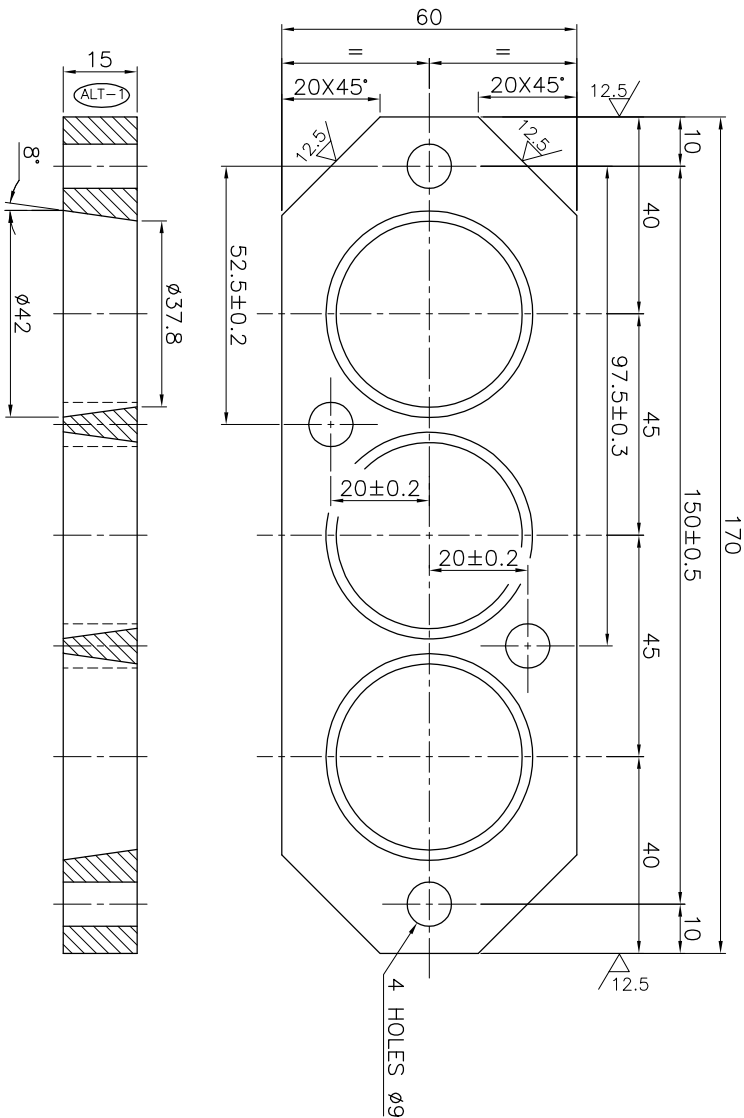


DRG. NO. 3 445 12 64 051

<u>TOOL LIST</u>		
IT. NO.	TOOL NO.	DESCRIPTION
1.	1605018	DRILL JIG FOR 4 HOLES



NOTES:-

1. REMOVE ALL SHARP EDGES.
2. THIS IS A COMMON DRAWING OF 6FPA6068 AND 6FXA7059.
2. THE C&D NO. FOR 6FXA7059 IS 5890/008.


SURFACE ROUGHNESS R _a (µm) ISO: 3013 67	GRADE NUMBERS	
	N1	N2
0.025	0.05	0.1
0.05	0.1	0.2
0.1	0.2	0.4
0.2	0.4	0.8
0.4	0.8	1.6
0.8	1.6	3.2
1.6	3.2	6.3
3.2	6.3	12.5
6.3	12.5	25
12.5	25	50
25	50	100
50	100	200
100	200	400
200	400	800
400	800	1600
800	1600	3200
1600	3200	6400
3200	6400	12800
6400	12800	25600
12800	25600	51200
25600	51200	102400
51200	102400	204800
102400	204800	409600
204800	409600	819200
409600	819200	1638400
819200	1638400	3276800
1638400	3276800	6553600
3276800	6553600	13107200
6553600	13107200	26214400
13107200	26214400	52428800
26214400	52428800	104857600
52428800	104857600	209715200
104857600	209715200	419430400
209715200	419430400	838860800
419430400	838860800	1677721600
838860800	1677721600	3355443200
1677721600	3355443200	6710886400
3355443200	6710886400	13421772800
6710886400	13421772800	26843545600
13421772800	26843545600	53687091200
26843545600	53687091200	107374182400
53687091200	107374182400	214748364800
107374182400	214748364800	429496729600
214748364800	429496729600	858993459200
429496729600	858993459200	1717986918400
858993459200	1717986918400	3435973836800
1717986918400	3435973836800	6871947673600
3435973836800	6871947673600	13743895347200
6871947673600	13743895347200	27487790694400
13743895347200	27487790694400	54975581388800
27487790694400	54975581388800	109951162777600
54975581388800	109951162777600	219902325555200
109951162777600	219902325555200	439804651110400
219902325555200	439804651110400	879609302220800
439804651110400	879609302220800	1759218604441600
879609302220800	1759218604441600	3518437208883200
1759218604441600	3518437208883200	7036874417766400
3518437208883200	7036874417766400	14073748835532800
7036874417766400	14073748835532800	28147497671065600
14073748835532800	28147497671065600	56294995342131200
28147497671065600	56294995342131200	112589990684262400
56294995342131200	112589990684262400	225179981368524800
112589990684262400	225179981368524800	450359962737049600
225179981368524800	450359962737049600	900719925474099200
450359962737049600	900719925474099200	1801439850948198400
900719925474099200	1801439850948198400	3602879701896396800
1801439850948198400	3602879701896396800	7205759403792793600
3602879701896396800	7205759403792793600	14411518807585587200
7205759403792793600	14411518807585587200	28823037615171174400
14411518807585587200	28823037615171174400	57646075230342348800
28823037615171174400	57646075230342348800	115292150460684697600
57646075230342348800	115292150460684697600	23058430092136

REV.	DATE	ALTERED	SDB
		CHECKED	ABH/JIT
02	29.07.21	APPD.	ABH/JIT

IN BOM SPEC. OF ITEM 001
MODIFIED.

REV.	DATE	ALTERED	AKJ
		CHECKED	DK
01	17.06.11	APPD.	SANTOSH

TOOL LIST WAS NOT ON.

DEPT. T.M.E.	GRADE OF UN.TOL.	
CODE	DIM. ϕ /M/F TM20079	

TITLE

THRUST CARRYING PIECE

Bharat Heavy Electricals Ltd.		Bhopal		NO. 08	
Bharat Heavy Electricals Ltd.		Bhopal		VAR.	
DRN	A.K.J.	-sd-	7.9.10		
CKD	D.K.	-sd-	7.9.10		
APPD	A.S.	-sd-	7.9.10		

[illegible]

<p>ADDITIONAL INFORMATION 3TWD.096.037, ALT.2</p>	<p>STATUS OF DRAWING</p>
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TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

6FRA-6068

A3 SIZE