



BHARAT HEAVY ELECTRICALS LIMITED
BHEL, HEEP: HARDWAR-249403 (UK)
Fax: 01334-226462, Phone: 01334-281275
E-mail: su-pal@bhel.in ; tuhindey@bhel.in

**EOI No.: PPX-BHEL/FORGED BLADE OF TWISTED PROFILE OF MATERIAL GRADE X20Cr13 or
X10CrNiMoV12-2-2 OR HIGHER Cr-Ni-Mo-V STEEL /EOI/23-24**
Due Date: 21.08.2023

Notice for Expression of Interest (EOI) for empanelment of New Vendors

The Heavy Electrical Equipment Plant (HEEP) located in Haridwar, is one of the major manufacturing plants of BHEL. The core business of HEEP includes design and manufacture of large size steam and gas turbines, turbo generators, heat exchangers, condensers and auxiliaries.

We are looking for reputed vendors having capability to manufacture & supply of forged blade of twisted profile of material grade X20Cr13 or X10CrNiMoV12-2-2 or higher Cr-Ni-Mo-V STEEL for Steam Turbine application.

Prospective suppliers may submit their offers for the EOIs.

Contact persons:

Mr. Surendra Pal
Designation: Dy. Manager (PPX-T)
Email: su-pal@bhel.in
Phone No: +91 1334-281183
Mobile: +91 9410395422

Mr. Tuhin Dey
Designation: Manager (PPX-T)
Email: tuhindey@bhel.in
Phone No: +91 1334-281183
Mobile: +91 9491633893

The offers received will be technically evaluated by BHEL & successful short listed parties will be asked to submit their detailed Techno-Commercial offers through formal NIT/Enquiry for our future requirements. Vendors shall confirm that there is no deviation with respect to BHEL Specifications. However, deviations, if any are to be listed as a separate attachment. The offers that do not meet the substantial requirements of our specifications are liable to be ignored.



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Following documents are to be necessarily filled and submitted along with the technical offer:

1. Details/Documents in support of Specification/PQR (**Annexure-PQR**).
2. Supplier/Vendor Registration Form - Go through online supplier registration portal <https://supplier.bhel.in/>. After filling the online registration form send the copy of same along with your offer within due date.
3. Details of Manufacturing Facility.
4. Company Profile.
5. Past experience along with documentary proof.

Only Technical BID along with the documents mentioned above should be sent and the envelope containing the offer shall be duly sealed and super scribed as **“Technical Bid for manufacture & supply of ‘ forged blade of twisted profile of material grade X20Cr13 or X10CrNiMoV12-2-2 or higher Cr-Ni-Mo-V STEEL for Steam Turbine application against ‘BHEL EOI No. PPX-BHEL/FORGED BLADE OF TWISTED PROFILE OF MATERIAL GRADE X20Cr13 or X10CrNiMoV12-2-2 OR HIGHER Cr-Ni-Mo-V STEEL /EOI/23-24 Due Date - 21.08.2023, submitted by (Name of company)”**.

- This notification shall be published on www.hwr.bhel.com, www.bhel.com & www.eprocure.gov.in
- Last date for downloading tender documents shall be 20.08.2023 till 1700 Hrs.(IST). EOIs received up to 13:45 Hrs. (IST) on 21.08.2023 will be considered and opened on the same day at 14:00 Hrs. (IST).
- Technical Offers complete in all respect must be addressed to “Sr. DGM (PPX & AIX-T)”.
- EMD & Tender fee are not applicable.
- The Quotation should be from the Principal/Original Manufacturer, failing which the quotation is likely to be ignored. In Case the quotation is submitted through agent, the quotation must accompany original authorization letter.
- BHEL will not be responsible for any type of postal delay / incomplete information from vendor.
- Amendments / Corrigendum, if any, will be hosted on our web site only.
- Specifications attached herewith.
- Vendors submitting their bids through e-mail may be advised to have following clear subject line:
 1. EOI/ Tender Enquiry Reference No. _____
 2. Bid opening Date (Techno-commercial) _____

Vendor to submit their bids as attachment (pdf format) with password protection and share the password through mail (tendercell.heep@bhel.in) after 1:45 PM (IST) on the day of bid opening, however, if no password is received up to 4:00 PM (IST) bids will not be opened and will be ignored. Submission of bids through email shall be considered as consent to open the bid without physically witnessing the event.

