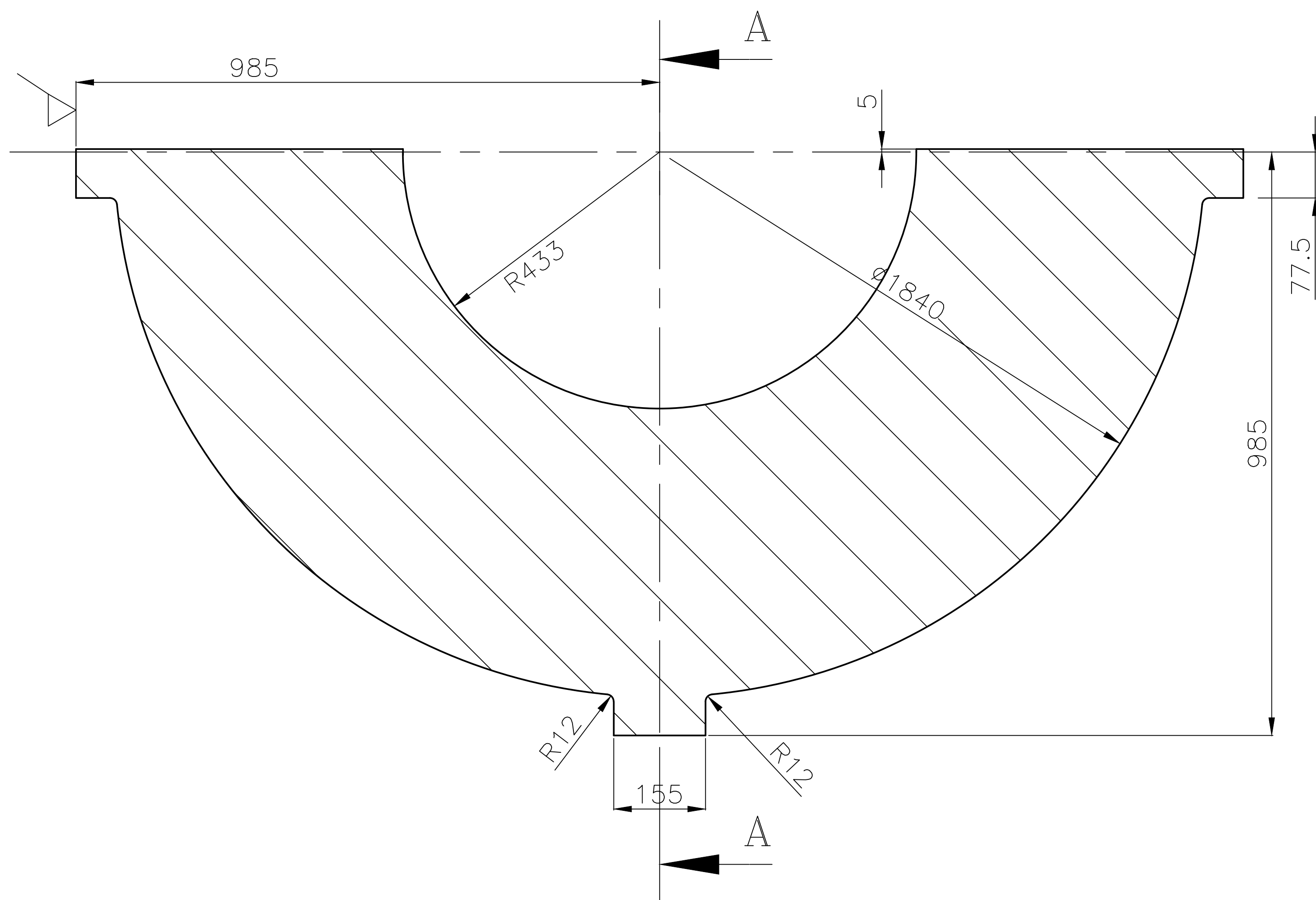
