



# Bharat Heavy Electricals Limited

## Heavy Equipment Repair Plant

Tarna Shivpur Varanasi-221003

website: <https://herp.bhel.com>

Enquiry Number : E-305-22-0326-61-1 Date : 07/Oct/2022

### Enquiry For Material :-

Sl No	Material Description	Material Code	Quantity	Unit
1	ROUGH M/CD CASTING OF LOWER JOURNAL HOUSING AS PER DRG.46100402756/01 WITH MATL. AS PER SPECN. AA19511/09	BA9211123240	5.0	NOS
2	ROUGH MACHINED CASTING OF UPPER JOURNAL HOUSING(BM-010.04.01.03) AS PER DRG.36100403151/00 WITH MATL. AS PER SPECN. AA19511/09	BA9211123259	5.0	NOS
3	JOURNAL HEAD (HY-313.01) - ROUGH M/CD CARBON STEEL CASTING AS PER DRG. 06100000169/11 WITH MATL AS PER SPECN. AA19511/09	RV1910100978	24.0	NOS
4	BOWL (HY-908.00) - ROUGH M/CD CARBON STEEL CASTING AS PER DRG. 16118801028/5.1 SHEET NO.1 WITH MATL AS PER SPECN. AA19511/09	RV1910101060*	3.0	NOS
5	ROUGH M/CD CASTING OF JR. HEAD (HY-903.01) AS PER DRG. 06108800525/06 WITH MATERIAL AS PER SPECN. AA19511/09	RV1910101258	7.0	NOS
6	MILL BOTTOM (HY-195.00) ROUGH M/CD CARBOM STEEL CASTING AS PER DRG. 26117690019/M WITH MATL. AS PER SPECN. AA19511/09	RV1910191302	5.0	NOS
7	BOWL (HY-192.M) - ROUGH M/CD CARBON STEEL CASTING AS PER DRG. 26117600018/M WITH MATL AS PER SPECN. AA19511/09	RV1910191310	9.0	NOS
8	WORM GEAR HUB (HY-193.00) - ROUGH M/CD CARBON STEEL CASTING AS PER DRG. 26117600009M/02 WITH MATL AS PER SPECN. AA19511/09	RV1910191329	12.0	NOS
9	BOWL HUB (HY-191.M) - ROUGH M/CD CARBON STEEL CASTING AS PER DRG. 16117600007M/00 WITH MATL AS PER SPECN. AA19511/09	RV1910191337	19.0	NOS

### Remarks

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(A) SUPPLY CONDITION :

1. ITEM TO BE SUPPLIED AT HERP STORES.
2. PRE-DESPATCH INSPECTION SHALL BE CARRIED OUT AS PER QUALITY PLAN NO. RV/C&F/102 REV-00 AT PARTY'S WORKS BY BHEL REPRESENTATIVE.

B) TECHNICAL DELIVERY CONDITION:

1. MATERIAL SHOULD BE AS PER SPECN.AA19511/09.
2. 4-6 MM MACHINING ALLOWANCES IS REQUIRED ON TOOL POINT AT ALL M/CING SURFACES
3. UN-SPECIFIED CASTING TOLERANCES TO BE MAINTAINED AS PER TOL. CL.4 OF STANDARD AA0230402.
4. ALL THE TECHNICAL NOTINGS MENTIONED IN THE DRG. ,SPECIFICATION & QUALITY PLAN SHOULD BE STRICTLY FOLLOWED.
5. HEAT TREATMENT CHART/REPORT IS REQUIRED.
6. DIMENSIONS REPORT IS REQUIRED.
7. CASTING SHOULD BE PROPERLY FETTLED.

(C) TEST CERTIFICATE: TEST CERTIFICATE:

- i) REQUIRED FOR CHEMICAL & MECHANICAL PROPERTIES OF RAW MATL.
- ii) TEST RESULTS OF UT,MPI & DP.

(D) GUARANTEE CERTIFICATE: REQUIRED FOR 12 MONTHS AGAINST ANY MANUFACTURING DEFECTS.

