

For uploading along with enquiry

Duly filled Technical Pre-Qualification Requirements to be submitted along with the offer by vendor

Ref No: TME/PQR/Brg. housing Fan end, Magnet frame & Brg. Cover _Machine-D Rev.00

Dated: 25/01/2025

Technical Pre-Qualification Requirements (PQR) for “Brg. housing Fan end, Magnet frame & Brg. Cover”**Vendor should comply with the following clauses (duly filled PQR shall be submitted along with the offer by vendor):**

Cl. No.	Description	Vendor to comment	
		Complied / Not complied	Supporting relevant document to be submitted along with offer
1	Vendor shall supply “ Brg. housing Fan end, Magnet frame & Brg. Cover ” as per drawing no. mentioned in enquiry, without any deviation. Vendor shall ensure that “ Brg. housing Fan end, Magnet frame & Brg. Cover ” supplied confirms to quality requirements as per drawing & specification.	Yes/No	Not required.
2	Vendor should be a machinist with in-house CNC machining & CMM (coordinate measuring machine) facility and not a trader.	Manufacturer/ Trader	Not required.
3	Vendor to confirm that casting manufacturer shall meet following criteria: (a) Casting manufacturer should be Class- ‘A’ foundry (as per IS: 12117: 1996) listed in document no. TM22604. OR (b) Casting manufacturer should meet requirement of Carbon steel casting (as per material of enquired item) as per Annexure-1 (copy attached).	(a) Yes/No OR (b) Yes/ No	(a) Not required OR (b) (i) Name of casting manufacturer to be specified. (ii) Vendor to submit Casting manufacturer’s clause wise compliance and supporting relevant document for Annexure-1 with seal and sign of casting manufacturer and vendor on each page.
4	a) Vendor should confirm having CNC machining facility available for final machining of job of size 202mm X 202 mm X 156 mm. at its works on the date of enquiry.	Yes/No	vendor should provide details of the machine and its capabilities (e.g., model, make, year of commissioning, range, accuracy, etc.) of the CNC machine facility available at their works.
	b) Vendor to confirm having 3D-CMM facility, at its works, suitable for measuring indented items.	Yes/No	Vendor to highlight details (i.e. model, make, year of commissioning, range, accuracy etc.) of 3D-CMM facility available at its works, suitable for measuring indented items.
5	a) Vendor shall confirm compliance of QA plan no.TM12545 rev.09.	Yes/No	Not Required
	b) Vendor to confirm submission of 3D CMM report of magnet frame with the consignment as per QA plan (TM 12545 rev.09) requirement.	Yes/No	Not Required

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Cl. No.	Description	Vendor to comment	
		Complied / Not complied	Supporting relevant document to be submitted along with offer
6	Vendor should have past experience of successfully machining & supply of component involving machining operation of turning of two bores (with common axis & minimum 156 mm distance between bore faces) in preceding 5 years from enquiry opening date. (Vendor to ensure that experience/supply proof submitted for b) & c) shall correlate with the submitted P.O. copy)	Yes/No	a. PO copies. b. Drawing of supplied item indicating the required details as desired in clause -6. c. Supply proof i.e. invoice
7	For verification of information furnished by vendor, additional documents proofs etc. may be required by BHEL. Vendor to confirm providing the same.	Yes/No	Not required.

Notes:

1. Compliance of all the points in above T-PQR is mandatory. In absence of compliance of above, vendor's offer is liable to be rejected.
2. Information / compliance / documents submitted by vendor shall be authentic in all aspects. In case any deviation / false information / forged documents are observed, BHEL is free to initiate appropriate punitive proceeding against the supplier