

DRG. NO. 3-17505-40718

גם

 ω

4

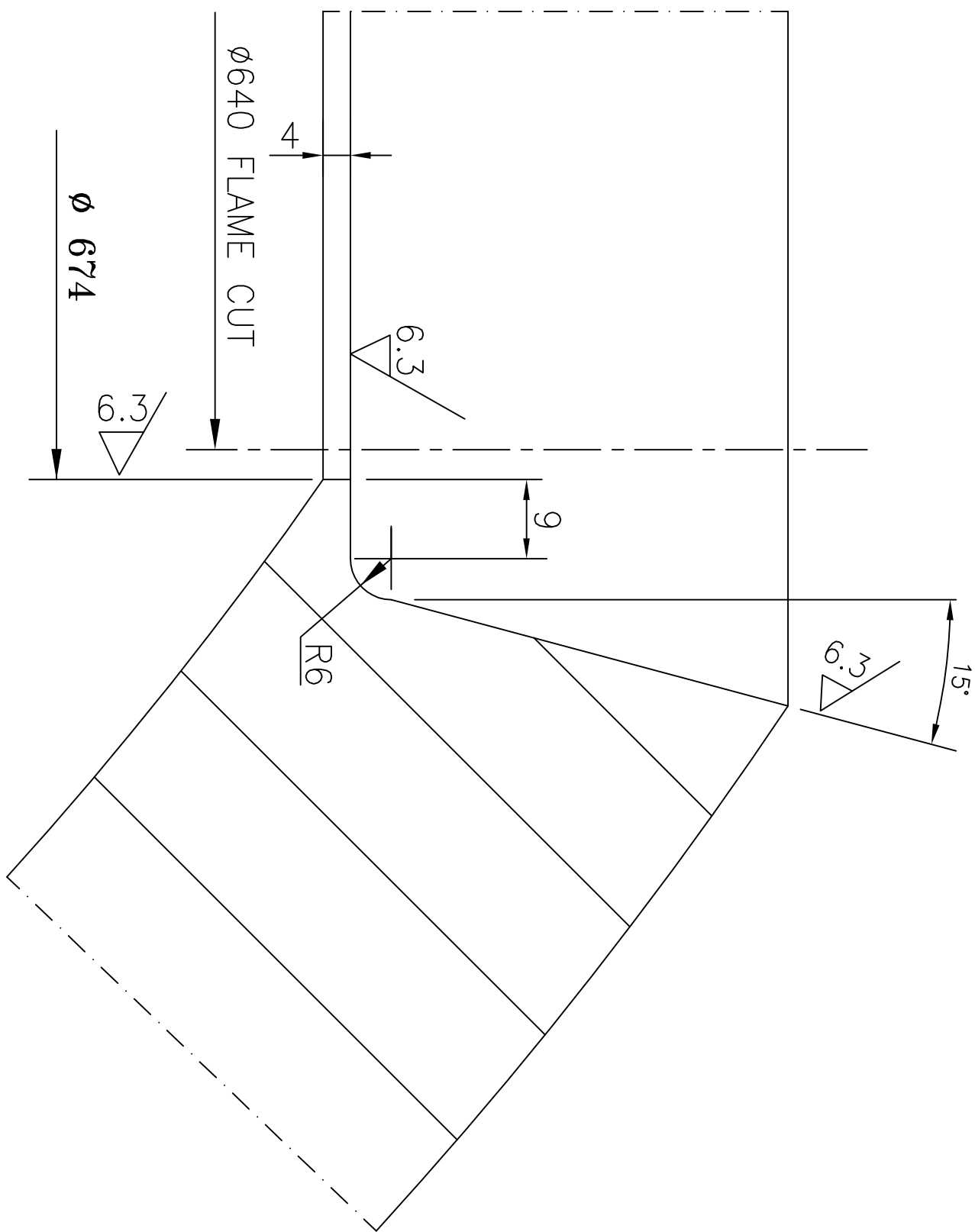
