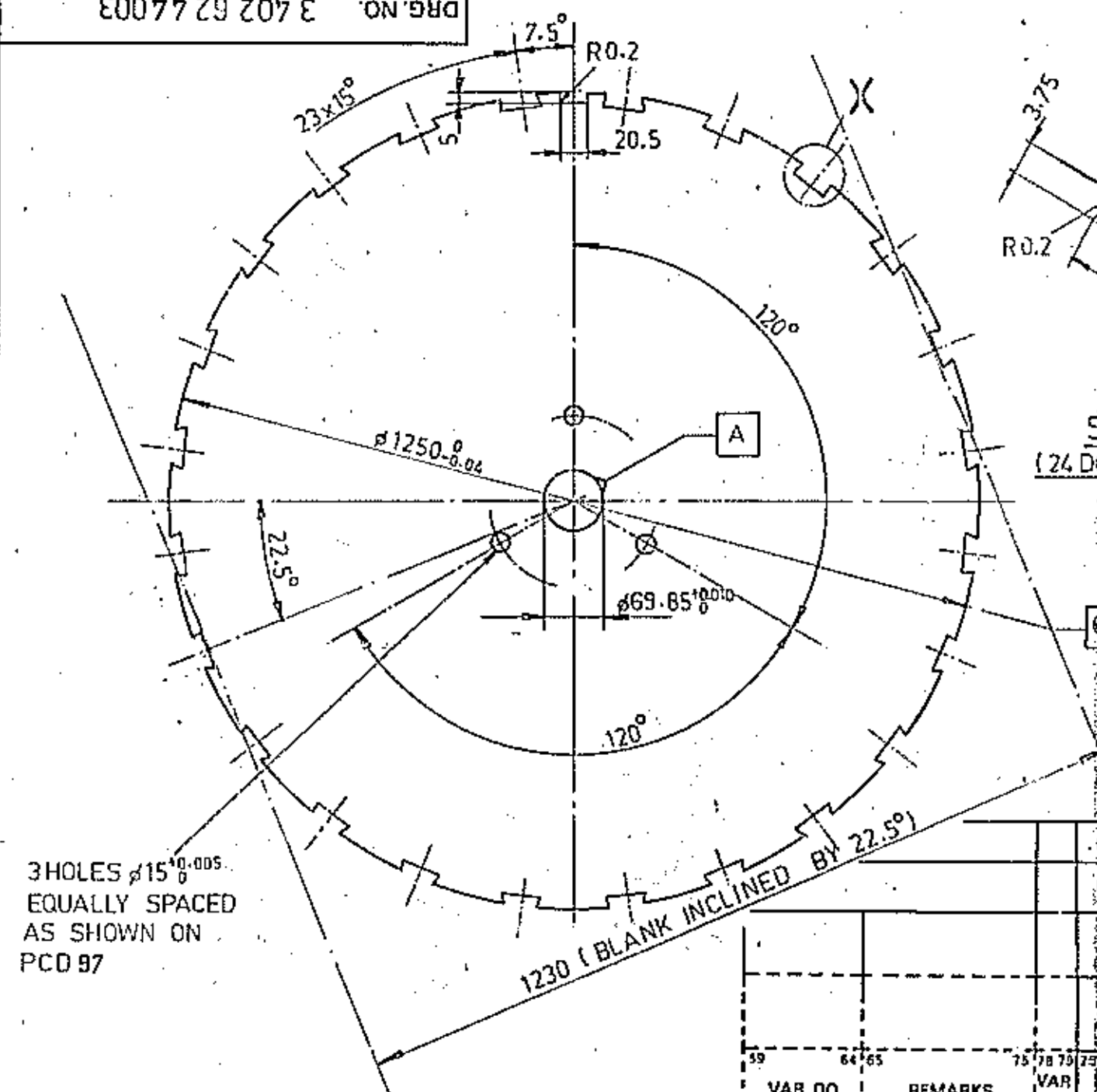


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

TOOL LIST

ITEM	TOOL	DESCRIPTION
	1517390	O.D. BLANKING DIE



SLOT DETAIL-X
(24 DOVETAIL SLOTS IN PERIPHERY)

TECHNICAL REQUIREMENTS

- 1 THIS DRAWING SHALL BE USED AS REFERENCE FOR MANUFACTURE OF BLANKING DIE.
- 2 THE BLANKING DIE SHOULD BE SUITABLE FOR PUNCHING 0.75TK. SHEET STEEL.
- 3 EVERY ALTERNATE PUNCHING SHALL BE CONTINUOUSLY TURNED BY 90°. FOR ALL SUBSEQUENT OPERATIONS THE PERIPHERAL POSITION OF THE PUNCHINGS SHOULD NOT BE CHANGED.
- 4 BLANK TO BE PRODUCED USING 1230x1260 SHEET STEEL.

3 HOLES $\phi 15^{+0.005}_0$
EQUALLY SPACED
AS SHOWN ON
PCD 97

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	MATL. CODE	UNIT WT.
04				STATOR VENT STAMPING (BLANK) 0.65 TK. UNVARNISHED			AA10113	
03				STATOR STAMPING (BLANK) 0.65 TK. VARNISHED			BP 10993	
02				STATOR VENT STAMPING (BLANK) 0.75TK/0.65TK			AA10115	
01				STATOR STAMPING (BLANK) 0.65TK.			ISY 6	
							BP10998	

28 → CARD TYPE-3 26 → CARD TYPE-1 28 → CARD TYPE-2

ADDITIONAL INFORMATION

TYPE OF PRODUCT 1L. 792 & 1R. 78

OR NAME OF CUSTOMER / PROJECT

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

AME - 1

TGM (D.O.) - 4

PRM - 4

REV. DATE ALT. CHD. 05 2.6.94 CHD. 1.1.94

ITEMS 03 & 04 ADDED

REV. DATE ALT. CHD. 02 21.12.90 CHD. 1.1.91

PCD 97 WAS 22.5

T.R. 4 MODIFIED.

NO. OF DOVETAIL SLOTS WERE 30

PCD 22.5 WAS 97.

COIL WIDTH 1230 WAS NOT

ON, ACCORDINGLY T.R. 4

MODIFIED.

DEPT. AME GRADE OF UN.TOL. DIM. ϕ 1mm

CODE 404

SCALE NTS

WEIGHT (Kg)

REF. TO ASSY. DRG.

ITEM NO.

NO. OF ITEMS

TITLE

BLANK FOR STATOR STAMPING

(ϕ 1250 CIRCULAR)

CARD CODE

DRAWING NO.

3 402 62 44 003

SHEET NO. 01

NO. OF SHEETS 01

REV. 05

SIZE A3