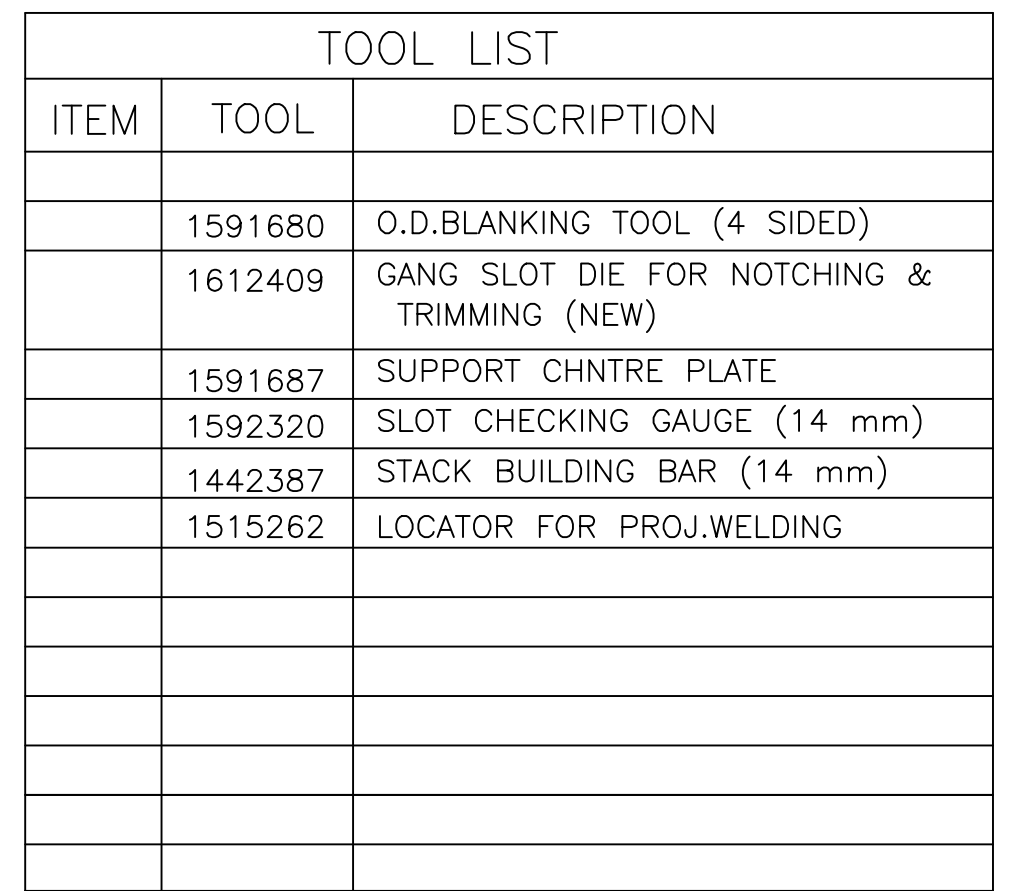
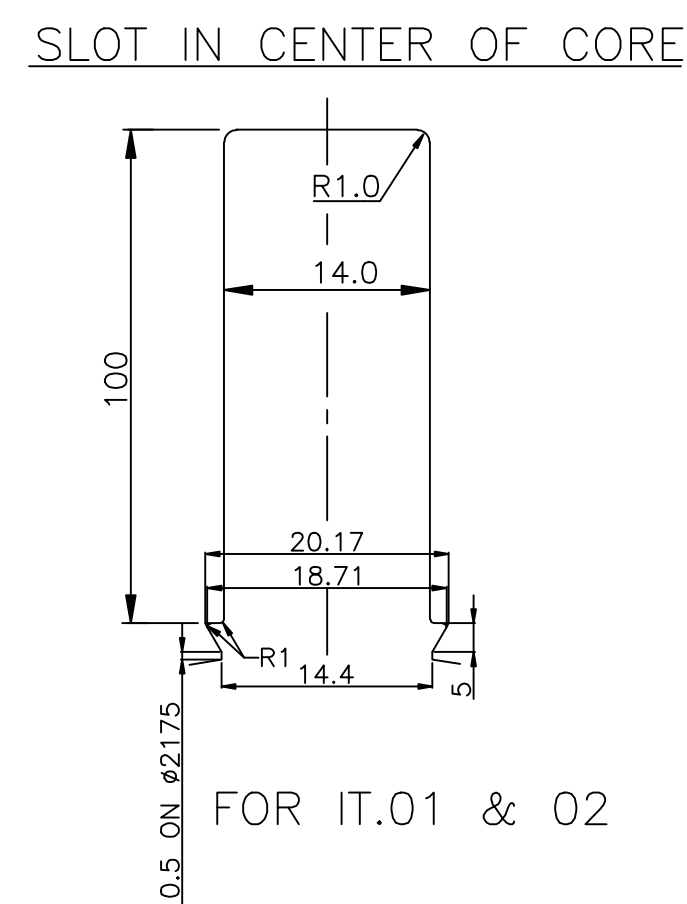
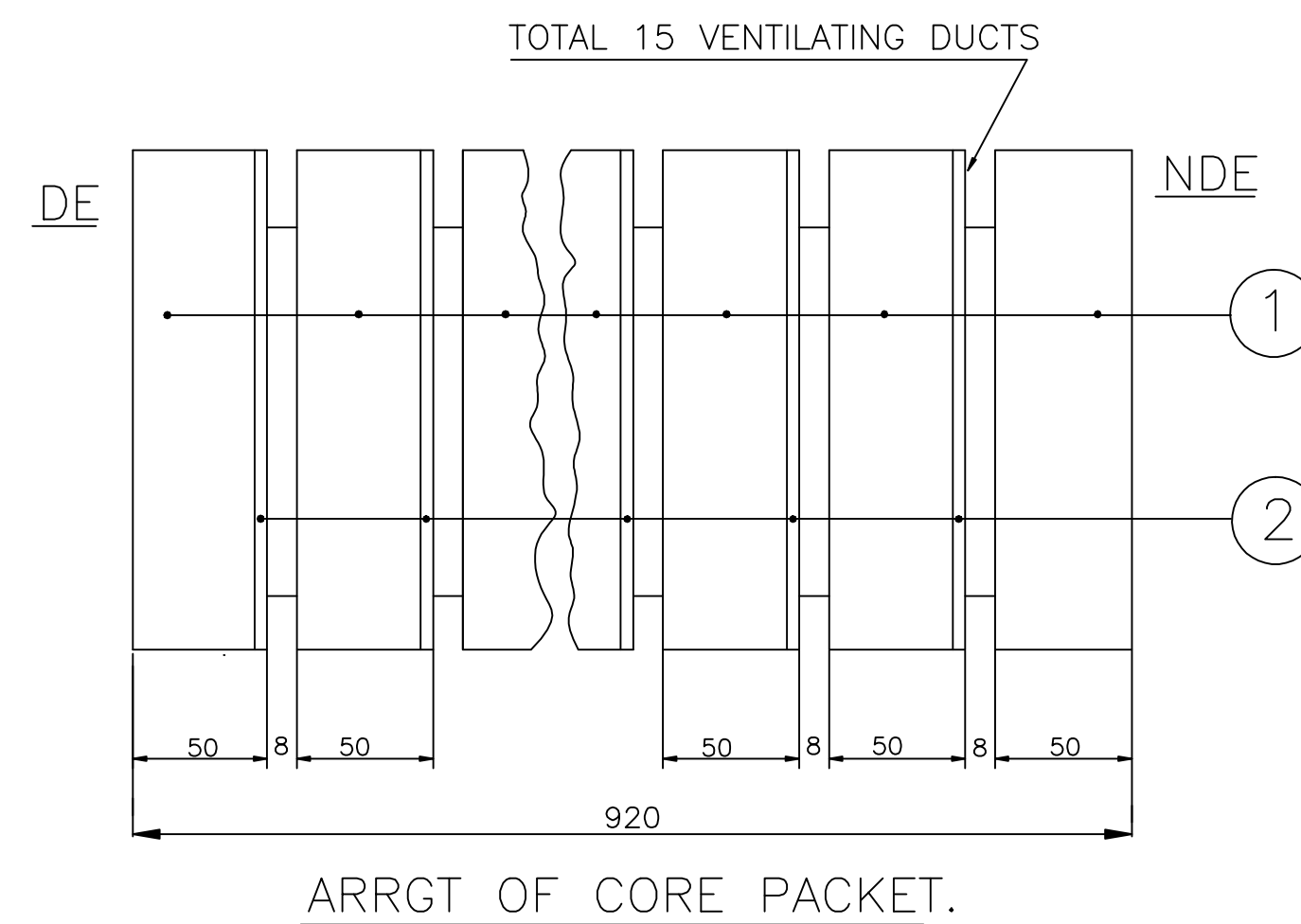




