


TD-106. - 2 Rev. No. : 00 Form No. :		<h1 style="text-align: center;">PRODUCT STANDARD</h1> <h2 style="text-align: center;">HYDERABAD GT ENGINEERING</h2>	Prod. Std. No. : GT51157
			Rev. No. 04
			Page : 01 of 03

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SWITCH LIMIT

1.0 DESCRIPTION

This ordering sheet applies to an explosion proof limit switch to be used in Gas turbine Control Systems.

2.0 APPLICABLE DOCUMENTS

2.1 The following documents of the issue in effect on the date of invitation for bids or requests for proposal form a part of this drawing to the extent specified herein.

2.1.1 National Electrical Code, NFPA, #70 per the National Fire Protection Association, 470 Atlantic Avenue, Boston, Massachusetts 02210.

3.0 SPECIFICATION

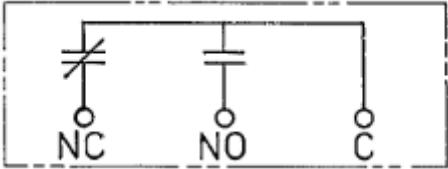
3.1 The device shall meet the requirements of the National Electrical Code for operation in a hazardous environment per Class I, Group D, and Division I. Certification by either Factory mutual or under writer laboratories is required to demonstrate compliance with the hazardous environment requirement.

3.2 Basic Switch: Single Pole, Double Throw.

3.3 Rating : 15 AMPS @ 125, 250 or 480 VAC
 0.5 AMPS @ 125 VDC
 0.25 AMPS @ 250 VDC

3.4 Temperature: 120°C continuous

3.5 Electrical contact arrangement:



4.0 EXCEPTIONS TO SPECIFICATIONS – N/A

5.0 SPECIAL INSTRUCTIONS

5.1 Quality Assurance

All material will be delivered in a clean and usable condition. Openings will be securely covered against entry of foreign material where appropriate.

5.2 Marking and packing for Shipment

5.2.1 Packing shall be accomplished in accordance with acceptable commercial practices (for domestic or foreign shipments) unless otherwise indicated in the purchase order or quotation request.

5.2.2 All shipping containers shall be identified with customer order number, BHEL purchase number, BHEL Material Code Number, Drawing number and Part number and the vendor packing list and shipping numbers, reference numbers. Each shipping container shall contain three packing lists, listing all contents of the particular container with one copy attached in a secure manner to the outside. Each part will be identified and keyed to the packing list.

Ref. Doc
277A2560



PRODUCT STANDARD

HYDERABAD

GT ENGINEERING

Prod. Std. No. : GT51157

Rev. No. 04

Page : 02 of 03

5.3 Equipment supplied shall be identified by name plate or other suitable product marking which shall show the hazardous location classification, class and group letter designations, and the underwriting authority.

5.4 Outline drawing – see drg 205B2783.

5.5 Vendor Type Test certificates and guarantee certificates to be provided along with the material.

6.0 DATA REQUIREMENTS

6.1 All manufacturing drawings and document requirements for this design shall be ordered by the purchase order.

6.2 The manufacturer shall make no changes to approved drg's without the approval of the procuring activity of the BHEL Gas Turbine division. The approval of drawings in no way relieves the manufacturer for meeting the requirements of the specification, ordering drawings, or outline drawings.

6.3 Those documents required for approval prior to the start of manufacture shall be so indicated by an asterisk(*)

6.4 The following list indicates the required drawings and documents to be furnished by the supplier.

Arrangement Drawing	Recommended Spare & Renewal
Outline Drawing	Field Assembly Drawings
Assembly Drawing	Detail Part Drawing
Detail Assembly Drawing	Purchased Part Drawing
Electrical Schematic / Elementary	Parts Lists
Connection Diagram	Modification Drawings
Interconnection Diagram	Process Specifications
Piping Diagram	Wiring Diagram
Piping Schematic	Piping Interconnection Diagram
Installation Drawings	Construction Drawing
Equipment Publications	AS-Installed Drawings
Instruction Manual	Loose Parts List & Assembly Instr.


6.5 Documentation to substantiate approval of the device or equipment by underwriters laboratories or Factory mutual as suitable for hazardous environment Class 1, Group D, Division 1.

7.0 TRANSMITTAL REQUIREMENTS

Transmittal instructions for this design documentation shall be identified by the purchase order.

8.0 VARIANT TABLE:

VAR NO	GE SPEC NO	MATERIAL NUMBER/ DESCRIPTION	WT KG	REMARKS
01	277A2560P001	GT9751157013 SWITCH LIMIT (33CS-1)	4.0	
02	-----	GT9751157021 LIMIT SWITCH	0.5	
03	-----	GT9751157030 LIMIT SWITCH (33HR-1)	1.0	MICRO SWITCH MAKE CAT LIST EXD-Q-3
04	-----	GT9751157048 LIMIT SWITCH OF TRANSFER GAS PURGEVALVE	10.0	

TD-106. - 2 Rev. No. : 00 Form No. : 	PRODUCT STANDARD HYDERABAD GT ENGINEERING		Prod. Std. No. : GT51157																																																																												
			Rev. No. 04																																																																												
			Page : 03 of 03																																																																												
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