

INVENTORY NO  
SIGN AND DATE  
REF  
DRG NO  
COMPUTER FILE NAME  
33530498001-S01-R00.TIF  
NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

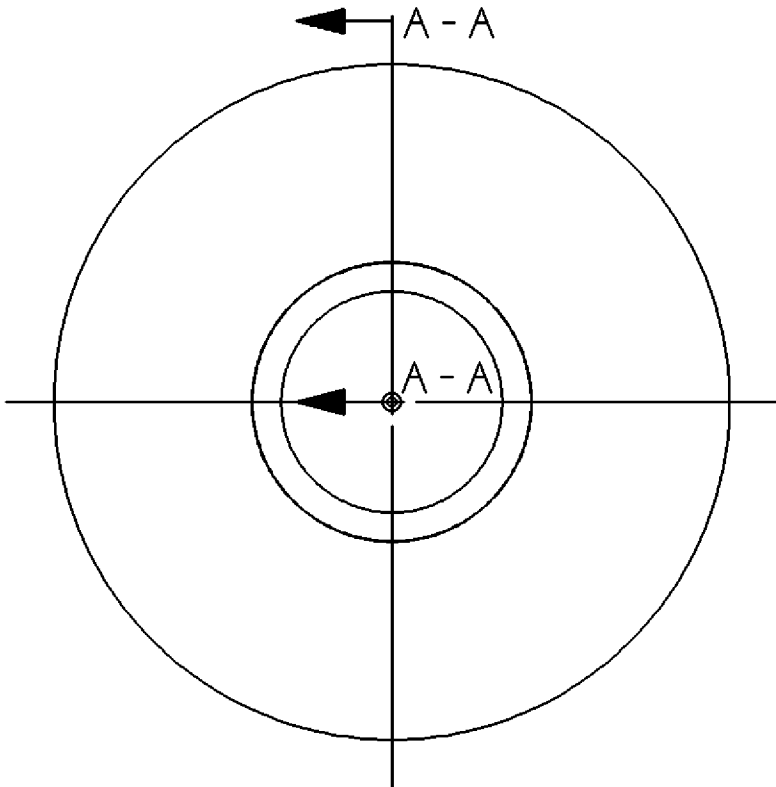
DRG NO. 3-353-04-98001

SH. 01 OF 02

6.3

NOTES :

- 1. FOR VENDOR REQUIREMENTS SEE ITEM 2.
- 2. ALL RADII TO BE  $13.5 \pm 0.8$  UNLESS OTHERWISE SPECIFIED.
- 3. FORGING VENDOR REQUIRED TO PERFORM 100% ULTRASONIC INSPECTION PER ITEM 2.
- 4. ALL DIMENSIONS TO HAVE  $\sqrt{0.76}$  B A.
- 5. TOLERANCES FOR UNTOLERATED DIMENSIONS:  $\pm 1.5$



VIEW FWD LOOKING AFT

VAR	DESCRIPTION	MATL
01	AS SHOWN	HY19460 CLASS 'A' (B50A420B11)

2	ACT REQTS-FORGINGS	P29A-AG215	GT10108
1	APPLIED PRACTICES	118D5700	13530491005
IT.	NOMENCLATURE	IDENT	
LIST OF COMPLEMENTARY DOCUMENTS			

TYPE OF PRODUCT OR

NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LIMITED  
HYDERABAD

	NAME	SIGN.	DATE	NO OF VAR
DRN.	KR		09.06.15	01
CHD.	RSR		09.06.15	
APPD.	KAMAL		09.06.15	

DEPT GTD CODE 423	UNTOL DIMS GR φ/M/ψ	SCALE NTS	WEIGHT (KG) 5543	REF TO ASSY DRG	ITEM NO NA	NO OF ITEMS NA
TITLE SHAFT-STUB FWD (FORGING)				CARD CODE DRAWING NO 3-353-04-98001	REV 00	
				SHT No 01	NO OF SHT 02	