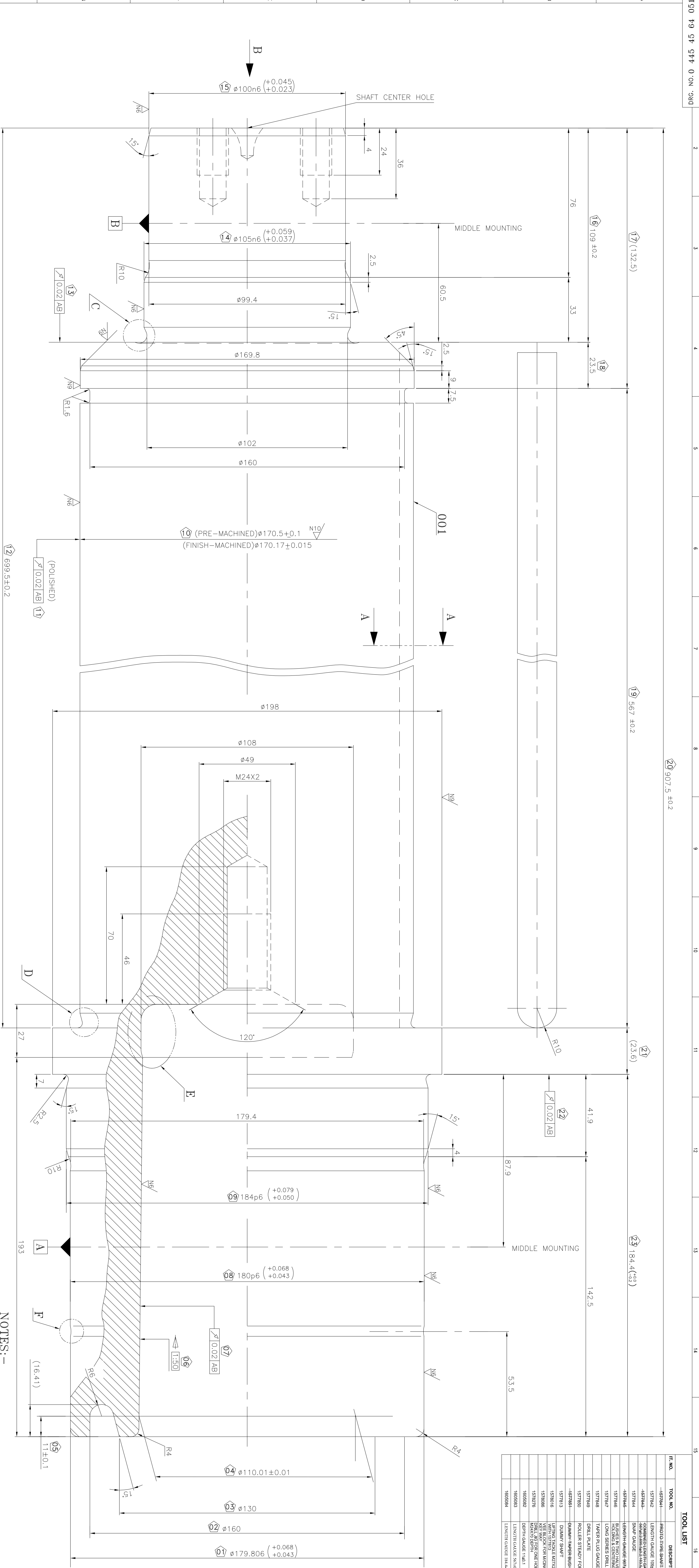


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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.



