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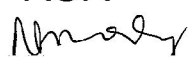
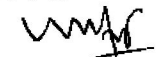
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TBG ITEMS FOR Fr9E

1. Description : This specification cover the Gas Turbine Business group (TGB) items that are sourced from M/S General Electric USA or vendors of GE, by specifying the GE drawing number.

2. Scope : As designated in the table below :

VAR NO	MATERIAL	MATERIAL DESCRIPTION	GE Ref No	Weight(Kg)
01	GT9751928010	PLATE,DIFFUSER NOZZLE FR9E	143D6576P001	1.5
02	GT9751928028	PLATE,DIFFUSER NOZZLE FR9E	932E0177P001	4.5
03	GT9751928036	DIFFUSER,COOLING AIR NOZZLE FR9E	932E0170P001	4
04	GT9751928044	CORE PLUG NOZZLE FR9E	935E0729P002	3.5
05	GT9751928052	SEAL SLOT INNER NOZZLE FR9E	227C5086G001	0.02
06	GT9751928060	SEAL SLOT OUTER NOZZLE FR9E	227C5085G001	0.02
07	GT9751928079	RETNG RING INTERN 7/8"NOZZLE FR9E	N924P00087	0.02
08	GT9751928087	SEAL NOZZLE FR9E STG2	196D1226P003	0.143
09	GT9751928095	SEAL NOZZLE FR9E STG2	196D1226P001	0.043
10	GT9751928109	SEAL NOZZLE FR9E STG2	196D1226P002	0.056
11	GT9751928117	SEAL NOZZLE FR9E STG2	196D1226P008	0.12
12	GT9751928125	SEAL NOZZLE FR9E STG2	196D1226P017	0.093
13	GT9751928133	SEAL NOZZLE FR9E STG2	196D1226P009	0.17
14	GT9751928141	BRUSH SEAL STG2 NOZZLE DIAPHRAGM FR9E	372A3225P002	10
15	GT9751928150	CORE PLUG NOZZLE STG2 FR9E	119E3298P001	0.2
16	GT9751928168	SEAL NOZZLE FR9E STG3	196D1226P021	0.127
17	GT9751928176	SEAL NOZZLE FR9E STG3	196D1226P020	0.154
18	GT9751928184	SEAL NOZZLE FR9E STG3	196D1226P019	0.07
19	GT9751928192	SEAL NOZZLE FR9E STG3	196D1226P018	0.083
20	GT9751928206	SEAL NOZZLE FR9E STG3	196D1226P011	0.09
21	GT9751928214	SEAL NOZZLE FR9E STG3	196D1226P012	0.093
22	GT9751928222	PIN,ECCENT NOZZLE STG1	216B6297P003	8
23	GT9751928230	STRIP SEAL TOOTH NOZZLE STG1	306A4830P001	0.092
24	GT9751928249	STRIP SEAL TOOTH NOZZLE STG1	306A4830P002	0.077
25	GT9751928257	NOZZLE PLATE FR9E	306A4802P001	0.170
26	GT9751928265	NOZZLE PLATE FR9E	306A4802P002	0.200
27	GT9751928273	CLAMP HORIZ JOINT FR9E STG1	219B6636P001	6.4
28	GT9751928281	SUPPORT STG1 NOZZLE FR9E	298A8561P001	3.6
29				
30	GT9751928303	SEAL, TURBINE AT H/J	199D3180P015	0.05
31	GT9751928311	SEAL, TURBINE AT H/J	199D3180P016	0.05
32	GT9751928320	SEAL, TURBINE AT H/J	199D3180P017	0.05

Ref. Doc NONE	Revisions: Refer to record of revisions	Prepared : RSR 	Reviewed / Approved: NVS 	Date 28.11.11
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Ref. Doc		NONE				

