

Bharat Heavy Electricals Limited

(High Pressure Boiler Plant)
Tiruchirappalli – 620014, TAMIL NADU, INDIA
CAPITAL EQUIPMENT/MATERIALS MANAGEMENT

TITLE WELDING POWER SOURCE

Phone: +91 431 257 7091/257 7343

Fax : +91 431 252 0719 Email : kp@bheltry.co.in

Reference Number: Enquiry Date: Due date for submission of quotation: 14.09.09

You are requested to quote the Enquiry number date and due date in all your correspondences. This is only a request for quotation and not an order

BHEL/Trichy is looking for WELDING POWER SOURCE

BHEL commercial terms & conditions with Price Bid formats and all annexure can be downloaded from BHEL web site http://www.bhel.com or from the Government tender website http://tenders.gov.in (public sector units) Bharath Heavy Electricals Limited) under enquiry reference "2630900062"

Tenders should reach us before 14:00 hours on the due date Technical bid will be opened at 14:30 hours on the due date Tenders would be opened in presence of the tenderers who have submitted their offers and who may like to be present.

Yours faithfully,

For Bharath Heavy Electricals Limited

Sr Manager / Capital Equipment

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BHARAT HEAVY ELECTRICALS LIMITED



429-002/A

ENQUIRY (INDIGENOUS)

(A Government of India Undertaking)
HIGH PRESSURE BOILER PLANT
PURCHASE DEPARTMENT - FOSSIL BOILERS
THIRUCHIRAPALLI - 620014
TAM".NADU (INDIA)

PHONE: 2577091 GRAMS: BHARATELEC FAX NO: 2520719 E-mail: kp@bheltry.co.in

Weh:

· · · · · · · · · · · · · · · · · · ·	Enquiry No	Enquiry Date	Due Date for Quotation
	2630900062	07.08.2009	14.09.2009

Please quote Enquiry No, Date and due date in all correspondences.

This is only a request for quotation and not an order

Item	Description	Unit	Quantity	Delivery Quantity	Schedule Date
10	ding Power Courses	ИО	11.000	11.00	30.01.10

Welding Power Sources (Specification enclosed) Welding Power Sources

General Note:

COMMERCIAL TERMS AND CONDITIONS

Bhel commercial terms & conditions with Price Bid and Bank Guarantee formats along with technical specifications can be download from BHEL web site http://www.bhel.com or from the Government tender website http://tenders.gov.in (public sector units>Bharat Heavy Electricals limited page) under Enquiry reference "2630900062".

1,,QUOTATIONS

The Bidders shall submit the offer in TWO INNER ENVELOPES as indicated below which shall be sealed in one outer envelope.

Envelope I This sealed envelope should contain all the copies of technical bid together with un-priced commercial bid. This envelope should be clearly marked "Part I - Technical and commercial bid", indicating Enquiry No., Due Date and Address & Reference of the Bidder.

Envelope II This sealed envelope should contain price details. This envelope should be clearly marked "Part II - Price bid", indicating Enquiry No., Due Date and Address & Reference of the Bidder.

Both the envelopes (Part I & II) shall be put in one cover, duly sealed, superscribing as Part I and Part II of Enquiry No., due date of opening and the address and reference of the Bidder.
The above offer should reach this office on or before the due date by 14.00 Hrs (IST) Late offers will not be considered.

2. POINT TO POINT CONFIRMATION TO BHEL'S SPECIFICATION AND COMMERCIAL TERMS AND CONDITIONS SHOULD BE PROVIDED IN THE ENCLOSED SHEET.

The offers should reach us before the time of opening of tenders.

The offers will be opened at 14:30 hours on the due date in the presence of the tenderers who may like to be present.

Late tenders are liable to be rejected.

Yours faithfully, For BHARAT HEAVY ELECTRICALS LIMITED



MANAGER / PURCHASE (FOSSIL BOILERS)

Capital Equipment / MM

St. Manager

Capital Equipment / MM

SHEL, Tiruthirappali - 820 014.

BHARAT HEAVY ELECTRICALS LIMITED

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(A Government of India Undertaking)
HIGH PRESSURE BOILER PLANT
PURCHASE DEPARTMENT - FOSSIL BOILERS
THIRUCHIRAPALLI - 620014
TAMENADU (INDIA)

PHONE: 2577091 GRAMS: BHARATELEC FAX NO: 2520719 E-mail: kp@bheltry.co.in

Web:

2630900062 / 07.08.2009	263	0900062	/ 07.	08.	. 2009
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3. DETAILED CATALOGUE AND DRAWINGS SHOULD BE SENT ALONG WITH YOUR TECHNICAL OFFER.

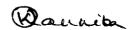
Enclosures:

"LD clause has to be confirmed without fail."

"Payment to vendors will be made only thro E-Payment mode"

The offers should reach us before the time of opening of tenders. The offers will be opened at 14:30 hours on the due date in the presence of the tenderers who may like to be present. Late tenders are liable to be rejected.

Yours faithfully, For BHARAT HEAVY ELECTRICALS LIMITED



MANAGER / PURCHASE (FOSSIL BOILERS)

R. KANNIKAFARAWESWARI

Sr. Manager Capital Equipment / MM SHEL, Truchrappali - 620 014.

PART A

QUALIFYING CRITERIA FOR THE SUPPLY OF INVERTER CONTROLLED GENERAL PURPOSE WELDING POWERSOURCES - 500 Amps.

