

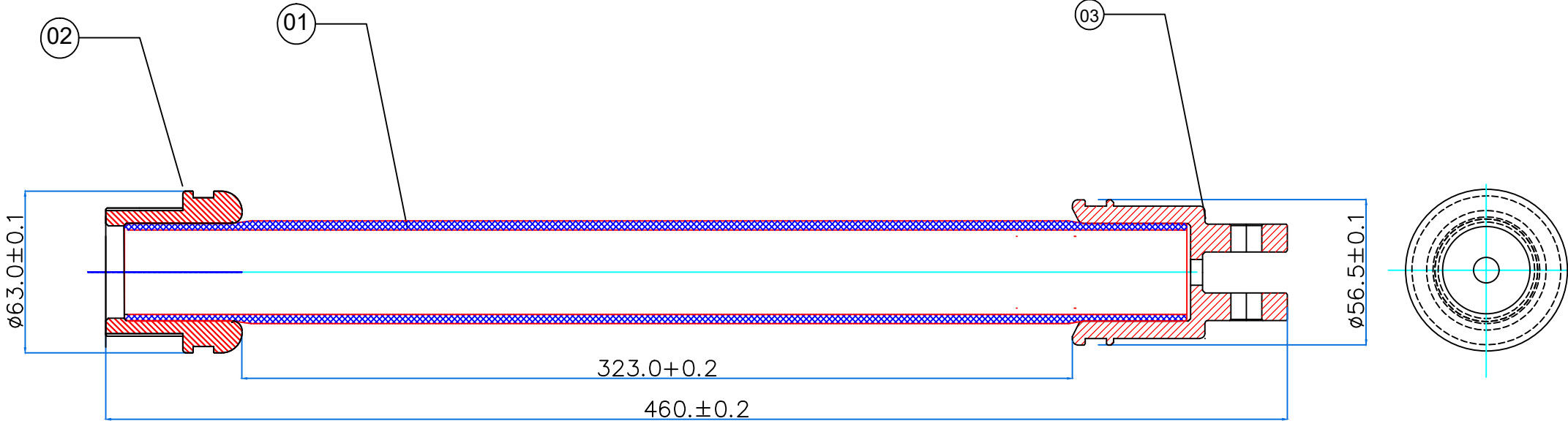
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INVENTORY NO. SIGN. AND DATE REF. DRG. NO.

RD DG 4 35 0517 2014
DRG. NO.

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

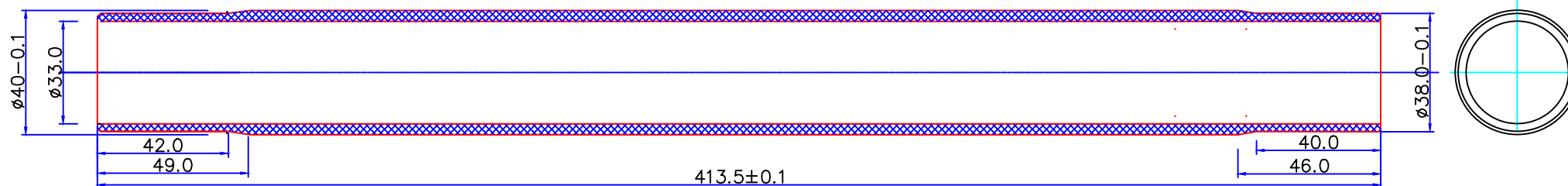


VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO.	MATL. CODE	A C UNIT	UNIT WT.	GS	ZONE
							VAR	MATL. SPECN.		QTY.		
			01	PULL TUBE		RD DG 4 35 0517 2015		POLESTER/KEVLAR		01		
			02	TOP PLUG		RD DG 4 35 0517 2016		Al. Alloy		01		
			03	BOTTOM CAP		RD DG 4 35 0517 2017		AL. Alloy		01		