VAR NO	MATERIAL	MATERIAL DESCRIPTION	GE Ref No	Weight(Kg)
33	GT9751928338	SEAL, TURBINE AT H/J	199D3180P018	0.01
34	GT9751928346	SEAL, TURBINE AT H/J	199D3180P019	0.04
35	GT9751928354	SEAL, TURBINE AT H/J	19DD3180P020	0.05
36	GT9751928362	SEAL, TURBINE AT H/J	199D3180P021	0.04
37	GT9751928370	CLOTH SEAL	114E1249P033	0.03
38	GT9751928389	CLOTH SEAL	114E1249P034	0.03
39	GT9751928397	CLOTH SEAL	114E1249P035	0.028
40	GT9751928400	CLOTH SEAL	114E1249P036	0.028
41	GT9751928419	CLOTH SEAL	114E1249P037	0.038
42	GT9751928427	CLOTH SEAL	114E1249P038	0.01
43	GT975192843	HONEYCOMB PERFORMED	129E9658P040 (03511291030-40)	0.2
44	GT975192844	HONEYCOMB PERFORMED	129E9658P041 (03511291030-41)	0.2
45	GT975192845	HONEYCOMB PERFORMED	129E9658P042 (03511291030-42)	0.2
46	GT9751928460	TRANSPORTATION BEAM - COMP SIDE		
47	GT9751928478	TRANSPORTATION BEAM - TURBINE SIDE		
48	GT9751928486	TRANSPORTATION CLAMPS		
49	GT9751928494	SEAL, CLOTH	114E1429P028	0.05
50	GT9751928508	SEAL, CLOTH	114E1429P029	0.05
51	GT9751928516	SEAL, CLOTH	114E1429P030	0.05
52	GT9751928524	SEAL, CLOTH	114E1429P031	0.05
53	GT9751928532	SEAL, CLOTH	114E1429P032	0.05
54	GT9751928540	SEAL, TURBINE AT H/J	119D3180P014	0.05
55	GT9751928559	SEAL, TURBINE AT H/J	119E3180P009	0.05
56	GT9751928567	SEAL, TURBINE AT H/J	119E3180P010	0.05
57	GT9751928575	SEAL, TURBINE AT H/J	119E3180P011	0.05
58	GT9751928583	SEAL, TURBINE AT H/J	119E3180P012	0.05
59	GT9751928591	SEAL, TURBINE AT H/J	119E3180P013	0.05
60	GT9751928605	E-SEAL,EXT PRESSURZED, FWD PR	231D2743P001	0.05
61	GT9751928613	E-SEAL,EXT PRESSURZED, FWD PR	101T7730P001	0.05
62	GT9751928621	CONE ASSY FUEL NOZZ FR9E(EXTN APPL)	102T0490G002	0.6
63	GT9751928630	PIN SEAL	219B6606P001	0.1
64	GT9751928648	PIN-SHANK SEAL	219B6821P005	0.1
65	GT9751928656	TWIST PIN	239B5791P008	0.1
66	GT9751928664	GASKET	342A2154P001	0.1
67	GT9751928672	BULLHORN,WEAR COVER ASSY	204D4264G001	1.0
68	GT9751928680	SIDE SEAL ASSY, CLOTH COMB	101T5173G001	1.0
69	GT9751928699	SIDE SEAL MOUNT ASSEMBLY	101T5171G002	1.0
70	GT9751928702	TP BOLT, BB	219B6733P005	0.1

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Ref. Doc	NONE			

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	Rev. No.	Date	Revision Details	Revised By	Approved By	
	00	28.11.11	First made	RSR <i>Amaly</i>	NVS <i>Amaly</i>	
	01	25.01.13	VAR 25 to 28 ADDED.	RSR <i>Amaly</i>	NVS <i>Amaly</i>	
	02	06.08.15	VAR 30 TO 62 ADDED	RSR <i>Amaly</i>	KDG	
	03	03.06.23	VAR 63 TO 70 ADDED	NAGENDRA	SATHPAL	
	Ref. Doc					
	NONE					