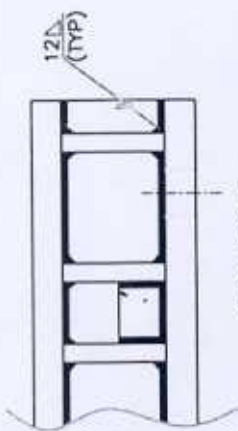
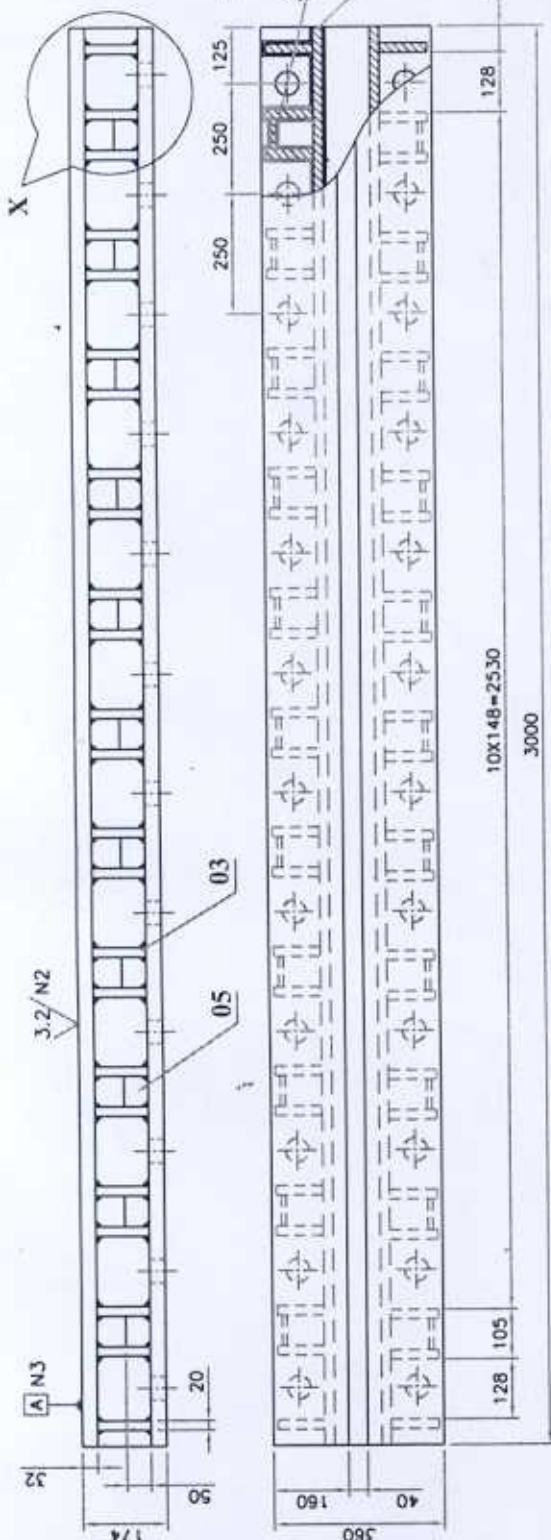
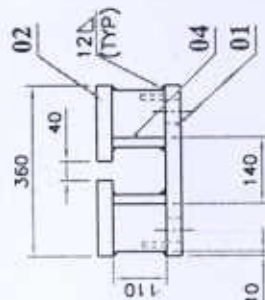


ALL DIMENSIONS ARE IN mm
FOR UNTOLERANCED DIMENSIONS FOLLOW
CORPORATE STANDARD AA 023 04 10

3.2/



DETAIL-X

22	PL 10X50X65	IS:2062	0.25	5.61	05
02	PL 20X110X3000	IS:2062	51.81	103.62	04
48	PL 20X100X110	IS:2062	1.73	82.90	03
02	PL 40X160X3000	IS:2062	150.72	301.44	02
01	PL 32X360X3000	IS:2062	271.30	271.30	01
ITEM NO.		ITEM NO.	ITEM NO.	ITEM NO.	ITEM NO.
No. of pieces		SCRAP SORT	NET WT (Kg)	CROSS WT (Kg)	DRAWING NO.
COMP / DRG / NO		FINAL MATERIAL	INT. MAT / SEQ. NO.	SEM PRO / SEQ. NO.	DESCRIPTION
COMP / DESCR		TYPE & GROUP			

TOOL No. MARK:

NOTE:
N1) AFTER WELDING STRESS RELIEVING TO BE DONE.
N2) MACHINING TO BE DONE AFTER STRESS RELIEVING.
N3) STRAIGHTNESS OF FITTERS BAR TO BE WITH IN 0.5 mm FOR 3000 mm LENGTH.

DEPT. MTO	GRADE OF UNTOLO DIM. PRE-QA	SCALE	NTS	WEIGHT (KG.)	REF TO ASSY. / OLD DRG.	DATE	SIGN	NAME	DATE	No. OF VAR.
CODE	500	765				07.04.07		A. KILLIVALAN	07.04.07	
TITLE		FITTERS BAR		DRAWING No.		3-RF-051-00763		REV.		
ZONE		ZONE		CARD CODE		DRAWING No.		REV.		
ZONE		ZONE		CARD CODE		DRAWING No.		REV.		

SIZE A3