SECTION - I

The BIDDER / VENDOR has to necessarily provide the following details, for making an assessment of the firm's capability and competency: [The BIDDER is expected to give complete details against each clause in the table given below and wherever necessary an additional sheet may be attached (giving clear reference number) to cover the required details]

S. No.	PARTICULARS	VENDOR's	RESPONSE
1.0	Number of Years of Experience of the		į
,	BIDDER/ VENDOR in the field of design,		
	manufacture and supply of 'INVERTER		
	CONTROLLED WELDING MACHINES' for		
	Heavy Duty SMAW Welding Applications		
2.0	Number of Welding Machines (as per		
	Clause 1.0) supplied till date, in the		
	following category		
	a) up to 500 Amps. rating and		
	b) above 500 Amps. rating		
	[both cases with 60 % Duty Cycle]		
3.0	YEAR of LAUNCH of the MODEL quoted		
	against this ENQUIRY		
4.0	Welding Powersources manufactured in		
	countries like CHINA, KOREA, TAIWAN,		
	SINGAPORE, MALAYSIA , HONGKONG,		
	etc. are not acceptable. Bidder has to		
	give certificate / undertaking for the		
	COUNTRY of MANUFACTURE for the		
	Welding Powersource, which is offered /		
	quoted.		
5.0	Number of 'Inverter Controlled Manual		
	Welding Machines' supplied, till date in		
	the QUOTED MODEL	<u> </u>	
6.0	Number of 'Inverter Controlled SMAW		
	Welding Machines - 500 Amps. Rating		
	with 60 % Duty Cycle' supplied and		
	commissioned till date for the following		
	category of CUSTOMERS		
	a) Heavy Engineering Fabricators		
	b) Foundry & Mining Sector		
	c) Ship Building Companies		
7.0	Details of Design Set-Up and Technology		
	Back-Up (R & D Centre) assured for the		
-4.4	PRINCIPAL Equipment Helder	<u> </u>	

S. No.	PARTICULARS ARS	VENDUR'S	RESPONSE
8.0	Details on International Standards		
	followed in Design and Testing of Welding		
	Machines [Copy of English Version of	.	
	Standards / Design Codes followed shall		
	be furnished with the Technical Offer]		
9.0	Comprehensive Details, on Performance		
	Testing of Welding Machines quoted, to		
	be furnished with the Technical Offer.		
10.0	Details of Quality System followed		
	(Furnish the salient aspects of the Quality		
	Assurance System followed)		
11.0	Details on SERVICE-AFTER-SALES Set-Up		
	in India including the Addresses of a		
	Agents / Service Centres in India; to:be		
	furnished compulsorily.		
12.0	Any Additional Data to supplement the		
	manufacturing capability of the BIDDER		
13.0	BIDDER to indicate the Country of Origin		
	[source of supply of welding machines].		
	Equipment manufactured in Countries		
	like TAIWAN, CHINA and KOREA are not	1	
	acceptable.		

SECTION - II

The BIDDER has to compulsorily meet the following requirements to get qualified for submitting an offer for the Inverter Controlled SMAW Welding Machine .

S. No.	REQUIREMENTS	VENDOR's	COMMENTS
14.0	The BIDDER / VENDOR shall have a		
	minimum of TEN Years of Continuous		
ļ	Experience in the Design, Manufacture &		
	Supply of Inverter Controlled SMAW		
[[Welding Machines.		
15.0	The BIDDER / VENDOR shall have		
	supplied a minimum of 20 number of		
	Inverter Controlled SMAW Welding		
	Machines with rating 400 Amps. (@ 60 %		
	Duty Cycle) and above to Customers in		
	India. Indicate the number of such		
	welding machines sold in India, till date.		
16.0	Reference List of Customers and		
	Performance Certificate from		
	CUSTOMERS [preferably Heavy Engg.		
	Companies] with full contact details of		
	CONTACT PERSON, who are the End		
	Users of the MODEL (given under Clause		
	No.15.0) of Inverter Controlled SMAW		
	Welding Machines.		

SECTION - III

The BIDDER / VENDOR has to comply with the following, for accepting the Technical Offer for scrutiny by the Purchaser:

S.No.	REQUIREMENTS	VENDOR'S COMPLIANCE
17.0	The BIDDER shall submit the offer in TWO PARTS - Technical [with PART A & PART B] & Commercial and Price Bid.	
18.0	The Offer shall contain a comparative statement of Technical Specifications given by BHEL and the Offer Details submitted by the Bidder, against each clause. A just 'CONFIRMED' or 'COMPLIES' or 'YES' or 'NO-DEVIATION' or similar words in the technical comparative statement may lead to disqualification of the Technical Offer.	
19.0	The BIDDER shall assure a continuous support for SPARES and SERVICE for TEN Years, from the date of commissioning of the equipment at BHEL Works.	
20.0	The Technical Offer shall be supported by Product Catalogue and Data Sheets in ORIGINAL and complete technical details / literature on the QUOTED MODELS of Welding Powersources	
21.0	The Commercial Offer (given with the Technical Offer) shall contain the Scope of Supply and the Un-Priced Part of the Price-Bid, for confirmation	
22.0	The reference List of Customers (for whom the OFFERED Model of Powersource is supplied) given, shall be compulsorily accompanied with the details (Phone Number /E-Mail ID) of the CONTACT PERSON for cross reference by BHEL	
23.0	The BIDDER may give details [like MAKE, MODEL, YEAR of SUPPLY, Specifications] on supply of similar welding machines for any of MANUFACTURING UNITS of BHEL [Bharat Heavy Electricals Limited].	
24.0	In case of preliminary qualification of the OFFERED MODEL, the BIDDER has to demonstrate the capability of OFFERED POWERSOURCE at BHEL/TRICHY Works, at the cost of the BIDDER, within 15 Days.	
25.0	Earlier performance & field experience (service support) with BHEL (if any) will be a reckoning factor for the technical qualification of the OFFER.	

ART B

TECHNICAL SPECIFICATIONS FOR INVERTER CONTROLLED GENERAL PURPOSE WELDING POWERSOURCES [500 AMPS.]

		-
A.	. APPLICATION:	•
STATO		A CONTRACTOR OF THE PROPERTY O
1.1.0	1.1.0 The proposed Welding Machine is intended for use with Manual Arc	
	Welding Process for Radiographic Quality Welds like Butt Joints, Fillet	-
	Welds, and Double Groove Welds coming in High Pressure Vessels using	
		-
1.2.0	1.2.0 The Offered Welding Machine shall be PORTABLE in Nature and a	
	CONSTANT CURRENT DC Powersource.	
BB.	MACHINE CONFIGURATION: [The scope of supply shall	ing, for each machine]
SIENO	THE PARTY OF THE P	MOTETER BY BIDDER DEVIATIONS
2.1.0	2.1.0 Welding Powersource with Transport Trolley and Wheels	
2.2.0	2.2.0 Control Unit Integrated with Powersource	
•	(for Hot Start & Arc Dynamics Control)	
2.3.0	2.3.0 Hand Operated Remote Control Unit for Current Variation	
2.4.0	2.4.0 Set of Inter-Connecting Cables, Adapters, etc.	
2.5.0	2.5.0 Welding Cable and Welding Holder (multiples of 5 mtrs. in length)	
2.6.0	2.6.0 Return Current Cable with Screw Type Earth Clamp.	
2.7.0	2.7.0 Electrical & Mechanical Spares for Powersource & Control Unit	
2.8.0	2.8.0 Operation & Maintenance Manuals – Three Copies per Machine	
2.9.0	2.9.0 Commissioning of Equipment and Performance Prove-out of the offered	
	equipment at BHEL Works, by Supplier's Representative, free of cost.	

