



PLANT PURCHASE SPECIFICATION

(CFFP - HARDWAR)

FF 05057 Rev 1

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FERRO VANADIUM (LSP)

1. SCOPE

This specification governs the quality of Ferro Vanadium (LSP) with the following requirements.

2. APPLICATION

The material shall be used as alloying addition for manufacturing of alloy steel

3. CONDITION OF DELIVERY

The size should be in the range of 20-40 mm. However oversized or undersized material should not exceed 10% each by weight.

4. COMPLIANCE WITH NATIONAL STANDARDS

The specification in general is based on Indian standards specification IS 1466-1985.

5. FREEDOM FROM CONTAMINATION

The material shall be free from extraneous contamination such as slag.

6. CHEMICAL COMPOSTION

The material shall conform to the following chemical composition when it is analyzed in accordance with IS 1466-1985 .


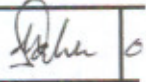
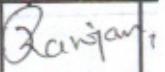
ELEMENT	% MIN	%MAX
Carbòn	-	0.10
Vanadium	50	55
Silicon	-	1.5
Sulphur	-	0.02
Phosphorus	-	0.02
Aluminium	-	1.50

RMI	S.N.GHOSH	WORKED BY	M.K.SAHU
MPIC	SHYAM BABU	CHECKED BY	RANJAN
CHAIRMAN CPSC	K.B.SUBRAMANYAM	SUPERVISED BY	SVS NARAYANA
APPROVED : PLANT STANDARDS COMMITTEE			
		PREPARED : SMS TECH	ISSUED : Steel Melting Shop
			DATE : 07/09/09

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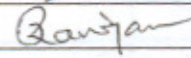
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COPYRIGHT AND CONFIDENTIAL <small>The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.</small>	7. INSPECTION <ul style="list-style-type: none"> CFFP reserves the right to witness the testing of the material at supplier works and therefore the supplier shall notify the readiness of the material in advance. CFFP may, at its discretion, test the material after receipt and acceptance of the material will be based on the CFFP's test results. For any deviation from this specification prior approval shall be taken by the supplier. For result of analysis and properties of material the decision of CFFP shall be final and binding on the supplier. If the material is not conforming to this specification, it is liable to be rejected and the supplier shall replace the same. 		
	8. TEST CERTIFICATES <p>One Original and three copies of Test Certificate from the original manufacturer containing the following information should be provided.</p> <p style="margin-left: 40px;"> Manufacturer's Name Name of the material Batch/Lot No. Quantity. </p> <p>Note:</p> <ul style="list-style-type: none"> a) A manufacturer supplying directly to BHEL should include BHEL's P.O. No. and Challan No. also in the TC. b) Any other supplier should provide a covering letter along with original Manufacturer's TC as above mentioning BHEL's P.O. No. and Challan No. 		
	9. PACKING AND MARKING <p>Packing should be such as to prevent loss / deterioration in quality during handling, transpo storage. It should be in the original manufacturer's packing. Each package should be marked with the following details.</p> <p style="margin-left: 40px;"> Name of the material Manufacturer's Name / Trade mark Batch/Lot No. Net weight. </p>		
		WORKED BY CHECKED BY	M.K.SAHU RANJAN
			 

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REVISION RECORD SHEET

SN	Revision No.	Revision date	Nature of Changes
01.	01	07.09.2009	-Clauses 8 and 9 revised incorporating requirement of manufacturer's packing and Test certificate.

ISSUED BY:	SMS	WORKED	M.K.SAHU 
REVISION	01	DATE: 07/09/09	CHECKED RANJAN 
AGREED	PLANT PUR. SPEC.COMMTTEE	APPROVED	P.P.S.C.