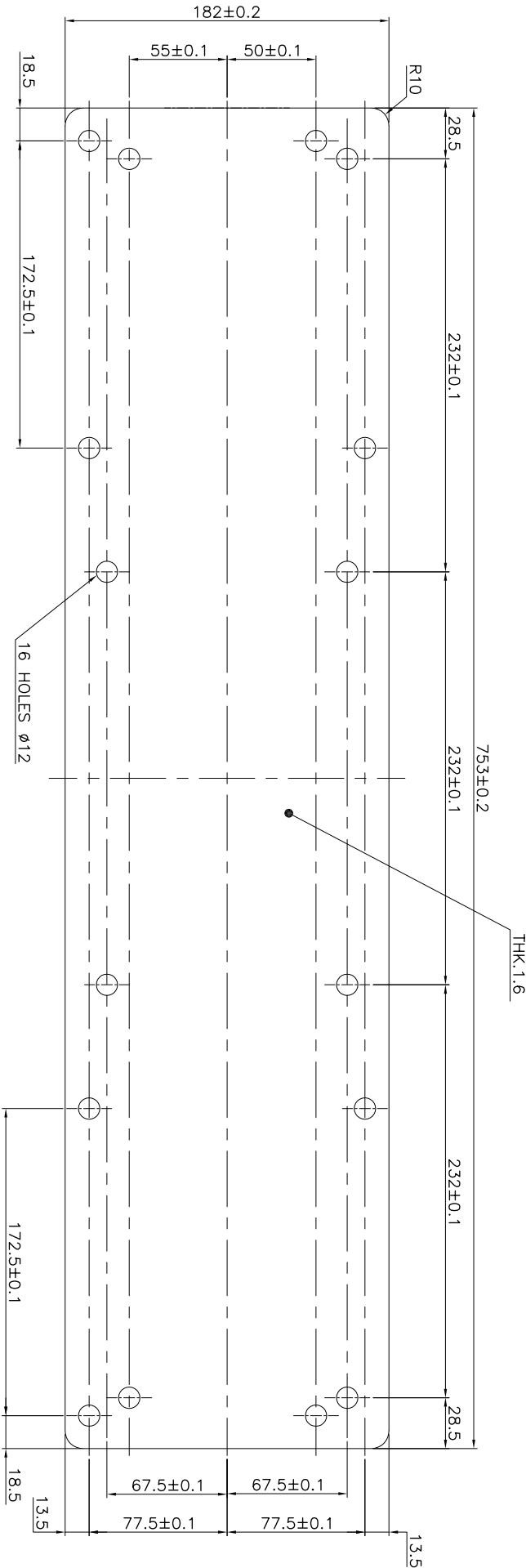














<u>TOOL LIST</u>		
IT. NO.	TOOL NO.	DESCRIPTION
1.	1605079	DRILL JIG FOR 16 HOLES



1. MATERIAL :- STEEL SHEET TO IS:1079:94,Gr.0
2. ALL SHARP EDGES TO BE REMOVED.
3. MATERIAL TO BE SUPPLIED BY APPLYING ANTI RUST PAINT.

[illegible]

ADDITIONAL INFORMATION 3TWD.096.108	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT
STATUS OF DRAWING	<u>6FRA-6068</u>

SURFACE ROUGHNESS R <sub>a</sub> 15 - 3013 67	GRADE NUMBER	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
	R <sub>a</sub> μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	SYMBOL												

DISTRIBUTION OF PRINTS  
TME - 1 TXM - 3  
TNX - 1




**BHARAT HEAVY ELE  
BHOPAL**

BHARAT HEAVY ELECTRICALS LTD. BHOPAL		NAME	SIGN	DATE	NO. OF
	DRN	ASWINI J.	—sd—	7.9.10	VAR.
	CND	D.K.	—sd—	7.9.10	
	APPD	A.S.	—sd—	7.9.10	

INVENTORY NO.		REV. DATE		ALTERED		AS/INI	
REV.	DATE	CHECKED	SOB	CHECKED	DK	APPD.	SA
03	15.2.17	APPD.	ABHJIT	ABHJIT	DK	APPD.	SA
DIMS. 75.3±0.2, 28.5, 13.5, 18.5 & 182±0.2 WERE 741±0.2, 22.5, 12.5, 12.5 & 180±0.2.				TOOL LIST WAS NOT ON.			
				(TCM-334)			

REV.	DATE	ALTERED	ASMINI
		CHECKED	MEENAKSHI
001	11.5.11	APPD.	SA
	16 HOLES Ø12 WAS 16 HOLS Ø10.		

DEPT. T.M.E.	GRADE OF UN.TOL. DIM. $\phi$ /M/ $f$	SCALE	WEIGHT(K.G.)	REF. TO ASSY.DRG.	ITEM NO.	NO.OF ITEM
CODE 405		NTS		0 445 10 64 051	020	001
TITLE  <b>COVERING</b> <b>(MODIFIED)</b>				DRAWING NO.		
				3 445 10 64 055		
				SHT. NO. 01	NO. OF SHT.	01