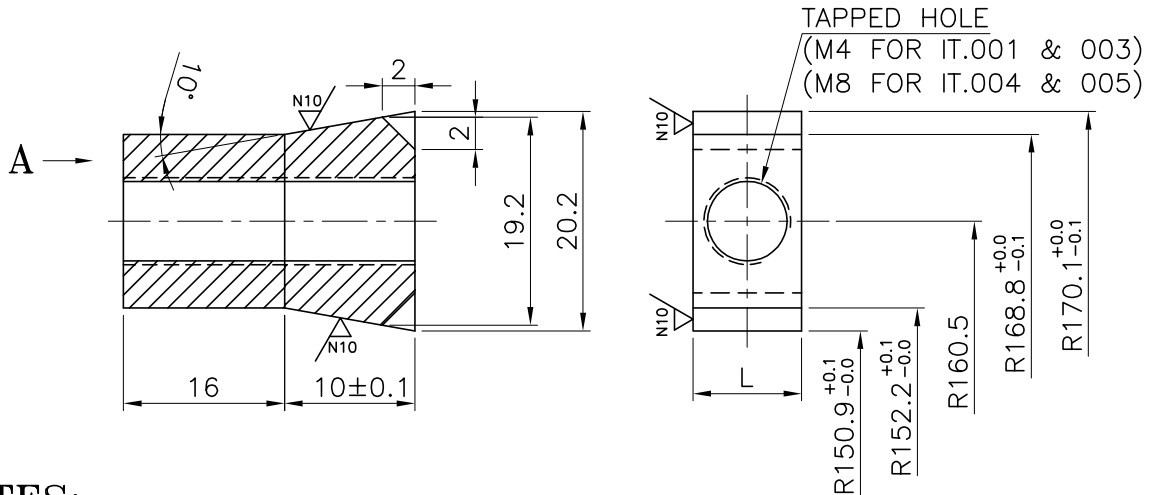


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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY
WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

21300		REV.	DATE	ALTERED	ADDITIONAL INFORMATION	4TWD.096.173 (ALT.-1)
ZONE	DATE			CHECKED		
	CHECKED					
	APPROVED	APPROVED				
ZONE		ZONE				STATUS OF DRAWING
						DISTRIBUTION OF PRINTS



NOTES:-

1. REMOVE ALL SHARP EDGES.

2. MATERIAL:- STEEL TO IS:2062'2011 GR.E250 BR (KILLED) OR LATEST VERSION.

3. FIRM'S IDENTIFICATION MARK TO BE PUNCHED AT LOCATION A.

4. MATERIAL TO BE AS PER IS.6094'81 (FP) ZN. PLATED (BRAND-LPS, TVS, GKW & PRECISION).
- ITEM 1. L=6±0.2xM4 (20 GMS.)

ITEM 3. L=8±0.2xM4 (27 GMS.)

ITEM 4. L=12±0.2xM8 (40 GMS.)


ITEM 5. L=15±0.2xM8 (50 GMS.)

020	SEE NOTE-4	006	HEX. SOC. SET SCRU M8x25				KG.	0.004						
010	SEE NOTE-2	005	BALANCE WEIGHT				KG.	0.050						
010	SEE NOTE-2	004	BALANCE WEIGHT				KG.	0.040						
005	SEE NOTE-2	003	BALANCE WEIGHT				KG.	0.027						
010	SEE NOTE-4	002	HEX. SOC. SET SCRU M4x25				KG.	0.002						
005	SEE NOTE-2	001	BALANCE WEIGHT				KG.	0.020						
59	64	65	75	25	27	29	58	59	34	45	55	56	58	65
VAR00	REMARKS		ITEM NO.	DESCRIPTION			STD	MATL. CODE		A	UNIT	UNIT WT.		
								MATL. SPCN.		C		QTY.		
28 → CARD TYPE-3			28 → CARD TYPE-1			28 → CARD TYPE-2								



BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

	NAME	SIGN	DATE	NO. OF VAR.
DRN.	BHAGAT		05.11.20	
CHD.	ABHIJIT		05.11.20	
APPD.	ABHIJIT		05.11.20	

DEPT.	UNTOL. DIMS. GR.		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
TME	'M'		NTS		1 445 45 64 053	010	006
CODE	TM20079						
405							
TITLE					DRAWING NO.		REV.
<u>BALANCE WEIGHT</u> <u>6FRA-6068</u>					4 445 45 64 063		00
					SHT. NO. 01		NO. OF SHT. 01