

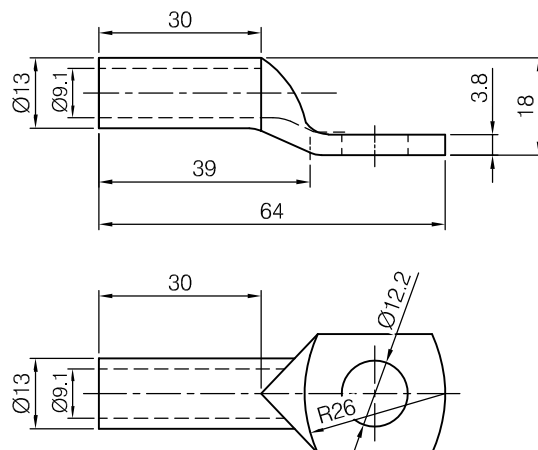
FIRST ANGLE PROJECTION
867130/2022/HEP-TAM21302

(ALL DIMENSIONS ARE IN mm)

BHARAT HEAVY ELECTRICALS LIMITED.


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REV.	DATE	ALTERED	REV.	DATE	ALTERED	A.JHARIA	ADDITIONAL INFORMATION
		CHECKED	01	02.12.20	CHECKED	KD	
		APPROVED			APPROVED	KD	
			DIM.Ø13 WAS Ø14.				STATUS OF DRAWING
							DISTRIBUTION TME- 1, TAM-3 OF PRINTS TNX-1



NOTES:-

1. THE TERMINALS ARE TO BE BRIGHT ANNEALED AT 300°C FOR 45 MINUTES & WATER QUENCHED AFTERWARDS. THE HARDNESS OF TERMINALS AFTER ANNEALING SHOULD NOT BE MORE THAN 60 HV.
2. TERMINALS TO BE DIP TINNED TO 0.013 TK. MINIMUM AFTER ANNEALING.
3. TOLERANCE ON UNTOLERATED DIMENSIONS TO BE ± 0.1 .

REF. DRG. NO.		001	TERMINAL ID.Ø8.1xOD. Ø13			KG	--	
					BP12082			
VAR00 QTY.	REMARKS	ITEM NO.	DESCRIPTION	STD	MATL. CODE	A C	UNIT WT.	
					MATL. SPECN.		QTY.	
CARD TYPE 3 → 28			28 → CARD TYPE 1		28	CARD TYPE 2		
SIGN. & DATE	 BHARAT HEAVY ELECTRICALS LTD. BHOPAL			DRN.	A.JHARIA	SIGN	DATE	NO.OF VAR.
				CKD.	KD		07.11.20	-
				APPD.	KD		07.11.20	
INVENTORY NO.	DEPT. TME	UNTOL. DIMS. GR.	SCALE	WEIGHT(KG)	REF.TO ASSY.DRG.	ITEM NO.	NO.OF ITEM	
	CODE 405	-	NTS	-	14334067004	019	001	
	TITLE TERMINAL TA4502AZ				DRAWING NO. 44304592083		REV 01	
					SHT.NO 01	NO.OF.SHT. 01		