



An ISO 9001
Company

Bharat Heavy Electricals Limited

(High Pressure Boiler Plant)

Tiruchirappalli – 620014, TAMIL NADU, INDIA

CAPITAL EQUIPMENT / MATERIALS MANAGEMENT

ENQUIRY	Phone: +91 431 257 79 38 Fax : +91 431 252 07 19 Email : tvenkat@bheltry.co.in Web : www.bhel.com
NOTICE INVITING TENDER	

TWO PART BID	Enquiry Number:	Enquiry Date:	Due date for submission of quotation:
Tender to be submitted in two Parts	2620900169	31.08.2009	19.10.2009

You are requested to quote the Enquiry number date and due date in all your correspondence. This is only a request for quotation and not an order.

Please note that under any circumstances both **delayed offer** and **late offers** will not be considered. Hence vendors are requested to ensure that the offer is reaching physically our office before 14.00 hrs on the Date of tender opening.

Item	Description	Quantity
10	Powered Transfer Trolley - 20 T as per the technical specification & commercial conditions applicable (to be downloaded from web site www.bhel.com or http://tenders.gov.in)	2 Nos.

Important points to be taken care during submission of offer

1. Delivery required 8 months from the date of purchase order.
2. Grace period of 2 months beyond the above delivery period will be considered.
3. Checklist to be filled and enclosed along with the offer failing which, the offer will not be considered for evaluation.

BHEL's General guidelines / instructions (refer MM/CE/GT/001) including bank guarantee formats and list of consortium banks, commercial terms check-list can be downloaded from BHEL web site <http://www.bhel.com> or from the Government tender website <http://tenders.gov.in> (public sector units > Bharat Heavy Electricals Limited page) under Enquiry reference "2620900169".

Tenders should reach us before 14:00 hours on the due date Tenders will be opened at 14:30 hours on the due date Tenders would be opened in presence of the tenderers who have submitted their offers and who may like to be present	Yours faithfully, For BHARAT HEAVY ELECTRICALS LIMITED Manager / Capital Equipment / MM
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PART A
POWERED TRANSFER TROLLEY

SECTION – I : QUALIFYING CRITERIA

The BIDDER has to compulsorily meet the following requirements to get qualified for considering the technical offer:

S. No.	REQUIREMENTS	VENDOR's RESPONSE
1	<p>Only those vendors (OEMs), who have supplied and commissioned at least TWO POWERED TROLLEY of 30Tons or Higher in the past five years (on the date of opening of Tender) and such machine is presently working satisfactorily for more than one year after commissioning (on the date of opening of Tender) should quote.</p> <p>However, if such equipment had already been supplied to BHEL, then that machine should be presently working satisfactorily for more than six months after it's commissioning and acceptance (on the date of opening of Tender).</p>	
	The vendor should submit following information where similar machine has been supplied for qualification of their offer.	
1.1	Name and postal address of the customer or company where similar equipment is installed.	
1.2	Name and designation of the contact person of the customer.	
1.3	Phone, FAX no and email address of the contact person of the customer.	
1.4	Month and Year of commissioning of the equipment	
1.5	Application for which the equipment is supplied	
1.6	Along with the Technical offer, the Vendor should submit one Performance certificate from the customer for the satisfactory performance of the equipment supplied to them. For obtaining the Performance certificate, a suggestive format is provided in SECTION – IV .	
1.7	BHEL reserves the right to verify the information provided by vendor. In case the information provided by vendor is found to be false/ incorrect, the offer shall be rejected.	
2.0	<p>DELIVERY - The bidder shall quote the best possible delivery. However the delivery shall not exceed 8 months with an additional grace period of 2 months. The additional grace period will attract a penalty which is explained in the commercial terms of the enquiry.</p> <p>The delivery period shall be reckoned from date of purchase order to despatch from the vendor works.</p>	

3.0	The BIDDER / VENDOR (OEM) shall have a minimum of FIVE Years of Continuous Experience in the Design, Manufacture & Supply of Powered Transfer trolley	
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SECTION – II