CC.	EQUIPMENT SPECIFICATION		
SINO	IN THE ATTURES OF	CONTROLL BY THE SPECIFICATION OF THE SELECTION OF THE STADIES OF THE PEVIATIONS	\$82.7
3.1.0	Туре		
		and capable of delivering a smooth Constant Direct	
		Current (in DCEP mode), even with a fluctuation of	
		±10 % in the Input Voltage	
3.2.0	Switching	BIDDER has to indicate the Switching Frequency of	
	Frequency	the Inverter Circuit and the make of IGBI used	
3.3.0	Current Rating	500 Amps. @ 60 % Duty Cycle	-
		DR Around 375 Amos at 100% Duty Cycle	
3.4.0	Operating Range for 25 Amps. Welding Current	25 Amps. to 500 Amps. (with stepless variation)	
3.5.0	Open Circuit Voltage	Open Circuit Voltage BIDDER to mention the Open Circuit Voltage for the	
		offered Powersource [Preferred OCV is above 75 V]	
3.6.0	Current Setting	The variation in the set value of the welding current	
		to the actual value, shall not exceed 1 %.	
3.7.0	Current Control	Through the LOCAL VARIATOR [with the help of a	
·•		3 inch diameter KNOB] provided in the Front Panel	
		of Powersource and the REMOTE CONTROL Unit.	
3.8.0	Power Input	415 ± 10% V AC, 3 Phase, 50 ± 2% Hz,	,
		through a 3 Wire System [4 th wire for EARTHING]	
	-	- No Neutral Conductor	
3.9.0	Input Power Cable	A 10 metre long electric input power cable with	
		protective sheathing to be provided with the	
		powersource.	
3.10.0	3.10.0 Control Panel	Power ON/OFF, Remote ON/OFF, Voltage & Ampere	
	Switches	Contro, Hot Start Control, Arc Dynamics Control	
3.11.0	3.11.0 Voltmeter &	Factory Installed Ammeter & Voltmeter on the	
	Ammeter	front panel with easy removal and replacement	
		Powersource) for periodic instrument calibration	
3.12.0	3.12.0 Arc Strike	Selection for Instantaneous Arc Strike with HOT	
		START for SMAW Process.	

CC.	QUIPMENT SPECIF	ICATION : POWERSOURCE FEATURES	Contd
SILNO	SING		COFFER BY BIDDER BY DEVIATIONS
3.13.0	3.13.0 Arc Dynamics	se	
	Control - Electronic		
-	Inductance Variable	materials lil	
	Control	addition to Carbon and Low Alloy Steels.	
3.14.0		Class "H" - to suit Tropical Working Conditions	
3.15.0	Machine Protection	IP 23 ⊢ Degree of Protection	
3.16.0	3.16.0 Machine Cooling	The Powersource shall feature a state of art' forced	
		air cooling system that ensures adequate cooling of	
		the components while preventing dust and metal	
		particles from being drawn in.	
3.17.0		a) Inbuilt protection for the IGBT/Powersource	
	Elemental Design	against Thermal / Overload / Short-Circuit /	bibber nas to
·	Protection		Specifically lurinish
		b) All PCBs shall be sprayed with mould coating Lectinical declars on	Leciliscal details on
		to prevent damage from dust and grinding	now these protective
		particles.	measures are
		c) Machine Design to ensure proper earthing for duressed in the	Macking Desired
		the machine and its peripherals	machine Design]
3.18.0	EMI Suppression	a) Powersource shall be equipped with a	
		suitable Filter Network connected to the	*
 -		INPUT Power Line, to prevent propagation of	
- 		EMI either into or out of the Powersource.	
-:		b) All metal enclosures and internal shields shall	
	-	prevent radiated EMI.	
		c) SIDDER has to elaborate the DESIGN	
		FEATURES to meet the above requirements.	
3.19.0	Portability	Under-Carriage with hard rubber lined wheels for	
		portability of the powersource by manual pushing	
3.20.0	3.20.0 Ambient Conditions	Temperature upto + 50 ° C; Humidity upto 90 %	
		pur pori apper illilis do not occur simultaneously.	

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3.21.0	Control of the Contro		
	3.21.0 I pad Compensation	ariation due to line voltage fluctuation.	
		cable heating or drift due to the use of long cable,	
3 22 0	Flectrode Holder &	Heavy Duty rugged LUG type terminals to connect	
		50 mm² Welding Cable for SMAW Electrode Holder	
	Connection		
3.23.0	3.23.0 Welding Current	SMAW Welding (current) Cable, 20 mtrs. in length,	
	Cable	with one end connected to the Powersource and the	,
		free end provided with a FEMALE Connector to	
		"	
		the Manual Welding Electrode Holder.	
3.24.0	Return Current Cable Welding	Welding Current RETURN Cable, 20 mtrs. in length,	
		other end provided with a Screw Type Earth Clamp	
3.25.0	3.25.0 Power Rating	BIDDER to indicate the Maximum Power Rating	
	1	[in kVA] of the Powersource and the NO-LOAD	
		0	
3.26.0	3.26.0 Power Source Model	To Specify the Model of Powersource Offered	
DD.	EQUIPMENT SPECIFICATION	: REMOTE CONTROL UNIT FEATURES	
			Office (By Bridge) see the Sympton Sym
4.1.0	Application	For welding current variation from a distant work	
		place, in addition to that provided in the front panel	
į		of the welding powersource.	
4.2.0	Туре	Hand Operated with 10 mtrs. long control cable	
		with end quick-fix end connectors	
4.3.0	Current Control	Stepless Variation of Welding Current	****
4.4.0	OPTIONAL REMOTE	To quote for a suitable Remote Control Unit ,	
	CONTROL UNIT	which operates on Wire-Less (Cord Less) mode.	