IT NO.	TOOL NO.	DESCRIPTION
1577841	1577841	PROTOTO TYPE SHAFT
1577842	1577842	LENGTH GAUGE 1082.2
1577843	1577843	SHAFT GAUGE 1082.2
1577844	1577844	SNIP GAUGE
1577845	1577845	LENGTH GAUGE 990.2
1577846	1577846	LENGTH GAUGE 990.2
1577847	1577847	LONG SERIES DRILL FOR M24
1577848	1577848	TAPER PLUG GAUGE
1577849	1577849	DRILL PLATE
1577850	1577850	ROLLER STEADY FOR SHAFT
1577851	1577851	DUMMY SHAFT
1577852	1577852	LENGTH GAUGE 1082.2
1577853	1577853	LENGTH GAUGE 1082.2
1577854	1577854	LENGTH GAUGE 1082.2
1577855	1577855	LENGTH GAUGE 1082.2
1577856	1577856	LENGTH GAUGE 1082.2
1577857	1577857	LENGTH GAUGE 1082.2
1577858	1577858	LENGTH GAUGE 1082.2
1577859	1577859	LENGTH GAUGE 1082.2
1577860	1577860	LENGTH GAUGE 1082.2
1577861	1577861	LENGTH GAUGE 1082.2
1577862	1577862	LENGTH GAUGE 1082.2
1577863	1577863	LENGTH GAUGE 1082.2
1577864	1577864	LENGTH GAUGE 1082.2
1577865	1577865	LENGTH GAUGE 1082.2
1577866	1577866	LENGTH GAUGE 1082.2
1577867	1577867	LENGTH GAUGE 1082.2
1577868	1577868	LENGTH GAUGE 1082.2
1577869	1577869	LENGTH GAUGE 1082.2
1577870	1577870	LENGTH GAUGE 1082.2
1577871	1577871	LENGTH GAUGE 1082.2
1577872	1577872	LENGTH GAUGE 1082.2
1577873	1577873	LENGTH GAUGE 1082.2
1577874	1577874	LENGTH GAUGE 1082.2
1577875	1577875	LENGTH GAUGE 1082.2
1577876	1577876	LENGTH GAUGE 1082.2
1577877	1577877	LENGTH GAUGE 1082.2
1577878	1577878	LENGTH GAUGE 1082.2
1577879	1577879	LENGTH GAUGE 1082.2
1577880	1577880	LENGTH GAUGE 1082.2
1577881	1577881	LENGTH GAUGE 1082.2
1577882	1577882	LENGTH GAUGE 1082.2
1577883	1577883	LENGTH GAUGE 1082.2
1577884	1577884	LENGTH GAUGE 1082.2
1577885	1577885	LENGTH GAUGE 1082.2
1577886	1577886	LENGTH GAUGE 1082.2
1577887	1577887	LENGTH GAUGE 1082.2
1577888	1577888	LENGTH GAUGE 1082.2
1577889	1577889	LENGTH GAUGE 1082.2
1577890	1577890	LENGTH GAUGE 1082.2
1577891	1577891	LENGTH GAUGE 1082.2
1577892	1577892	LENGTH GAUGE 1082.2
1577893	1577893	LENGTH GAUGE 1082.2
1577894	1577894	LENGTH GAUGE 1082.2
1577895	1577895	LENGTH GAUGE 1082.2
1577896	1577896	LENGTH GAUGE 1082.2
1577897	1577897	LENGTH GAUGE 1082.2
1577898	1577898	LENGTH GAUGE 1082.2
1577899	1577899	LENGTH GAUGE 1082.2
1577900	1577900	LENGTH GAUGE 1082.2

NOTES:-

1. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

2. VARIOUS DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

3. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

4. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

5. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

6. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

7. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

8. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

9. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

10. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

11. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

12. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

13. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

14. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

15. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

16. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

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28. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

29. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

30. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

31. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

32. ALL DIMENSIONS ARE CRITICAL TO QUALITY (CTQ)

SL. NO.	CHECKING PARAMETER	TASK PERFORMER	BHEL Q.C.
001	CTQ DIMS.	100%	20%
002	REMAINING DIMS.	100%	20%
003	SURFACE ROUGHNESS	100%	10%
004	MAGNETIC TEST	100%	10%

GRADE	SYMBOL	VALUE TO	ROUNDS
N1	0.025	0.05	0.1
N2	0.1	0.2	0.4
N3	0.4	0.8	1.6
N4	1.6	3.2	6.3
N5	12.5	25	50
N6	50	100	200
N7	200	400	800
N8	800	1600	3200
N9	3200	6400	12800
N10	12800	25600	51200
N11	51200	102400	204800
N12	204800	409600	819200

