

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

2-353-04-98001

DRG. NO.

SH. 01 OF 02

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2

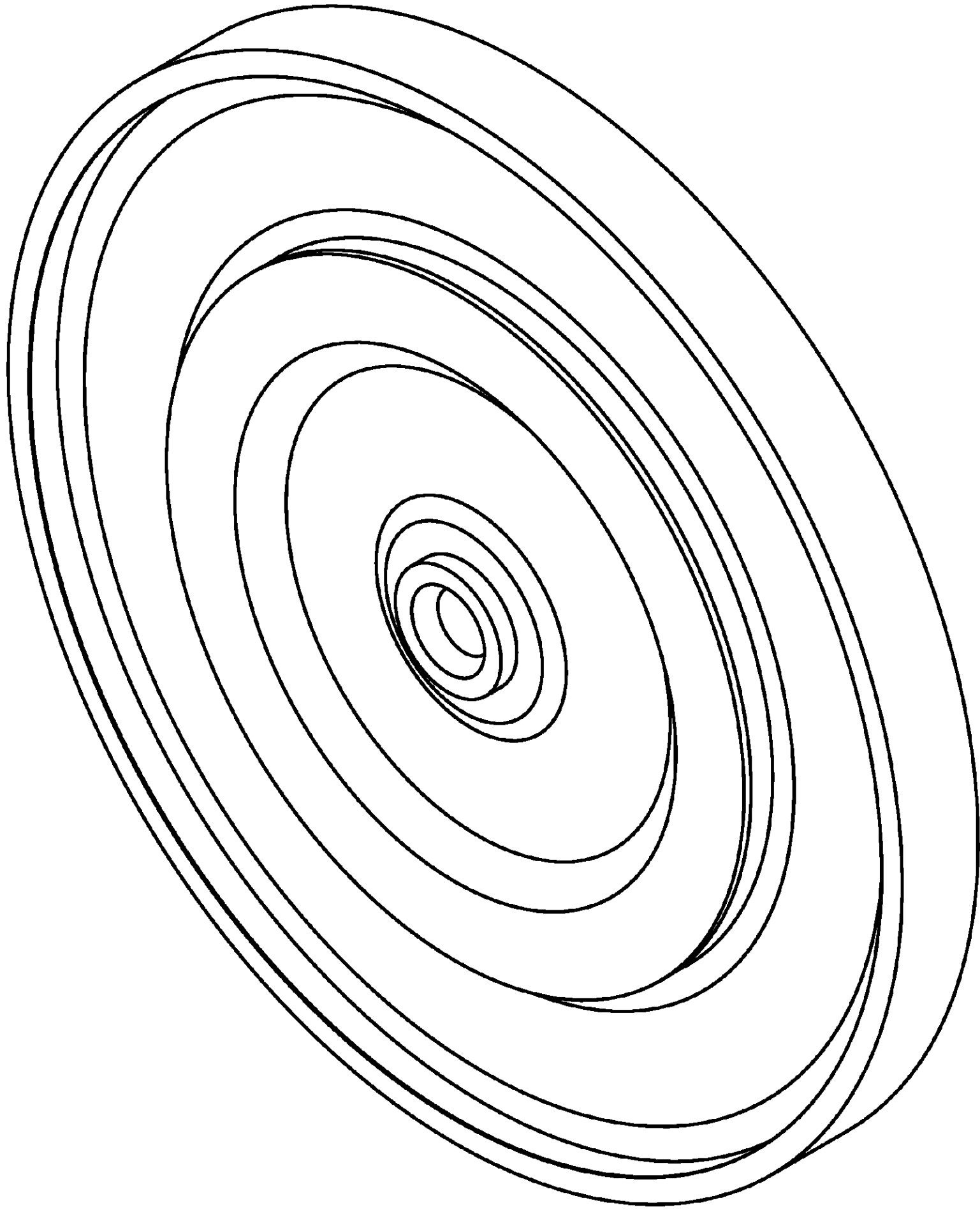
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6.3



NOTES :

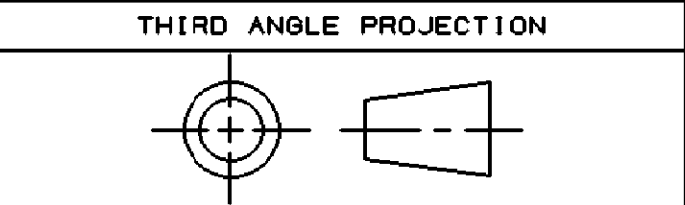
- 1. STAMP DWG NO., PT NO., SERIAL NO., LATEST REVISION LETTER AND HEAT NO.
- 2. PROCESS PER ITEM 2 AND 3. FORGING VENDOR REQUIRED TO PERFORM 100% ULTRASONIC INSPECTION PER ITEM 2 AND 3 QUALITY LEVEL "A".
- 3. UNLESS OTHERWISE SPECIFIED ALL DIAMETERS TO HAVE \varnothing 0.76 A B.
- 4. ALL DIMENSIONS ARE IN MM.
- 5. TOLERANCE FOR UNTOLERATED DIMENSIONS: ± 1.5



ISOMETRIC VIEW



GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

B	D2	2
A	D2	2
DATUM	ZONE	SHEET



VAR	DESCRIPTION
01	MATERIAL : HY19467 CLASS 'A' (B50A368E)

3	PROCESS-FORGINGS	P3B-AG10	GT10047
2	PROCESS-ACPT REQT'S	P29A-AG214	GT10649
1	APPLIED PRACTICE, GENERAL	348A9200	GT11220
IT.	NOMENCLATURE	IDENT	BHEL SPEC
LIST OF COMPLEMENTARY DOCUMENTS			

TYPE OF PRODUCT OR		9E					
NAME OF CUSTOMER/PROJECT		HYDERABAD					
	BHARAT HEAVY ELECTRICALS LIMITED		NAME	SIGN.	DATE	NO. OF VAR.	
			DRN.	KR	07.10.15		
			CHD.	SATPAL	07.10.15		
			APPD.	KDG	07.10.15	NA	
DEPT. GTD	UNTOL. DIMS. GR. $\varnothing/M/f$		SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
CODE 423			NTS	1666		NA	NA
TITLE			FORGING COMPRESSOR WHEEL STG 16		CARD CODE	DRAWING NO. 2-353-04-98001 00	
					SHT. No 01	NO. OF SHT. 02	

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD			CHD/APPD
ZONE			ZONE			ZONE			ZONE			ZONE			ZONE		

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