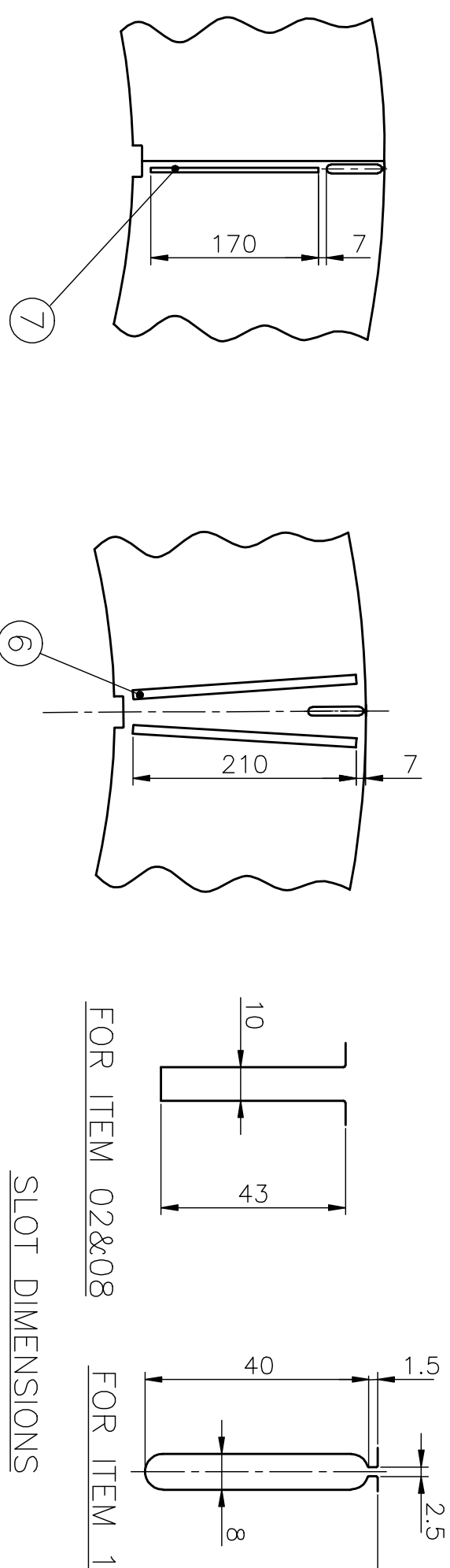
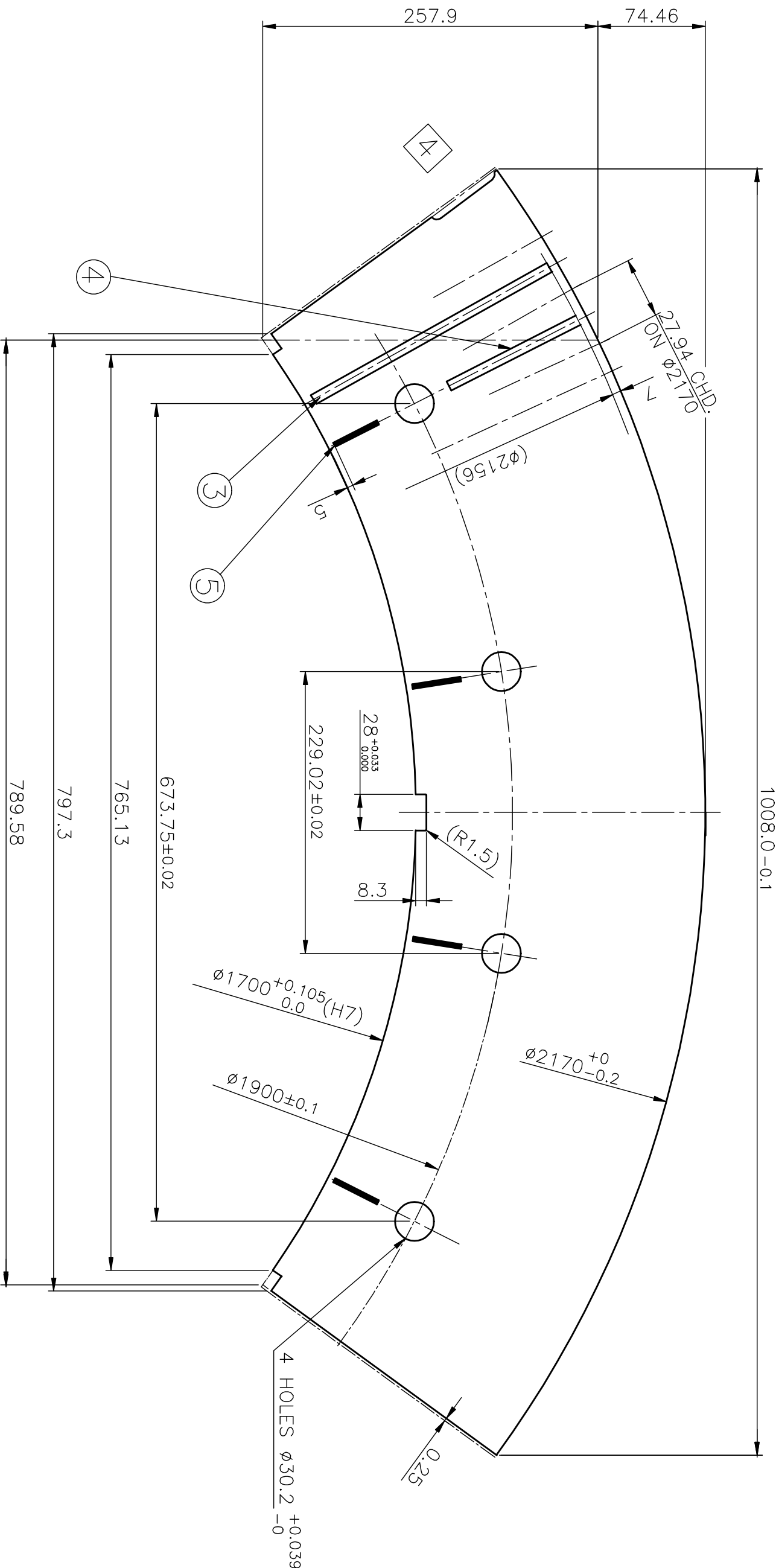


