

THIRD ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

3-353-04-98002

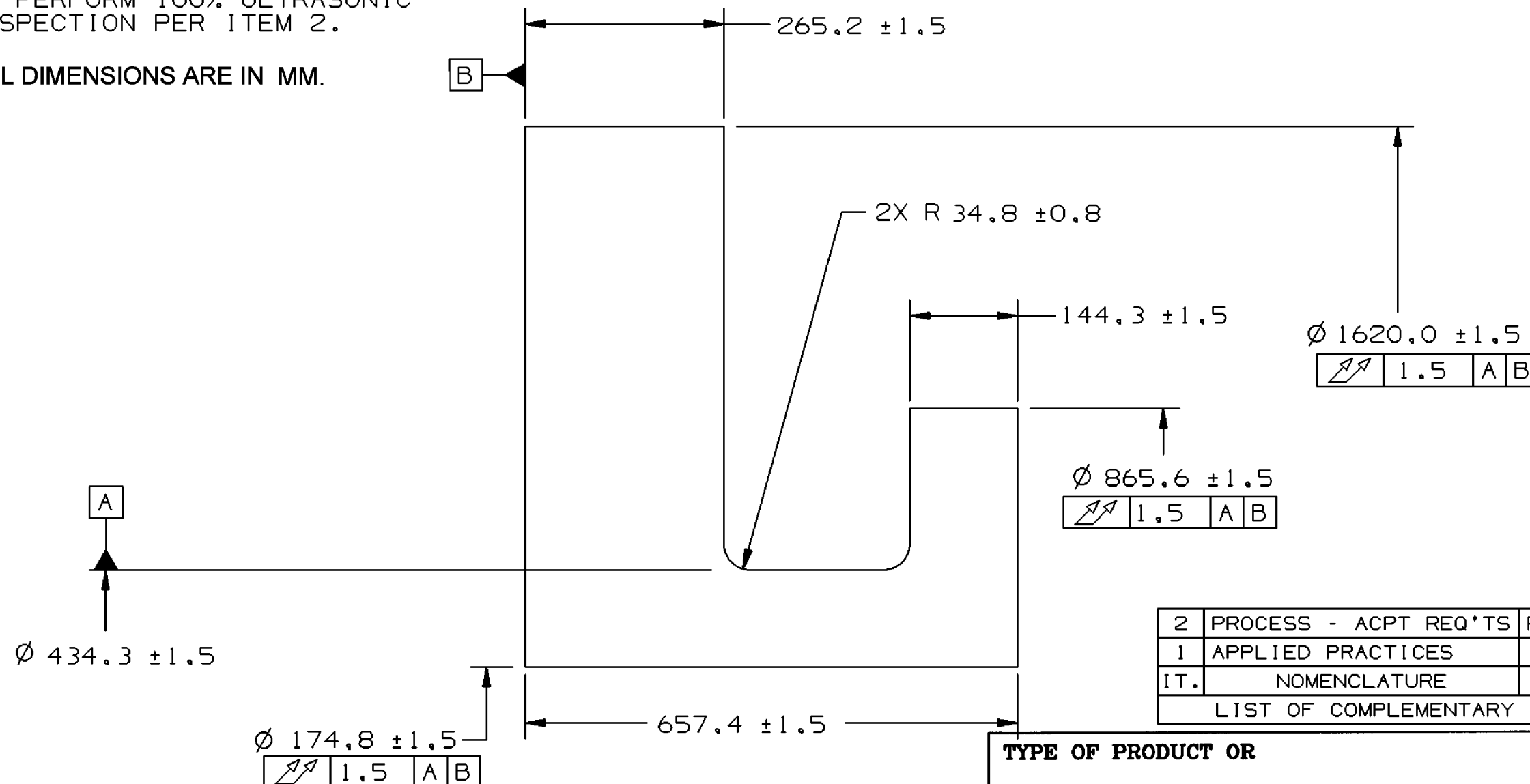
SH. 01 OF 01

DRG NO.

NOTES:

1. PROCESS PER ITEM 2.
2. BORE & RIM TEST RINGS ARE REQUIRED. THE LOCATION AND NUMBER OF TEST BARS SHALL BE AS PER GT10649 TABLE 1 AND FIGURE 2.
3. FORGING VENDOR REQUIRED TO PERFORM 100% ULTRASONIC INSPECTION PER ITEM 2.
4. ALL DIMENSIONS ARE IN MM.

VAR 01

MAT'L HY19467 CLASS 'B'
(B50A368M)

TYPE OF PRODUCT OR

NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LIMITED
HYDERABAD

	NAME	SIGN	DATE	NO OF VAR
DRN	KR		14.02.15	
CHD	SATPAL		14.02.15	
APPD	KDG		14.02.15	

DEPT	UNTOL DIMS	SCALE	WEIGHT (KG)	REF TO ASSY DRG	ITEM NO	NO OF ITEMS
GTD	GR	NTS	5176		NA	NA
CODE	φ/M/φ					
423						
TITLE			DRAWING NO		REV	
SHAFT - AFT 17TH STG			3-353-04-98002		00	
FORGING			SHT No 01		NO OF SHT 01	