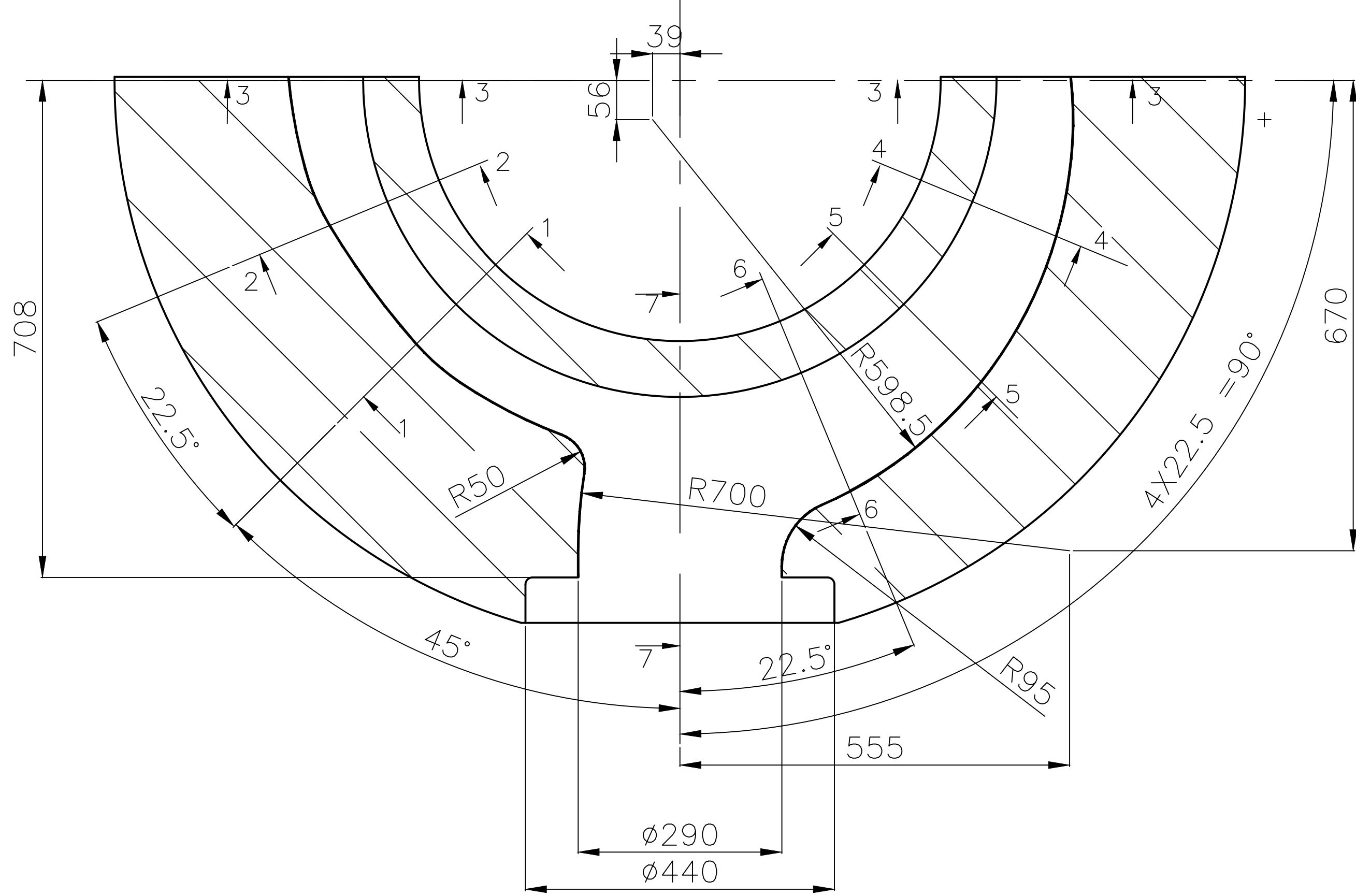