DATE	REV.	BY	CHK.	APP.	DESCRIPTION
15/07/24	01	1577841	1577841	1577841	PROTOTO TYPE SHAFT
15/07/24	02	1577842	1577842	1577842	LENGTH GAUGE 1082.2
15/07/24	03	1577843	1577843	1577843	SHAFT GAUGE 1082.2
15/07/24	04	1577844	1577844	1577844	SNIP GAUGE
15/07/24	05	1577845	1577845	1577845	LENGTH GAUGE 990.2
15/07/24	06	1577846	1577846	1577846	LENGTH GAUGE 990.2
15/07/24	07	1577847	1577847	1577847	LONG SERIES DRILL FOR M24
15/07/24	08	1577848	1577848	1577848	TAPER PLUG GAUGE
15/07/24	09	1577849	1577849	1577849	DRILL PLATE
15/07/24	10	1577850	1577850	1577850	ROLLER STEADY FOR SHAFT
15/07/24	11	1577851	1577851	1577851	DUMMY SHAFT
15/07/24	12	1577852	1577852	1577852	LENGTH GAUGE 1082.2
15/07/24	13	1577853	1577853	1577853	LENGTH GAUGE 1082.2
15/07/24	14	1577854	1577854	1577854	LENGTH GAUGE 1082.2
15/07/24	15	1577855	1577855	1577855	LENGTH GAUGE 1082.2
15/07/24	16	1577856	1577856	1577856	LENGTH GAUGE 1082.2
15/07/24	17	1577857	1577857	1577857	LENGTH GAUGE 1082.2
15/07/24	18	1577858	1577858	1577858	LENGTH GAUGE 1082.2
15/07/24	19	1577859	1577859	1577859	LENGTH GAUGE 1082.2
15/07/24	20	1577860	1577860	1577860	LENGTH GAUGE 1082.2
15/07/24	21	1577861	1577861	1577861	LENGTH GAUGE 1082.2
15/07/24	22	1577862	1577862	1577862	LENGTH GAUGE 1082.2
15/07/24	23	1577863	1577863	1577863	LENGTH GAUGE 1082.2
15/07/24	24	1577864	1577864	1577864	LENGTH GAUGE 1082.2
15/07/24	25	1577865	1577865	1577865	LENGTH GAUGE 1082.2
15/07/24	26	1577866	1577866	1577866	LENGTH GAUGE 1082.2
15/07/24	27	1577867	1577867	1577867	LENGTH GAUGE 1082.2
15/07/24	28	1577868	1577868	1577868	LENGTH GAUGE 1082.2
15/07/24	29	1577869	1577869	1577869	LENGTH GAUGE 1082.2
15/07/24	30	1577870	1577870	1577870	LENGTH GAUGE 1082.2
15/07/24	31	1577871	1577871	1577871	LENGTH GAUGE 1082.2
15/07/24	32	1577872	1577872	1577872	LENGTH GAUGE 1082.2
15/07/24	33	1577873	1577873	1577873	LENGTH GAUGE 1082.2
15/07/24	34	1577874	1577874	1577874	LENGTH GAUGE 1082.2
15/07/24	35	1577875	1577875	1577875	LENGTH GAUGE 1082.2
15/07/24	36	1577876	1577876	1577876	LENGTH GAUGE 1082.2
15/07/24	37	1577877	1577877	1577877	LENGTH GAUGE 1082.2
15/07/24	38	1577878	1577878	1577878	LENGTH GAUGE 1082.2
15/07/24	39	1577879	1577879	1577879	LENGTH GAUGE 1082.2
15/07/24	40	1577880	1577880	1577880	LENGTH GAUGE 1082.2
15/07/24	41	1577881	1577881	1577881	LENGTH GAUGE 1082.2
15/07/24	42	1577882	1577882	1577882	LENGTH GAUGE 1082.2
15/07/24	43	1577883	1577883	1577883	LENGTH GAUGE 1082.2
15/07/24	44	1577884	1577884	1577884	LENGTH GAUGE 1082.2
15/07/24	45	1577885	1577885	1577885	LENGTH GAUGE 1082.2
15/07/24	46	1577886	1577886	1577886	LENGTH GAUGE 1082.2
15/07/24	47	1577887	1577887	1577887	LENGTH GAUGE 1082.2
15/07/24	48	1577888	1577888	1577888	LENGTH GAUGE 1082.2
15/07/24	49	1577889	1577889	1577889	LENGTH GAUGE 1082.2
15/07/24	50	1577890	1577890	1577890	LENGTH GAUGE 1082.2
15/07/24	51	1577891	1577891	1577891	LENGTH GAUGE 1082.2
15/07/24	52	1577892	1577892	1577892	LENGTH GAUGE 1082.2
15/07/24	53	1577893	1577893	1577893	LENGTH GAUGE 1082.2
15/07/24	54	1577894	1577894	1577894	LENGTH GAUGE 1082.2
15/07/24	55	1577895	1577895	1577895	LENGTH GAUGE 1082.2
15/07/24	56	1577896	1577896	1577896	LENGTH GAUGE 1082.2
15/07/24	57	1577897	1577897	1577897	LENGTH GAUGE 1082.2
15/07/24	58	1577898	1577898	1577898	LENGTH GAUGE 1082.2
15/07/24	59	1577899	1577899	1577899	LENGTH GAUGE 1082.2
15/07/24	60	1577900	1577900	1577900	LENGTH GAUGE 1082.2