(E) PACKING INSTRUCTIONS:ITEM TO BE SUPPLIED IN PROPERLY SECURED CONDITION ON TRUCK/TRAILER AFTER APPLYING THE RUST PREVENTIVE PAINT TO AVOID RUSTING.

REMARKS

1. (I) DELIVERY FOR HY-192.M IS REQUIRED IN SINGLE LOT  
LOT1: QTY 09 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.

(II) DELIVERY FOR HY-191.M IS REQUIRED IN TWO LOTS  
LOT1: QTY 10 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.  
LOT2: QTY 09 NUMBER WITHIN 05 MONTHS FROM THE DATE OF PO.

(III) DELIVERY FOR HY-313.01 IS REQUIRED IN TWO LOTS  
LOT1: QTY 15 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.  
LOT2: QTY 09 NUMBER WITHIN 05 MONTHS FROM THE DATE OF PO.

(IV) DELIVERY FOR HY-903.01 IS REQUIRED IN SINGLE LOT  
LOT1: QTY 07 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.

(V) DELIVERY FOR BM-010.04.01.03 IS REQUIRED IN SINGLE LOTS  
LOT1: QTY 05 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.

(VI) DELIVERY FOR HY-193.00 IS REQUIRED IN TWO LOTS  
LOT1: QTY 08 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.  
LOT2: QTY 04 NUMBER WITHIN 05 MONTHS FROM THE DATE OF PO.

(VII) DELIVERY FOR HY-195.00 IS REQUIRED IN SINGLE LOT  
LOT1: QTY 05 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.

(VIII) DELIVERY FOR HY-908.00 IS REQUIRED IN SINGLE LOT  
LOT1: QTY 03 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.

(IX) DELIVERY FOR BA9211123240 IS REQUIRED IN SINGLE LOT  
LOT1: QTY 05 NUMBER WITHIN 04 MONTHS FROM THE DATE OF PO.

2. THE DELIVERY PERIOD MENTIONED IN THE INDENT IS CONSIDERING THE NORMAL MANUFACTURING CYCLE OF THE ITEMS. HOWEVER, AFTER PLACEMENT OF PO, BHEL MAY ASK VENDOR FOR DEFERRED DELIVERY, BASED ON THE END CUSTOMER'S REQUIREMENT.

3. INDENT QUANTITY IS TENTATIVE WHICH MAY DIFFER AT THE TIME OF PO PLACEMENT DEPENDING UPON THE REQUIREMENT & STOCK POSITION.

(H) REVERSE AUCTION:

(1) BHEL SHALL BE RESORTING TO REVERSE AUCTION (RA) (GUIDELINES ARE AVAILABLE ON [https://www.bhel.com/supplier registration](https://www.bhel.com/supplier%20registration)). FOR THIS TENDER. PRICE BIDS OF ALL TECHNO-COMMERCIALY QUALIFIED BIDDERS SHALL BE OPENED AND SAME SHALL BE CONSIDERED AS INITIAL BIDS OF BIDDERS IN RA. IN CASE ANY BIDDER(S) DO(ES) NOT PARTICIPATE IN ONLINE REVERSE AUCTION, THEIR SEALED ENVELOPE PRICE BID ALONG WITH APPLICABLE LOADING, IF ANY, SHALL BE CONSIDERED FOR RANKING. IF ANY OF THE VENDORS DO NOT ACCEPT THE ABOVE POINT, THEIR OFFER MAY BE LIABLE FOR REJECTION WITHOUT INTIMATION.

(2) RA WILL BE CARRIED OUT ITEM WISE OF ALL THE ITEMS COVERED IN THE ENQUIRY AND ORDER WILL BE PLACED ACCORDINGLY.

(I) OTHER TERMS AND CONDITIONS OF THIS ENQUIRY SHALL BE AS PER ATTACHED GTC.

(J) BEING AN OPEN TENDER VENDORS HAVE TO SUBMIT THE DULY FILLED AND SIGNED & STAMP COPY OF PQR ALONG WITH ALL RELATED DOCUMENTS.

(K) VENDORS HAVE TO SUBMIT THE DULY FILLED AND SIGNED & STAMP COPY OF INTEGRITY PACT ATTACHED WITH THE ENQUIRY.