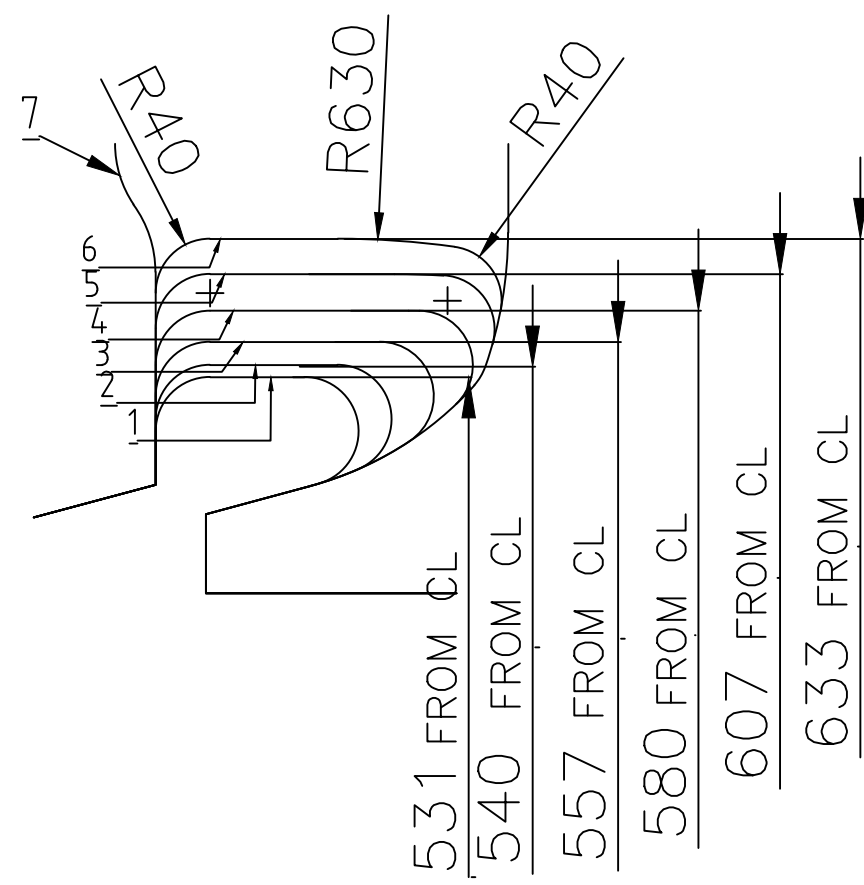