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Ë.	SPARES:		
(S)		INCEPTO IN THE INCOME NO PROPERTY OF THE INCOME.	OFFICE BY BIDDER COEVIATIONS
5.1.0	5.1.0 Power Source	All type of Spare Parts including the following items:	
		All Type	
		Control	
		d. Printed Circuit Boards / PCBs – All Types	٠
		h. Ammeter & Voltmeter	
		i. Potentiometer	···
		j. Relays & Timers	
		k. Receptacles	
		I. Control Cable with End Connectors	
		Filters	
		o. Welding & Return Cable Connectors	2
-		are to be COMPULSORILY QUOTED (with Unit Rate) for one powersource required for 2 years of operation	
		on THREE shift basis for 365 Days in an year.	
5.2.0	5.2.0 Remote Control Unit Complete Spares like	Spares like Knob, Potentiometer, etc. to be	
		OFFERED	
<u> </u>	O & M MANUALS		
		в (AEEBO) Indiana Indiana (Norma) et liber (Saether ann an ann an	NY BIDDER DEVIATIONS
6.1.0	6.1.0 No. of Copies	3 (Three) for Each Machine	
6.2.0	6.2.0 Language	English	
6.3.0	Soft Copy	One SOFT COPY in DC-ROM is to be given for each	
		Claire Clinaling the details inclined and Claire Claire	
		- 1	

S.No.	SANO PARITICALIANS		A SELECTION OF CONTRACTORS OF SELECTION OF CONTRACTORS OF A SELECTION OF CONTRACTORS OF A SELECTION OF A SELECT
6.4.0	6.4.0 Manual Details:	ri O	Manual shall contain all instructions for machine installation and welding trial testing,
		ف	in sequence. Manual to give general circuit diagrams,
			showing the interconnection of various elements and also details on PCBs [Printed
			Circuit Board] like tapping voltages, main electronic elements' specifications and
			ratings, etc.
		ن	Manual to give other details like trouble
			shooting chart, weld parameters selection for various base metals, etc.
		0	Master List of Parts & Spares used in the
			machine with Make, Model, Rating, etc.
S.No.	SING SPARTICULARS		SUSTRICT STREET STREET ON THE PROPERTY BY
7.1.0	7.1.0 Inspection	a.	The welding machines shall be offered for
		İ	inspection by BHEL Engineers at supplier's
		·	works for performance evaluation prior to
			despatch.
		<u>o</u>	Welding Trials are to be taken on 20 mm
_			thick Plate Butt Joints with ϕ 2.5, 3.15, 4.0
			and 5.0 mm SMAW Electrodes of Class E
7.2.0	Commissionina	The	The equipment shall be commissioned, free of cost
		þ	by the supplier's representative at BHEL Works.
7.3.0	Training	The	The Supplier's SERVICE ENGINEER shall give
		trai	training in the Operation and Maintenance (mainly
		ono	on electric/electronic troubleshooting) of the
		Mac	
		0	commissioning of the welding Machines

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99	GENERAL POINTS		[contd]	
210	Serve and compared the server	We have the state of the state	OFFER BY BINDER	17
7.4.0	7.4.0 Guarantee	The machine shall be guaranteed for a minimum		
		of 24 (twenty-four) months from the date of		
		commissioning & performance prove-out at Brittle.		Ţ
7.5.0	7.5.0 Bought-Out Items a)	_		
		ICs, Relays, Contactors, Switches,		
		Electronic Elements, etc., used in the		
		Powersource & Control Unit shall be of		
•••		Internationally Reputed Manufacturers		
		only. (Motors and IGBT procured from		
		China, Taiwan, Honkong, Korea, Singapore,		
		etc. are not acceptable).		
		 b) BIDDER has to furnish the MAKE of 		
		Bought-Out Items proposed to be used in		
		the Welding Machine, with the OFFER.		
7.6.0	7.6.0 Service Back-Up	The BIDDER has to furnish the Details of the		
·-··		INDIAN AGENT and CONTACT ADDRESS of the		
		nearest SERVICE CENTRE, for reporting the		
		Machine Break-Down.		
7.7.0	7.7.0 Complete Machine The BIDDER h	The BIDDER has to CONFIRM the supply of		
	Replacement	replacement machine in case of prolonged		
		break-down of the welding machine during the		
		guarantee Period.		

Bharat Heavy Electricals Limited



(High Pressure Boiler Plant)
Tiruchirappalli-620014, Tamil Nadu, India
MM/CAPITAL EQUIPMENT/MODERNISATION

BHEL reserves the right to go for a Reverse Auction (RA) instead of Opening the submitted sealed bid, which will be decided after technical evaluation. Information and general terms and conditions governing RA are given below.

GENERAL TERMS AND CONDITIONS OF RA

Against this enquiry for the subject item/system with detailed scope of supply as per enquiry specifications, BHEL may resort to "REVERSE AUCTION PROCEDURE" i.e., ON LINE BIDDING ON INTERNET.