(ALL DIMENSIONS ARE IN mm.)

INVENTORY NO.



1. 1 SEGMENT WITH THE OVERLAPPING ZONE AND 1 END STAMPING SEGMENT IN END STAMPING POSITION.
2. FOR BLANKING SEGMENT REF. DRG NO. 34036244005
3. NOS OF SEGMENTS :- 8
4. NOS OF SLOTS :- 198
5. 16 BUILDING BAR RECESS ON PERIPHERY.
6.  $24\frac{3}{4}$  SLOTS PER SEGMENT
7. SLOT WIDTH FOR WINDING  $14.0 \pm_{0.3}^0$
8. SLOT BOTTOM WITHOUT BROACHING.
9. STAMPING ASSEMBLED WITH 1/2 SEGMENT OVERLAP ON PREVIOUS LAYER.
10. FRAME 1 PART.
11. PRESSING FORCE 1230 KN

[illegible]

→ CARD TYPE-3										→ CARD TYPE-1																							
ADDITIONAL INFORMATION W.O. 48061 A 423-11										TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT M/S KBL MUNDRA										ITC 5339--22													
STATUS OF DRAWING U																																	
DISTRIBUTION OF PRINTS OC - 1 PRM - 4 TGX - 1 GTG(EM) - 1 PLM - 3										 BHARAT HEAVY ELECTRICALS LTD. BHOPAL										DRN CHD. APPD		NAME NEETU MN VA		SIGN.		DATE 12.11.2008		73 OF VAR.					
REV.		DATE		ALTERED B.R.PATEL						DEPT.		GRADE OF				SCALE		WEIGHT(Kg.)		REF. TO ASSY. DRG.						ITEM NO.		75 77					
01		24.2.09		CHECKED MN						CODE		UN. TOL.				NTS		7660										No. OF ITEMS					
				APPROVED. VA						404		DIM. C/M/H																22 23 24 REV 01					
TOOL LIST UPDATED. SLOTS FOR IT. 01 & 02 MADE SAME.										TITLE  STATOR CORE ASSEMBLY										1 CARD CODE		3		1 402 62 40 071									
																								SHEET No. 01 NO. OF SHEET 01									

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED
		APPROVED.			APPROVED.			APPROVED.