



- NOTES:
1. MACHINING OF DIAMETERS, Ø39 HOLES & HOLES FOR ITEM-05 IN GIRTH GEAR (SEE SECTION G-G) TO BE MACHINED IN ASSEMBLED CONDITION.
  2. LENGTH 'X' AND DIA 'Y' FOR THE CENTER PIN HOLE ON THE GIRTH GEAR (SECTION G-G) TO BE MACHINED FIRST FOLLOWED BY THE MACHINING OF CENTER PIN (ITEM-05) TO ENSURE PROPER FIT.

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.

NON-CAST PARTS (FABRICATED AND/OR MACHINED)

ALL DIMENSIONS ARE IN MILLIMETERS TOLERANCES UNLESS OTHERWISE NOTED

DRILLED HOLES: Ø 0-25MM +0.05/-0.00 OVER 25 MM +0.00/-0.00

SURFACE TEXTURE: 25 MICRO METERS

ROUGHNESS AVERAGE-Ra

THIS DRAWING IS IN ACCORDANCE WITH ISO 1101 UNLESS OTHERWISE SPECIFIED, THE THREAD PITCH IS STANDARD COARSE.

TYPE OF PRODUCT: WET BALL MILLS

NAME OF CUSTOMER/PROJECT: BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD

NAME: SHARIFF

DATE: 03.08.22

SCALE: NTS

WEIGHT (KG): 14670

REF. TO ASSY DRG. NO. 0-62-221-00003

ITEM NO. 02

NO. OF ITEMS 02

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