- 1. For the proposed reverse auction, technically and commercially acceptable bidders only shall be eligible to participate.
- BHEL will engage the services of a service provider who will provide all necessary training and assistance before commendement of on line bidding on internet.
- 3. BHEL will inform the vendor in writing in case of reverse auction, the details of Service Provider to enable them to contact & get trained.
- 4. Business rules like event date, time, Start price, bid decrement, extensions etc. also will be communicated through service provider for compliance.
- 5. Vendors have to fax the Compliance form in the prescribed format (provided by Service provider) before start of Reverse auction. Without this, the vendor will not be eligible to Participate in the event.
- 6. BHEL will provide the calculation sheet (e.g., EXCEL sheet) which will help to arrive at "Total Cost to BHEL" like Packing & forwarding charges, Taxes and Duties, Freight charges, Insurance, Service Tax for Services and loading factors (for non-compliance to BHEL standard Commercial terms & conditions) for each of the vendor to enable them to fill-in the price and keep it ready for keying in during the Auction.
- 7. Reverse auction will be conducted on scheduled date & time.
- 8. At the end of Reverse Auction event, the lowest bidder value will be known on the network.
- The lowest bidder has to Fax the duly signed Filled-in prescribed format as provided on case-to-case basis to BHEL through Service provider within 24 hours of Auction without fail.
- 10. Any variation between the on-line bid value and the signed document will be considered as sabotaging the tender process and will invite disqualification of vendor to conduct business with BHEL as per prevailing procedure.
- 11. In case BHEL decides not to go for Reverse Auction procedure for this tender enquiry, the Price bids and price impacts, if any, already submitted and available with BHEL shall be opened as per BHEL's standard practice.
- 12. BHEL reserves the right to negotiate if need be, with the "L1" vendor of the Reverse Auction

(TO BE STAMPED IN ACCORDANCE WITH STAMP ACT AND THE EXPIRY DATE OF BG MUST BE AFTER 60 DAYS FROM THE DATE OF COMPLETION OF WARRANTY PERIOD)

PERFORMANCE BANK GUARANTEE

	In accordance of M/s. Bharat Heavy Electricals Limited (A Government of India undertaking, a company incorporated under the Companies Act 1956 having its Registered Office at "BHEL House", SIRI Fort, New Delhi 110 049) through its High Pressure Boiler Plant Division located at Tiruverumbur, Tiruchirapalli- 620 014 (hereinafter called 'the Company') having entered into a contract with hereinafter called 'the said contractor'
1	which term includes 'suppliers' for the purpose of this Bond and under the terms and conditions of the contract No
	supplied under the above referred contract and for the fulfillment of all the terms and conditions of the contract, We
	loss or damage caused to or suffered or would be caused to or suffered by the company by reason of any breach by the said contractor (s) of any of the terms and conditions contained in the said agreement.
	2. We
	3. We undertake to pay unconditionally to the Company any money so demanded notwithstanding any dispute(s) raised by the Contractor in any suit, or proceedings pending before any Court or Tribunal or Arbitration or before any other authority relating thereto our liability under this present being absolute and unequivocal. The payment under this guarantee would not wait till the disputes have been decided by any Court or Tribunal or in the arbitration proceedings or by any other authority. The payment so made by us under this Bond shall be a valid discharge of liability for payment thereunder and the Contractor(s) shall have no claim against us for making such payment.
	4. We
	guarantee.

- 5. (I) Unless a demand or claim under this guarantee is made on us in writing on or before the ______ we shall be discharged from all the liability under this guarantee thereafter. But where such claim or demand has been preferred by the Company with the Bank before the expiry of the said date, the claim shall be enforceable notwithstanding the fact that the said enforcement is effected after the said date.
 - (ii) For the purpose of this clause, any letter making demand on the Bank by M/s. BHEL dispatched by Registered Post with Ack.Due or by Telegram or by any Electronic media addressed to the above mentioned address of the Bank shall be deemed to be the claim / demand in writing referred to above irrespective of the fact as to whether and when the said letter reaches the Bank, as also any letter containing the said demand or claim is lodged with the bank personally.
- 7. This guarantee will not be discharged due to the change in the constitution of the Bank or the Contractor(s).
- 8. It shall not be necessary for the company to proceed against the contractor before proceeding against the guarantor-bank and the guarantee herein contained shall be enforceable against them notwithstanding any security, which the company may have obtained or obtain from the Contractor shall, at the time when proceedings are taken against the guarantor hereunder be outstanding or unrealised.
- 9. Any claim or dispute arising under the terms of this document shall only be enforced or settled in the Courts at Tiruchirapalli.
- 10. The guarantor hereby declare that it has power to execute this guarantee and the executant has full powers to do so on its behalf under the proper authorities granted to him/them by the guarantor.
- 11. We(indicate the name of Bank) lastly undertake not to revoke this guarantee during its currency except with the previous consent of the company in writing.

In witness whereof we.	, (indicate the name	of Bank) have hereunte
setout Bank Seal the	day	month 200
BANK E-MAIL ID:		
BANK PHONE NO	The Alleria Control	
BANK TAX NO		

Bharat Heavy Electricals Limited, Trichirapalli – 620 014

(To be filled and submitted along with offer)

BHEL Enquiry No. 2630900062

Date: 07.08.2009

BHEL Commercial Terms and Conditions	Vendor's Confirmation / Comments (To be furnished along with
INDIGENOUS SUPPLIES	offer copy (or) Technical Bid Copy (Part No -1)
Technical confirmation to BHEL's Specification as called for in BHEL	Format shall
be furnished. If needed additional sheets shall be used.	
Prices shall be quoted item wise only as per the model format enclo	osed.
Prices shall be quoted on "FIRM PRICE" basis only. The prices should by	only on F.O.R
/ Despatching station basis inclusive of Packing & Forwarding charges if an percentage of ED & Sales Tax (VAT) should be clearly indicated.	
Validity of offer shall be for a minimum period of 120 days from the opening	date of Tender
Delivery period from the date of Letter of Intent shall be clearly ment offer.	tioned in the
Liquidated damages @ ½% per week subject to a maximum of 15% value shall be applicable for delay in deliveries.	of the order
Following Risk Purchase clause shall be applicable:	
The purchaser at his option will be entitled to terminate the contract a	and to
purchase elsewhere at the risk and cost of the seller either the whole	of the goods
or any part which the supplier has failed to deliver or dispatch within t	the time
stipulated or if the same were not available, the best and the nearest	available
substitute therefore. The supplier shall be liable for any loss which the	e Purchaser
may sustain by reason of such risk purchases.	
Submission of Performance Bank Guarantee (PBG):	
Vendor should provide a performance bank guarantee(PBG) for 10%	of the total
Purchase order value valid for a period of 12 months from the date of	f
commissioning (o) 18 months from the date of dispatch whichever is	s later with an
additional claim period of 2 months. This PBG shall form one of the d	locuments for
effecting payment. The PBG shall be submitted in non-judicial stamp	paper value
of not less than Rs.80/- issued by any one of the following banks who	o is a member
bank in our conscrtium of banks.	
1) State Bank ci India, 2) State Bank of Hyderabad, 3) State Bank	k of
Travancore, 4) State Bank of Mysore, 5) Canara bank, 6) Bank o	f Baroda, 7)
Punjab National bank, 8) Deutsche Bank, 9) HDFC Bank, 10) Star	ndard
Chartered Bank, 11) Citi Bank, 12) Standard Chartered Grindlays	s Bank 13)
Bank of America and 14) Any one of the Nationalised banks.	
Payment terms for supply portion:	
100% payment will be made within 45 to 90 days after re	eceipt and
acceptance / commissioning of goods at BHEL, against	submission of
PBG for 10% of Order value with required validity. (or)	
80% /alue of the goods will be paid within 45 to 90 days	against
dispatch documents negotiated through bank. Balance 2	20% Will be
paid within 45 to 90 days from the date of commissioning	g / acceptance
of goods against submission of supplementary invoice a	socuired
against submission of PBG for 10% of Order value with	required ly
validity. All bank charges are to vendor's account onl	'y·
NOTE:	
All direct Payment of more than one lakh will be made through	E-mode
Payment. As per BHEL e-mode Format, which will be given a	it time of
ordering along with order copy. (Original filled E-mode paym	ent format is
to be get it signed by the both vendor's authorized signatory an	d their
To be get it signed by the both vendor's authorized signatory difference to the signature of the signature o	leaf for the
banker's along with a copy of cheque leaf / cancelled cheque	ical for the
respective account number and forward the original hard copy	to
BHEL/Trichy to process invoices for making payment, after su	ipplies are
made).	
	Contd2