TYPE OF PRODUCT		GSM-245									
NAME OF CUSTOMER		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD									
		DRN	NAME	SIGN.	DATE	NO.OF					
		CKD	NSK		21.01.14	VAR.					
		APPD	BSM		21.01.14						
			MMRAO		21.01.14						
DEPT.	GRADE OF	SCALE 01		WEIGHT(KG)		REF. TO	ITEM	NO.OF			
CODE	TOL. DIM.	NTS				RD DG 4 35 0517 2000	NO.	ITEMS			
C/M/F						DRAWING NO.	REV.				
						RD DG 4 35 0517 2014					
TITLE		DS Pull Tube Assy.		CARD CODE		SHEET NO. NO. OF SHEETS					

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED
ZONE			ZONE		

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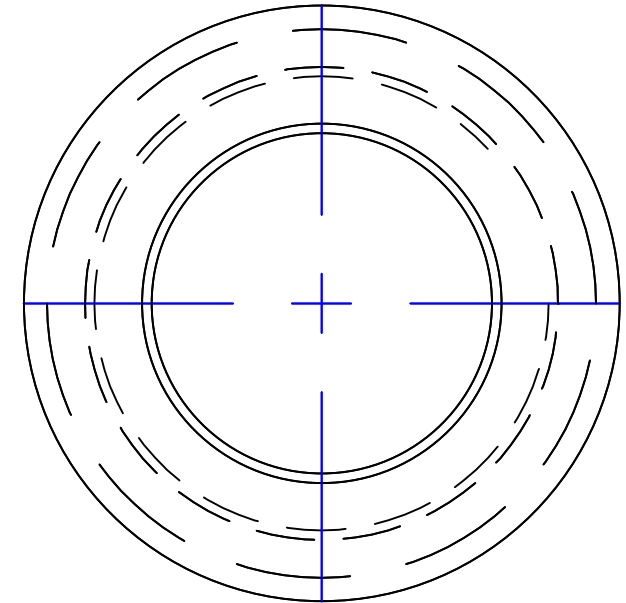
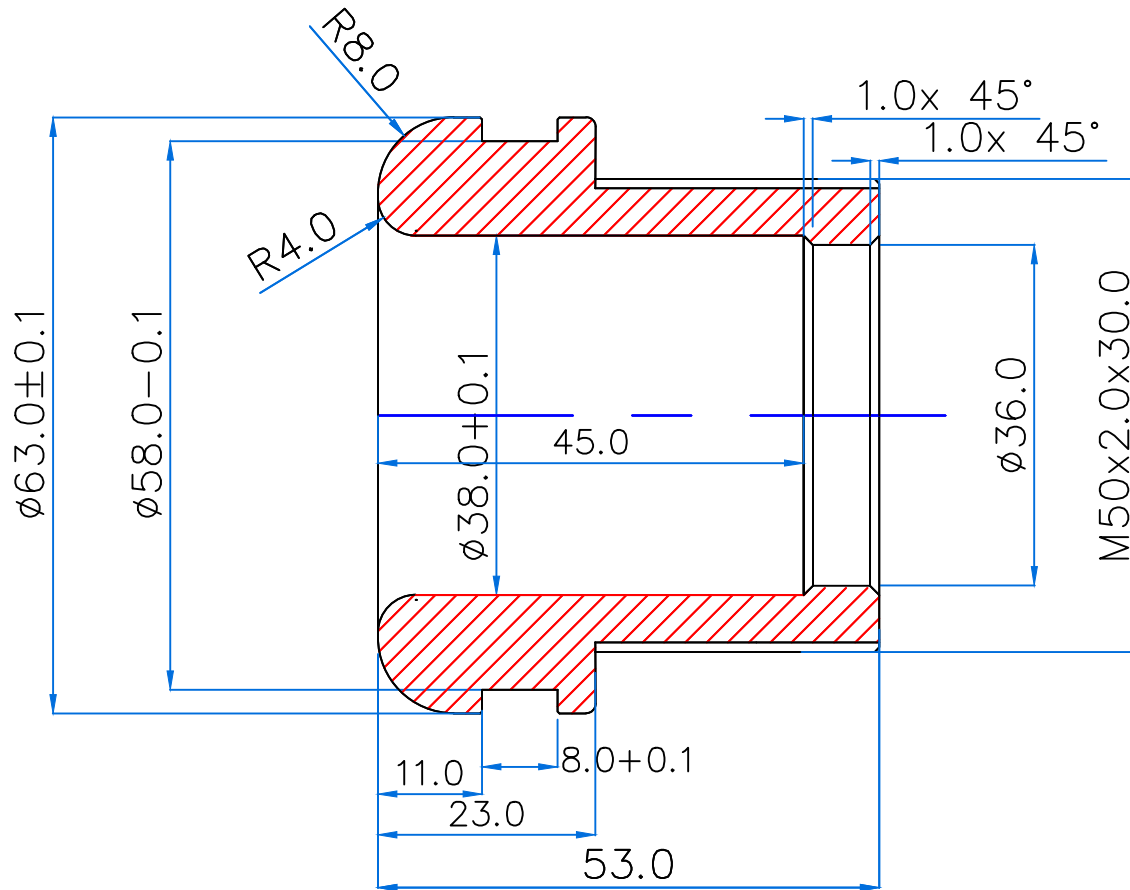
Note:

Tube Either ends shall be machined to suit to Top plug
and Bottom Cap.

			01	Ø 40x415 TUBE			POLESTER/KEVLAR			01		
VAR.00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO.	MATL. CODE	A C UNIT	UNIT WT.		ZONE
							VAR	MATL. SPECN.		QTY.		GS

TYPE OF PRODUCT		GSM-245							
NAME OF CUSTOMER									
		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		DRN	NAME NSK	SIGN.	DATE 21.01.14	NO. OF VAR.	
				CKD	BSM		21.01.14		
				APPD	MMRAO		21.01.14		
DEPT.	GRADE OF TOL. DIM. C/M/F		SCALE 01 NTS	WEIGHT(KG)	REF. TO			ITEM NO.	NO. OF ITEMS
CODE			RD DG 4 35 0517 2000 1						
TITLE				CARD CODE	DRAWING NO.			REV.	
PULL TUBE					RD DG 4 35 0517 2015				
				SHEET NO.		NO. OF SHEETS			

[illegible]



ALL SHARP EDGES SHALL BE MACHINED TO $0.4 \times 45^\circ$
OUTER SURFACE OF THE COMPONENT SHALL BE FINISHED TO MIN. OF RA 1.6

			02	TOP PLUG	#70x60 long rod		Al. Alloy				01		
VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO.	MATL. CODE	A	UNIT	UNIT WT.	QTY.	CS
							VAR	MATL. SPECN.	C				ZONE

TYPE OF PRODUCT		NAME OF CUSTOMER									
		GSM-245									
Bharat Heavy Electricals Ltd.		DRN	NAME	SIGN.	DATE	NO. OF					
HYDERABAD		CKD	BSM		21.01.14	VAR.					
		APPD	MMRAO		21.01.14						
DEPT.	GRADE OF TOL. DIM. C/M/F	SCALE	01 NTS	WEIGHT(KG)	REF. TO	ITEM NO.	NO. OF				
CODE					RD DG 4 35 0517 2014	1					
TITLE		CARD CODE		DRAWING NO.		REV.					
TOP PLUG				RD DG 4 35 0517 2016							
				SHEET NO.		NO. OF SHEETS					

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED
ZONE			ZONE		

ALL SHARP EDGES SHALL BE MACHINED TO 0.4X45°
OUTER SURFACE OF THE COMPONENT SHALL BE FINISHED TO MIN. OF RA 1.6