

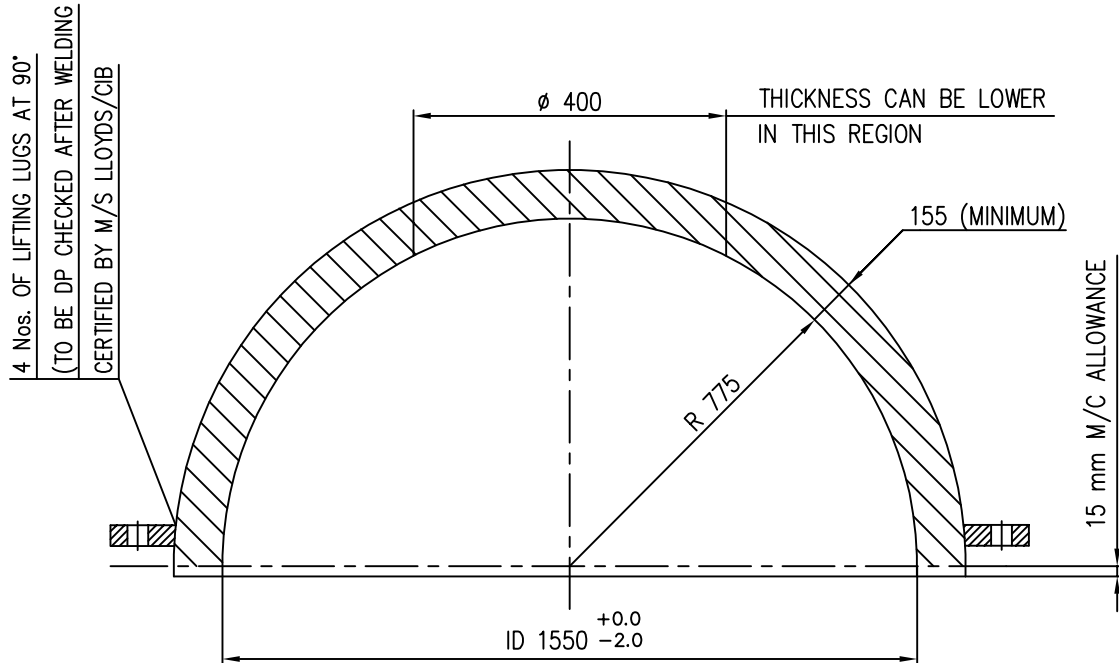
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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GEN. DIM. LIMITS, FITS, & TOLERANCES AS PER P.S. :- HY0230261

| REV. | DATE | ALTD | CHD | APPD | REV. | DATE | ALTD | CHD | APPD | REV. | DATE | ALTD | CHD | APPD |
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| REV. | DATE | ALTD | CHD | APPD |      |      |      |     |      |      |      |      |     |      |
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### NOTES: -

1. MATERIAL : SA 516 GR.70
2. TECHNICAL REQUIREMENTS AS PER PROD STD HE HE51170 LATEST REVISION.
3. QUALITY REQUIREMENTS AS PER QP No. HY/HE/009/HH LATEST REVISION.
4. INSPECTION & CERTIFICATION : i) INDEGINOUS = BY M/S CIB AND M/S BHEL APPROVED TPIA.  
ii) IMPORTED = BY M/S BHEL APPROVED TPIA IN IBR FORM III I
5. MAX. WORKING PRESSURE (DESIGN PRESSURE) : 390 Kg/Sq.Cm.(g)
6. MAX. WORKING TEMPERATURE (DESIGN TEMPERATURE) : 310° C
7. CODE No. FOR HEMIHEAD : HE9712844064 , WEIGHT = 6800 Kg.
8. CODE No. FOR TEST COUPON : HE9711504642 , WEIGHT = 77 Kg. (SIZE:-THK X 250 X 250)
9. APPLICABLE DESIGN CODE : AS PER P.O/INDENT.

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