The BIDDER / VENDOR is requested to provide the following information:

S. No.	REQUIREMENTS	VENDOR's RESPONSE
4.0	The BIDDER/VENDOR to furnish Reference List of Customers, with full address, details of contact person, where Powered Transfer Trolley have been supplied in the past.	
5.0	Details of Powered Transfer Trolley supplied to other BHEL units, if any. (Year of commissioning, Capacity)	
6.0	Details on SERVICE-AFTER-SALES Set-Up in India including the Address of Agents / Service Centers in South India.	
7.0	Any Additional Data to supplement the manufacturing capability of the BIDDER for the subject equipment.	

SECTION – III

The BIDDER to note:

S. No.	PARTICULARS	VENDOR'S RESPONSE
8.0	The BIDDER / VENDOR shall submit the offer in TWO PARTS. 1. Technical Offer [with PART A & PART B] & commercial offer 2. Price Bid.	
9.0	The Technical Offer shall contain a comparative statement of Technical Specifications demanded by BHEL and Offer Details submitted by the Bidder , against each clause. A just 'CONFIRMED' or 'COMPLIED' or 'YES' or 'NO-DEVIATION' or similar words in the technical comparative statement where specific details are required may lead to disqualification of the Technical Offer.	
10.0	The Technical Offer shall be supported by product Catalogues & Data Sheets and also technical details of Bought-Out-Items with copies of Product Catalogue to the extent possible.	
11.0	The Commercial Offer (given with the Technical Offer) shall contain the Scope of Supply and the Un-Priced Part of the Price-Bid, for confirmation.	

SECTION – IV

The performance certificate should be produced **on Customer's Letter Head.**

PERFORMANCE CERTIFICATE

1. Supplier of the machine		
2. Make & Model of the M/C		
3. Month & Year of Commissioning		
4. Application for which M/C is used		
5	a) Platform Size b) Capacity	
6. Performance of the Machine (Strike off whichever is not applicable)		Satisfactory / Good / Average / Not Satisfactory
7. After sales service (Strike off whichever is not applicable)		Satisfactory / Good / Average / Not Satisfactory
8. Any Other remarks		
<div style="display: flex; justify-content: space-between; align-items: flex-end; padding-top: 20px;"> <div>Date:</div> <div>Signature & Seal of the Authority Issuing the Performance Certificate</div> </div>		

TECHNICAL SPECIFICATIONS FOR BATTERY POWERED TRANSFER TROLLEY [CARRYING CAPACITY: 30 tonne]

S.No.	PARTICULARS	BHEL SPECIFICATIONS	VENDOR's TECHNICAL OFFER (With Complete Details)
1.0.0	APPLICATION	a. The proposed Transfer Car is intended for material handling within a large and heavy fabrication industry, on steel rails embedded in the shop floor. b. The Transfer Car will be put to use for continuous duty [three shifts in a day and for all the 365 days in a year]. c. The shop floor environment will be dust prone, humid, welding fume filled and ambient temperature going up to 50° C. d. The proposed trolley will travel on rails which will have a max gap of 300mm in which perpendicular track runs at lower level	
2.0.0	SCOPE OF SUPPLY	a. Design and Manufacture as per BHEL Tender Specifications. b. Assembly and Running Test before Dispatch, at Supplier's Works. c. Supply in Modules / Sub-Assemblies d. Commissioning and Performance Prove-Out at BHEL Works e. Mechanical & Electrical Spares f. Performance Guarantee for 12 months, from the date of commissioning.	
3.0.0	TECHNICAL SPECIFICATIONS		
3.1.0	Capacity	30,000 kgs. [30 Tons]	
3.2.0	Rail Track Gauge	1676 mm [Broad Gauge]	
3.3.0	Trolley Platform Length	10000 mm	
3.4.0	Trolley Platform Width	3000 mm	
3.5.0	Height from Rail Level	900 mm [Loading Platform Level]	
3.6.0	No of Axles	Four	
3.7.0	Wheel Tread Diameter	500 mm	
3.8.0	Motor	DC SERIES MOTOR minimum 5 HP 1500 RPM 110 V	
3.9.0	Haulage Speed	Upto 30 mtrs. / min.	