DATE	REV.	BY	CHK.	APP.	DESCRIPTION
15/07/24	01	1577841	1577841	1577841	PROTOTO TYPE SHAFT
15/07/24	02	1577842	1577842	1577842	LENGTH GAUGE 1082.2
15/07/24	03	1577843	1577843	1577843	SHAFT GAUGE 1082.2
15/07/24	04	1577844	1577844	1577844	SNIP GAUGE
15/07/24	05	1577845	1577845	1577845	LENGTH GAUGE 990.2
15/07/24	06	1577846	1577846	1577846	LENGTH GAUGE 990.2
15/07/24	07	1577847	1577847	1577847	LONG SERIES DRILL FOR M24
15/07/24	08	1577848	1577848	1577848	TAPER PLUG GAUGE
15/07/24	09	1577849	1577849	1577849	DRILL PLATE
15/07/24	10	1577850	1577850	1577850	ROLLER STEADY FOR SHAFT
15/07/24	11	1577851	1577851	1577851	DUMMY SHAFT
15/07/24	12	1577852	1577852	1577852	LENGTH GAUGE 1082.2
15/07/24	13	1577853	1577853	1577853	LENGTH GAUGE 1082.2
15/07/24	14	1577854	1577854	1577854	LENGTH GAUGE 1082.2
15/07/24	15	1577855	1577855	1577855	LENGTH GAUGE 1082.2
15/07/24	16	1577856	1577856	1577856	LENGTH GAUGE 1082.2
15/07/24	17	1577857	1577857	1577857	LENGTH GAUGE 1082.2
15/07/24	18	1577858	1577858	1577858	LENGTH GAUGE 1082.2
15/07/24	19	1577859	1577859	1577859	LENGTH GAUGE 1082.2
15/07/24	20	1577860	1577860	1577860	LENGTH GAUGE 1082.2
15/07/24	21	1577861	1577861	1577861	LENGTH GAUGE 1082.2
15/07/24	22	1577862	1577862	1577862	LENGTH GAUGE 1082.2
15/07/24	23	1577863	1577863	1577863	LENGTH GAUGE 1082.2
15/07/24	24	1577864	1577864	1577864	LENGTH GAUGE 1082.2
15/07/24	25	1577865	1577865	1577865	LENGTH GAUGE 1082.2
15/07/24	26	1577866	1577866	1577866	LENGTH GAUGE 1082.2
15/07/24	27	1577867	1577867	1577867	LENGTH GAUGE 1082.2
15/07/24	28	1577868	1577868	1577868	LENGTH GAUGE 1082.2
15/07/24	29	1577869	1577869	1577869	LENGTH GAUGE 1082.2
15/07/24	30	1577870	1577870	1577870	LENGTH GAUGE 1082.2
15/07/24	31	1577871	1577871	1577871	