
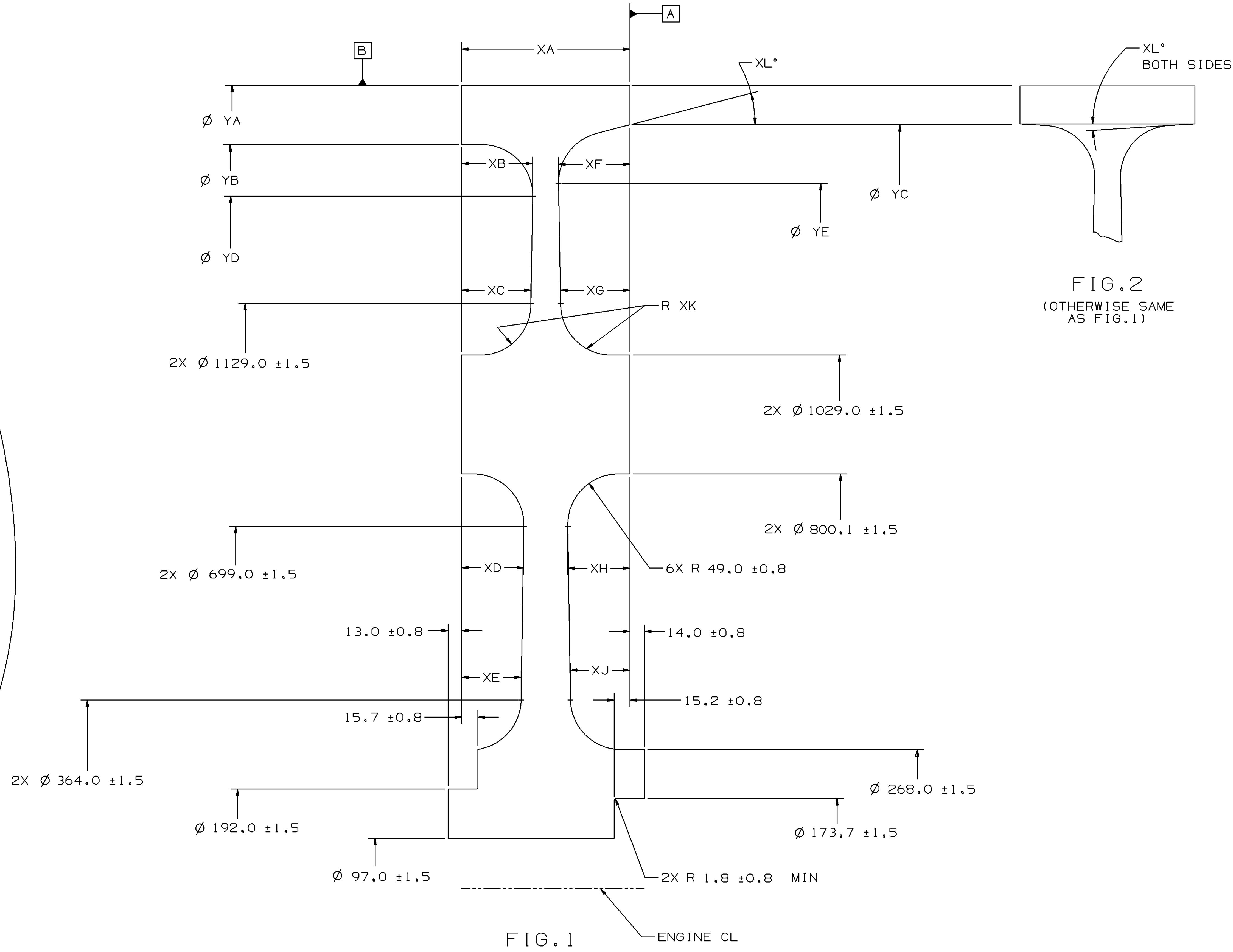


1. PROCESS PER ITEM 2 AND 3.
2. FORGING VENDOR REQUIRED TO PERFORM 100 PERCENTAGE ULTRASONIC INSPECTION PER ITEM 2.
3. UNLESS OTHERWISE SPECIFIED ALL DIAMETERS TO HAVE

	0.76	A	B
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4. HEAT TREAT FORGING THICKNESS NOT TO EXCEED 193 MM
5. ALL DIMENSIONS ARE IN MM.


5.3



MATL : HY19462 CLASS '2'
(B50A6 3 3D10)


VAR NO	STG	NO	F1G	NO	ØYA±1.5	ØYB±1.5	ØYC±1.5	ØYD±1.5	ØYE±1.5	XA±1.5	XB±0.7	XC±0.7	XD±0.7	XE±0.7	XF±0.7	YG±0.7	XH±0.7	XJ±0.7	XK±0.7	XL±1.50	WT	KGS
06	13	2			1621.5	-	1547.1	1445.0	1445.0	150.6	62.7	50.0	50.0	46.5	62.7	59.0	50.0	46.5	41.1	4.30	117	1162
07	14	2			1621.5	-	1547.1	1445.3	1445.3	141.7	58.2	54.4	44.7	40.6	58.2	54.4	44.7	40.6	41.1	4.67	117	1142
08	15	2			1621.5	-	1545.8	1443.5	1443.5	150.6	62.0	57.7	47.0	42.7	62.0	57.7	47.0	42.7	41.1	4.78	1213	


THIRD ANGLE PROJECTION

[illegible]

3	PROCESS-FORGINGS	P3B-AG10	GT10047
2	ACPT REQ	P29A-AG211	GT10117
1	APPLIED PRACTICE	11BDS700	13530491005
IT.	NOMENCLATURE	IDENT	BHEL SPECS
LIST OF COMPLEMENTARY DOCUMENTS			

TYPE OF PRODUCT OR

NAME OF CUSTOMER/PROJECT						NO. OF VAR.
	BHARAT HEAVY ELECTRICALS LIMITED		NAME	SIGN.	DATE	
	HYDERABAD		DRN.	KR	08.01.15	
			CHD.	SATPAL	08.01.15	
		APPD	KDG	08.01.15	NA	

DEPT. GTD	UNTL. DIMS.		SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO OF ITEMS
CODE	GR.		NTS	SEE TABLE		NA	
423	6/14/14						

TITLE	CARD CODE	DRAWING NO.	REV
WHEEL FORG. CPRSR		0-353-04-98006	00
STAGE 13 TO 15		SHT. No 01	NO OF SHT. 01