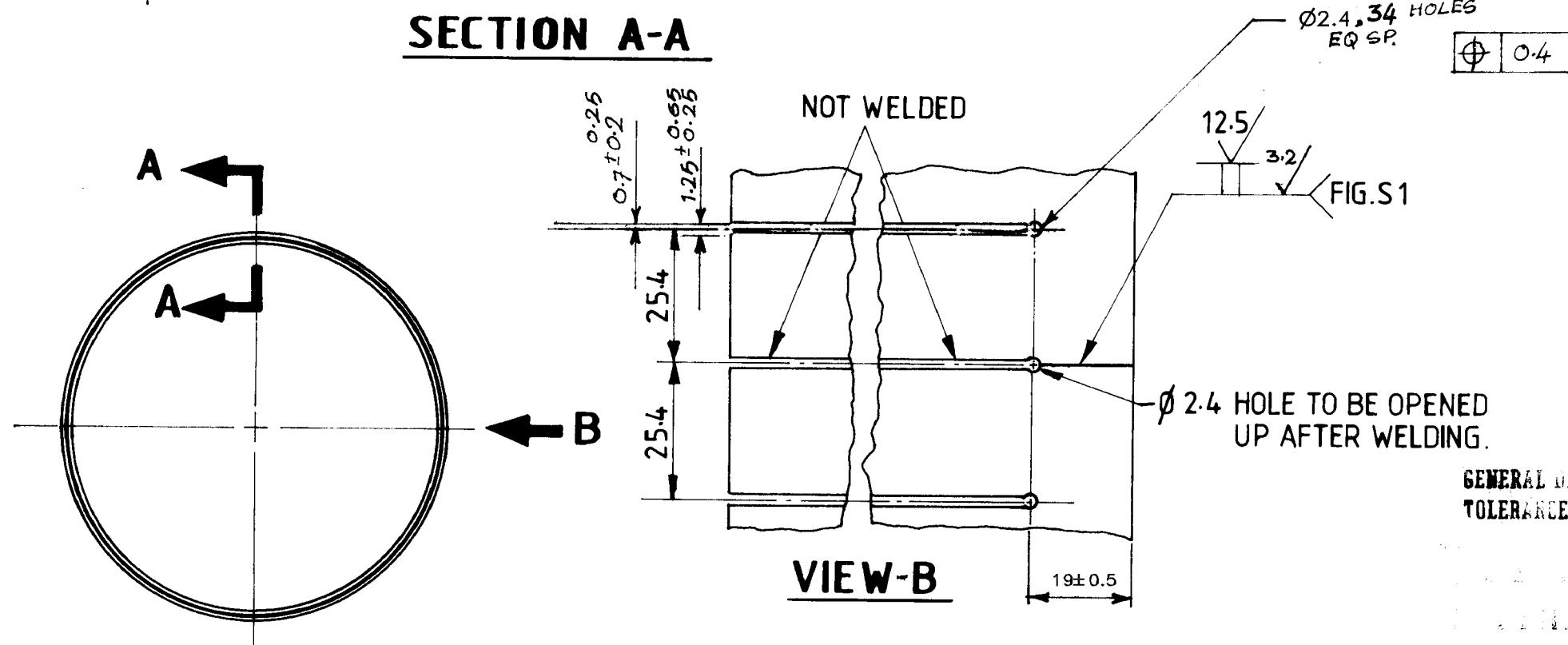
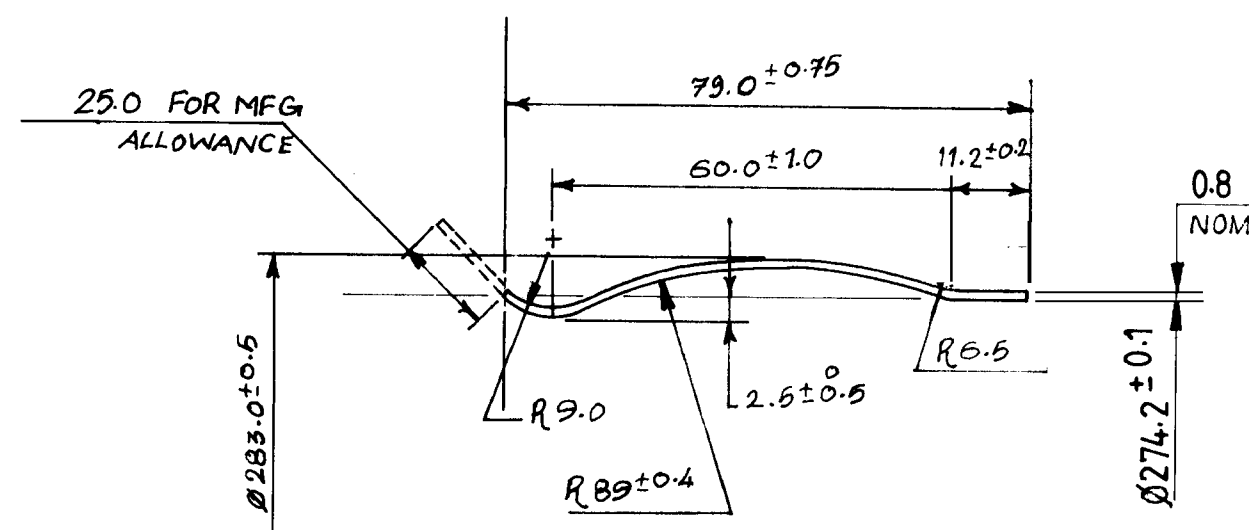


NOTES



1. WELD PER GT 54031, COLAZ, CLASS II.
2. MECHANICAL RESIZING OF THE WELDED SEAL IS PERMITTED AFTER WELDING.
3. INSPECT PER GT 54031 CODE ⑤ USING PROCEDURES IN GT 10157-GROUP A1 TO THE LIMITS OF GT 10132.
4. HEAT TREAT PER GT-10145 CLASS-A AFTER FORMING.



GENERAL DIMENSIONS, LIMITS, FITS & TOLERANCES AS PER PS. HY 0230261

PROJECTION

REV	DATE	ALT	CNK
02	14.2.19		KDG
DRG REVISED INLINE WITH GE DRG			
DCA: 500000007213			

QT		DESCRIPTION		RAW MAT DIMENSION		MATERIAL CODE		NT. WT		DRAWING NO		ITEM NO.			
REN						MATERIAL SPECN		GR.WT							
										TOTAL NET WT (KG)					
REV		ED		TYPE		GROUP		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD.							
		ED						TITLE							
01 27/6/91 K. S. S. S.				NAME		SIGNATURE		DATE		 TD - 182 REV - 0			SEAL, COMBUSTION LINER		
DIMENSIONS added IN SECTION A-A. Slot width Dim and hole dia (24) added. 4 19.0 added.				DRAWN		PSRINIVAS RAO		2 12 08							
				CHECK		E.V.A		E.V. Aditya 13/5/09							
				APPRO		EVA		Ev. Aditya 13/5/09							
DEPT GTD / 423				237 B 2704		SCALE		NTS					SHT 1 OF 1		
				OLD DRAWING NO.						DRG.NO. 3-35111-51005			REV 02		