S.No.	PARTICULARS	BHEL SPECIFICATIONS	VENDOR'S TECHNICAL OFFER (With Complete Details)
4.0.0	CONFIGURATION & CONSTRUCTION		
4.1.0	BASIC DESIGN	The transfer car shall be configured to run on BG [Broad Gauge] track with a sturdy steel structure, powered with a suitable DC motor (in conjunction with a gearbox and battery) and provided with controls, operator console, battery charger, etc., as per the details given under the following clauses.	
4.2.0	TRANSFER CAR CARRIAGE	<ul style="list-style-type: none"> a. The under frame shall be fabricated out of steel rolled beams and sections by welding. b. The top shall be covered with steel plates of adequate thickness (not less than 8 mm) to withstand load capacity of the transfer car. c. The main members shall be adequately reinforced to withstand shock loads encountered in service. 	
4.2.1	RAW MATERIAL	<ul style="list-style-type: none"> a. Only steel plates tested and certified for quality by reputed inspection authorities, shall be used. b. Test Certificates to be produced for BHEL verification and form part of the documentation. 	
4.2.2	WELDING ELECTRODES	<ul style="list-style-type: none"> a. For all Horizontal Welding E 7018 Electrode only should be used. b. For all Vertical Welding E 7048 Electrode only should be used. 	
4.2.3	WELDED JOINT TESTING	All Butt Welded Joints (if carried out/though not preferred by BHEL) shall be DP tested and records to be produced/offered for BHEL evaluation.	
4.2.4	BOTTOM CLEARANCE	The bottom most part of the components mounted under the trolley carriage shall have a minimum ground clearance of 100 mm.	
4.2.5	BATTERY COMPARTMENT	The battery compartment shall be protected from damage by means of guard plates	
4.2.6	ATTACHMENTS	The below listed attachments are to be compulsorily provided with the Transfer Car.	
4.2.7	BUFFERS	Two each of spring-loaded buffers with rubber pads shall be provided at both ends of the transfer car.	
4.2.8	COUPLER	Hook type couplers are to be provided at both ends, for shunting purposes.	
4.2.9	LIFTING HOOKS	Adequate number of lifting hooks shall be provided for transporting / lifting the transfer car by means of overhead cranes	

S.No.	PARTICULARS	BHEL SPECIFICATIONS	VENDOR's TECHNICAL OFFER (With Complete Details)
4.2.10	SIDE SUPPORTS	3 Nos. of support pockets with inside dimension of 75mm x 75 mm shall be provided on each side of the trolley to accept side-support pipes	
4.3.0	DRIVE SYSTEM	<ul style="list-style-type: none"> a. The drive shall consist of DC Series motor coupled to the totally enclosed gearbox and drive the wheel through axle-mounted heavy duty gearbox. b. The power to the motor shall be supplied from the batteries mounted on the trolley itself. 	
4.3.1	MOTOR	<ul style="list-style-type: none"> a. DC Series motor of suitable capacity min 5 HP having adequate starting torque shall be used. b. The motor shall be totally enclosed. c. The speed control shall be through armature resistance control. Three-step speed in either direction shall be provided. d. DC magnetic brake shall be provided. 	
4.3.2	TRACTION MOTOR MAKE	Motor make shall be of reputed make. BIDDER has to specify make and rating.	
4.3.3	TRACK RAIL SIZE	IRS 90 Lbs./Yard	
4.3.4	BRAKE	Fail safe electro-magnetic brake shall be provided for instantaneous stopping.	
4.3.5	GEAR-BOX	<ul style="list-style-type: none"> a. The gearbox casing shall be fabricated out of steel plates. b. The housing shall be stress relieved after fabrication to eliminate the internal stresses developed during welding and also to maintain the dimensional accuracy in service. c. The housing shall be of split design to facilitate easy assembly & maintenance d. The mating joint faces shall be of accurate finish, blue matched & lapped together to ensure leak proof joint. e. The gears shall be made out of alloy steel forging. f. The gear tooth size and face width shall be ample design with adequate factor of safety for severe shocks while in service during stall condition of motor as while braking under load. g. Gears shall be helical type. 	