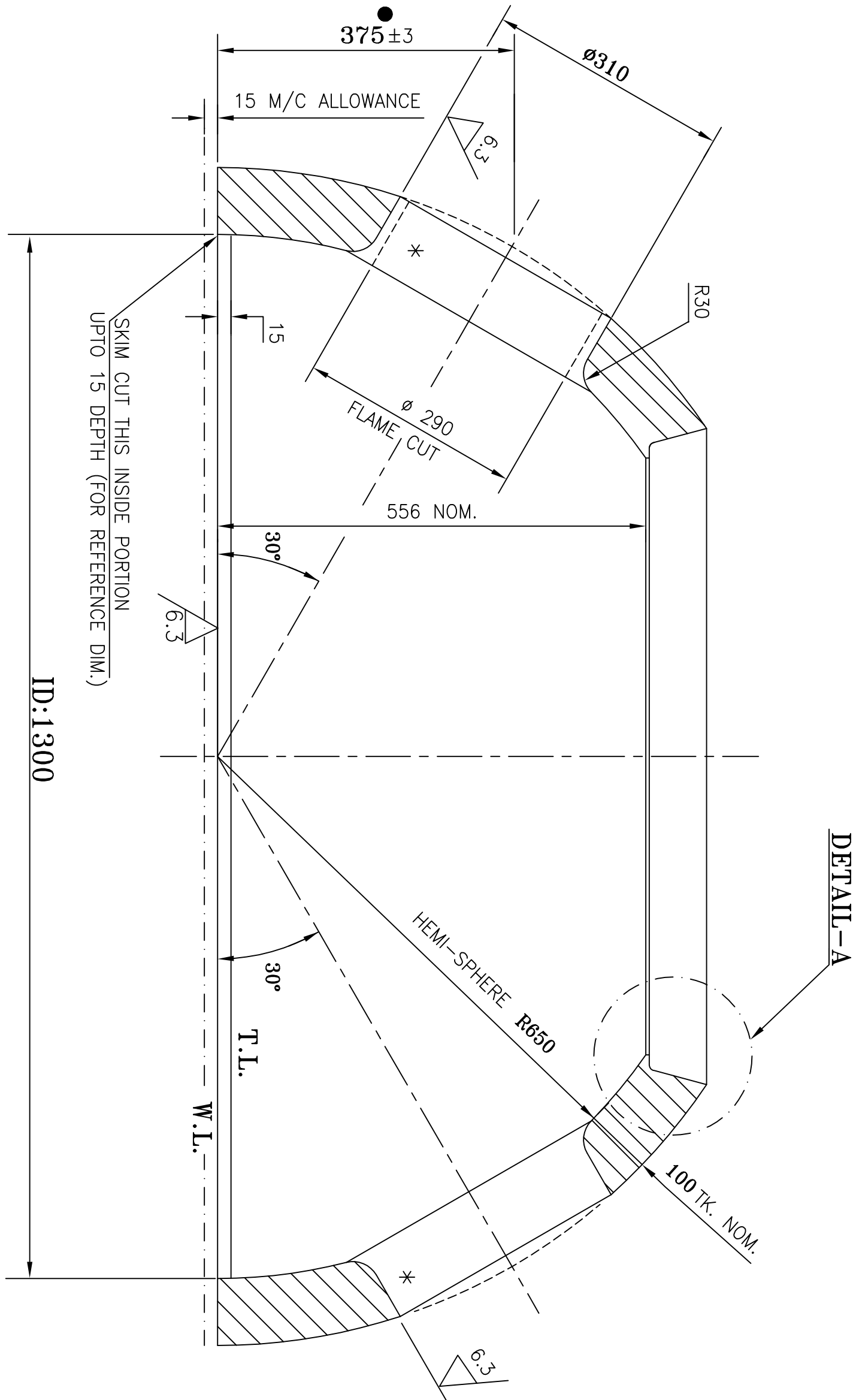
5

