



Bharat Heavy Electricals Limited

Heavy Equipment Repair Plant

Tarna Shivpur Varanasi-221003

website: <https://herp.bhel.com>

Enquiry Number : E-305-22-0328-61-1 Date : 08/Oct/2022

Enquiry For Material :-

Sl No	Material Description	Material Code	Quantity	Unit
1	ROUGH MACHINED CASTING OF JOURNAL HEAD (HY-1100.A)---AS PER DRG. 06100400569/03.1 WITH MATL AS PER SPECN. AA19511/09 WITH 6 TO 8 MM MACHINING ALLOWANCE ON TOOL POINT.	RV1910191388	5.0	NOS
2	ROUGH MACHINED CASTING OF BOWL (BM-010.02.01) - AS PER DRG. 16110001457/00 WITH MATL AS PER SPECN. AA19511/09 AND WITH 6 TO 8 MM MACHINING ALLOWANCE ON TOOL POINTS.(BHEL HYDERABAD MATERIAL CODE BA9211103584)	RV1910191400*	4.0	NOS

Remarks

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(A) SUPPLY CONDITION :

1. ITEM TO BE SUPPLIED AT BHEL HERP STORES.
2. PRE-DESPATCH INSPECTION WILL BE CARRIED OUT AS PER QUALITY PLAN RV/C&F/102 REV.00 AT PARTY'S WORKS BY BHEL REPRESENTATIVE.

(B) TECHNICAL DELIVERY CONDITION :

1. MATERIAL SHOULD BE AS PER SPECN. AA19511/09.
2. 6 TO 8 mm MACHINING ALLOWANCE IS REQUIRED ON TOOL POINTS.
3. TOLERANCE ON UN M/CD CASTING SURFACES IS TO BE MAINTAINED AS PER TOLERANCE CL.4 OF STD. AA0230402.
4. DIMENSIONS REPORT IS REQUIRED.
5. ROUGH M/CD CASTING TO BE SUPPLIED AS PER TDC-BA75020 REV.02.
6. AFTER ROUGH M/CING, CASTING SHALL BE SUBJECTED TO UT, DP AND MPI TEST AS MENTIONED IN QAP.
7. CASTING SHOULD BE FREE FROM ALL DEFECTS.

(C) TEST CERTIFICATE : REQUIRED FOR CHEMICAL AND MECHANICAL PROPERTIES, UST, DP AND MPI TESTING OF CASTING.

(D) GUARANTEE CERTIFICATE: REQUIRED FOR 12 MONTHS AGAINST ANY MANUFACTURING DEFECTS.

(E) PACKING INSTRUCTION : ITEM TO BE SUPPLIED WITH 1 COAT OF ZINC PHOSPHATE PRIMER ON UN MACHINED SURFACES AND TRP PAINT ON MACHINED SURFACES.

REMARKS :

1. THE DELIVERY PERIOD MENTIONED IN THE INDENT IS CONSIDERING THE NORMAL MANUFACTURING CYCLE OF THE ITEMS. HOWEVER, AFTER PLACEMENT OF PO, BHEL MAY ASK VENDOR FOR DEFERRED DELIVERY, BASED ON THE END CUSTOMER'S REQUIREMENT.

2. INDENT QUANTITY IS TENTATIVE WHICH MAY DIFFER AT THE TIME OF PO PLACEMENT DEPENDING UPON THE REQUIREMENT & STOCK POSITION.

(F) REVERSE AUCTION:

(1) BHEL SHALL BE RESORTING TO REVERSE AUCTION (RA) (GUIDELINES ARE AVAILABLE ON <https://www.bhel.com/supplier registration>). FOR THIS TENDER. PRICE BIDS OF ALL TECHNICAL-COMMERCIALY QUALIFIED BIDDERS SHALL BE OPENED AND SAME SHALL BE CONSIDERED AS INITIAL BIDS OF BIDDERS IN RA. IN CASE ANY BIDDER(S) DO(ES) NOT PARTICIPATE IN ONLINE REVERSE AUCTION, THEIR SEALED ENVELOPE PRICE BID ALONG WITH

APPLICABLE LOADING, IF ANY, SHALL BE CONSIDERED FOR RANKING. IF ANY OF THE VENDORS DO NOT ACCEPT THE ABOVE POINT, THEIR OFFER MAY BE LIABLE FOR REJECTION WITHOUT INTIMATION.

(2) RA WILL BE CARRIED OUT ITEM WISE OF ALL THE ITEMS COVERED IN THE ENQUIRY AND ORDER WILL BE PLACED ACCORDINGLY.

(G) OTHER TERMS AND CONDITIONS OF THIS ENQUIRY SHALL BE AS PER ATTACHED GTC.

(H) BEING AN OPEN TENDER VENDORS HAVE TO SUBMIT THE DULY FILLED AND SIGNED & STAMP COPY OF PQR ALONG WITH ALL RELATED DOCUMENTS.

(I) DELIVERY IS REQUIRED WITHIN 04 MONTHS FROM PO DATE. HOWEVER EARLY DELIVERY IS ACCEPTABLE.