S.No.	PARTICULARS	BHEL SPECIFICATIONS	VENDOR's TECHNICAL OFFER (With Complete Details)
4.3.6	WHEEL AND AXLE	a. Forged wheels of defect free and finish machined on running tread, flange and bore shall be provided. b. The tread shall be induction hardened to 300 to 350 BHN. c. Axles shall be of forged steel.	
4.4.0	CONTROL SYSTEM	a. DC Motor shall be used with resistance for speed and torque control. b. The resistance value shall be selected so tat the motor delivers required torque while starting and current is kept within the permissible safe limit. c. Heavy-duty electro magnetic contactors shall be used to include and remove the resistance in the circuit. d. The control shall be by push buttons mounted in the control console. e. The driver console shall be provided with cover and lock and key to avoid unauthorized operation.	
4.4.1	MAIN CONTROL	Master controller with Dead-Man handle mounted at the driver's platform at one end of the trolley.	
4.4.2	REMOTE CONTROL	Pendant type hand held Remote Control Unit with 5 mtr. Long cable with quick-fix end connectors.	
4.5.0	BATTERY	a. Battery shall be accommodated in the transfer car suitably for easy maintenance, charging & replacement. b. Battery shall be Iron clad, heat sealed polypropylene classic motive power battery and assembled in steel trays duly FRP lined, including inter cell connectors, terminal take off, charging socket and harness, complete with all components, conforming to IS: 5154 of 1980 & Amendment-1.	
4.5.1	BATTERY CHARGING	Supplier shall charge the battery at site. Sufficient quantity of electrolyte and suitable Charger shall also be supplied along with the battery.	
4.5.2	BATTERY POWER RATING	110V DC, 300 AH 5 Hr rating Storage Type, Traction Duty, Lead Acid Battery	
4.5.3	BATTERY MAKE	Storage Battery shall be of internationally reputed make only. BIDDER has to specify make & power rating of the Battery.	

S.No.	PARTICULARS	BHEL SPECIFICATIONS	VENDOR's TECHNICAL OFFER (With Complete Details)
4.6.0	BATTERY CHARGER	Suitable for 110 V, 300 AH Lead Acid Battery. Charger shall have the following features : a. Constant current equalizing facility with auto cut-off. b. Protection for reverse battery, over current and short circuit. c. Free standing, self – compensating, and 100% automatic charging. d. Charging current and charging voltage indication. e. On delay start.	
4.6.1	INPUT ELECTRIC POWER	The battery charger shall be suitable for input electric supply through a 415VAC \pm 10%, 50Hz \pm 3% from 3 Phase, 3 Wire System.	
4.6.2	POWER CABLE	10 mtr. long charging cable of adequate size, with end connectors, shall be supplied	
4.7.0	SAFETY PROTECTIONS	The following safety protections shall be compulsorily provided: 1. Overload Protection. 2. Short Circuit Protection. 3. Dead Man Control. 4. Key Switch. 5. Hooter. 6. Charger Isolation. 7. Reverse Interlock. 8. Over Speed Protection. 9. Emergency Stop.	
4.8.0	SURFACE CLEANING	All the fabricated parts shall be de-rusted and degreased (by shot blasting or chemical treatment for surface cleaning), after completion of all operations but prior to painting.	
4.9.0	PAINTING	The Steel fabricated parts are to be painted as follows : a. One coat of Primer with 25 microns of DFT (Dry Film Thickness) and 48 hours of compulsory curing after painting. b. Two coats of Enamel Paint (Colour – Golden Yellow) each with a DFT of 25 microns and intermittent curing of minimum 16 hours. c. The front and rear portions shall be painted yellow and black strips.	

