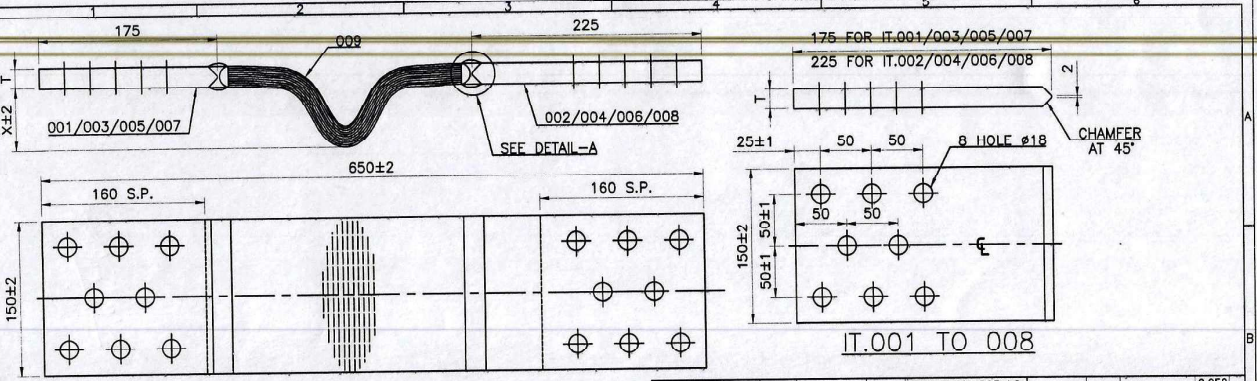
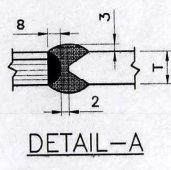


DRAWING NO. 31001416038
FIRST ANGLE PROJECTION
ALL DIMENSIONS IN MILLIMETER
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VAR.00,01,02,03

VAR. NO.	X	T	FINISH WT.	S.P. AREA
00	72	12.7	3.366 KG	1112.86 SQCM
01	75	16	4.230 KG	1173.73 SQCM
02	80	20	5.298 KG	1247.53 SQCM
03	65	25	6.630 KG	1339.76 SQCM



VAR	VAR	VAR	VAR	REMARKS	ITEM NO.	DESCRIPTION	DRAWING	IT. NO.	MATL. CODE	WT.	QTY.
055	044	035	028		009	0.40TKx150x203 LG AL ALLOY STRIP		AA	123 19	0.052	
001	--	--	--	SEE DETAIL	008	25TKx150x225 LG AL ALLOY FLAT		GRADE:19501		2.14	
001	--	--	--	SEE DETAIL	007	25TKx150x175 LG AL ALLOY FLAT		GRADE:19501		1.63	
--	001	--	--	SEE DETAIL	006	20TKx150x225 LG AL ALLOY FLAT		GRADE:19501		1.71	
--	001	--	--	SEE DETAIL	005	20TKx150x175 LG AL ALLOY FLAT		GRADE:19501		1.30	
--	--	001	--	SEE DETAIL	004	16TKx150x225 LG AL ALLOY FLAT		GRADE:19501		1.37	
--	--	001	--	SEE DETAIL	003	16TKx150x175 LG AL ALLOY FLAT		GRADE:19501		1.04	
--	--	--	001	SEE DETAIL	002	12.7TKx150x225 LG AL ALLOY FLAT		GRADE:19501		1.08	
--	--	--	001	SEE DETAIL	001	12.7TKx150x175 LG AL ALLOY FLAT		GRADE:19501		0.63	

- NOTE :
1. ALL DIMENSION IN MM.
 2. ALL BURS TO BE REMOVED AFTER SLOTTING.
 3. SURFACES TO BE FLAT & FREE FROM BLEMISHES.
 4. TOLERANCES ONLY APPLICABLE AS MENTIONED.
 5. 100% DP TEST ON ALL WELDED JOINTS ARE TO BE CARRIED OUT.
 6. 10% RADIOGRAPHIC TEST ON WELDED JOINTS ARE TO BE CARRIED OUT.

REV.	DATE	ALTERD	REV.	DATE	ALTERD	REV.	DATE	ALTERD	SANJAY
		CHEKED			CHEKED	01	28/09/18	CHEKED	RUPESH

DRAWING REVISED TO ADD TOLERANCE AND HOLE DIMENSION.

CUSTOMER		GENERAL		PROJECT/PRODUCT		IPBD		
BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR				DRN.	SANJAY	SIGN.	DATE	NO. OF VAR.
				CHKD.	RUPESH		12/07/2018	
				APPD.	ARVIND		12/07/2018	
DEPTT.		UNTO/DIM. OR.		SCALE		WEIGHT-KG		REF. TO ASSY. DRG.
BDE		C/M/F		☐ ⊕				IT. NO.
TITLE				DRAWING NO.		REV.		
AL. STRIP FLEXIBLE FOR IPBD (350 GAP BETWEEN CONDUCTOR)				31001416038		01		
SHEET NO.- 01		NO. OF SHEETS- 01		SIZE- A3				