၈

- CRITICAL TO QUALITY (CTQ)

TECHNICAL REQUIREMENTS(TR)

1. MAGNETIC CRACK DETECTION TEST TO BE CARRIED OUT AS PER AA-0850185 ON
1.1 WELD PREPARATION DETAIL "A"
1.2 40 mm BEYOND WELD PREPARATION.
1.3 ON SURFACE MARKED THUS* UPTO 40 mm BEYOND MACHINED SURFACE.
2. TOLERANCE AS PER HE-04002.



DETAIL-A

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF

3-17505-40654										REF. DRG. NO.										SIGN AND DATE										INVENTORY NO.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
E										F										G										H										I										J										K										L										M										N										O										P										Q										R										S										T										U										V										W										X										Y										Z										AA										AB										AC										AD										AE										AF										AG										AH										AI										AJ										AK										AL										AM										AN										AO										AP										AQ										AR										AS										AT										AU										AV										AW										AX										AY										AZ										BA										BB										BC										BD										BE										BF										BG										BH										BI										BJ										BK										BL										BM										BN										BO										BP										BQ										BR										BS										BT										BU										BV										BW										BX										BY										BZ										CA										CB										CC										CD										CE										CF										CG										CH										CI										CJ										CK										CL										CM										CN										CO										CP										CQ										CR										CS										CT										CU										CV										CW										CX										CY										CZ										DA										DB										DC										DD										DE										DF										DG										DH										DI										DJ										DK										DL										DM										DN										DO										DP										DQ										DR										DS										DT										DU										DV										DW										DX										DY										DZ										EA										EB										EC										ED										EE										EF										EG										EH										EI										EJ										EK										EL										EM										EN										EO										EP										EQ										ER										ES										ET										EU										EV										EW										EX										EY										EZ										FA										FB										FC										FD										FE										FF										FG										FH										FI										FJ										FK										FL										FM										FN										FO										FP										FQ										FR										FS										FT										FU										FV										FW										FX										FY										FZ										GA										GB										GC										GD										GE										GF										GG										GH										GI										GJ										GK										GL										GM										GN										GO										GP										GQ										GR										GS										GT										GU										GV										GW										GX										GY										GZ										HA										HB										HC										HD										HE										HF										HG										HH										HI										HJ										HK										HL										HM										HN										HO										HP										HQ										HR										HS										HT										HU										HV										HW										HX										HY										HZ										IA										IB										IC										ID										IE										IF										IG										IH										II										IJ										IK										IL										IM										IN										IO										IP										IQ										IR										IS										IT										IU										IV										IW										IX										IY										IZ										JA										JB										JC										JD										JE										JF										JG										JH										JI										JJ										JK										JL										JM										JN										JO										JP										JQ										JR										JS										JT										JU										JV										JW										JX										JY										JZ										KA										KB										KC										KD										KE										KF										KG										KH										KI										KJ										KK										KL										KM										KN										KO										KP										KQ										KR										KS										KT										KU										KV										KW										KX										KY										KZ										LA										LB										LC										LD										LE										LF										LG										LH										LI										LJ										LK										LL										LM										LN										LO										LP										LQ										LR										LS										LT										LU										LV										LW										LX										LY										LZ										MA										MB										MC										MD										ME										MF										MG										MH										MI										MJ										MK										ML										MN										MO										MP										MQ										MR										MS										MT										MU										MV										MW										MX										MY										MZ										NA										NB										NC										ND										NE										NF										NG										NH										NI										NJ										NK										NL										NM										NN										NO										NP										NQ										NR										NS										NT										NU										NV										NW										NX										NY										NZ										OA										OB										OC										OD										OE										OF										OG										OH										OI										OJ										OK										OL										OM										ON										OO										OP										OQ										OR										OS										OT										OU										OV										OW										OX										OY										OZ										PA										PB										PC										PD										PE										PF										PG										PH										PI										PJ										PK										PL										PM										PN										PO										PP										PQ										PR										PS										PT										PU										PV										PW										PX										PY										PZ										QA										QB										QC										QD										QE										QF										QG										QH										QI										QJ										QK										QL										QM										QN										QO										QP										QQ										QR										QS										QT										QU										QV										QW										QX										QY										QZ										RA										RB										RC										RD										RE										RF										RG										RH										RI										RJ										RK										RL										RM										RN										RO										RP										RQ										RR										RS										RT										RU										RV										RW										RX										RY										RZ										SA										SB										SC										SD										SE										SF										SG										SH										SI										SJ										SK										SL										SM										SN										SO										SP										SQ										SR										SS										ST										SU										SV										SW										SX										SY										SZ										TA										TB										TC										TD										TE										TF										TG										TH										TI										TJ										TK										TL										TM										TN										TO										TP										TQ										TR										TS										TU										TV										TW										TX										TY										TZ										UA										UB										UC										UD										UE										UF										UG										UH										UI										UJ										UK										UL										UM										UN										UO										UP										UQ										UR										US										UT										UU										UV										UW										UX										UY										UZ										VA										VB										VC										VD										VE										VF										VG										VH										VI										VJ										VK										VL										VM										VN										VO										VP										VQ										VR										VS										VT										VU										