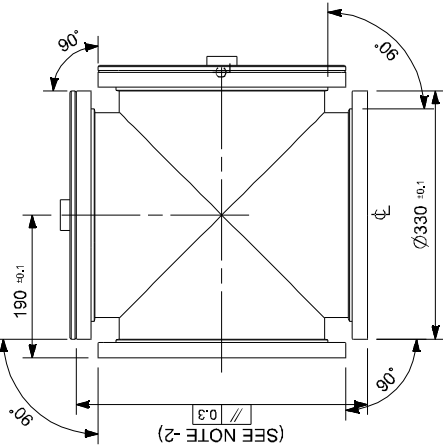
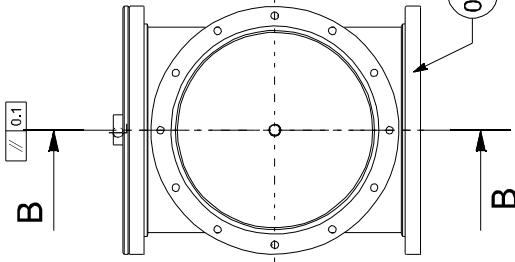


FIRST ANGLE PROJECTION

(SEE NOTE -2)



(SEE NOTE -2)



199 ±0.1

190 ±0.1

397

165

330 ±0.1

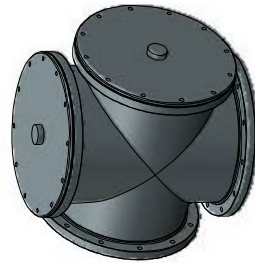
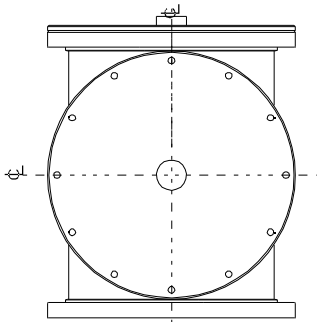
Ø273.1

