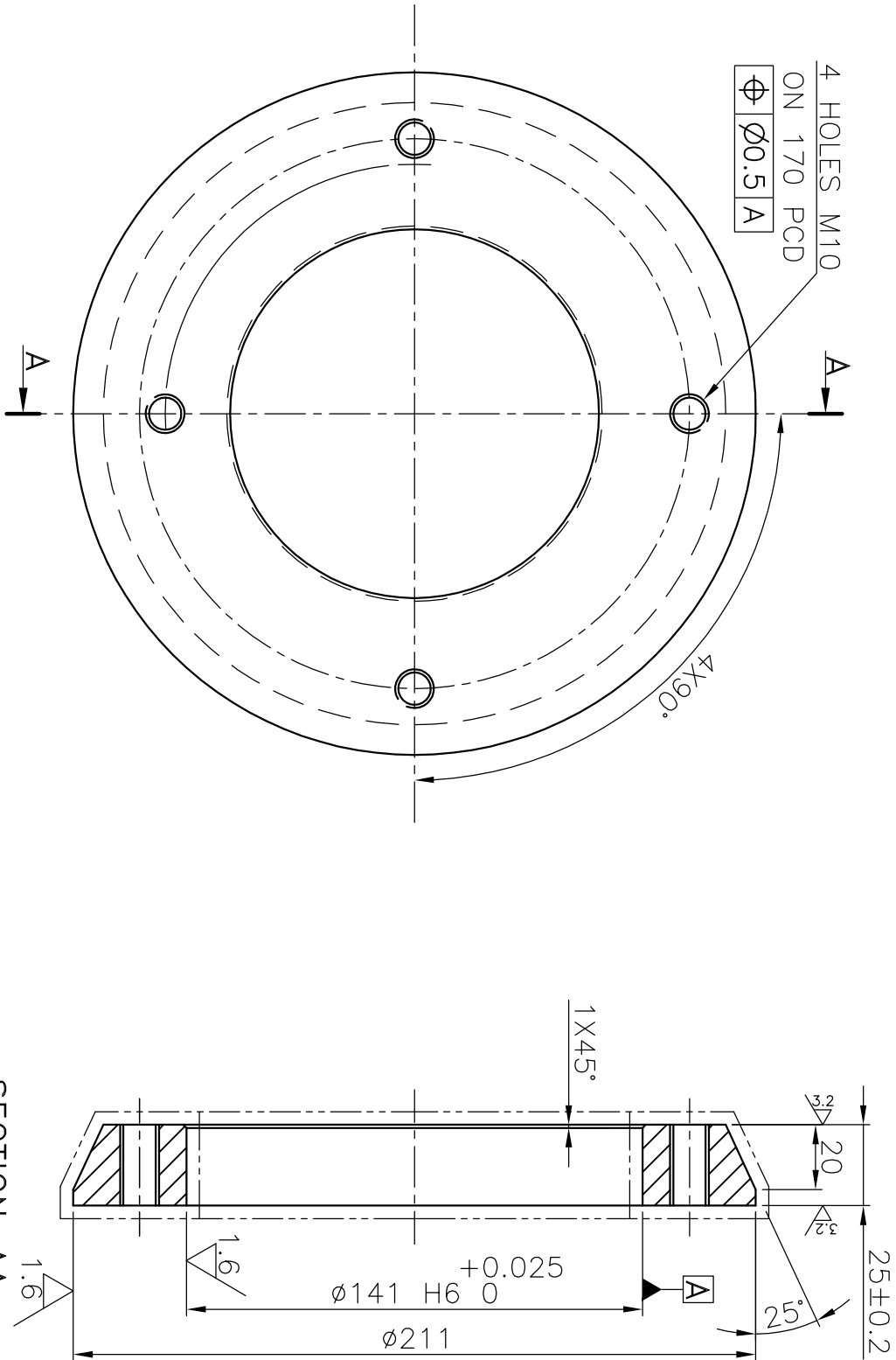


DRG. NO. 34450203006



- NOTES:-
1. ~~UNTOLERATED CASTING TOLERANCES TO IS 4897 CL-1.~~
  2. ALTERNATIVELY COMPONENT CAN BE MADE FROM BRIGHT STEEL BAR TO AA10112 ( $\phi 220 \times 33$ ).
  3. REMOVE SHARP CORNERS.
  4. ROUGH M/C TO PROFILE SHOWN IN CHAIN DOTTED LINE. MACHINING ALLOWANCE 4 MM. TOLERANCE FOR R/MC  $\pm 0.5$  MM. ROUGH MACHINING  $\nabla_{6.3}$  ROUGH MACHINED WEIGHT IS 5.5KG.

TOOL LIST		
IT.NO.	TOOL NO.	DESCRIPTION
	1579123	DRILL PLATE FOR ALL HOLES
	1579124	PROFILE CHECKING GAUGE 20X25°
	1579031	PIN GAUGE 141+0.025

[illegible]