
1

1. PROCESS PER ITEM 2.
2. ALL VERTICAL SURFACES TO BE

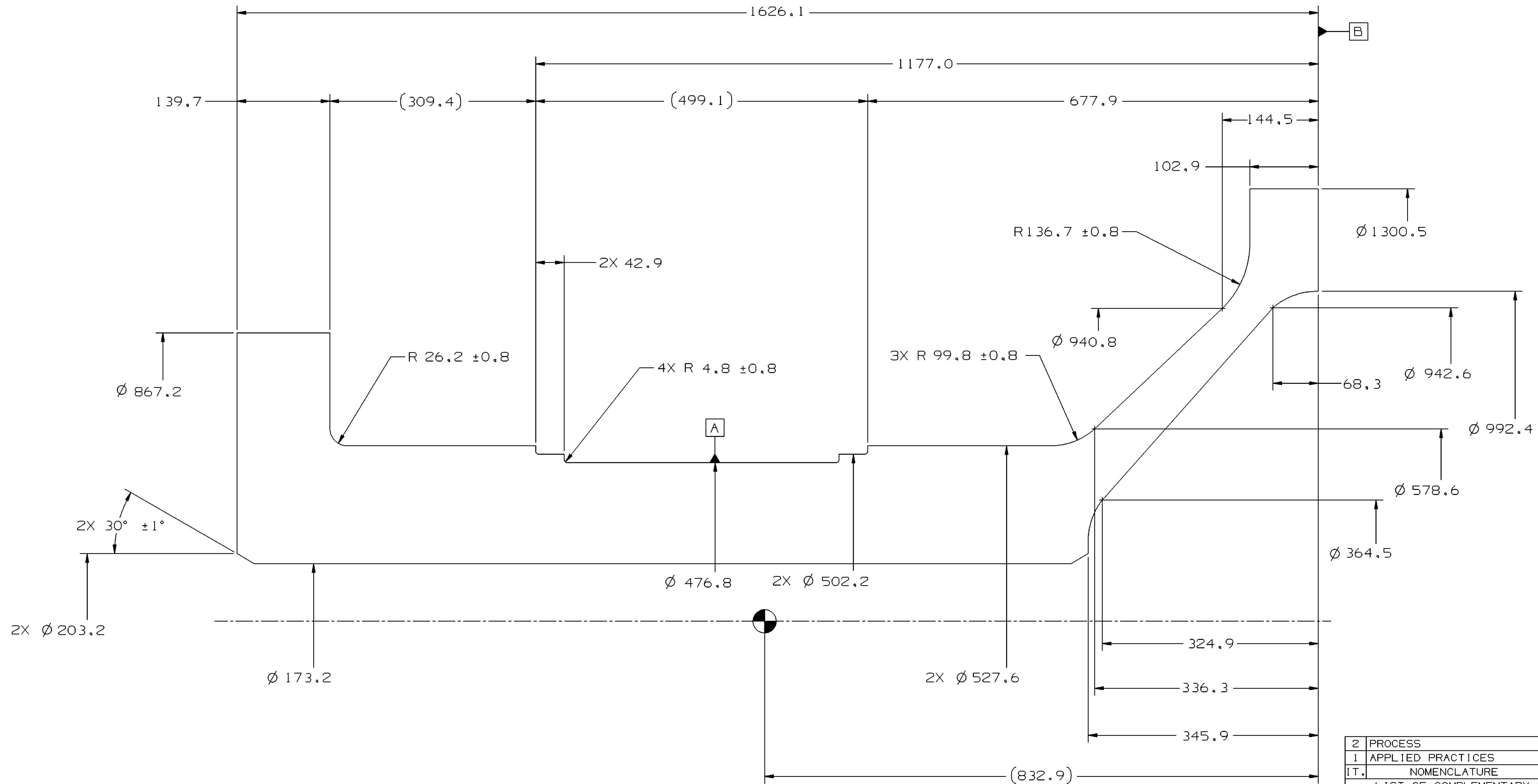
	1.02	A
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3. FORGING VENDOR REQUIRED TO PERFORM 100% ULTRASONIC INSPECTION PER ITEM 2.
4. ALL DIAMETER TO BE

	0.76	A
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5. **TOLERANCES** FOR UNTOLERATED DIMENSION


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2	PROCESS	P29A - AG215	GT10108
1	APPLIED PRACTICES	I18D5700	
IT.	NOMENCLATURE	IDENT	
LIST OF COMPLEMENTARY DOCUMENTS			

01	AS SHOWN	HY19467, class 'A' (B50A368E
VAR	DESCRIPTION	MATERIAL

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		NAME	SIGN.	DATE	NO.OF VAR. N.A.
		DRN.	NAGENDRA		04.01.20	
		CHD.	SATPAL		04.01.20	
		APPD.	KDG		04.01.20	

DEPT.	UNTOL. DIMS.		SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
GTD	GR.						
CODE.	C/M/F			3053			
423							

TITLE SHAFT, TURBINE-FWD (FORGING)	CARD CODE N.A.	DRAWING NO.		REV.
		1-353-06-98006		00
		SHT. No 1	NO. OF SHT. 1	

JCS	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE
	CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD		
	ZONE			ZONE			ZONE			ZONE			ZONE			ZONE			ZONE		
	8			7			6			5			4			3					

JCS

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INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME
		149D2010 REV'B'	13530698006-S00-R00