







Rev No. 00 Form No.		<b>PRODUCT STANDARD</b> <b>HEAVY PLATES &amp; VESSELS PLANT</b> <b>VISAKHAPATNAM</b>				VZ01002
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Ref. Doc		<b>Revisions:</b> <b>Refer to record of Revisions:</b>	<b>Prepared:</b>  Y.S.Rao	<b>Checked:</b>  S K Biswas	<b>Approved:</b>  M N S R	<b>Date:</b>  14.12.21


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<p style="text-align: center;"><b>COPYRIGHT AND CONFIDENTIAL</b></p> <p>The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED . It must not be used directly or indirectly in any way detrimental to the interest of the company.</p>			<p><b>1.0 Introduction</b></p> <p>Bharat Heavy Electricals Limited (BHEL) (<a href="http://www.bhel.com">www.bhel.com</a>) is a Government of India Undertaking and a Maharatna Company, Established in 1964. BHEL is an integrated power plant equipment manufacturer and one of the largest Engineering and Manufacturing Company of its kind in India. The company is engaged in the Design, Engineering, Manufacturing, Construction, Testing, Commissioning and servicing of a wide range of products and services for core sectors of the economy, viz. Power, Transmission, Industry, Transportation (Railways), Renewable Energy, Oil &amp; Gas, Water and Defence with over 180 products offerings to meet the needs of these sectors. BHEL has been the bedrock of India's Heavy Electrical Equipment industry.</p> <p>BHEL has a widespread network of 17 Manufacturing Divisions, 2 Repair Units, 4 Regional Offices, 8 Service Centers, 6 Overseas Offices, 6 Joint Ventures, 15 Regional Marketing Centers and current project execution at more than 150 project sites across India and abroad corroborates the humungous scale and size of its operations.</p> <p>Adding to its achievements, BHEL has joined the elite club of select global giants having an installed base of over 170 GW of power generating equipment globally. BHEL also has a widespread overseas footprint in 78 countries with cumulative overseas installed capacity of BHEL manufactured power plants nearing 10,000 MW.</p> <p>BHEL has technology tie-ups with leading companies in the world including General Electric Company, Alstom SA, Siemens AG and Mitsubishi Heavy Industries Ltd., supported by technology developments in its own R&amp;D centres. The quality &amp; reliability of BHEL products at par with other Global players and adheres to international standards.</p>	
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COPYRIGHT AND CONFIDENTIAL The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED . It must not be used directly or indirectly in any way detrimental to the interest of the company.		<p>BHEL will send enquiry to all such parties (on case to case basis / for every enquiry) to enable them to submit their techno commercial offer (two-part bid) covering the scope as indicated in this specification.</p> <p>Price evaluation statement shall be worked out on over all landed cost basis (total cost to BHEL) for whole package for all the technically commercially qualified bidders to arrive at L1 bidder</p> <p>BHEL will enter into pre-bid tie up with the L1 bidder at the proposal stage itself.</p> <p>In the event of BHEL becoming successful bidder., BHEL will place order on L1 bidder for their portion of scope.</p> <p><b>3. Scope of work</b></p> <p>A brief scope of technology provider is as under</p> <p><b>Pre Bid stage:</b></p> <ul style="list-style-type: none"><li>1. Basic design of the entire plant</li><li>2. Process guarantee</li><li>3. Techno commercial offer for critical equipment [Cold box and Air drying bottles (optional)].</li><li>4. Filled in data sheets for equipment in supplier scope.</li><li>5. Civil input for the entire plant.</li><li>6. Piping and Instrumentation diagram (P&amp;ID) of entire plant.</li><li>7. Specifications and data sheets for the BHEL portion of supply.</li><li>8. Plant layout</li><li>9. Piping and Valves material specification.</li><li>10. Electrical load list and Utility requirement</li><li>11. Quality related documents for their scope of work.</li><li>12. Post bid clarifications</li></ul> <p><b>Execution stage:</b></p> <ul style="list-style-type: none"><li>1. Detailed PFD, P&amp;IDs and HMBs</li></ul>		