Erection / commissioning:	
Erection / commissioning shall be done at free of cost.	
The equipment shall be guaranteed for a period of 12 months from the date of commissioning.	
Equipment will be inspected and proved at vendor's works prior to dispatch.	
However final inspection and acceptance of equipment will be after installation at	
BHEL, Trichy.	
The vendor shall provide necessary drawings, Test Certificates and Operating	
Maintenance Manuals etc., as called for in the Technical Specification, in the	
required number of copies at no extra cost.	
Any warranty replacement during warranty period shall be supplied free of	
charge on FOR BHEL, Trichy basis.	
Offers should be submitted only in sealed cover super-scribing clearly the	
Enquiry reference and due date.	<u> </u>

NOTE:-

- a) It is confirmed that all the terms and conditions stipulated in the Enquiry have been fully understood by us and all clarifications & details have been obtained.
- b) Your specific acceptance to the BHEL Payment terms, LD, Risk Purchase Clause & Submission of PBG for 10% of the order value are essential for consideration of your offer. Other wise your offer is liable for rejection.

Signature & Office Seal of the vendor

BHEL Enquiry No. & D 2630900062 & C7.08.20			Ven	dor's Offer Re	f No. & Date
2030300002 & C7.08.20	UU3				
MODEL	PRICE BID FORMAT	FOR IND	IGENC	US VENDOR	lS
c. Des	cription	Unit	Qty	Rate in Rs	Value in f
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					<u> </u>
					i
Total Ex-works Value in			· · · · · · · · · · · · · · · · · · ·		
Add Packing & Forward					ļ
FOR- Despatching Stat	ion value in Rs				<u> </u>
% of Excise Duty (If Ex	dra or If inclusive)			<u> </u>	
% of Excise Duty (If Ex			 	<u> </u>	<u> </u>
70 OF EXOIDE DUTY (IT III	U13011 V /				
% Sales Tax - CST aga	ninst "C" Form (If extra)		 		
	h out "C" Form (if extra)				
% VAT (if extra)			i :		
% VAT (if inclusive)					i
Annuaring de Feet 14 Of	parago in Do		ļ	ļ	
Approximate Freight Ch Approximate Transit Ins			ļ -	<u> </u>	
Approximate transit in:	surance Charges in RS		: :	 	
Installation / Commission	oning Charges in Rs			-	<u> </u>
(If extra applicable)			j i		1
% Service Tax (if extra	applicable)	!	†	<u></u>	
Consignment Packag	e Details				1
				<u> </u>	
Approximate Net / Gro	ss Weight in Kgs			.	
			İ	<u> </u>	ļ
Dimension of Consignn	nent		<u> </u>		
			Sinna	ture & Seal of	Vendor
			Jiyila	Luie & Seat Of	- Chuoi
NOTE:					
	Bid should be submitted	etrictly in li	ne with t	the above FOR	MAT

MM: CAPITAL EQUIPMENT

Bharat Heavy Electricals Limited, Trichirapalli – 620 014 (To be filled and submitted along with Offer)

BHEL Enquiry No. 2630900062 Date: 07.08.2009	
BHEL Commercial Terms and Conditions for	Vendor's
IMPORT SUPPLIES	Confirmation / Comments
Technical confirmation to BHEL's Specification as called for in BHEL Format shall be furnished if needed additional sheets shall be used.	d. To be furnished along with offer (or) Technical Bid – Part No. I
Prices shall be quoted item wise only as per the model format enclosed.	
Prices shall be quoted on "FIRM PRICE" basis only. The prices should by only on FOB/FCA basis inclusive of Packing & Forwarding charges if any.	
Validity of offer shall be for a minimum period of 120 days from the date of Tender opening	
Delivery period from the date of Letter of Intent shall be clearly mentioned in the offer.	
Liquidated damages @ ½% per week subject to a maximum of 15% of the order value shall be applicable for delay in deliveries.	
Following Risk Purchase clause shall be applicable:	
The Purchaser at his option will be entitled to terminate the contract and to purchase elsewhere a the risk and cost of the seller either the whole of the goods or any part which the supplier has failed to deliver or dispatch within the time stipulated or if the same were not available, the best and the nearest available substitute therefore. The supplier shall be liable for any loss which the Purchaser may sustain by reason of such risk purchases.	
Payment terms for Foreign vendor (Principal):	
80% value of the goods will be paid through an irrevocable Letter of Credit established by our	
bankers. Balance 20% will be paid against acceptance / commissioning of goods for which	
supplementary invoice and PBG for 10% of total Purchase order value shall be submitted. All	
bank charges outside India are to vendor's account only.	
Payment terms for Indian Agent: Indian Agency commission, if any, shall be clearly specified in the offer and the same will be pain Indian Rupees against acceptance / commissioning of the equipment.	d
Erection / commissioning: Erection / commissioning shall be done at free of cost.	
Submission of Performance Bank Guarantee (PBG): Vendor should provide a performance bank guarantee (PBG) for 10% of the total Purchase order value valid for a period of 12 months from the date of commissioning (or) 18 months from the date of dispatch whichever is later with an additional claim period of 2 months. This PBG shall form part one of the documents for effecting the balance 20% payment.	te
Part Shipment or Transhipment is not permissible	
In case of any short shipment in the main equipment / spares, where separate rates are not available in the contract, the customs duty levied on such supplies, shall be borne by the supplies	r/
Indian agent. Any warranty replacement during warranty period shall be supplied free of charge on FOR BHE. Trichy basis	L,
Equipment will be inspected and proved at vendor's works prior to dispatch. However final inspection and acceptance of equipment will be after installation at BHEL, Trichy.	
The equipment shall be guaranteed for a period of 12 months from the date of commissioning.	
The vendor shall provide necessary drawings, Test Certificates and Operating Maintenance	
Manuals etc., as called for in the Technical Specification, in the required number of copies at no extra cost.	
Offers should be submitted only in sealed cover super-scribing clearly the Enquiry reference	
and due data	İ