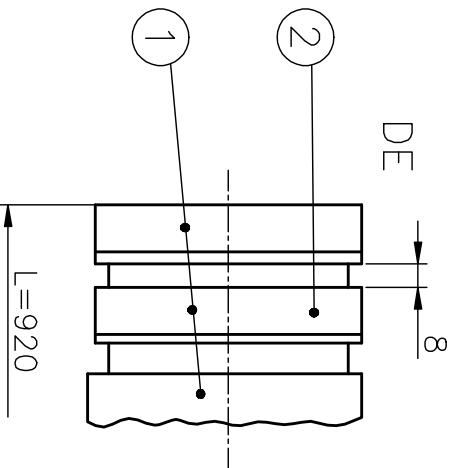
TOOL LIST		
ITEM	TOOL NO.	DESCRIPTION
		BOLT HOLE TOOL
	1612407	BLANKING TOOL(OD,ID,K/WAY,BOLT HOLES)
	1591835	NOTCHING TOOL (MAIN)
	1611409	NOTCH TOOL (WIDER)
	1612408	SUPPORT CENTERING PLATE
	1591076	SLOT CHECKING GAUGE (8 mm)
	1446399	STACK BUILDING BAR (8 mm)
	1515262	LOCATOR FOR PROJECTION WELDING
	1612442	SUPPORT PLATE FOR CSU (NEW)
	1612443	NOTCHING TOOL MAIN FOR CSU (NEW)
	1612444	NOTCHING TOOL WIDER FOR CSU (NEW)

TECHNICAL REQUIREMENTS:-

1. 6.5 SEGMENTS PER CIRCLE PUNCHING OVER LAP 1/2 SEGMENT.
2. 26 HOLES $\phi 30.2 \pm 0.39_{-0.0}^{+0.0}$ ON PERIPHERY FOR CORE BOLTS
4 BOLTS PER SEGMENT.
3. 244 SLOTS ON PERIPHERY 37.54 SLOTS/SEGMENT
4. FIRST PUNCHED SLOT IS RADIALY ABOVE KEYWAY.
5. SPACER ITS. 3 TO 7 ASSEMBLED ON END STAMPING IT.2 & IT.08
BY PROJECTION WELDING.
6. SPACER IS NOT WELDED IF THE WIDTH OF TOOTH SUPPORT
IS LESS THEN 5MM.
7. PRESSING FORCE – 1300 K.N.


[illegible]

NO. OF CORE PACKET	WIDTH OF CORE PACKET	NO. OF VENT- ILATING DUCTS
16	50	15



ADDITION INFORMATION W.O. 48061 A 423-11		TYPE OF PRODUCT OR 5200KW, 11KV, 22 POLE VERTICAL CAGE MOTOR(1TC 5339)				
STATUS OF DRAWING		NAME OF CUSTOMER/PROJECT M/S. KBL MUMDRA				
DISTRIBUTION OF PRINT OC-1, PRM-4 PLM-3, GTG(EM)-1 TCM(D.O)-1		BHARAT HEAVY ELECTRICALS. LTD. BHOPAL				
		NAME		SIGN	DATE	T ₂ NO. OF VAR
		DRI	NEETU	Sd/-	10.11.08	
		OKD	MIN	Sd/-	10.11.08	
		APPD	VA	Sd/-	10.11.08	

[illegible]

DEPT. NAME	GRADE OR UTIL.	SCALE	WEIGHT (kg)	REF. TO ASSY. DRG.	ITEM NO.	REV.
AME	DIM. ϕ IN / I	 NTS	8000			
CODE						
404						
TITLE	<div> <div></div> <div>ROTOR CORE</div> </div>			DRAWING NO.	22	23
				24028141482		03

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INVENTORY NO.

SIGN. & DATE

REF. DRG. NO.

1

41

Kd

4

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9

SIZE A2