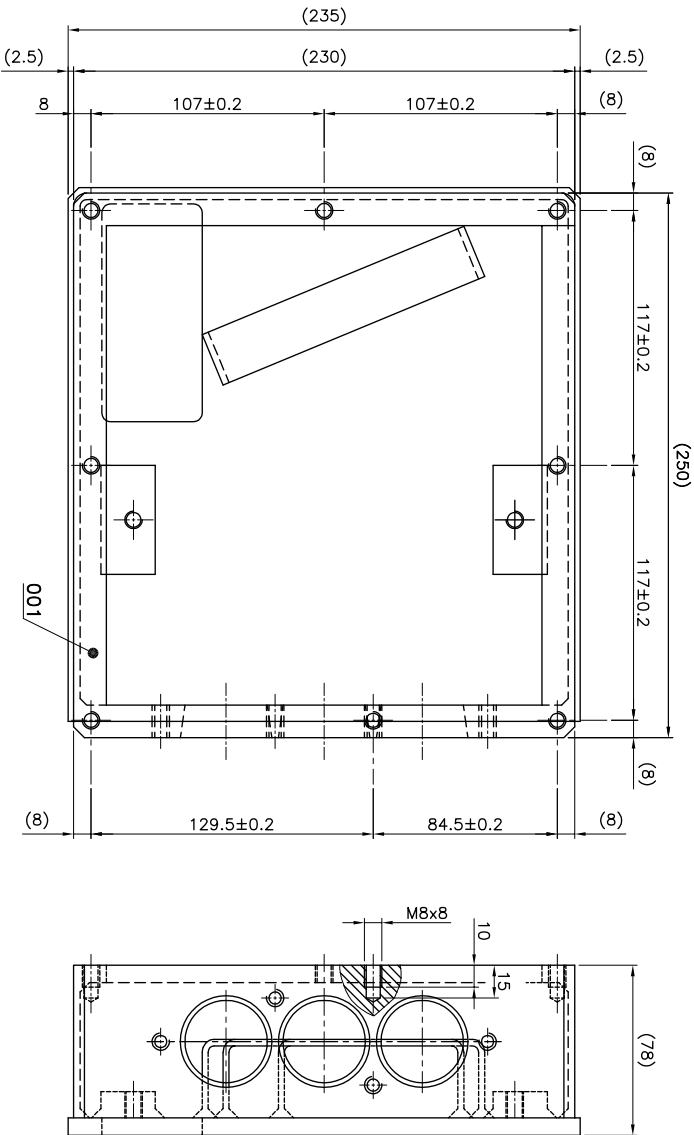


DRG. NO.3 445 31 64 053

(ALL DIMENSIONS ARE IN mm)

TOOL LIST		
IT.NO.	TOOL LIST	DESCRIPTION
001	1578012	DRILL JIG FOR ALL HOLES



INSULATION OF ANGLE AND U-CLAMP

PLACE LAYER NOMEX 0.51 THK, i.e. .20mil THK. ON THE TOP OF THE ANGLE AND U-CLAMP, THEN PLACE FLAT HOSE 4x22 OVER NOMEX AND STOP THIS INSULATION BY AUTO-ADHESIVE TAPE. THEN BIND THE CONNECTION WITH REINFORCED HOSE, GL Gert 1 SIZE-1.1x15 ALONG WITH ANGLE AND U-CLAMP. THIS SCHEME IS APPLICABLE AT Q/W SHOP

NOTES:-

1. ALL SHARP EDGES TO BE REMOVED.
2. MANUFACTURER'S IDENTIFICATION MARK SHALL BE PROVIDED ON EACH ASSY. AT SUITABLE LOCATION.
3. PACKING - BEFORE PACKING THE MATERIALS, APPLY RUST PREVENTING OIL/GREASE.
4. THEN WRAP THE MATERIALS BY POLYTHENE PAPER FOLLOWED BY CORRUGATED PAPER AND FINALLY BE SEALED IN WOODEN BOX SO THAT NO DAMAGE CAN ARISE DURING TRANSPORTATION.
5. THIS IS A COMMON DRAWING OF 6FRA-6068 AND 6FxA-7059.
6. THIS C & D NO. FOR 6FxA-7059 IS 5811/300.

[illegible]

SIZE A3

737931/2022/HEP-TXM20500	
INVENTORY NO.	SIGN. & I

[illegible]