








સામગ્રી ગુણિત નિયંત્રણ
અને સંતોષકારણ મંત્રાલય

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स्वत्वाधिकार एवं गोपनीयता इस प्रवेश में मैं कई सूचना आला
हैंगी इतिहास की संक्षिप्त। इसका प्रवेश एवं अध्ययन स्वयं की किसी भी
एक प्रवेश, जो कि जर्मनी के लिए मैं इतिहास की न किताब था।

ph. 21000000

RMI	SOMNATH GHOSH		अनुवादक	TRANSLATED BY		
MPIC	NK VERMA		मिशन/मास्ट	WORKED BY	T DAVE	
CHAIRMAN CPSC	R PARTHASARTHY		जांचकर्ता	CHECKED BY	AK CHAKRABORTY	
सम्मत विभाग	नाम	सुनिश्चित एवं हस्ताक्षर	पर्यवेक्षणकर्ता	SUPERVISED BY	AK CHAKRABORTY	
AGREED DEPTT	NAME	DATE & SIGNATURE	लक्ष्य : संस्थान मानक समिति APPROVED : PLANT STANDARDS COMMITTEE			
			तैयार	जारी : फाउन्ड्री टेक्नालॉजी	दिनांक :	
			PREPARED : FOUNDRY TECH	ISSUED : FOUNDRY TECHNOLOGY	DATE : 12.03.16	



संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी - हरिद्वार)

PLANT PURCHASE SPECIFICATION

(CFFP - HARDWAR)

FF 06003 Rev 04

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SUPERSEDES
INVENTORY NO.

संस्था की संपत्ति
की पहचान करने

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स्वायत्तता और गोपनीयता का उद्देश्य है कि यह दस्तावेज़ और इसमें शामिल जानकारी को संस्था के अधिकारों के बिना और इसका उपयोग बिना संस्था की अनुमति के नहीं किया जा सकता है।

संस्था की संपत्ति
SIGN & DATE

संस्था की संपत्ति
संस्था

8.0 Sampling:

For each lot of 5 tons of supply, samples shall be taken from 5 different containers to make a composite sample for testing.

9.0 Acceptance Test:

Each consignment shall be accepted on the basis of test carried out as per clauses 4.0 and 5.0. For new suppliers, shop trial shall also be mandatory. Phosphorous shall be checked on surveillance basis.

10.0 Test Certificate:

10.1 Unless otherwise specified, one original and three copies of original manufacturer's test certificates shall be supplied with each consignment bearing the following information. In order to facilitate quick clearance of material, the supplier shall ensure to send a copy of test certificate along with despatch document.

- BHEL PO No. with Date
- Specification No.
- Supplier reference / trade mark
- Identification No. / Batch No.
- Chemical Composition, Grain Size and Properties as per Clause 4, 5 & 6
- Any other specific information which the supplier would like to convey.

10.2 Suppliers other than the original manufacturer shall ensure providing original manufacturer's test certificates with linkage to supplier's invoice stating the batch No., lot No., etc of the supply.

11.0 Inspection, Deviation and Replacement:

11.1 BHEL reserves the right to inspect material at vendor/manufacturers' premises before despatch. The supplier shall intimate in advance about readiness of material enclosing a copy of test certificate of the material offered for inspection. However inspection at BHEL shall be final. The supplier shall offer BHEL representative all reasonable test facilities without charge to satisfy the latter that the material being furnished is in accordance with this specification. The supplier shall prepare and provide necessary test specimens for testing to be carried out at his premises. If facilities are not available at his works, the supplier shall make necessary arrangements for carrying out the prescribed tests elsewhere.

11.2 If the material received at CFFP is not found in accordance with the requirements, it shall be rejected and the supplier will have to replace it free of cost at the earliest.

11.3 For any deviation from the specification sought by the supplier, prior approval of BHEL must be obtained in writing.

निष्पत्ति
WORKED BY

T DAVE

जांचकर्ता
CHECKED BY

AKC



संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी - हरिद्वार)

FF 06003 Rev 04

PLANT PURCHASE SPECIFICATION
(CFFP - HARDWAR)

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12.0 Packing & Marking:

12.1 Packing of the material should be that of original manufacturer's. Packing shall be done in such a way as to prevent moisture pickup and damage during transit and storage.

12.2 Each container shall be clearly marked with the following information:

- | | | | |
|----|------------------------------|----|----------------------|
| a) | Supplier's name & trade mark | b) | BHEL P.O No. |
| c) | Batch No. | d) | Date of manufacture. |

SUPERSEDES
INVENTORY NO

प्राचीन सूची संख्या
के अतिरिक्त नया

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स्वायत्तपिपादा एवं औपग्रीवक, जो प्रयोग में आने वाले अंशों को निर्धारित करने के लिए उपयोग किया जा सकता है, इस दस्तावेज़ के अंतर्गत हैं।
किसी भी प्रकार के अनाधिकृत उपयोग से निवारण करने के लिए अनुरोध किया जाता है।

अंशों की तारीख
SIGN & DATE

प्राचीन सूची संख्या

निर्माणकर्ता
WORKED BY

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CHECKED BY

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संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी - हार्डवेयर)


FF06003 Rev 04

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RECORD OF CHANGES

REV CODE	Nature of change	DOCU. NO.	SHEET NO.	SIGN	DATE
02	P content was 0.02 max.		1 of 4		12.06.03
03	Clause 10 & 12 modified to incorporate original manufacturer's test certificate and packing conditions.		2 & 3		29.8.09
04	Correction made in Clause 4.0 - value of % iron retained for - 45 micron was left out in Rev 03 due to typographical error		1		12.03.2010

DISTRIBUTION OF PRINTS

RMI	✓	
STANDARD SECTION	✓	
MPIC	✓	
		निर्माणाधीन WORKED BY
		T DAVE
		जांचकर्ता CHECKED BY
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स्वातंत्र्यपूर्ण एवं गोपनीयता का प्रयोग न की जाये
अन्य किसी व्यक्ति या संस्था को इस दस्तावेज़ के सम्पत्ति के बिना इस दस्तावेज़ को प्रसारित करने से निषेध है।
अन्यथा इस दस्तावेज़ का प्रयोग करने पर, जो कि कंपनी के हित में नहीं है, दायरता होगी।

संस्था का
SIGN & DATE

संस्था का
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