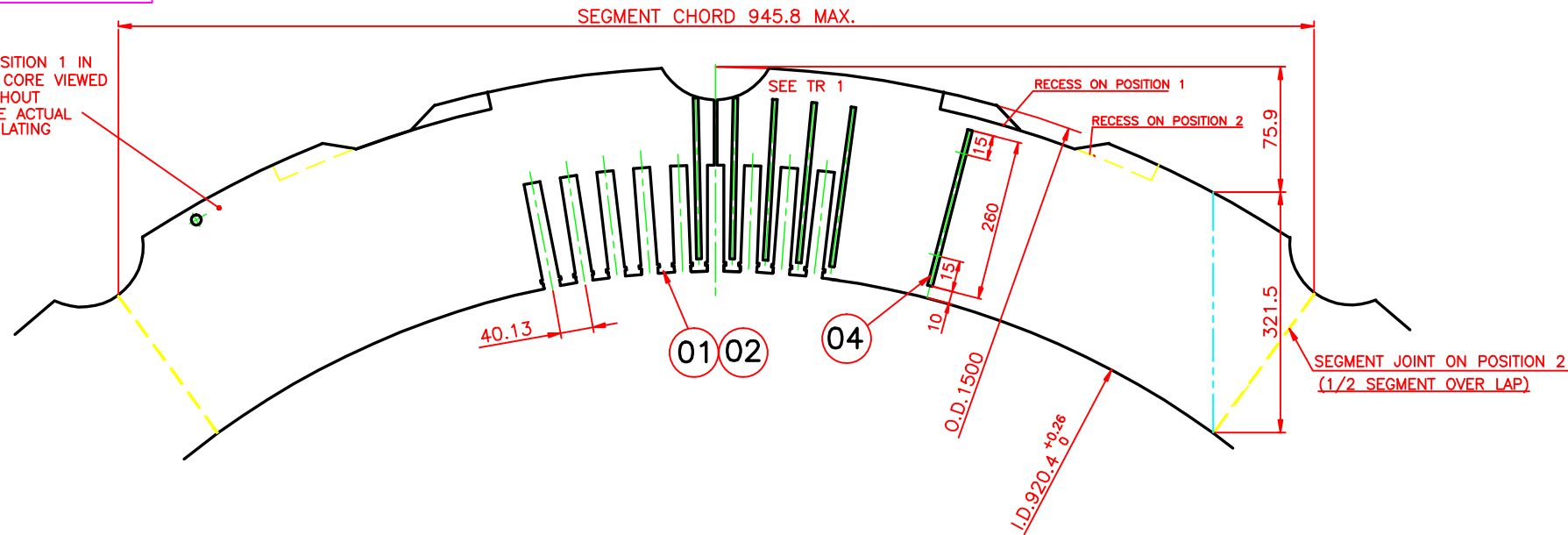
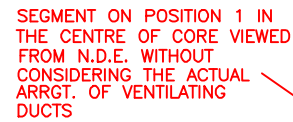
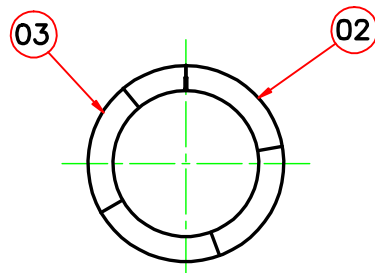


DRG. NO.

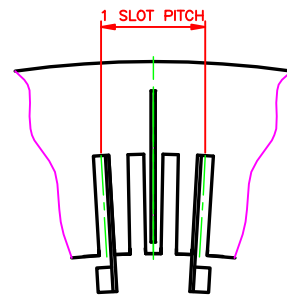


TOOL LIST		
IT. NO.	TOOL NO.	DESCRIPTION
	1611468	COMPOUND BLANKING TOOL WITH SLOT ITEM 01
	1590588	NOTCH & TRIM TOOL (WIDER)
	1516892	SUPPORT CENTRING PLATE
	1591038	SLOT CHECKING GAUGE FOR $\phi 20$
	1431100	STACK BUILDING BAR $\phi 20$
	1515262	LOCATOR FOR PROJECTION WELD
	1516894	SHEARING LOCATOR
	1515010	O.D BLANKING TOOL
	1554499	GUIDE PIN
	1515927	SUPPORT RING
	1515928	PRESSING PLATE
	1612393	BUILDING BAR
	1612394	SLOT DRIFT
	1612395	CHECKING GAUGE
	1515001	CORE BUILDING FIXTURE

