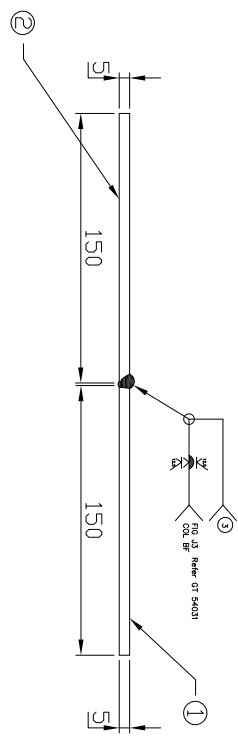
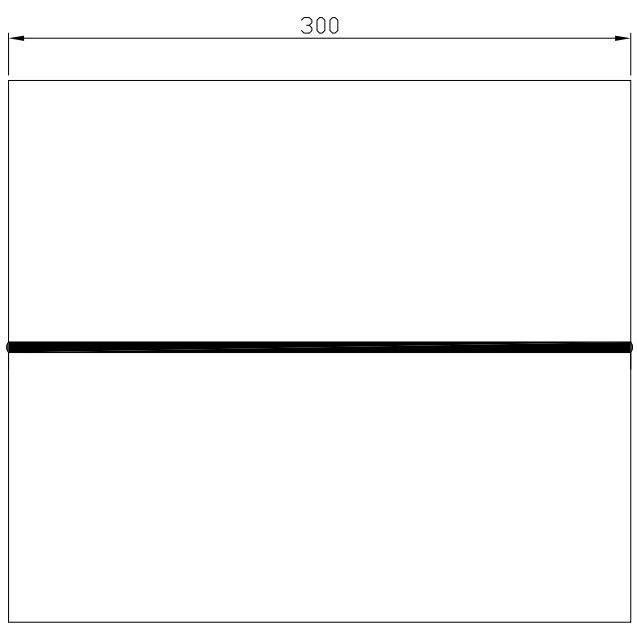


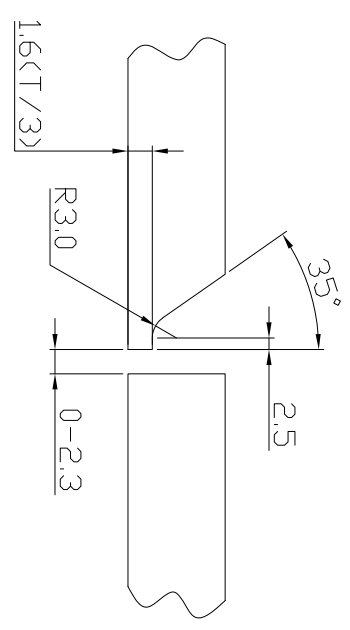
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FILE NAME



- Notes:
1. Type of Joint: Butt Joint- J Groove
 2. Complete Penetration - Both sides
 3. Accessible - Weld both sides Excavate to sound metal before welding second side
 4. Welding shall be done as per GT54031

Fit-Up Details



2	Specimen-2	00	Sht 5th x 150 x 300	HY1271862190	01
1	Specimen-1	00	Sht 5th x 150 x 300	HY1271862190	01
REMARKS		TITLE			
REV	DATE	CHECKED	TYPE	GROUP	TITLE
					BHARAT HEAVY ELECTRICALS LTD. HYDERABAD
DRAWN		NAME/SIGNATURE		DATE	
CHECK		SANMUKH		27.10.20	
APPRO		RAMAKRISHNA		27.10.20	
RAVI JATOTH		27.10.20		ESK5060	
DEPT	SGT	OLD DRAWING NO	TITLE	TOOL NO	DRG NO
					D-4253



Sample piece for PQR
Welding of Fr-6 TP Body to Flange
Nimonic to Nimonic welding