NOTE:-

and due date.

- a) It is confirmed that all the terms and conditions stipulated in the Enquiry have been fully understood by us and all clarifications & details have been obtained.
- b) The prices are to be offered only on FOB/FCA basis, inclusive of Packing & Forwarding charges if
- c) Your specific acceptance to BHEL Payment terms, LD, Risk Purchase Clause & Submission of PBG for 10% of the order value are essential for consideration of your offer. Other wise your offer is liable for rejection.

Signature & Office Seal of the vendor

BHEL Enquiry No. & Date 2630900062 & 07.68.2009	j			
MODEL PRICE BID FORMA	T FOR	MPOR	T VENDORS	
Description	Unit	Qty	Rate Currency	Value Curr
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Total Ex-works Value in currency				
Add Packing & Fonvarding Charges if extra OR FOB /FCA Charges if extra				<u> </u>
3	<u> </u>			
FOB / FCA Value in Currency	ļ			: : ·
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Approximate Freight Charges in Currency		- · · · · · · · · · · · · · · · · · · ·		
Approximate Transit Insurance Charges in Currency				
Installation / Commissioning Charges in Currency	ļ			!
(If extra applicable)	1			· · · · · · · · · · · · · · · · · · ·
% Service Tax (if extra applicable)	<u> </u>			
Consignment Package Details	ļ			
3				
Approximate Net / Gross Weight in Kgs	ļ			
Dimension of Consignment		} 		
	ļ	Sig	nature & Seal of	Vendor
NOTE:				ļ

MM:CAPITAL EQUIPMENT

COMMERCIAL TERMS AND CONDITIONS

1.0 **QUOTATIONS**

The Bidders shall submit the offer in TWO INNER ENVELOPES as indicated below which shall be sealed in one outer envelope.

Envelope I This sealed envelope should contain all the copies of technical bid together with un-priced commercial bid. This envelope should be clearly marked "Part I - Technical and commercial bid", indicating Enquiry No., Due Date and Address & Reference of the Bidder.

Envelope II This sealed envelope should contain <u>price details</u>. This envelope should be clearly marked <u>"Part II - Price bid"</u>, indicating Enquiry No., Due Date and Address & Reference of the Bidder.

Both the envelopes (Part I & II) shall be put in one cover, duly sealed, superscribing as Part I and Part II of Enquiry No., due date of opening and the address and reference of the Bidder.

The above offer should reach this office on or before the due date by 14.00 Hrs (IST). Late offers will not be considered.

Tender should not be addressed to any Individual's name but only by designation to:

SR. MANAGER/ MM/CAPITAL EQUIPMENT BHARAT HEAVY ELECTRICALS LIMITED HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620 014 TAMIL NADU, INDIA

Contd 2/-

Tenders should be free from CORRECTION AND ERASURES, Corrections if any, must be attested. All amount shall be indicated both in words as well as in figures. Where there is difference between amount quoted in words and figures, amount quoted in words shall prevail.

Offers should be in ENGLISH and accompanied by detailed technical literature, catalogue and detailed dimensional drawings in ENGLISH or otherwise, the offers will not be considered.

2.0 PART I (TECHNICAL & COMMERCIAL BID)

2.1 Technical

This part shall include / indicate the following:

- 2.1.1. Offer should contain complete scope of supply with all technical details, specifications, delivery and other commercial terms and conditions.
- 2.1.2. Point by point confirmation for the Technical Specification enclosed to be provided. if there are any deviation, the same should be clearly specified. Offers received without confirmation to our specification will be rejected.
- 2.1.3. List of customers to whom same or similar equipment have been supplied along with performance certificates to be enclosed.
- 2.1.4. Relevant catalogues to be attached
- 2.1.5. List of spares parts (with part numbers) for two years operation and maintenance should be attached.
- 2.1.6. Information on shipping weight and cubage (length, width & height) to be provided.
- 2.1.7. Incase of foreign bidder offer, the Principal's technical offer should be enclosed.

2.2 Commercial

This part shall include / indicate the following:

- 2.2.1. Port of shipment / Station of despatch
- 2.2.2. Terms of payment
- 2.2.3. Taxes & duties applicable.
- 2.2.4. Delivery Schedule

- 2.2.6. Country of origin
- 2.2.7. Percentage of agency commission if any along with a copy of Agency agreement.
- 2.2.8. A copy of "Un-Priced Part II" i.e., a copy of the Price Bid without the price details to be enclosed.

3.0 PART II (PRICE-BID)

This part should contain the schedule of price particulars and to be co-related to the technical details provided in Part I.

4.0 OPENING OF TENDERS

The Part I - Technical & commercial bid alone would be opened on the Tender opening date.

The Part II - Price bid of Technically suitable Bidders alone would be opened. The Technically suitable Bidders would be informed about the tender opening date.