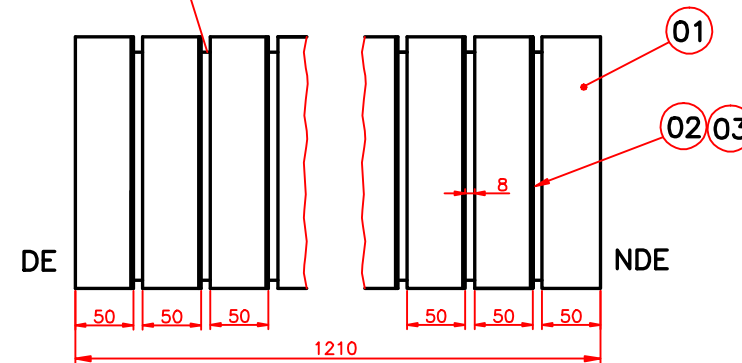
4^{1/2} SEGMENTS ON PERIPHERY



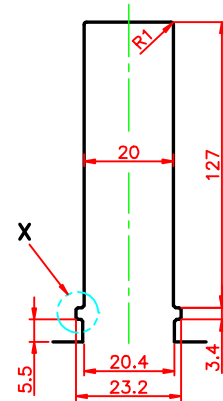
ARRGT. OF STOPPER/ GUIDE FOR PROJ. WELDING FOR SPACER



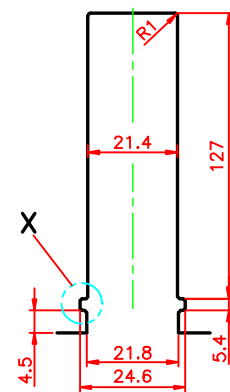
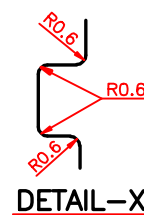
TOTAL 20 VENTILATING DUCTS



SLOT IN CENTRE OF CORE



SLOT DETAIL (MAIN)
FOR IT. 01





SLOT DETAIL (WIDER)
FOR IT. 02 & 03

TECH. REQUIREMENTS:-

1. 1 SEGMENT WITH THE OVERLAPPING ZONE AND
1 END STAMPING SEGMENT IN END STAMPING POSITION.
2. FOR BLANKING DIE REF DRG. NO. 24020040014.
3. NO. OF SEGMENTS 4.5
4. NO. OF SLOTS PER SEGMENT—16.
5. 9 BUILDING BAR RECESS ON PERIPHERY.
6. 72 SLOTS PER CIRCLE.
7. SLOT WIDTH FOR WINDING $20\text{--}0.3$
8. SLOT BOTTOM WITHOUT BROACHING.
9. STAMPING ASSEMBLED SPIRALLY.
10. FRAME 1 PART.
11. PRESSING FORCE 890 KN.
12. WELDING REF. PRM/TS/005.

GES. NO. 404586762 VAR 00

[illegible]

ADDITION INFORMATION W.O. 4814T421-11		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT M/S BHEL HYDERABAD								
STATUS OF DRAWING		 BHARAT HEAVY ELECTRICALS LTD. BHOPAL		DRN	NAME		SIGN	DATE	75 NO. VAR.	
DISTRIBUTION OF PRINT O.C.-1, PRM-4 PLM-3, TEX(PLM)-1					CKD	LP			14.11.08	
						APPD	RPG			14.11.08
REV	DATE	DEPT. AME	GRADE OF UNTOL. DIM. C/M/F		SCALE NTS		WEIGHT (kg) 6780	REF. TO ASSY. DRG.		ITEM NO.
ZONE		CODE 404								
		TITLE STATOR CORE ASSEMBLY				7 DRAWING NO. 24026240795				
						SHEET NO. 01		NO. OF SHEET 01		

SIZE A2

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INVENTORY NO.	SIGN. & DATE	REF. DRG. NO.
		14026240053