S.No.	PARTICULARS	BHEL SPECIFICATIONS	VENDOR's TECHNICAL OFFER (With Complete Details)
5.0.0	SPARES	<p>The BIDDER has to compulsorily list down the Mechanical, Electrical and Electronic Spares with Unit Rate, which are to be procured for three years of continuous operation of the Transfer Car with the Remote Control Unit.</p> <p>The BIDDER has to quote for the following spares compulsarily</p> <ol style="list-style-type: none"> 1. Motor carbon brushes -3 sets. 2. Gear box oil seals -12 nos. 3. Charger PCB -1 no 4. Charger plugs -4 nos. 5. Brake liners -3 sets 6. Master controller -4 nos. 7. Coupling -3 nos 8. Brake coil -3 nos 9. DC contactor DPST -2nos 10. DC Contactor SPST -3 nos 11. DC Contactor coil -4 nos 12. MC Circuit breaker -3 nos 	
6.0.0	DOCUMENTS/DETAILS for APPROVAL	The following documents and details are to be submitted for BHEL Approval, prior to taking up the manufacture of the Transfer Car.	
6.1.0	Drawings and Documents	<ol style="list-style-type: none"> a. GA Drawing of the Transfer Car / Trolley. b. Trolley Dimensional Drawing. c. Sub-Assembly Drawing for Wheel & Axles, Gear Boxes, etc. d. Calculations for Selection of Electric Motor and Gear-Box. e. Electrical Drawings. f. Schematic Drawing of Trolley Controls. g. Battery Charger Schematic Drawing. h. Total Weight of the Transfer Car including all Electrical Equipment. 	

S.No.	PARTICULARS	BHEL SPECIFICATIONS	VENDOR's TECHNICAL OFFER (With Complete Details)
7.0.0	O & M MANUALS	Each Transfer Car shall be provided with a. Complete set of Tools required for Operational Maintenance, b. 3 Copies of Operation & Maintenance Manual hard copy & one soft copy in CD, [containing the following technical details, given under Clause Sl. No. 7.1.0]	
7.1.0	Drawings & Details	a. Trolley General Arrangement Drawing b. Assembly Drawing for Wheel & Axle, Gear-Box Assembly, etc. c. Electric Wiring Schematics d. Detailed Wiring Diagram for Sub-Systems / Control Panels e. Battery Charger Schematic Drawing. f. Specifications / Ratings of All Bought-Out Items g. Warranty / Guarantee Card for all the Bought-Out Items h. Trouble Shooting Chart for all Systems i. List of Spares – both Mechanical and Electrical	
8.0.0	INSPECTION	Schedule of Inspection at supplier's works: a. Verification of Test Certificate for Raw Materials used for fabrication. b. Verification of DP test Report of Butt-Joints and Random Testing of the Welds, by physical examination. c. Verification of Transfer Car Dimensions, Checking of Wheel Alignment, Mechanical Assemblies and Total Alignment. d. Speed / Traverse Motion Testing without load Schedule of Inspection at BHEL: a. Full / Rated Load Test. b. 10% OVER-LOAD Carrying Ability Check.	
9.0.0	ERECTION & COMMISSIONING		
9.1.0	Mechanical Erection / Assembly	Erection / Assembly of the Transfer Car has to be done by the Representative of the Supplier, at BHEL Works	
9.2.0	Commissioning	Commissioning of the Transfer Car and Performance Prove – Out for the Trolley's Capacity and Smooth Running (at BHEL Works) shall be the RESPONSIBILITY of the supplier.	

S.No.	PARTICULARS	BHEL SPECIFICATIONS	VENDOR's TECHNICAL OFFER (With Complete Details)
10.0.0	PERFORMANCE GUARANTEE	The Performance of the Transfer Car and/or the Components / Sub-Assemblies / Bought-Out-Items shall be guaranteed for a minimum period of TWELVE months from the date of performance acceptance at BHEL Works or 18 months from the date of supply whichever is earlier.	

GENERAL ARRANGEMENT OF TROLLEY