0.1 B

0.1 A

SECTION B-B

002



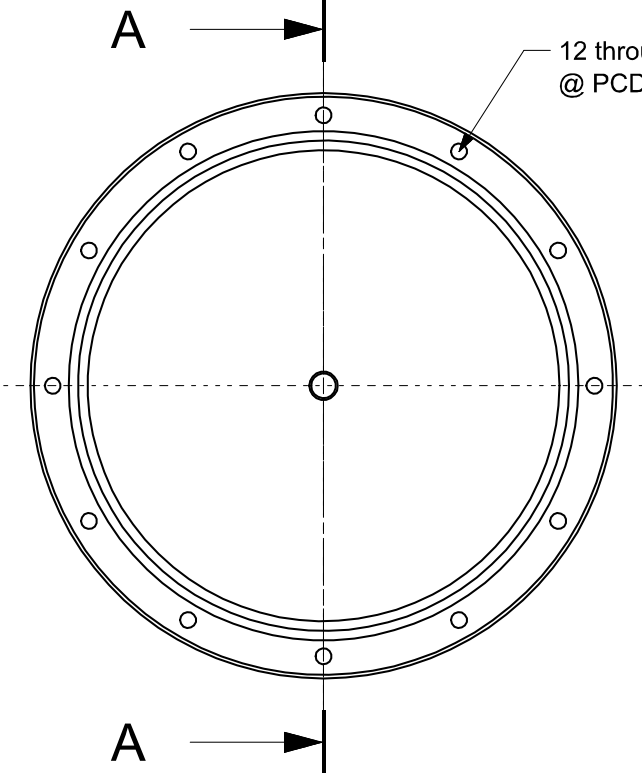
NOTES :-

1. THE DIMENSIONS GIVEN IN THIS DRG. INCLUDING DIMENSIONS OF DETAILED COMPONENT ARE TO BE MAINTAINED BY MACHINING IN THIS ASSEMBLY. DETAILED COMPONENT DRAWINGS ARE SHOWING FINAL DIMENSIONS AND NECESSARY MACHINING ALLOWANCES ARE TO BE KEPT BY THE SUPPLIER FOR MACHINING/WELDING.
2. PARALLELISM AND PERPENDICULARITY OF ITEM 002, 003 & 006 (FLANGES) & 004 (EARTH COVER) & 005 RFT BODY SHOULD BE MAINTAINED THROUGH WELDING/ FIXTURE MACHINING.
3. IN ITEM 005 (RFT) BODY, THE FACE OF HOLE 273.1 DEEP SHOULD BE DRILLED SIDE THE PIPE, 40 DIA HOLE FOR WELDING RFT BODY SHOULD BE DRILLED ACCURATELY.
4. ALL INSIDE WELDS SHOULD BE GROUND SMOOTH.
5. ALL WELDS TO BE CHECKED FOR 100% DP AND CERTIFIED WITH PUNCH MARK ON ASSEMBLY.
6. PIPE TO BE SAND/GLASS BEAD BLASTED FROM INSIDE AS WELL AS OUT SIDE TO BE DESCALE INSIDE SURFACE TO BE ELECTRO POLISHED.
7. POWDER COAT ALL EXTERNAL SURFACES (SIMENS GRAY) AFTER THROUGH CLEANING AND DEGREASING ASSEMBLY IN SOLVENT, PROTECT SEALING SURFACES USING SUITABLE MASK (AVOID USING GREASE, COTTON WASTE).
8. ALL FLANGE FACES AND RFT HOLE SHOULD BE PROTECTED USING SUITABLE MASK BEFORE PACKING FOR DESPATCH.
9. ALL JOINTS TO BE TIG / FUSION WELDED TO HAVE MINIMUM DISTORTION.
10. LEAK TEST SHOULD BE DONE USING FOR DUMMY FLANGES.
11. FOR MANUFACTURING, TESTING, INSPECTION, PACKING AND SUPPLY PLEASE REFER SG 12501.
12. TOLERANCE SHOULD BE IN THE RANGE OF ±0.1 MM FOR ALL THE DIMENSION WHERE EVER IF NOT SPECIFIED.
13. PUNCH MARK SUPPLIER CODE/MM/YEAR/SR. NO. (PAINT SHADE :-RAL9002)

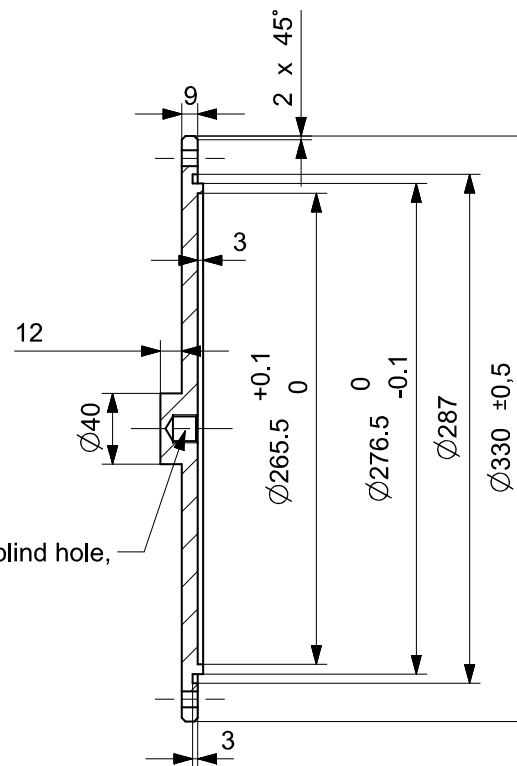
VAR. 00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	IT. NO.	MAT CODE	UNIT WT.	QTY.
003				DUMMY COVER	25171001002-002			2.000	
002				FLANGE	25171000501			4.000	
001				BOTTOM ENCLOSURE PIPE	25176300500	001		1.00	