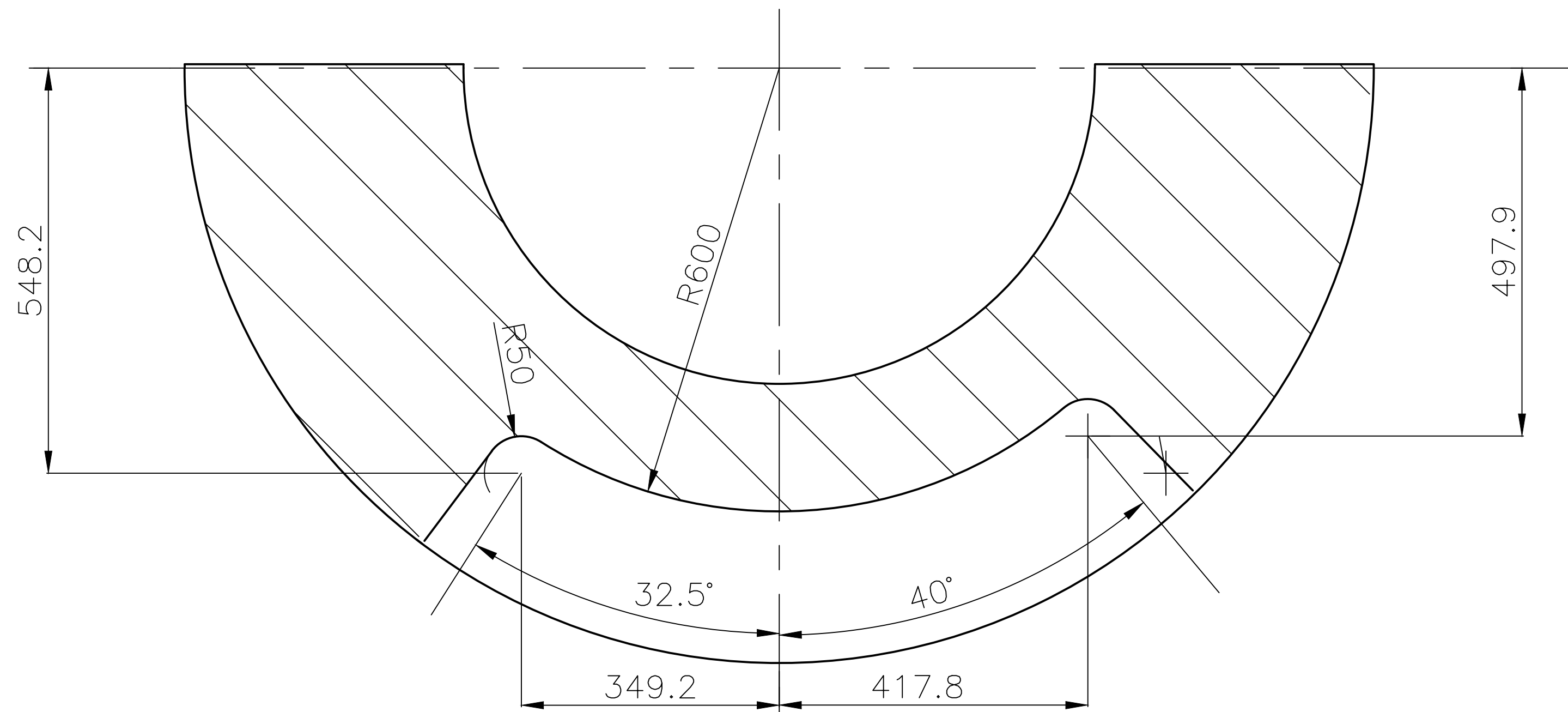
Section A-A



Section C-C



Section B-B



Section D-D

- NOTE:
- CASTING TO BE ROUGH MACHINED TO DRAWING DIMENSIONS ON ALL THE SURFACES MARKED TO THE SURFACE FINISH OF 6.3 MICRONS AND TO THE TOLERANCE OF +2 ON OD AND HT, -2 ON ID, -0 +0 UNLESS OTHERWISE STATED
 - THIS DRG. IS ISSUED FOR THE PURPOSE OF ROUGH MACHINING ONLY. FOR ALL OTHER DETAILS PLEASE REFERS COMPONENT DRG. NO. 0-105-02-56901 REV.00
 - WT. OF CASTING BEFORE MACHINING: 20750 KGS.
 - WT. OF CASTING AFTER MACHINING: 19400 KGS.
 - CASTING SHALL BE HANDED OVER FOR MACHINING AFTER PARTING PLANE MACHINING AT BHEL. REFERENCE FOR MACHINING SHOULD BE TAKEN AS CENTRELINE MARKED BY FOUNDRY.

BPHAT		BHARAT HEAVY ELECTRICALS. LTD.	
		CENTRAL FOUNDRY FORGE PLANT	
		RANIPUR HARDWAR	
DEPT.	FDY.TECH.	SCALE	1:2000
TITLE	ROUGH M/C DRG FOR HP INNER CASING (LH/UH)	NAME	SDN
PROJECT AND CUSTOMER NAME	660 MW BHEL HEEL HARDWAR	TECHNOLOGY NO	16613
DRAWING NO.	0-105-02-56901/M	SHEET NO.	1

REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED
ZONE				ZONE				ZONE			