Clarifications if any required by BHEL for Technical evaluation would be sought from Bidders before opening of Part II - price bid.

5.0 GENERAL

- 5.1. Incomplete offers will not be considered.
- 5.2 Fixed Price: Prices quoted by the bidder shall be fixed and not subject to any escalation whatsoever during the period of bid validity and execution of the Purchase Order. A bid submitted with an adjustable price will be treated as non-responsive and rejected. Prices shall be written in words and figures. In the event of difference, the price in words shall be valid and binding. Unit prices shall be considered correct in the event of any discrepancy with regard to total price.
- 5.3. Bid Currency: Indian bidders should submit the prices only in Indian Rupees. Foreign bidders may submit their bid in their home currency.
- 5.4. Terms of Delivery: Bidders are required to quote their best delivery period. Foreign Bidders should submit their offer for net FOB / FCA Nearest Sea / Air Port. Indian Bidders should submit their offer for FOR Despatching Station.

Contd 4/-

- 5.5. Taxes and Duties: All Taxes and Duties payable as extra to the quoted price should be specifically stated in offers along with CST & VAT / Tariff No. etc., failing which the purchaser will not be liable for payment of such Taxes and Duties.
- 5.6. Validity: The offers for main equipment and spares shall be kept open for acceptance for 120 days (one hundred and twenty days) from the date of opening of the tender (Part I).
- 5.7. Terms of Payment:
- 5.7.1. Indian Bidders
- 5.7.1.1. The preferred payment terms are indicated below:
- 5.7.1.2. 100% payment, within 45 to 90 days, after receipt / acceptance / commissioning of equipment at BHEL, Tiruchi, against submission of 10% Performance Bank Guarantee on total order value.

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5.7.1.3. 80% payment against documents through bank within 45 to 90 days, (after predespatch inspection) and balance 20% payment after receipt / acceptance / commissioning of the equipment 45 to 90 days, 45 to 90 days against submission of 10% Performance Bank Guarantee on total order value.

5.7.2. Foreign Bidders

An Irrevocable Letter of Credit shall be established for 80% of the value of the goods. Balance 20% shall be paid on receipt / acceptance / commissioning of the goods at BHEL against submission of Performance Bank Guarantee for 10% on total order value. All bank charges outside India are to Vendor's account.

5.8. Performance Bank Guarantee (PBG): The Bidder, in the event of an order, should furnish a bank Guarantee from an Indian Bank approved by BHEL, at no extra cost in a proforma prescribed by BHEL, along with the order, for an amount equivalent to 10% (Ten Percent) of the value of the contract. The PBG shall be valid for period of 18 months from the date of dispatch or 12 months from the date of receipt / acceptance / commissioning of the equipment at BHEL, Tiruchi which ever is later with additional claim period of 2 months.

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Contd 5/-

The Performance Bank Guarantee shall be obtained from any one of the following banks who is a member bank in our consortium of banks.

- State Bank of India, 2) State Bank of Hyderabad, 3) State Bank of Travancore,
 4) State Bank of Mysore, 5) Canara Bank, 6) Bank of Baroda, 7) Punjab
 National Bank, 8) Deutsche Bank, 9) HDFC Bank, 10) Standard Chartered
 Bank, 11) Citi Bank, 12) Standard Chartered Grindlays Bank, & 13) Bank of
 America or any other Nationalised Bank
- 5.9 Liquidated damages: It is clearly understood among the parties to the contract the "Time is the essence of the contract". Therefore, the delivery of the goods specified in the purchase order should be made within the time prescribed. Where the seller supplies or despatches the goods, beyond the delivery period specified the purchaser will have no obligation to accept the goods. If accepted liquidated damages at the rate of 1/2% of the value of goods delayed for each week of delay subject to a maximum of 15% of the order value will be levied.
- Sign 10 Risk Purchase: Alternatively the purchaser at his option will be entitled to terminate the contract and to purchase elsewhere at the risk and cost of the seller either the whole of the goods or any part which the supplier has failed to deliver or despatch within the time stipulated as aforesaid or if the same were not available, the best and the nearest available substitute therefor. The supplier shall be liable for any loss which the Purchaser may sustain by reason of such risk purchases.
- 5.11 Indian Agency Commission: In case of Foreign Bidders, agency commission if any, payable to their Indian Agents, shall shown separately in the Offer. This will be paid by us in India, in Indian Rupees, on satisfactory completion of the Contract. Copies of current Agency Agreement / Authorization Letter in respect of Agency Commission shall be furnished alongwith offer. For calculation of Rupee equivalent of Agency Commission, exchange rate as prevailing on the date of offer will be taken.

NOTE:-

To such possible manipulation by agents it is desirable that as far as possible BHPI education described as far as possible BHPI education of OSIvis. (Original Equipment Manufacture)s.

- i) When it is not possible to directly deal with OEMs and the involvement of agents become unavoidable, BHEL is made it clear to OEMs that while appointing Indian agents, it is responsibility to ensure that the agents are not representing other OEMs in the same tender.
- ii) OEMs should also ensure that banned agents / employees of banded agents are not engaged by them in any capacity. An undertaking to this effect should be taken by OEMs and provided for each tender. It is also made it clear that if at any stage it is found that the OEM has appointed an agent who
- a. is banned by BHEL or
- b. is an employee of a banned agent or
- c. is found to be representing more that one OEM in the same tender the OEM (s) shall be disqualified
- 5.12. Test Certificates / Operating and Maintenance Manuals: The Bidders shall clearly mention in their offer, that Test Certificates and Operating Maintenance Manuals, etc., as called for in the Technical Specification, in the required number of copies will be provided at no extra cost.
- 5.13. Modvat Credit: (for Indian Bidders only) If any Excise Duty is payable, the chapter head / sub-head reference and the rate of the duty should be quoted. If the tender is availing MODVAT credit for his input materials, the effect of proforma credit should be passed on to the purchaser.
- 5.14. Packing and Marking: The Supplier shall arrange for securely protecting and packing the stores to avoid loss or damages during transit.
- 5.15. BHEL shall be at liberty to reject or accept any tender, part or in full, at their own discretion and any such action is not liable for any question or claim against BHEL.