GVM 36 (DBB)																					
<p>ADDITIONAL INFORMATION</p> <p>mRikn dk izdki ; k xzkgd@jfr.kstluk dk uke TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT</p> <p>Hkkjir gsoch bysfdV dVl fyfeVsM Hkksiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL</p> <p>foHkx DEPT.SWE dksM/ M CODE 409 AA0230208</p> <p>wu-Vky-uki dh Js.kh UNTOL.DMS. GR.</p> <p>vkis/k dz-/DRAWING NO. 05176300501</p> <p>vkis/k dz-/SHT NO.1 17B dz-/SHT NO.01</p>																					
<p>STATUS OF DRAWINGS</p> <p>DISTRIBUTION OF DRAWINGS</p> <table border="1"> <tr> <td>SWE</td> <td>SWM</td> <td>TCX</td> <td></td> </tr> </table> <p>REV. DATE. ALTERED - CHECKED - APPD -</p> <p>foHkx DEPT.SWE dksM/ M CODE 409 AA0230208</p> <p>wu-Vky-uki dh Js.kh UNTOL.DMS. GR.</p> <p>vkis/k dz-/DRAWING NO. 05176300501</p> <p>vkis/k dz-/SHT NO.1 17B dz-/SHT NO.01</p>										SWE	SWM	TCX									
SWE	SWM	TCX																			
<p>uke/NAME gLrk-/SIGN. [mukd]DATE</p> <table border="1"> <tr> <td>AKN</td> <td>Sd/-</td> <td>08.10.2020</td> <td>osfj-dh laj.k NO.OF VAR</td> </tr> <tr> <td>AK</td> <td>Sd/-</td> <td>08.10.2020</td> <td>00</td> </tr> <tr> <td>SKP</td> <td>Sd/-</td> <td>08.10.2020</td> <td>00</td> </tr> </table> <p>en dz- ITEM NO. NO.OF ITEMS</p> <p>001 006</p>										AKN	Sd/-	08.10.2020	osfj-dh laj.k NO.OF VAR	AK	Sd/-	08.10.2020	00	SKP	Sd/-	08.10.2020	00
AKN	Sd/-	08.10.2020	osfj-dh laj.k NO.OF VAR																		
AK	Sd/-	08.10.2020	00																		
SKP	Sd/-	08.10.2020	00																		
<p>Bottom Enclosure Assembly</p> <p>05176300501</p> <p>17B dz-/SHT NO.01</p>																					

DRG. NO. 35027200299

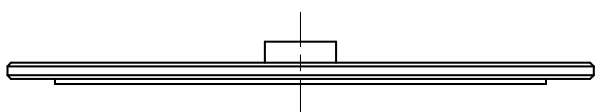


12 through holes of Dia 9mm @ PCD 305mm



SECTION A-A

Threaded M16 blind hole, depth 14mm



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REF. DRG. NO.

SIGN AND DATE

INVENTORY NO.

REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT. NO. VAR	MATL. CODE MATL. SPECN.	A C	UNIT	UNIT WT. QTY.	G.S. ZONE																														
ADDITIONAL INFORMATION			mRikn dk izdkj ;k xzkgd@ifj;kstuk dk uke TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																																						
STATUS OF DRAWINGS			GIS-420																																						
DISTRIBUTION OF DRAWINGS			<table border="1"> <tr> <td colspan="2">SWE</td> <td>SWM</td> <td>TCX</td> <td colspan="2">Hkkjr gsoh bysfDV' dYl fyfeVsM Hkksiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL</td> <td>cuk;k DRN.</td> <td>uke/NAME</td> <td>gLrk-/SIGN.</td> <td>fnuakd/DATE</td> <td>osfj- dh la; k NO. OF VAR</td> </tr> <tr> <td colspan="2"></td> <td></td> <td></td> <td colspan="2" rowspan="3"> </td> <td>tkWpk CKD.</td> <td>SONALI</td> <td>Sd/-</td> <td></td> <td rowspan="3">002</td> </tr> <tr> <td colspan="2"></td> <td></td> <td></td> <td>Lohd'r APPD.</td> <td>SKP</td> <td>Sd/-</td> <td></td> </tr> </table>									SWE		SWM	TCX	Hkkjr gsoh bysfDV' dYl fyfeVsM Hkksiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL		cuk;k DRN.	uke/NAME	gLrk-/SIGN.	fnuakd/DATE	osfj- dh la; k NO. OF VAR							tkWpk CKD.	SONALI	Sd/-		002					Lohd'r APPD.	SKP	Sd/-	
SWE		SWM	TCX	Hkkjr gsoh bysfDV' dYl fyfeVsM Hkksiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL		cuk;k DRN.	uke/NAME	gLrk-/SIGN.	fnuakd/DATE	osfj- dh la; k NO. OF VAR																															
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ZONE			ZONE			ZONE			AA0230208	M AA0230208	1 : 1		05176300501	3																											
'kh"kZd/TITLE																																									
DUMMY COVER																																									
										vkjs[k dz-/DRAWING NO.		iqu-/REV.																													
										25171001002		00																													
										i"B dz-/SHT NO.1		i"Bksa dh la; k/NO.OF SHT.1																													