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<b>COPYRIGHT AND CONFIDENTIAL</b> The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED . It must not be used directly or indirectly in any way detrimental to the interest of the company.			<ol style="list-style-type: none"> <li>2. Specifications and data sheets for the BHEL portion of supply.</li> <li>3. Specifications and data sheets, drawings for supplier's portion of supply.</li> <li>4. Plant layout</li> <li>5. Supervision of commissioning and Performance guarantee test.</li> <li>6. Vetting of detailed drawings prepared by BHEL and BHEL's sub vendors</li> <li>7. O&amp;M manuals</li> </ol> <p>Proposed scope matrix between BHEL and Technology provider is enclosed as <b>Annexure-I</b></p> <p><b>4. Inputs by BHEL:</b></p> <p>BHEL will provide the following documents for each specific project to enable supplier to render his services</p> <ol style="list-style-type: none"> <li>a) Project information.</li> <li>b) Target scope of work.</li> <li>c) Specification and specific documents</li> <li>d) Sample Terms and conditions</li> <li>e) Sample Commercial Terms and conditions (Indigenous Supplier)</li> <li>f) Sample Commercial Terms and conditions (Foreign Supplier)</li> </ol> <p><b>5. Selection Process limited to EOI.</b></p> <ol style="list-style-type: none"> <li>I. The EOI process involves seeking willingness of interested parties who make an application in response to this EOI. At the end of this process, BHEL intends to invite interested Applicant(s) for further deliberations.</li> <li>II. Bidders should have designed, engineered, supplied, erected and commissioned in the last seven years at least one cryogenic nitrogen plant with min capacity of 5000NM<sup>3</sup>/hr [GAN+LIN) of nitrogen with min purity of 99.99% (Vol) and Oxygen content less than 3ppm &amp; CO<sub>2</sub> content less than 3ppm as on bid due date.</li> <li>III. Responses to EOI are to be submitted in English only.</li> <li>IV. Notwithstanding anything contained in this EOI, BHEL reserves the right to accept or reject any Application and to annul the EOI Process in whole or part, at any time without any liability or any obligation for such acceptance, rejection or annulment, and without assigning any reasons thereof.</li> </ol>	
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<div>COPYRIGHT AND CONFIDENTIAL</div> <div>The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED . It must not be used directly or indirectly in any way detrimental to the interest of the company.</div>		<div><div><div>V. BHEL reserves the right to verify all statements, information and documents submitted by the Applicant in response to the EOI. Any such verification or lack of such verification by BHEL shall not relieve the Applicant of his obligations or liabilities hereunder nor will it affect any rights of BHEL.</div><div>VI. The EOI process shall be governed by, and construed in accordance with, the laws of India and the Courts at New Delhi shall have exclusive jurisdiction over all disputes arising under, pursuant to and/ or in connection with the EOI process.</div><div>VII. All costs incurred for participation in the EOI shall be borne by the Applicant (s).</div><div>VIII. Further information can be obtained at the address below during 8.00 to 16.30 hrs. local time. Bidders can also raise queries through email.</div></div><div><div>Mr. A Madhusudan Sr. Manager / Mkt Administrative Building, 1st floor, BHEL, HPVP, Visakhapatnam-530012 Andhra Pradesh, India. Tel: +91-0891- 6681239, Email:amadhu@bhel.in</div></div><div><div>6. Information to be submitted along with EOI</div><div>Interested parties are requested to submit their technical and financial credentials along with other relevant information in the form of documents listed below by Post/Email.</div><div><div>i. Company Brochures</div><div>ii. Profile of company indicating type of business and experience</div><div>iii. Annual turnover of company for last 5 years</div><div>iv. Duly filled in EOI form. Annexure-A. Organizations / company to indicate the nature of EPC contract works.</div></div><div>The details submitted by the Applicant(s) shall be complete in all respects and BHEL may seek clarifications / additional information as considered necessary. Such clarifications/additional information must be provided within 7 days of BHEL request.</div></div><div><div>EOI information as called for in sl. No 6 shall be reached to BHEL address as indicated in sl. No 5 <u>on or before 04.01.2022</u></div></div></div>		
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**EOI Form**  
**[Annexure-A]**

Firm's ref. No: .....

Date: .....

**Subject:** Response to EOI for basic design and supply of critical equipment of high purity nitrogen plant.


In response to your EOI, we are pleased to submit the details of our firm as below

1.	Name of the firm					
2	Name of the Proprietor/MD/CEO					
3	Address of firm where work is executed					
4	Contact Details Mobile / Phone No & Email					
5	Turnover and net worth in last 5 years					
	Financial year	Turnover	Net worth			
6	Details of <b>Completed plants</b> in last 7 years All projects of capacity 5000 NM3/hr are only to be included.					
Sl. No.	Name of Project	Name of Client	Capacity (Gas/Liquid) Nm3/hr	Date of award	Date of Completion	Order value

Any Other information:

(Sign & Company Seal)  
Authorized Signature



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