

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

INVENTORY NO	FILE NAME	REF. DRG. NO.	THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY																																																															
			REV. DATE ALTD CHD APPD					REV. DATE ALTD CHD APPD					REV. DATE ALTD CHD APPD																																																					
GEN. DIM. LIMITS, FITS, & TOLERANCES AS PER P.S. :- HY0230261			<div style="display: flex; justify-content: space-between;"> <div style="width: 20%;"> <p>4 Nos. OF LIFTING LUGS AT 90° (TO BE DP CHECKED AFTER WELDING CERTIFIED BY M/S LLOYDS/CIB)</p> </div> <div style="width: 60%; text-align: center;"> </div> <div style="width: 20%;"></div> </div>																																																															
			<p>NOTES: -</p> <ol style="list-style-type: none"> MATERIAL : SA 516 GR.70 TECHNICAL REQUIREMENTS AS PER PROD STD HE HE51170 REVISION LATEST AS PER P.O/INDENT. QUALITY REQUIREMENTS AS PER QP No. HY/HE/009/HH REVISION LATEST AS PER P.O/INDENT. INSPECTION & CERTIFICATION BY CIB IN FORM III C AND BHEL APPROVED TPIA AS PER ASME SEC. VIII DIV I (NO CIB IF IMPORTED) MAX. WORKING PRESSURE (DESIGN PRESSURE) : 330 Kg/Sq.Cm.(g) MAX. WORKING TEMPERATURE (DESIGN TEMPERATURE) : 305° C CODE No. FOR HEMIHEAD : HE9713114116 , WEIGHT = 12150 Kg. CODE No. FOR TEST COUPON : HE9711504359 , WEIGHT = 99 Kg. APPLICABLE DESIGN CODE : AS PER P.O/INDENT. 																																																															
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