VV										VW										VX										VY										VZ										WA										WB										WC										WD										WE										WF										WG										WH										WI										WJ										WK										WL										WM										WN										WO										WP										WQ										WR										WS										WT										WU										WV										WW										WX										WY										WZ										XA										XB										XC										XD										XE										XF										XG										XH										XI										XJ										XK										XL										XM										XN										XO										XP										XQ										XR										XS										XT										XU										XV										XW										XX										XY										XZ										YA										YB										YC										YD										YE										YF										YG										YH										YI										YJ										YK										YL										YM										YN										YO										YP										YQ										YR										YS										YT										YU										YV										YW										YX										YY										YZ										ZA										ZB										ZC										ZD										ZE										ZF										ZG										ZH										ZI										ZJ										ZK										ZL										ZM										ZN										ZO										ZP										ZQ										ZR										ZS										ZT										ZU										ZV										ZW										ZX										ZY										ZZ										AA										AB										AC										AD										AE										AF										AG										AH										AI										AJ										AK										AL										AM										AN										AO										AP										AQ										AR										AS										AT										AU										AV										AW										AX										AY										AZ										BA										BB										BC										BD										BE										BF										BG										BH										BI										BJ										BK										BL										BM										BN										BO										BP										BQ										BR										BS										BT										BU										BV										BW										BX										BY										BZ										CA										CB										CC										CD										CE										CF										CG										CH										CI										CJ										CK										CL										CM										CN										CO										CP										CQ										CR										CS										CT										CU										CV										CW										CX										CY										CZ										DA										DB										DC										DD										DE										DF										DG										DH										DI										DJ										DK										DL										DM										DN										DO										DP										DQ										DR										DS										DT										DU										DV										DW										DX										DY										DZ										EA										EB										EC										ED										EE										EF										EG										EH										EI										EJ										EK										EL										EM										EN										EO										EP										EQ										ER										ES										ET										EU										EV										EW										EX										EY										EZ										FA										FB										FC										FD										FE										FF										FG										FH										FI										FJ										FK										FL										FM										FN										FO										FP										FQ										FR										FS										FT										FU										FV										FW										FX										FY										FZ										GA										GB										GC										GD										GE										GF										GG										GH										GI										GJ										GK										GL										GM										GN										GO										GP										GQ										GR										GS										GT										GU										GV										GW										GX										GY										GZ										HA										HB										HC										HD										HE										HF										HG										HH										HI										HJ										HK										HL										HM										HN										HO										HP										HQ										HR										HS										HT										HU										HV										HW										HX										HY										HZ										IA										IB										IC										ID										IE										IF										IG										IH										II										IJ										IK										IL										IM										IN										IO										IP										IQ										IR										IS										IT										IU										IV										IW										IX										IY										IZ										JA										JB										JC										JD										JE										JF										JG										JH										JI										JJ										JK										JL										JM										JN										JO										JP										JQ										JR										JS										JT										JU										JV										JW										JX										JY										JZ										KA										KB										KC										KD										KE										KF										KG										KH										KI										KJ										KK										KL										KM										KN										KO										KP										KQ										KR										KS										KT										KU										KV										KW										KX										KY										KZ										LA										LB										LC										LD										LE										LF										LG										LH										LI										LJ										LK										LM										LN										LO										LP										LQ										LR										LS										LT										LU										LV										LW										LX										LY										LZ										MA										MB										MC										MD										ME										MF										MG										MH										MI										MJ										MK										ML										MN										MO										MP										MQ										MR										MS										MT										MU										MV										MW										MX										MY										MZ										NA										NB										NC										ND										NE										NF										NG										NH										NI										NJ										NK										NL										NM										NN										NO										NP										NQ										NR										NS										NT										NU										NV										NW										NX										NY										NZ										OA										OB										OC										OD										OE										OF										OG										OH										OI										OJ										OK										OL										OM										ON										OO										OP										OQ										OR										OS										OT										OU										OV										OW										OX										OY										OZ										PA										PB										PC										PD										PE										PF										PG										PH										PI										PJ										PK										PL										PM										PN										PO										PP										PQ										PR										PS										PT										PU										PV										PW										PX										PY										PZ										QA										QB										QC										QD										QE										QF										QG										QH										QI										QJ										QK										QL										QM										QN										QO										QP										QQ										QR										QS										QT										QU										QV										QW										QX										QY										QZ										RA										RB										RC										RD										RE										RF										RG										RH										RI										RJ										RK										RL										RM										RN										RO										RP										RQ										RR										RS										RT										RU										RV										RW										RX										RY										RZ										SA										SB										SC										SD										SE										SF										SG										SH										SI										SJ										SK										SL										SM										SN										SO										SP										SQ										SR										SS										ST										SU										SV										SW										SX										SY										SZ										TA										TB										TC										TD										TE										TF										TG										TH										TI										TJ										TK										TL										TM										TN										TO										TP										TQ										TR										TS										TU										TV										TW										TX										TY										TZ										UA									