For any further details, please log on to www.hwr.bhel.com, www.bhel.com & www.eprocure.gov.in.



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Annexure-PQR

Expression of interest

Item required: forged blades of twisted profile

Material Grade: X20Cr13 or X10CrNiMoV12-2-2 or higher Cr-Ni-Mo-V steel

1. Minimum Experience Requirement:

Vendor should have experience of manufacturing of forged blades of twisted profile in material grade X20Cr13 or X10CrNiMoV12-2-2 or higher Cr-Ni-Mo-V steel.

Vendor has to furnish following details of their experience of supply in following format:

Sl. No	Material Grade	Purchase Order No. /Customer Details	Length of delivered forged blade & Weight	Date of supply
1				
2				

Details of past supply like copy of purchase order & correlated test certificates are to be submitted.

2. Manufacturing & Testing Facilities Requirement:

- a) Vendor must have in-house manufacturing facilities for Closed die forging, Heat treatment, Profile machining and grinding facility for manufacturing of blades as per enquiry drawing and specification.

Vendor to submit details of in-house facility for closed die forging and heat treatment (furnace size, quenching facility, furnace calibration certificates, etc.)

- b) Vendor to submit details of steel melting facility in house if available. In case of outsourcing of raw material, vendor to submit details of their sub supplier and past experience for enquiry material grade.

- c) Vendor to submit details of testing facility (Mechanical, NDT, Dimension and orientation checking, etc.) available in house as per the requirement of enquiry drawing and specification (including all cross-referred standards). Outsourcing of test is also permitted at NABL approved lab.



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DISCLAIMER

All information contained in this EOI provided / clarified are in good interest and faith. The information contained in this Expression of Interest document or subsequently provided to Applicant(s), whether verbally or in documentary or any other form, by or on behalf of BHEL, is provided on the terms and conditions set out in this EOI and such other terms and conditions subject to which such information is provided.

The purpose of this EOI is to provide interested parties with information that may be useful for development of experienced vendors for supply of Forged Blades of twisted profile. This EOI is not an offer by BHEL to the prospective Applicant(s) or any other person. This EOI is neither intended nor shall it be construed as creating or requiring any ongoing or continuing relationship or commitment with any party or person. This is not an offer or invitation to enter into an agreement of any kind with any party.

Though adequate care has been taken in the preparation of this EOI document, the interested firms shall satisfy itself that the document is complete in all respects. The information is not intended to be exhaustive. Interested Agencies are required to make their own enquiries and assumptions wherever required. Intimation of discrepancy, if any, should be given to the specified office immediately. If no intimation is received by this office by the date mentioned in the document, it shall be deemed that the EOI document is complete in all respects and firms submitting their interest are satisfied with the EOI Document in all respects.

The issue of this EOI does not imply that BHEL is bound to select and shortlist Applicant(s) for next stage or to enter into any agreement(s) with any Applicant(s). BHEL reserves all right to reject any applications submitted in response to this EOI document at any stage without assigning any reasons thereof. BHEL also reserves the right to withhold or withdraw the process at any stage. Neither BHEL nor its employees and associates will have any liability any loss, expense or damage which may arise from or be incurred or suffered in connection with anything contained in this EOI document or any matter deemed to form part of this EOI document, the information and any other information supplied by or on behalf of BHEL. BHEL accepts no liability of any nature whether resulting from negligence or otherwise howsoever caused arising from reliance/use of any statements/information contained in this EOI by the Applicant. BHEL is not making any representation or warranty, express or implied, as to the accuracy or completeness of any information/statements made in this EOI.

The Applicant shall bear all its costs associated with or relating to the preparation and submission of its Application including but not limited to preparation, copying, postage, delivery fees, expenses associated with any demonstrations or presentations which may be required by BHEL or any other costs incurred in connection with or relating to its Application. All such costs and expenses will remain with the Applicant and BHEL shall not be liable in any manner whatsoever for the same or for any other costs or other expenses incurred by an Applicant in preparation or submission of the Application, regardless of the conduct or outcome of the EOI.